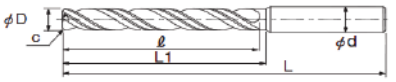
AQUA Drills EX FLAT Oil-Hole 5D

ดอกสว่านคาร์ไบด์หัวตัด มีรูระบายน้ำมัน สามารถเจาะได้ 5 เท่าของ Diameter

NACHI
นาชิ

List 9814 h7 AQ EX 24°/30° 180°





- High performance flat drilling up to 5x drill diameter is possible.
- A centering hole or guide hole is necessary.

KT Code **NA9814_(dia.)** เช่น dia. 3.0 mm : NA9814_0300

B

ขนาด Dia. φD (mm)	Flute Length (mm)	Over All Length L (mm)	Shank Dia. φd (mm)	ราคา (บาท)
3.0	20	74	3	
3.1	22	80	4	
3.2	22	80	4	
3.3	22	80	4	
3.4	24	80	4	
3.5	24	80	4	
3.6	24	80	4	
3.7	24	80	4	
3.8	26	80	4	
3.9	26	80	4	
4.0	26	80	4	
4.1	28	90	5	
4.2	28	90	5	
4.3	28	90	5	
4.4	29	90	5	
4.5	29	90	5	
4.6	29	90	5	
4.7	32	90	5	
4.8	32	90	5	
4.9	32	90	5	
5.0	33	90	5	
5.1	35	94	6	
5.2	35	94	6	
5.3	35	94	6	
5.4	37	94	6	
5.5	37	94	6	
5.6	37	94	6	
5.7	39	94	6	
5.8	39	94	6	
5.9	39	94	6	
6.0	39	94	6	
6.1	41	101	7	
6.2	41	101	7	

ขนาด Dia. φD (mm)	Flute Length (mm)	Over All Length L (mm)	Shank Dia. φd (mm)	ราคา (บาท)
6.3	41	101	7	
6.4	43	101	7	
6.5	43	101	7	
6.6	43	101	7	
6.7	45	101	7	
6.8	45	101	7	
6.9	45	101	7	
7.0	46	101	7	
7.1	48	110	8	
7.2	48	110	8	
7.3	48	110	8	
7.4	50	110	8	
7.5	50	110	8	
7.6	50	110	8	
7.7	52	110	8	
7.8	52	110	8	
7.9	52	110	8	
8.0	52	110	8	
8.1	54	117	9	
8.2	54	117	9	
8.3	54	117	9	
8.4	56	117	9	
8.5	56	117	9	
8.6	56	117	9	
8.7	58	117	9	
8.8	58	117	9	
8.9	58	117	9	
9.0	59	117	9	
9.1	61	126	10	
9.2	61	126	10	
9.3	61	126	10	
9.4	63	126	10	
9.5	63	126	10	

ขนาด Dia. φD (mm)	Flute Length (mm)	Over All Length L (mm)	Shank Dia. φd (mm)	ราคา (บาท)
9.6	63	126	10	
9.7	65	126	10	
9.8	65	126	10	
9.9	65	126	10	
10.0	65	126	10	
10.1	67	138	11	
10.2	67	138	11	
10.3	67	138	11	
10.4	69	138	11	
10.5	69	138	11	
10.6	69	138	11	
10.7	72	138	11	
10.8	72	138	11	
10.9	72	138	11	
11.0	73	138	11	
11.1	74	146	12	
11.2	74	146	12	
11.3	74	146	12	
11.4	76	146	12	
11.5	76	146	12	
11.6	76	146	12	
11.7	78	146	12	
11.8	78	146	12	
11.9	78	146	12	
12.0	78	146	12	
12.5	82	153	13	
13.0	86	153	13	
13.5	89	162	14	
14.0	91	162	14	
14.5	95	169	15	
15.0	98	169	15	
15.5	102	178	16	
16.0	104	178	16	

Cutting Condition : **B39**