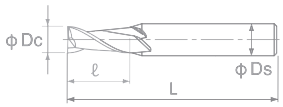
GSX2C

NACHI
นาชิ

GSX MILL Two Flutes 2.5D

ดอกเอ็นมิลล์ คาร์ไบด์ เคลือบ GSX Coating (2 เขี้ยว) 2.5D

List 9170 | Carbide | GSX | 30° | G | h6 | 0.2-20





- This end mill can be done from wet milling in raw materials to high-speed dry milling in hardened materials.

KT Code NA9170_(dia.) เช่น dia. 0.8mm : NA9170_0080

ขนาด Dia. ϕD (mm)	Length of Cut ℓ (mm)	Overall Length L (mm)	Shank Dia. ϕd (mm)	ราคา (บาท)
0.2	0.5	40	4	
0.3	0.8	40	4	
0.4	1	40	4	
0.5	1.3	40	4	
0.6	1.5	40	4	
0.7	1.8	40	4	
0.8	2	40	4	
0.9	2.3	40	4	
1	2.5	40	4	
1.1	2.8	40	4	
1.2	3	40	4	
1.3	3.3	40	4	
1.4	3.5	40	4	
1.5	3.8	40	4	
1.6	4	40	4	
1.7	4.3	40	4	
1.8	4.5	40	4	
1.9	4.8	40	4	
2	5	40	4	
2.1	5.3	40	4	
2.2	5.5	40	4	
2.3	5.8	40	4	
2.4	6	40	4	
2.5	6.3	40	4	
2.6	6.5	40	4	
2.7	6.8	40	4	
2.8	7	40	4	
2.9	7.3	40	4	
3	7.5	45	6	
3.1	7.8	45	6	
3.2	8	45	6	
3.3	8.3	45	6	
3.4	8.5	45	6	
3.5	8.8	45	6	
3.6	9	45	6	
3.7	9.3	45	6	
3.8	9.5	45	6	
3.9	9.8	45	6	
4	10	45	6	
4.1	10.3	45	6	
4.2	10.5	45	6	
4.3	10.8	45	6	
4.4	11	45	6	
4.5	11.3	50	6	
4.6	11.5	50	6	
4.7	11.8	50	6	
4.8	12	50	6	
4.9	12.3	50	6	
5	12.5	50	6	
5.1	12.8	50	6	
5.2	13	50	6	
5.3	13.3	50	6	
5.4	13.5	50	6	
5.5	13.8	50	6	
5.6	14	50	6	
5.7	14.3	50	6	
5.8	14.5	50	6	
5.9	14.8	50	6	
6	15	50	6	
7	17.5	60	8	
8	20	60	8	
9	22.5	70	10	
10	25	70	10	
11	27.5	75	12	
12	30	75	12	
13	32.5	75	12	
14	35	90	16	
15	37.5	90	16	
16	4	90	16	
18	45	100	20	
20	50	100	20	

Dc (mm)		Tolerance (mm)
Above	Up to	
	3	0 ~ -0.015
3	12	0 ~ -0.020
12		0 ~ -0.030

Cutting Condition : **B63**

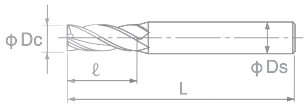
GSX4C

NACHI
นาชิ

GSX MILL Four Flutes 1D

ดอกเอ็นมิลล์ คาร์ไบด์ เคลือบ GSX Coating (4 เขี้ยว) 1.0D

List 9180 | Carbide | GSX | 30° | G | h6 | 1-20





- This end mill can be done from wet milling in raw materials to high-speed dry milling in hardened materials.

KT Code NA9180_(dia.) เช่น dia. 1.5mm : NA9180_0150

ขนาด Dia. ϕD (mm)	Length of Cut ℓ (mm)	Overall Length L (mm)	Shank Dia. ϕd (mm)	ราคา (บาท)
1	1	40	4	
1.5	1.5	40	4	
2	2	40	4	
2.5	2.5	40	4	
3	3	45	6	
3.5	3.5	45	6	
4	4	45	6	
4.5	4.5	50	6	
5	5	50	6	
5.5	5.5	50	6	
6	6	50	6	
7	7	60	8	
8	8	60	8	
9	9	70	10	
10	10	70	10	
12	12	75	12	
14	14	90	16	
15	15	90	16	
16	16	90	16	
20	20	100	20	

Dc (mm)		Tolerance (mm)
Above	Up to	
	3	0 ~ -0.015
3	12	0 ~ -0.020
12		0 ~ -0.030

Cutting Condition : **B64**