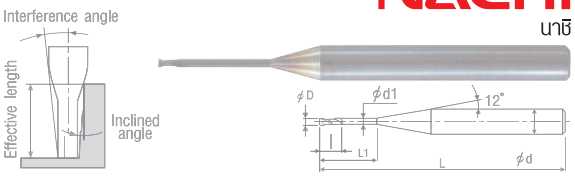
GS MILL LONG NECK TWO FLUTES : ดอกเอ็นมิลล์คาร์ไบด์ GS 2 ฟัน แบบคอยาว

NACHI นาชิ

List 9414 GS Tungsten Carbide HELIX N

- This end mill is the best in micro milling of die and mold steels.
- It can support every milling by abundant size arrangements.

KT Code NA9414_(dia.) เช่น dia. 0.2 mm : NA9414_0020



Dia. ϕD (mm)	Length of Cut l (mm)	Overall Length L (mm)	L1 (mm)	Shank Dia. ϕd (mm)	ϕd1 (mm)	ราคา
0.2	0.3	45	0.5	4	0.18	
0.2	0.3	45	1	4	0.18	
0.2	0.3	45	1.5	4	0.18	
0.3	0.4	45	1	4	0.28	
0.3	0.4	45	2	4	0.28	
0.3	0.4	45	3	4	0.28	
0.3	0.4	45	6	4	0.28	
0.3	0.4	45	9	4	0.28	
0.4	0.6	45	2	4	0.37	
0.4	0.6	45	3	4	0.37	
0.4	0.6	45	4	4	0.37	
0.4	0.6	45	8	4	0.37	
0.4	0.6	45	12	4	0.37	
0.5	0.7	45	2	4	0.47	
0.5	0.7	45	4	4	0.47	
0.5	0.7	45	6	4	0.47	
0.5	0.7	50	8	4	0.47	
0.5	0.7	50	10	4	0.47	
0.5	0.7	50	15	4	0.47	
0.6	0.9	45	2	4	0.57	
0.6	0.9	45	4	4	0.57	
0.6	0.9	45	6	4	0.57	
0.6	0.9	50	8	4	0.57	
0.6	0.9	50	10	4	0.57	
0.6	0.9	50	12	4	0.57	
0.6	0.9	50	18	4	0.57	
0.7	1	45	2	4	0.67	
0.7	1	45	4	4	0.67	
0.7	1	45	6	4	0.67	
0.7	1	50	8	4	0.67	
0.7	1	50	10	4	0.67	
0.8	1.2	45	4	4	0.77	
0.8	1.2	45	6	4	0.77	
0.8	1.2	50	8	4	0.77	
0.8	1.2	50	10	4	0.77	
0.8	1.2	50	12	4	0.77	
0.8	1.2	50	16	4	0.77	
0.8	1.2	60	24	4	0.77	
0.9	1.4	45	6	4	0.87	
0.9	1.4	50	8	4	0.87	
0.9	1.4	50	10	4	0.87	
0.9	1.4	60	15	4	0.87	
1	1.5	50	4	4	0.97	
1	1.5	50	6	4	0.97	
1	1.5	50	8	4	0.97	
1	1.5	50	10	4	0.97	
1	1.5	50	12	4	0.97	
1	1.5	60	16	4	0.97	
1	1.5	60	20	4	0.97	
1	1.5	70	25	4	0.97	
1	1.5	70	30	4	0.97	
1.2	1.8	50	6	4	1.15	
1.2	1.8	50	8	4	1.15	
1.2	1.8	50	10	4	1.15	
1.2	1.8	50	12	4	1.15	
1.2	1.8	60	16	4	1.15	
1.2	1.8	60	20	4	1.15	
1.5	2.3	50	6	4	1.45	
1.5	2.3	50	8	4	1.45	
1.5	2.3	50	10	4	1.45	
1.5	2.3	50	12	4	1.45	
1.5	2.3	60	14	4	1.45	
1.5	2.3	60	16	4	1.45	
1.5	2.3	60	18	4	1.45	
1.5	2.3	60	20	4	1.45	
1.5	2.3	70	25	4	1.45	
1.5	2.3	70	30	4	1.45	
1.5	2.3	80	38	4	1.45	
1.5	2.3	80	45	4	1.45	
2	3	50	6	4	1.95	
2	3	50	8	4	1.95	
2	3	50	10	4	1.95	
2	3	50	12	4	1.95	
2	3	60	14	4	1.95	
2	3	60	16	4	1.95	
2	3	60	18	4	1.95	
2	3	60	20	4	1.95	
2	3	70	25	4	1.95	
2	3	70	30	4	1.95	
2	3	80	35	4	1.95	
2	3	90	40	4	1.95	
2	3	100	50	4	1.95	
2	3	110	60	4	1.95	
2.5	3.7	50	8	4	2.45	
2.5	3.7	50	12	4	2.45	
2.5	3.7	60	16	4	2.45	
2.5	3.7	60	20	4	2.45	
2.5	3.7	70	25	4	2.45	
2.5	3.7	70	30	4	2.45	
2.5	3.7	90	40	4	2.45	
2.5	3.7	100	50	4	2.45	
3	4.5	50	8	6	2.9	
3	4.5	50	12	6	2.9	
3	4.5	60	16	6	2.9	
3	4.5	60	20	6	2.9	
3	4.5	70	25	6	2.9	
3	4.5	70	30	6	2.9	
3	4.5	90	40	6	2.9	
3	4.5	100	50	6	2.9	
4	6	50	12	6	3.9	
4	6	60	16	6	3.9	
4	6	60	20	6	3.9	
4	6	70	25	6	3.9	
4	6	70	30	6	3.9	
4	6	80	35	6	3.9	
4	6	90	40	6	3.9	
4	6	90	45	6	3.9	
4	6	100	50	6	3.9	
4	6	110	60	6	3.9	
5	7.5	60	16	6	4.9	
5	7.5	70	25	6	4.9	
5	7.5	80	35	6	4.9	
5	7.5	110	50	6	4.9	
5	7.5	120	60	6	4.9	
6	9	80	20	6	5.9	
6	9	90	30	6	5.9	
6	9	100	40	6	5.9	
6	9	110	50	6	5.9	
6	9	120	60	6	5.9	

Dia. of Mill (mm)		Tolerance (mm)
Above	Up to	
	0.4	0 ~ -0.01
0.4	2.9	0 ~ -0.015
2.9		0 ~ -0.02

Tolerance of Shank Dia. : 0 ~ -0.005mm

Cutting Condition : โปรดสอบถามทางบริษัทฯ