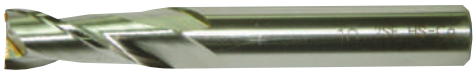
HSS-Co END MILL SERIES

NACHI
นาชิ

SUPER HARD 2-Flutes
ดอกเอ็นมิลล์ HSS-Co 2 เขี้ยว



List 6230 HSS Co HELIX N

- These are Standard two-Flutes end mills which have standard length of cut and good for slotting or side milling of wide range of works.

KT Code **NA6230_(dia.)** เช่น dia. 1.0 mm : NA6230_0100

ขนาด Mill Dia. (mm)	Length of Cut (mm)	Over All Length (mm)	Shank Dia. (mm)	ราคา (บาท)
1.0	2	50	6	
1.5	3	50	6	
2.0	7	50	6	
2.5	7	50	6	
3.0	9	50	6	
3.5	12	60	8	
4.0	12	60	8	
4.5	12	60	8	
5.0	15	60	8	
5.5	15	60	8	
6.0	15	60	8	
6.5	20	65	10	
7.0	20	65	10	
7.5	20	65	10	
8.0	20	60	10	
8.5	25	75	10	
9.0	25	75	10	
9.5	25	75	10	
10.0	25	75	10	
11.0	30	80	12	
12.0	30	80	12	
13.0	35	90	16	
14.0	35	90	16	
15.0	40	95	16	
16.0	40	95	16	
17.0	40	105	20	
18.0	40	105	20	
19.0	45	110	20	
20.0	45	110	20	
21.0	45	110	20	
22.0	45	110	20	
23.0	50	120	25	
24.0	50	120	25	
25.0	50	120	25	
26.0	50	120	25	
27.0	55	125	25	
28.0	55	125	25	
29.0	55	125	25	
30.0	55	125	25	
31.0	60	145	32	
32.0	60	145	32	
33.0	60	145	32	
34.0	60	145	32	
35.0	60	145	32	
36.0	60	145	32	
37.0	65	150	32	
38.0	65	150	32	
39.0	65	150	32	
40.0	65	150	32	
42.0	65	155	32	
45.0	70	155	32	
48.0	70	155	32	
50.0	70	155	32	

Cutting Condition : **B58**

SUPER HARD 4-Flutes
ดอกเอ็นมิลล์ HSS-Co 4 เขี้ยว



List 6210 HSS Co HELIX N

- These are Standard four-Flutes end mills which have standard length of cut and good for side milling of wide range of works.

KT Code **NA6210_(dia.)** เช่น dia. 2.5 mm : NA6210_0250

ขนาด Mill Dia. (mm)	Length of Cut (mm)	Over All Length (mm)	Shank Dia. (mm)	ราคา (บาท)
2.5	7	50	6	
3.0	9	50	6	
3.5	12	60	8	
4.0	12	60	8	
4.5	15	60	8	
5.0	15	60	8	
5.5	15	60	8	
6.0	15	60	8	
6.5	20	65	10	
7.0	20	65	10	
7.5	20	65	10	
8.0	20	65	10	
8.5	25	75	10	
9.0	25	75	10	
9.5	25	75	10	
10.0	25	75	10	
11.0	30	80	12	
12.0	30	80	12	
13.0	35	90	16	
14.0	35	90	16	
15.0	40	95	16	
16.0	40	95	16	
17.0	40	105	20	
18.0	40	105	20	
19.0	45	110	20	
20.0	45	110	20	
21.0	45	110	20	
22.0	45	110	20	
23.0	50	120	25	
24.0	50	120	25	
25.0	50	120	25	
26.0	50	120	25	
27.0	55	125	25	
28.0	55	125	25	
29.0	55	125	25	
30.0	55	125	25	
31.0	60	145	32	
32.0	60	145	32	
33.0	60	145	32	
34.0	60	145	32	
35.0	60	145	32	
36.0	60	145	32	
37.0	65	150	32	
38.0	65	150	32	
39.0	65	150	32	
40.0	65	150	32	
42.0 (32)	65	150	32	
42.0 (42)	65	155	42	
45.0 (32)	65	155	32	
45.0 (42)	70	160	42	
48.0 (32)	70	155	32	
48.0 (42)	70	160	42	
50.0 (32)	70	155	32	
50.0 (42)	70	160	42	

Cutting Condition : **B59**