ต๊าปเกลียวแบบรีดเกลียวเคลือบ TiCN (TAFLET T-TF)

NACHI นาชิ

List 6920 TiCN HSSE P CHAMFER B CHAMFER



KT Code NA6920_PorB_Thread Size x Pitch

Unit : mm

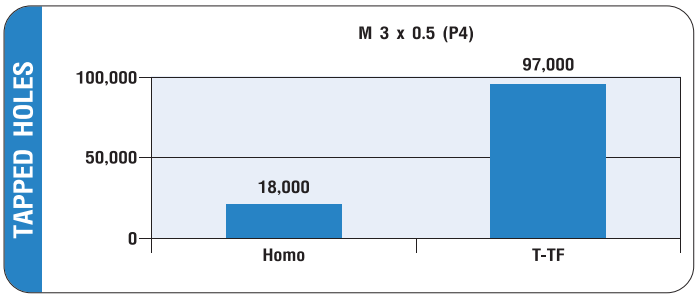
Thread Size	Pitch	TAP Limit	Chamfer Length	Thread Length		Shank Diameter	Number of Flutes	ราคา (บาท)
M1.4	0.3	4 5	P	7	34	3	3	
M1.7	0.35	4 5		8	36	3	3	
M2	0.4	4 5		9	40	3	3	
M2.3	0.4	4 5		9	42	3	3	
M2.5	0.45	4 5		10	44	3	3	
M2.6	0.45	4 5		10	44	3	3	
M3	0.5	5 6		11	46	4	4	
M3.5	0.6	5 6		11	48	4	4	
M4	0.7	6 7	P•B	12	52	5	4	
M5	0.8	6 7		10	60	5.5	4	
M6	1	7 8		10	62	6	4	
M7	1	7 8		16	65	6.2	6	
M8	1.25	7 8		18	70	6.2	6	
M8	1	7 8		18	70	6.2	6	
M10	1.5	7 8		19	75	7	8	
M10	1.25	7 8		19	75	7	8	

TECHNICAL INFORMATION : TAFLET

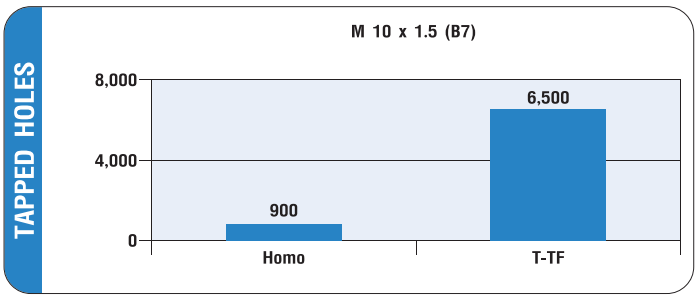
ข้อมูลทางด้านเทคนิค ของต๊าปแบบรีดเกลียว

Cutting Conditions

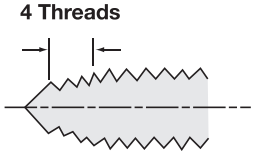
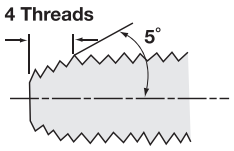
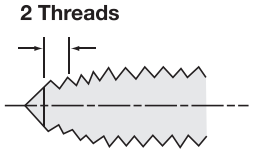
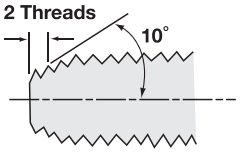
Material : SPC
Thread Length : 2.4 mm
Drilled Holes : 2.77 mm
Tapping Speed : 12.6 m/min
T-TF : Dry



Material : S45C
Thread Length : 8.5 mm
Drilled Holes : 9.3 mm
Tapping Speed : 6.6 m/min
Cutting Oil



CHAMFER ON THREADS

Type	M6. U1/4 and smaller	M7. U5/16 and larger
Plug Type		
Bottoming Type		

APPLICATIONS

Plug Type = For Tapping of thru hole or blind hole with ample clearance at the bottom
Bottoming Type = For Tapping of thru hole or blind hole with tight clearance at the bottom