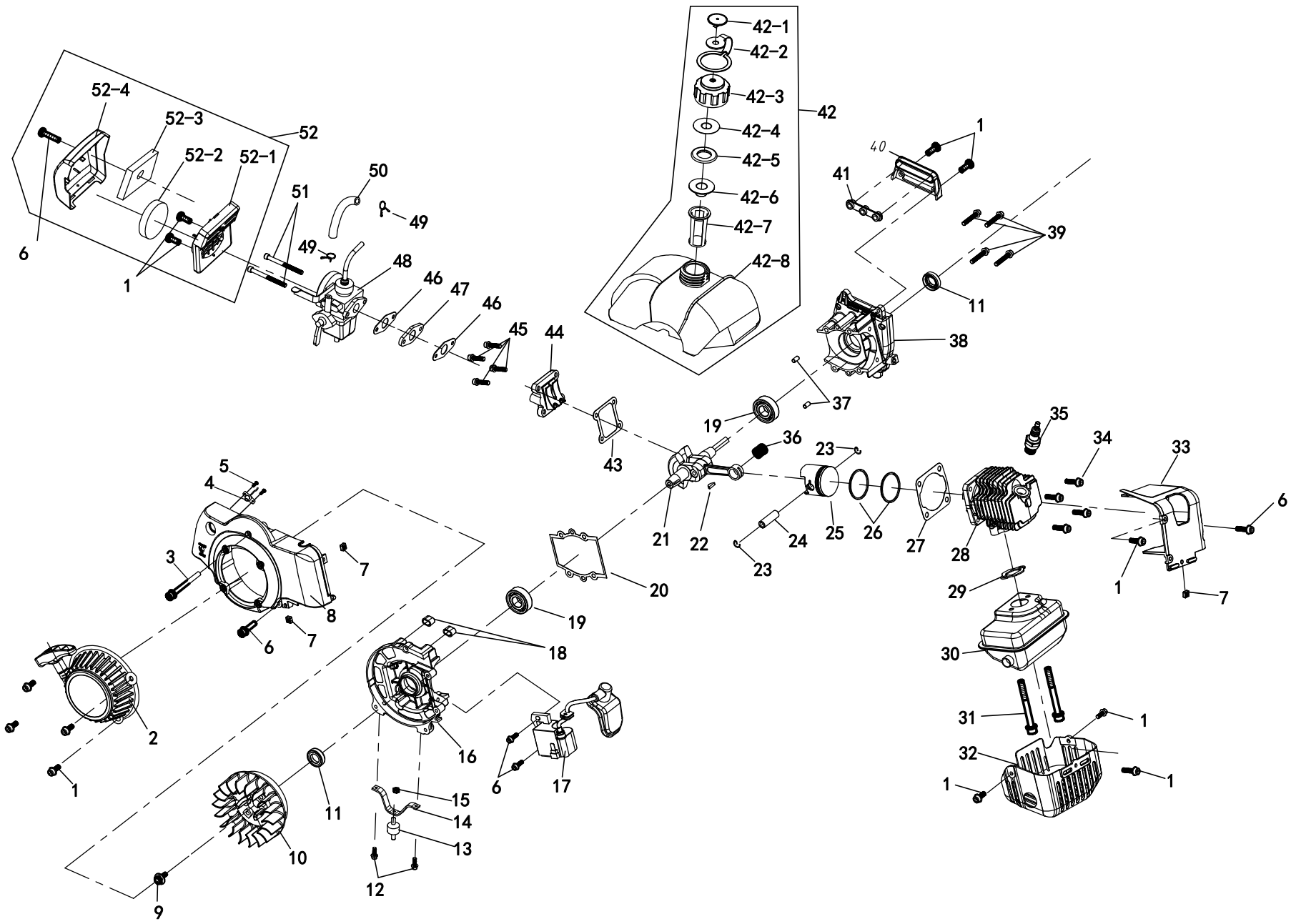
1E40F-6C发动机分解图(水泵用)



1E40F-6C GASOLINE ENGINE explosive view parts list

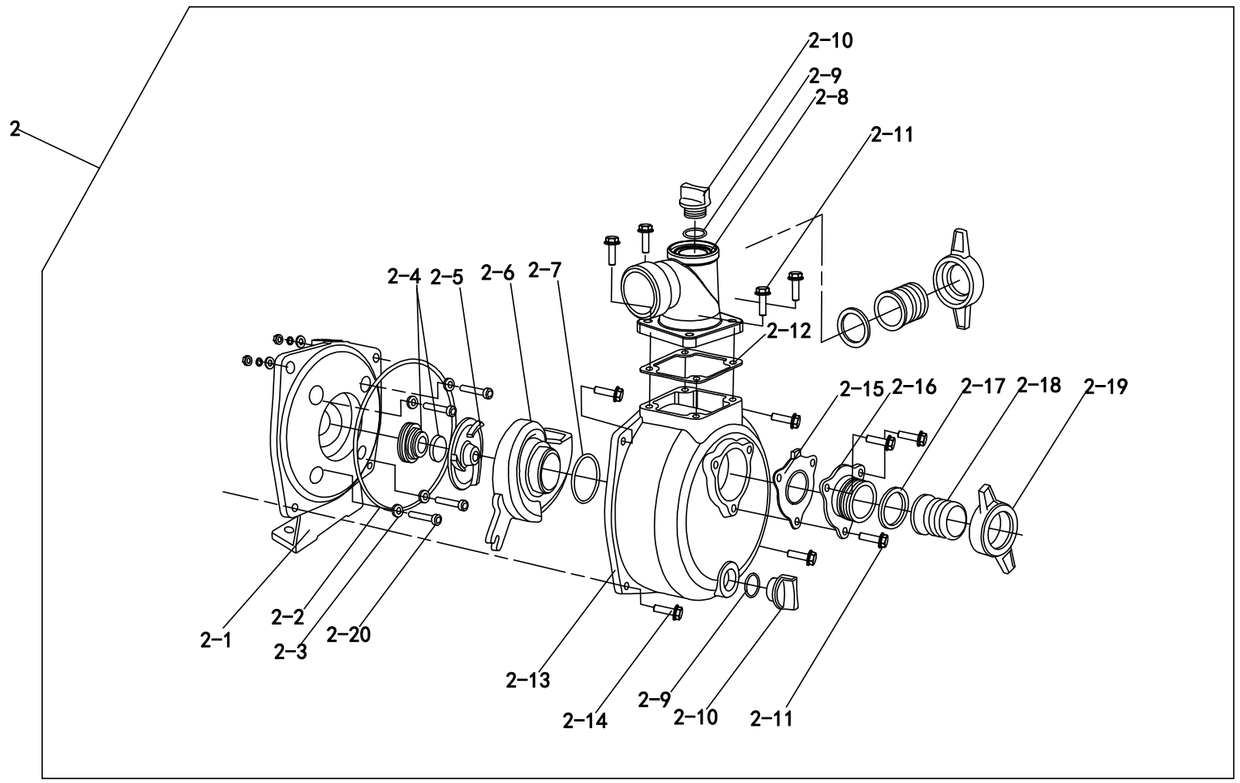
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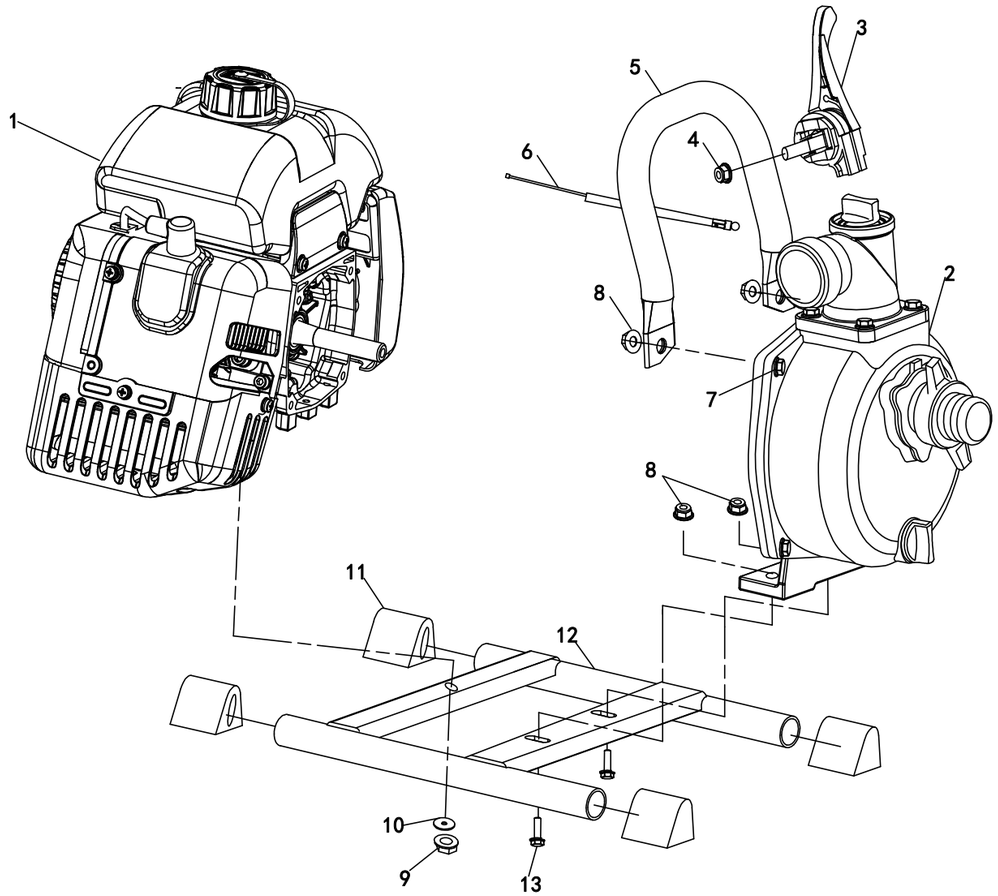
NO	Part num	Descripition(Cn)	Descripition(En)	Quantity
1	5230702001	十字一字盘头组合螺钉M5×14	ScrewM5×14	12
2	4990100101	411分体易启动器/黑色	Starter	1
3	5230601001	内六角螺钉/黑色/M5X45/8.8	ScrewM5×45	1
4	5817000401	WP411熄火开关按钮总成	Extinction switch knob\length\165\M8x10	1
5	5240200201	十字自攻螺钉/黑色/ST4X8	Screw ST4x8	2
6	5230502401	内六角组合螺钉/黑色/M5X20/8.8	ScrewM5×20	6
7	5250300201	正方型螺母M5	Nut M5	4
8	5010131801	411分体式启动器罩/牧田蓝/外购	Starter cover	1
9	5239908201	外六角法兰面螺钉M6X16	ScrewM6×16	1
10	4010400101	411飞轮/低拨爪	411 the flywheel \ lower jaw	1
11	5110100101	油封15×25×7	Oil sealing\15X25X7	2
12	5231001501	内六角螺钉/白色/M6X16/8.8	ScrewM6×14	2
13	5110110201	药泵减震柱/总高53MM/减震高27MM	pump damper	1
14	5150135601	WP411发动机支架/黑色	WP411 engine support\black	1
15	5250400401	尼龙防松螺母/白色/M6	Nylon lock nut\M6	1
16	5180122401	411右曲轴箱/自制	411 left crankcase blank	1
17	5810100101	411高压包/高压线长80	411 ignition coil	1
18	5010102201	411油壶减震套/黑色/PVC/	411 fuel tank rubber washer \black	2
19	5300100101	6202深沟球轴承/15X35X11	6202 Deep groove ball bearing\15x35x11	2
20	5860100101	411箱体垫/厚0.5mm	411 Crankcase gasket\thickness 0.5mm	1
21	5320101401	411曲轴连杆/1.5寸水泵/前半轴长83mm/M10x1.25	411 crank shaft	1
22	5290200101	半圆键3×5×13	Semicircle key\3X5X13	1
23	5275100101	411活塞销卡簧/孔用钢丝挡圈-E型	411 piston pin circlip\wire baffle ring for hole-E	2
24	5290100201	411活塞销/10X6X32.7	411 piston pin\10x6x32.7	1
25	5180300201	411活塞/外径40	411piston\outer diameter40	1
26	5330100101	411活塞环	411 Piston ring	2
27	5860100201	411气缸垫/厚0.5mm	411 Cylinder gasket\thickness 0.5mm	1
28	5180200101	411气缸/缸径40	411cylinder\diameter40	1
29	5870100101	411消音器垫/石墨	411 Muffler gasket\graphite	1
30	4020100101	411新款消音器	411 new muffler	1
31	5231002301	内六角螺钉/黑色/M6X60/12.9	ScrewM6×60	2
32	5010100201	411塑胶消音器罩/黑色/PA6+GF25	411 plastic muffler cover\black	1
33	5010101111	411新款气缸置/牧田篮/外购	Cylinder cover	1
34	5230902801	内六角组合螺钉/黑色/M6X20/8.8	ScrewM6×20	4
35	5818000201	火花塞\L7T	Spark plug \L7T	1
36	5300300401	滚针轴承K101413	Needle bearing\K101413	1
37	5290107401	圆柱销/5X10/倒角/高精度	pin\5x10\chamfered	2
38	5180122301	411左曲轴箱/自制	411 left crankcase blank	1

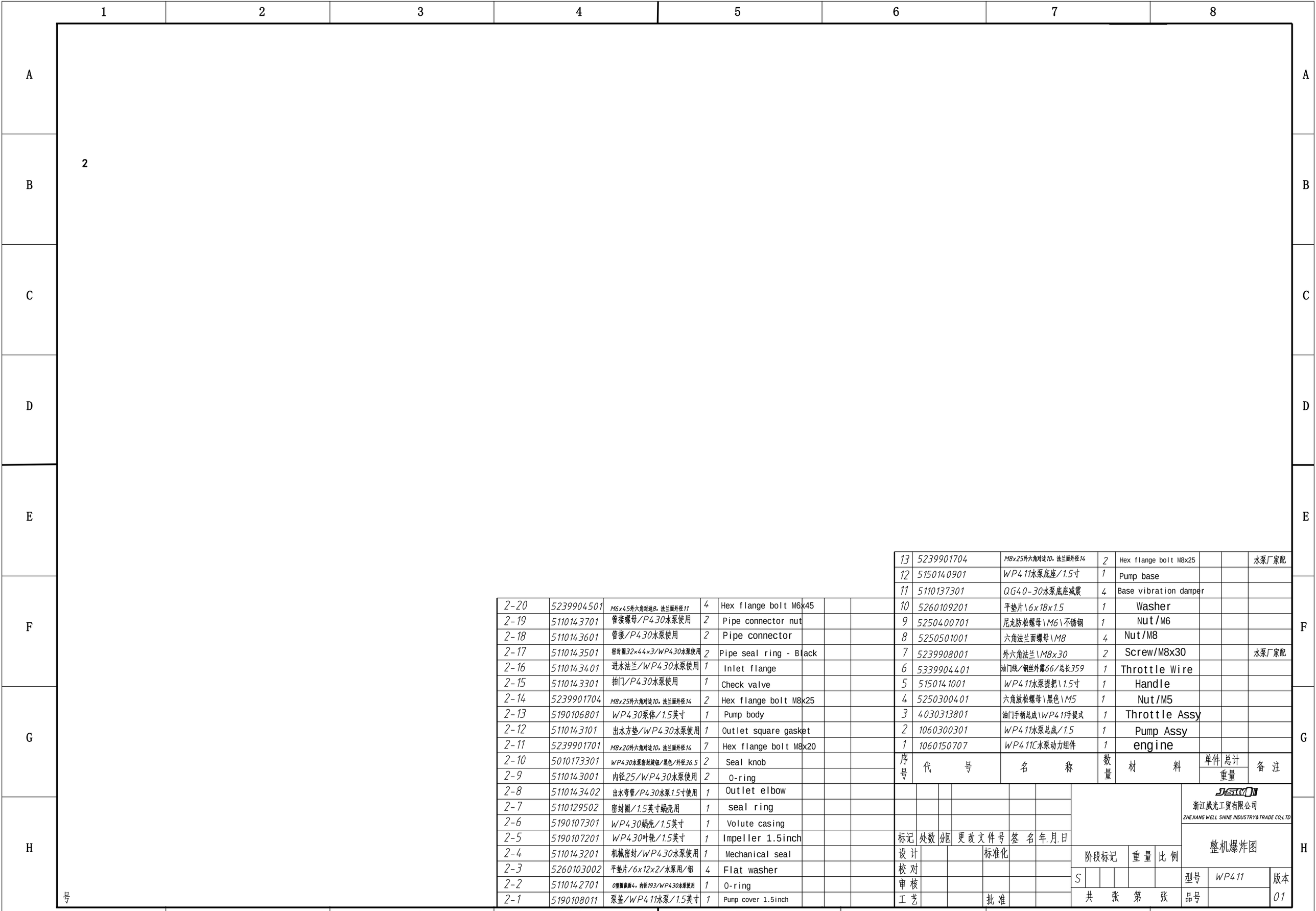
1E40F-6 GASOLINE ENGINE explosive view parts list

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NO	Part num	Descripition(Cn)	Descripition(En)	Quantity
39	5230502901	内六角组合螺钉/黑色/M5X30/8.8	ScrewM5×30	4
40	5010102001	411油壶压板/黑色	411 fuel tank clamp\black	1
41	5010102101	411油壶压板减震条/黑色/PVC	411 fuel tank clamp rubber washer \black	1
42	5010194601	411新款油壶/黑色油壶盖	411 new fuel tank\black fuel tank cap	1
42-1	5010101801	油壶盖防掉环止脱扣	Anti tripping	1
42-2	5010101701	油壶盖防掉环	Rings	1
42-3	5010101501	油壶盖	fuel tank cap	1
42-4	5150100401	油壶盖通气铁片	Ventilation plate	1
42-5	5110100301	通气铁片橡胶套	Rubber sleeve	1
42-6	5010101601	油壶盖通气塑胶体	Plastic body	1
42-7	5010101901	油壶口汽油过滤网	Filter net	1
42-8	5090100101	411新款油壶	Fuel tank	1
43	5860103101	411簧片阀垫/厚1.0mm	Reed valve gasket	1
44	5190114401	40-6进气管总成/铝/整体式	40-6 intake socket assembly\aluminum\unitary	1
45	5230603301	内六角法兰螺钉/黑色/M5x20/8.8/过盐雾	Screw M5x20	4
46	5860100501	411化油器垫/厚0.5mm	411 Carburetor gasket\thickness 0.5mm	2
47	5010265601	40-6化油器隔热垫/黑色/胶木	40-6 carburetor thermal baffle/blade/bakelite	1
48	4030202701	411化油器/水泵	411 carburetor\water pump	1
49	5130100101	燃油管夹/白锌/圆柱螺旋扭转弹簧	fuel pipe clamp\white zine\cylindrical torsion spring	2
50	5110100401	411燃油管/黑色	411 Oil pipe\black	1
51	5230600601	内六角螺钉/黑色/M5X55/8.8	ScrewM5×55	2
52	5010158501	411空滤器/新款	411 air filter\new style	1
52-1	5010101301	411空滤器座	Air filter base	1
52-2	5120100201	圆形海绵滤器	Round filter	1
52-3	5120100101	长方形海绵滤器	Rectangular filter	1
52-4	5010101401	411空滤器盖	Air filter cover	1


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2-20	5239904501	M6x45外六角对边8，法兰面外径11	4	Hex flange bolt M6x45			
2-19	5110143701	管接螺母/P430水泵使用	2	Pipe connector nut			
2-18	5110143601	管接/P430水泵使用	2	Pipe connector			
2-17	5110143501	密封圈32x44x3/WP430水泵使用	2	Pipe seal ring - Black			
2-16	5110143401	进水法兰/WP430水泵使用	1	Inlet flange			
2-15	5110143301	抽门/P430水泵使用	1	Check valve			
2-14	5239901704	M8x25外六角对边10，法兰面外径14	2	Hex flange bolt M8x25			
2-13	5190106801	WP430泵体/1.5英寸	1	Pump body			
2-12	5110143101	出水方垫/WP430水泵使用	1	Outlet square gasket			
2-11	5239901701	M8x20外六角对边10，法兰面外径14	7	Hex flange bolt M8x20			
2-10	5010173301	WP430水泵密封旋钮/黑色/外径36.5	2	Seal knob			
2-9	5110143001	内径25/WP430水泵使用	2	O-ring			
2-8	5110143402	出水弯管/P430水泵1.5寸使用	1	Outlet elbow			
2-7	5110129502	密封圈/1.5英寸蜗壳用	1	seal ring			
2-6	5190107301	WP430蜗壳/1.5英寸	1	Volute casing			
2-5	5190107201	WP430叶轮/1.5英寸	1	Impeller 1.5inch			
2-4	5110143201	机械密封/WP430水泵使用	1	Mechanical seal			
2-3	5260103002	平垫片/6x12x2/水泵用/铝	4	Flat washer			
2-2	5110142701	O型圈截面4，内径193/WP430水泵使用	1	O-ring			
2-1	5190108011	泵盖/WP411水泵/1.5英寸	1	Pump cover 1.5inch			

13	5239901704	M8x25外六角对边10，法兰面外径14	2	Hex flange bolt M8x25			水泵厂家配
12	5150140901	WP411水泵底座/1.5寸	1	Pump base			
11	5110137301	QG40-30水泵底座减震	4	Base vibration damper			
10	5260109201	平垫片\6x18x1.5	1	Washer			
9	5250400701	尼龙防松螺母\M6\不锈钢	1	Nut/M6			
8	5250501001	六角法兰面螺母\M8	4	Nut/M8			
7	5239908001	外六角法兰\M8x30	2	Screw/M8x30			水泵厂家配
6	5339904401	油门线/钢丝外露66/总长359	1	Throttle Wire			
5	5150141001	WP411水泵提把\1.5寸	1	Handle			
4	5250300401	六角放松螺母\黑色\M5	1	Nut/M5			
3	4030313801	油门手柄总成\WP411手提式	1	Throttle Assy			
2	1060300301	WP411水泵总成/1.5	1	Pump Assy			
1	1060150707	WP411C水泵动力组件	1	engine			
序号	代号	名称	数量	材料	单件	总计	备注
					重量		

标记	处数	分区	更改文件号	签名	年.月.日
设计				标准化	
校对					
审核					
工艺				批准	

阶段标记	重量	比例
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浙江岚光工贸有限公司
ZHEJIANG WELL SHINE INDUSTRY&TRADE CO,LTD

整机爆炸图

型号	WP411	版本
品号		01