SG-ESR Drills

ดอกสว่านพิเศษ ผลิตจาก Powder Metal HSS (FAX)
เคลือบผิว SG-ก้านเอ็นมิลล์

NACHI
นาชิ

List7574P h7 SG FAX HELIX N 135° RAKE+XR

- Made of high quality Powder Metal HSS (FAX) with multi-layer of SG-Coating to assure long life and High Efficiency. Produce Reamer grade precise holes by reason of Endmill Shank.



KT Code **NA7574P(dia.)** เช่น dia. 2.0 mm : NA7574P0200

ขนาด Dia. (mm)	Flute Length (mm)	Overall Length (mm)	ก้าน Shank (mm)	ราคา (บาท)
2.0	24	56	3	
2.1	24	56	3	
2.2	25	56	3	
2.3	25	56	3	
2.4	30	61	3	
2.5	30	61	3	
2.6	30	61	3	
2.7	33	64	3	
2.8	33	64	3	
2.9	33	64	3	
3.0	36	68	4	
3.1	36	68	4	
3.2	36	68	4	
3.3	36	68	4	
3.4	39	71	4	
3.5	39	71	4	
3.6	39	71	4	
3.7	39	71	4	
3.8	43	75	4	
3.9	43	75	4	
4.0	43	75	4	
4.1	43	85	6	
4.2	43	85	6	
4.3	47	89	6	
4.4	47	89	6	
4.5	47	89	6	
4.6	47	89	6	
4.7	47	89	6	
4.8	52	94	6	
4.9	52	94	6	
5.0	52	94	6	
5.1	52	94	6	
5.2	52	94	6	
5.3	52	94	6	
5.4	57	99	6	
5.5	57	99	6	
5.6	57	99	6	
5.7	57	99	6	
5.8	57	99	6	
5.9	57	99	6	
6.0	57	99	6	
6.1	63	107	8	
6.2	63	107	8	
6.3	63	107	8	
6.4	63	107	8	
6.5	63	107	8	
6.6	63	107	8	
6.7	63	107	8	
6.8	69	113	8	
6.9	69	113	8	

ขนาด Dia. (mm)	Flute Length (mm)	Overall Length (mm)	ก้าน Shank (mm)	ราคา (บาท)
7.0	69	113	8	
7.1	69	113	8	
7.2	69	113	8	
7.3	69	113	8	
7.4	69	113	8	
7.5	69	113	8	
7.6	75	119	8	
7.7	75	119	8	
7.8	75	119	8	
7.9	75	119	8	
8.0	75	119	8	
8.1	75	125	10	
8.2	75	125	10	
8.3	75	125	10	
8.4	75	125	10	
8.5	75	125	10	
8.6	81	131	10	
8.7	81	131	10	
8.8	81	131	10	
8.9	81	131	10	
9.0	81	131	10	
9.1	81	131	10	
9.2	81	131	10	
9.3	81	131	10	
9.4	81	131	10	
9.5	81	131	10	
9.6	87	137	10	
9.7	87	137	10	
9.8	87	137	10	
9.9	87	137	10	
10.0	87	137	10	
10.1	87	144	12	
10.2	87	144	12	
10.3	87	144	12	
10.4	87	144	12	
10.5	87	144	12	
10.6	87	144	12	
10.7	94	151	12	
10.8	94	151	12	
10.9	94	151	12	
11.0	94	151	12	
11.1	94	151	12	
11.2	94	151	12	
11.3	94	151	12	
11.4	94	151	12	
11.5	94	151	12	
11.6	94	151	12	
11.7	94	151	12	
11.8	94	151	12	
11.9	101	158	12	

ขนาด Dia. (mm)	Flute Length (mm)	Overall Length (mm)	ก้าน Shank (mm)	ราคา (บาท)
12.0	101	158	12	
12.1	101	158	12	
12.2	101	158	12	
12.3	101	158	12	
12.4	101	158	12	
12.5	101	158	12	
12.6	101	158	12	
12.7	101	158	12	
12.8	101	158	12	
12.9	101	158	12	
13.0	101	158	12	
13.5	108	168	16	
14.0	108	168	16	
14.5	114	173	16	
15.0	114	180	20	
15.5	120	185	20	
16.0	120	185	20	
16.5	125	189	20	
17.0	125	189	20	
17.5	130	194	20	
18.0	130	194	20	
18.5	135	198	20	
19.0	135	206	25	
19.5	140	210	25	
20.0	140	210	25	
20.5	145	214	25	
21.0	145	214	25	
21.5	150	218	25	
22.0	150	218	25	
22.5	155	223	25	
23.0	155	223	25	
23.5	155	223	25	
24.0	160	237	32	
24.5	160	237	32	
25.0	165	241	32	
25.5	165	241	32	
26.0	165	241	32	
26.5	165	241	32	
27.0	170	245	32	
27.5	170	245	32	
28.0	170	245	32	
28.5	175	248	32	
29.0	175	248	32	
29.5	175	248	32	
30.0	175	248	32	
30.5	180	252	32	
31.0	180	252	32	
31.5	180	252	32	
32.0	185	255	32	

Cutting Condition : **B35**