

## HSS-Co END MILL SERIES

**NACHI**

นาชิ

### SUPER HARD Long 2-Flutes

ดอกเอ็นมิลล์ HSS-Co 2 เขี้ยว ยาวพิเศษ



#### List 6232



- These are Standard two-Flutes end mills which have long flute and good for slotting or side milling of wide range of works.

**KT Code** NA6232\_(dia.) เช่น dia. 3.0 mm : NA6232\_0300

| ขนาด Mill Dia. (mm) | Length of Cut (mm) | Over All Length (mm) | Shank Dia. (mm) | ราคา (บาท) |
|---------------------|--------------------|----------------------|-----------------|------------|
| 3.0                 | 15                 | 60                   | 6               |            |
| 4.0                 | 20                 | 60                   | 8               |            |
| 5.0                 | 25                 | 65                   | 8               |            |
| 6.0                 | 25                 | 65                   | 8               |            |
| 7.0                 | 35                 | 80                   | 10              |            |
| 8.0                 | 35                 | 80                   | 10              |            |
| 9.0                 | 45                 | 95                   | 10              |            |
| 10.0                | 45                 | 95                   | 10              |            |
| 11.0                | 55                 | 105                  | 12              |            |
| 12.0                | 55                 | 105                  | 12              |            |
| 13.0                | 55                 | 110                  | 16              |            |
| 14.0                | 55                 | 110                  | 16              |            |
| 15.0                | 65                 | 120                  | 16              |            |
| 16.0                | 65                 | 120                  | 16              |            |
| 17.0                | 65                 | 130                  | 20              |            |
| 18.0                | 65                 | 130                  | 20              |            |
| 19.0                | 75                 | 140                  | 20              |            |
| 20.0                | 75                 | 140                  | 20              |            |
| 21.0                | 75                 | 140                  | 20              |            |
| 22.0                | 75                 | 140                  | 20              |            |
| 23.0                | 90                 | 160                  | 25              |            |
| 24.0                | 90                 | 160                  | 25              |            |
| 25.0                | 90                 | 160                  | 25              |            |
| 26.0                | 90                 | 160                  | 25              |            |
| 27.0                | 90                 | 160                  | 25              |            |
| 28.0                | 90                 | 160                  | 25              |            |
| 29.0                | 90                 | 160                  | 25              |            |
| 30.0                | 90                 | 160                  | 25              |            |
| 31.0                | 105                | 190                  | 32              |            |
| 32.0                | 105                | 190                  | 32              |            |
| 33.0                | 105                | 190                  | 32              |            |
| 34.0                | 105                | 190                  | 32              |            |
| 35.0                | 105                | 190                  | 32              |            |
| 36.0                | 105                | 190                  | 32              |            |
| 37.0                | 125                | 210                  | 32              |            |
| 38.0                | 125                | 210                  | 32              |            |
| 39.0                | 125                | 210                  | 32              |            |
| 40.0                | 125                | 210                  | 32              |            |

Cutting Condition : B58

### SUPER HARD Long 4-Flutes

ดอกเอ็นมิลล์ HSS-Co 4 เขี้ยว ยาวพิเศษ



#### List 6212



- These are Standard four-Flutes end mills which have long flute and good for side milling of wide range of works.

**KT Code** NA6212\_(dia.) เช่น dia. 3.0 mm : NA6212\_0300

| ขนาด Mill Dia. (mm) | Length of Cut (mm) | Over All Length (mm) | Shank Dia. (mm) | ราคา (บาท) |
|---------------------|--------------------|----------------------|-----------------|------------|
| 3.0                 | 15                 | 60                   | 6               |            |
| 4.0                 | 20                 | 60                   | 8               |            |
| 5.0                 | 25                 | 65                   | 8               |            |
| 6.0                 | 25                 | 65                   | 8               |            |
| 7.0                 | 35                 | 80                   | 10              |            |
| 8.0                 | 35                 | 80                   | 10              |            |
| 9.0                 | 45                 | 95                   | 10              |            |
| 10.0                | 45                 | 95                   | 10              |            |
| 11.0                | 55                 | 105                  | 12              |            |
| 12.0                | 55                 | 105                  | 12              |            |
| 13.0                | 55                 | 110                  | 16              |            |
| 14.0                | 55                 | 110                  | 16              |            |
| 15.0                | 65                 | 120                  | 16              |            |
| 16.0                | 65                 | 120                  | 16              |            |
| 17.0                | 65                 | 130                  | 20              |            |
| 18.0                | 65                 | 130                  | 20              |            |
| 19.0                | 75                 | 140                  | 20              |            |
| 20.0                | 75                 | 140                  | 20              |            |
| 21.0                | 75                 | 140                  | 20              |            |
| 22.0                | 75                 | 140                  | 20              |            |
| 23.0                | 90                 | 160                  | 25              |            |
| 24.0                | 90                 | 160                  | 25              |            |
| 25.0                | 90                 | 160                  | 25              |            |
| 26.0                | 90                 | 160                  | 25              |            |
| 27.0                | 90                 | 160                  | 25              |            |
| 28.0                | 90                 | 160                  | 25              |            |
| 29.0                | 90                 | 160                  | 25              |            |
| 30.0                | 90                 | 160                  | 25              |            |
| 31.0                | 105                | 190                  | 32              |            |
| 32.0                | 105                | 190                  | 32              |            |
| 33.0                | 105                | 190                  | 32              |            |
| 34.0                | 105                | 190                  | 32              |            |
| 35.0                | 105                | 190                  | 32              |            |
| 36.0                | 105                | 190                  | 32              |            |
| 37.0                | 125                | 210                  | 32              |            |
| 38.0                | 125                | 210                  | 32              |            |
| 39.0                | 125                | 210                  | 32              |            |
| 40.0                | 125                | 210                  | 32              |            |

Cutting Condition : B59