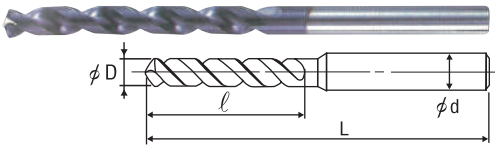
AG-SUS Drill Regular

ดอกสว่าน AG-SUS สำหรับเจาะสแตนเลส ผลิตจาก High Alloy HSS (FMX) เคลือบผิวแบบ AG ทนความร้อนได้ดี

NACHI นาชิ

List 6594P h7 AG FMX H 135° 2RAKE 3RAKE

- ปลายดอกแบบ
  2 Rake : ขนาด ≤1.4mm
  3 Rake : ขนาด >1.4mm



- This drill meets stable drilling by AG coat, and is very suitable for drilling of Stainless Steel.

KT Code **NA6594P(dia.)** เช่น dia. 1.0 mm : NA6594P0100

B

ขนาด Dia. ϕD (mm)	Flute Length ℓ (mm)	Over All Length L (mm)	Shank Dia. ϕd (mm)	ราคา (บาท)
1.0	12	50	3	
1.1	14	50	3	
1.2	16	50	3	
1.3	16	50	3	
1.4	18	50	3	
1.5	18	50	3	
1.6	20	56	3	
1.7	20	56	3	
1.8	22	56	3	
1.9	22	56	3	
2.0	24	56	3	
2.1	24	56	3	
2.2	25	56	3	
2.3	25	56	3	
2.4	30	64	3	
2.5	30	64	3	
2.6	30	64	3	
2.7	33	64	3	
2.8	33	64	3	
2.9	33	64	3	
3.0	33	64	3	
3.1	36	71	4	
3.2	36	71	4	
3.3	36	71	4	
3.4	39	71	4	
3.5	39	71	4	
3.6	39	71	4	
3.7	39	71	4	
3.8	43	75	4	
3.9	43	75	4	
4.0	43	75	4	
4.1	43	89	6	
4.2	43	89	6	
4.3	47	89	6	
4.4	47	89	6	
4.5	47	89	6	
4.6	47	89	6	
4.7	47	89	6	
4.8	52	94	6	
4.9	52	94	6	
5.0	52	94	6	
5.1	52	94	6	
5.2	52	94	6	
5.3	52	94	6	
5.4	57	99	6	
5.5	57	99	6	
5.6	57	99	6	
5.7	57	99	6	
5.8	57	99	6	
5.9	57	99	6	
6.0	57	99	6	
6.1	63	107	8	
6.2	63	107	8	
6.3	63	107	8	
6.4	63	107	8	
6.5	63	107	8	
6.6	63	107	8	
6.7	63	107	8	
6.8	69	113	8	
6.9	69	113	8	
7.0	69	113	8	
7.1	69	113	8	
7.2	69	113	8	
7.3	69	113	8	
7.4	69	113	8	
7.5	69	113	8	
7.6	75	119	8	
7.7	75	119	8	

ขนาด Dia. ϕD (mm)	Flute Length ℓ (mm)	Over All Length L (mm)	Shank Dia. ϕd (mm)	ราคา (บาท)
7.8	75	119	8	
7.9	75	119	8	
8.0	75	119	8	
8.1	75	125	10	
8.2	75	125	10	
8.3	75	125	10	
8.4	75	125	10	
8.5	75	125	10	
8.6	81	131	10	
8.7	81	131	10	
8.8	81	131	10	
8.9	81	131	10	
9.0	81	131	10	
9.1	81	131	10	
9.2	81	131	10	
9.3	81	131	10	
9.4	81	131	10	
9.5	81	131	10	
9.6	87	137	10	
9.7	87	137	10	
9.8	87	137	10	
9.9	87	137	10	
10.0	87	137	10	
10.1	87	144	12	
10.2	87	144	12	
10.3	87	144	12	
10.4	87	144	12	
10.5	87	144	12	
10.6	87	144	12	
10.7	94	151	12	
10.8	94	151	12	
10.9	94	151	12	
11.0	94	151	12	
11.1	94	151	12	
11.2	94	151	12	
11.3	94	151	12	
11.4	94	151	12	
11.5	94	151	12	
11.6	94	151	12	
11.7	94	151	12	
11.8	94	151	12	
11.9	101	158	12	
12.0	101	158	12	
12.1	101	158	12	
12.2	101	158	12	
12.3	101	158	12	
12.4	101	158	12	
12.5	101	158	12	
12.6	101	158	12	
12.7	101	158	12	
12.8	101	158	12	
12.9	101	158	12	
13.0	101	158	12	
13.5	108	168	16	
14.0	108	168	16	
14.5	114	173	16	
15.0	114	180	20	
15.5	120	185	20	
16.0	120	185	20	
16.5	125	189	20	
17.0	125	189	20	
17.5	130	194	20	
18.0	130	194	20	
18.5	135	198	20	
19.0	135	206	25	
19.5	140	210	25	
20.0	140	210	25	

Cutting Condition : **B35**