PARTS LIST

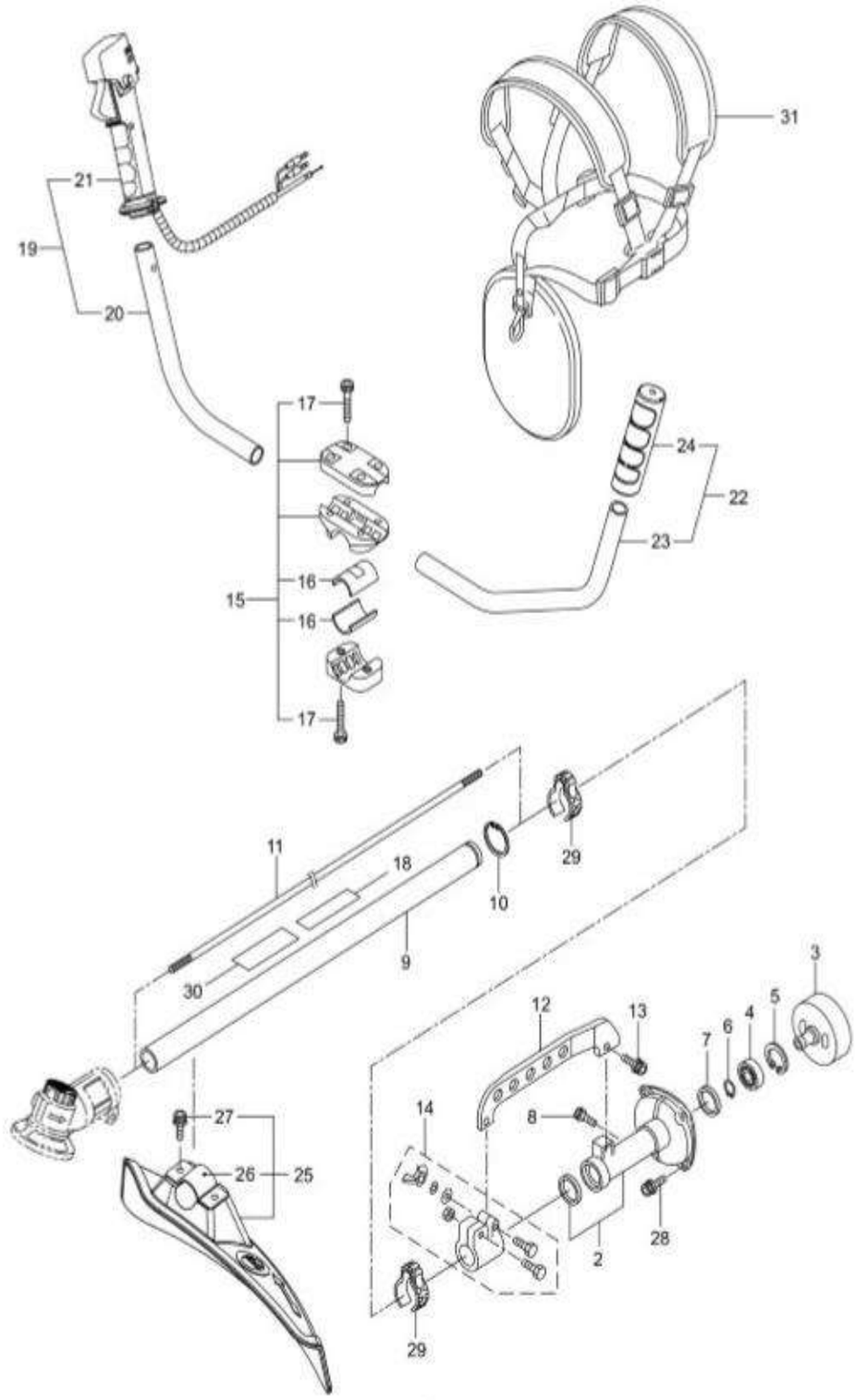
BCF420HTR-RS

CONTENTS

1.MAIN BODY..... 1~2
2.GEARCASE..... 3~4
3.ENGINE..... 5~8
4.CARBURETOR, FUEL TANK..... 9~12
5.ACCESSORIES.....13~14

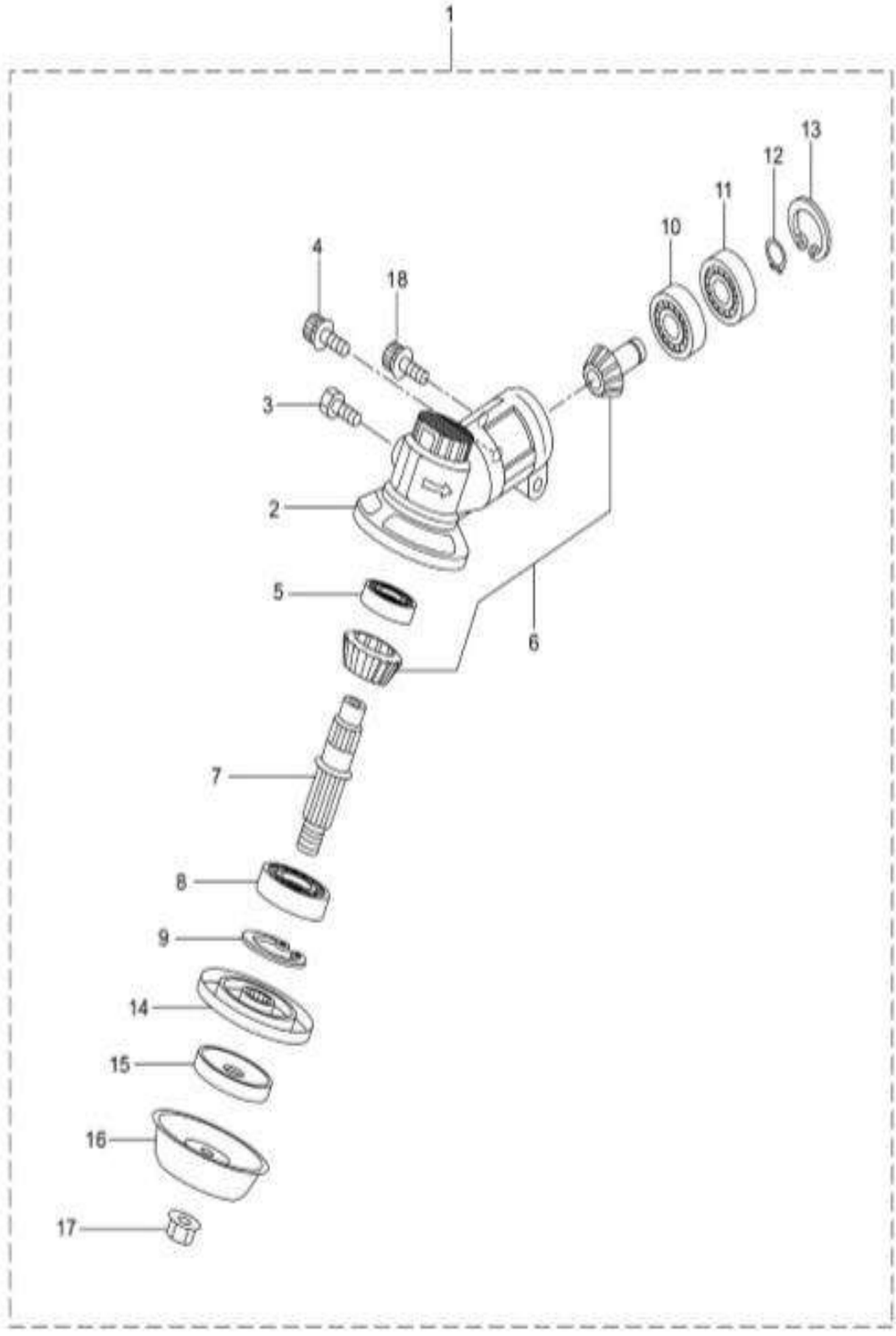
MARUYAMA

1. BCF420HTR-RS
MAIN BODY



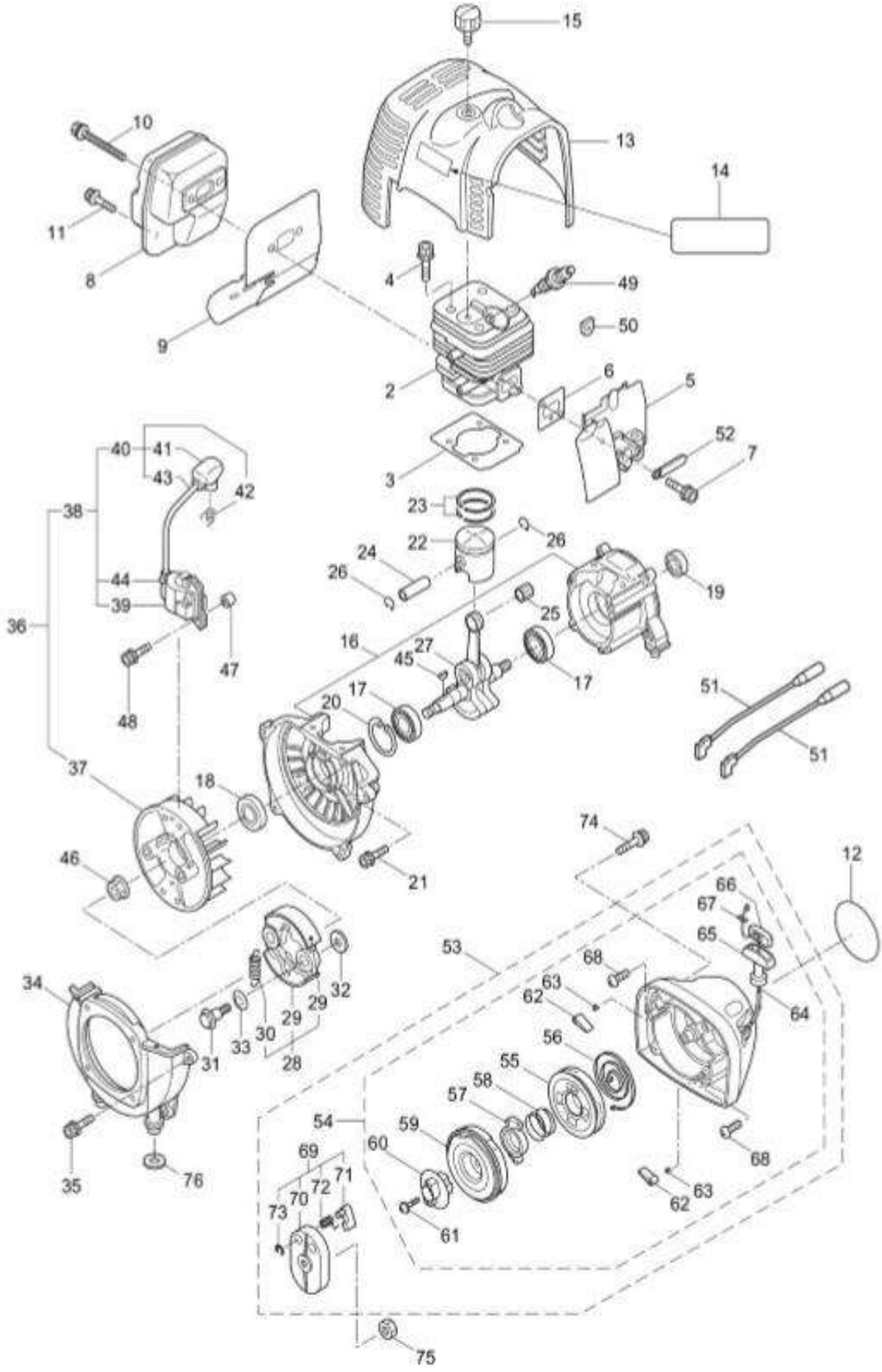
Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	1	364622	BCF420HTR-RS	1		
	2	228014	CLUTCH CASE ASSY	1		
	3	227969	CLUCH DRUM	1		
	4	140474	BEARING 6202v ZZ	1		#6202ZZ
	5	012380	SNAP RING	1		#35
	6	012384	RING	1	10	#15
	7	227968	SPACER	1		
	8	232844	BOLT	1		M6 x 10
	9	239016	SHAFT TUBE	1		
	10	228001	SNAP RING	1		IRTW30
	11	227963	DRIVE SHAFT	1		
	12	227970	ARM	1		
	13	239017	BOLT	1		M6 x 20
	14	232777	SWIVEL CLAMP ASSY	1		
	15	239018	BRACKET ASSY	1		Incl.16,17
	16	239023	CLAMP RUBBER	2		
	17	239042	CAP SCREW	6		m6 x 25
	18	228022	LABEL	1		Caution
	19	229729	HANDLE ASSYRIGHT	1		Incl.20,21
	20	229730	HANDLE(RIGHT)	1		
	21	229731	THROTTLE LEVER ASSY	1		
	22	239032	LEFT HANDLE ASSY	1		Incl.23,24
	23	239033	HANDLE(LEFT)	1		
	24	239034	CRIP	1		
	25	232780	SAFETY COVER ASSY	1		Incl.26,27
	26	228027	BRACKET	1		
	27	238298	BOLT	2		M6 x 28
	28	232845	BOLT	4		M6 x 25
×	29	239037	CLAMP	2		
	30	239029	LABEL	1		MARUYAMA
	31	228006	SHOULDER BAND ASSY	1		

2. BCF420HTR-RS
GEARCASE



Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	1	239024	GEARBOX ASSY	1		Incl.2-18
	2	239025	GEARCASE	1		
	3	239026	BOLT	1		M6 x 8
	4	239027	BOLT	1		M6 x 23
	5	014490	BEARING 6000	1		#6000
	6	228619	GEAR SET	1		
	7	228020	SPLINE SHAFT	1		
	8	219895	BEARING	1		#6002 2RS
	9	016732	SNAP RING	1	5	#32
	10	019585	BEARING 6001ZZ	1		#6001
	11	058995	BALL BEARING 6001Z	1		#6001Z
	12	055186	C-SHAPED SNAP RING 12	1	5	#12
	13	055185	SNAP RING #28	1	5	#28
	14	228003	BLADE HOLDER-A ASSY	1		
	15	228004	BLADE HOLDER-B	1		
	16	227960	NUT COVER	1		
	17	227961	BLADE LOCKING NUT	1		
	18	239028	BOLT	1		M5 x 12

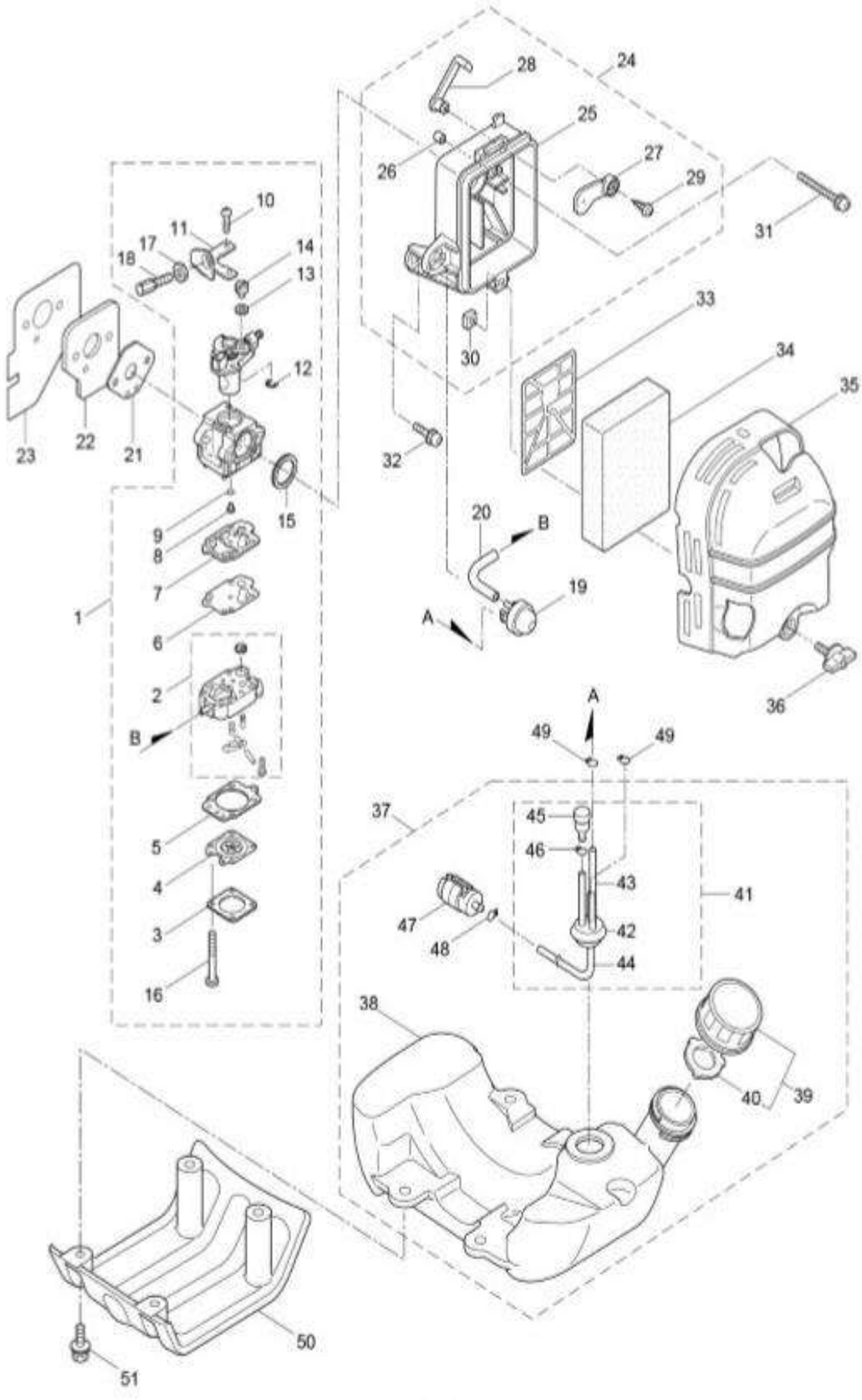
3. BCF420HTR-RS
ENGINE



Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	1	859953	NE420/48BCF420HTR-RS	1		NE420/48
	2	282257	CYLINDER	1		New gasket required
	3	282259	GASKET	1	5	
	4	261612	CAP SCREW	4		M5x30
	5	282261	INSULATOR	1		New gasket required 271
	6	282262	GASKET	1		
	7	267290	CAP SCREW	2	5	M5x20
	8	282264	MUFFLER	1		
	9	282271	GASKET	1		
	10	266713	CAP SCREW	2		M5x60
	11	283315	CAP SCREW	1		M5x12W-12
	12	283456	LABEL	1		MARUYAMA NE420
	13	282274	TOP COVER	1		
	14	277208	LABEL	1		BCF420 HTR-RS
	15	262556	KNOB ASSY	1		
	16	282277	CRANKCASE	1		
	17	262658	BEARING 6202 C3	1		#6202C3
	18	262660	OIL SEAL	1		TC15357
	19	262565	OIL SEAL	1		ISCD15257
	20	012380	SNAP RING	1		#35
	21	261612	CAP SCREW	4		M5x30
	22	281299	PISTON	1		
	23	262476	PISTON RING	2		(2)Required
	24	262749	PISTON PIN	1		
	25	262659	NEEDLE BEARING KTV111414EGX01B	1		KTV111414 EG01B2
	26	262479	CLIP PISTON	2		
	27	283038	SHAFT COMPLETE	1		
	28	282743	CLUTCH ASSY	1		Incl.29,30
	29	282624	CLUTCHSHOE	2		(2)required
	30	263617	SPIRAL SPRING	1		2.3-44.8L
	31	282321	CLUTCH BOLT	2		M8x1.25
	32	262683	WASHER	2	5	8x22xt1.2
	33	262682	WAVE WASHER	2	5	
	34	282285	FAN COVER	1		
	35	261250	CAP SCREW	4	5	M5x20
	36	282287	ROTOR ASSY	1		Incl.37-44
	37	282288	ROTOR	1		
	38	282289	IGNITION COIL ASSY	1		Incl.39-44
	39	267572	COIL	1		
	40	282290	CORD ASSY	1		Incl.41-43
	41	282292	PLUG CAP	1		

Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	42	261075	CONNECTOR	1		
	43	282291	CORD	1		
	44	261072	CAP	1		
	45	261076	WOODRUFF KEY 3X10	1	5	3x10
	46	262731	NUT	1		M10
	47	280381	SPACER	2	5	
	48	261256	BOLT	2	5	M4x25
	49	261200	SPARK PLUG	1		NGK BPM6Y
	50	281172	GROMMET	1		
	51	267492	LEAD	2		130L
	52	264588	CLAMP	1	5	
	53	282294	RECOIL STARTER ASSY	1		Incl.54-73
	54	282295	RECOIL STARTER ASSY	1		Incl.55-68
	55	280994	PULLEY	1		
	56	280995	SPIRAL SPRING	1		
	57	280996	PAWL	1		
	58	280997	RETURN SPRING	1		
	59	283123	SPRING COMPLETE	1		
	60	280999	PLATE	1		
	61	281000	SET SCREW	1		
	62	281001	PULLEY	2		
	63	281002	RETURN SPRING	2		
	64	281004	STARTER ROPE	1		
	65	262633	STARTER KNOB	1		
	66	262981	CAP	1		
	67	281005	ROPE STOPPER	1		
	68	282622	SCREW	2		
	69	282623	STARTER PULLEY ASSY	1		Incl.70-73
	70	282282	STARTER PULLEY	1		
	71	262636	RATCHET	2		
	72	262637	RETURN SPRING	2		
	73	262638	E-RING	2		
	74	261607	CAP SCREW	4	5	M5x16
	75	126990	NUT	1	5	M8
	76	285735	RUBBER PACKING	4	5	

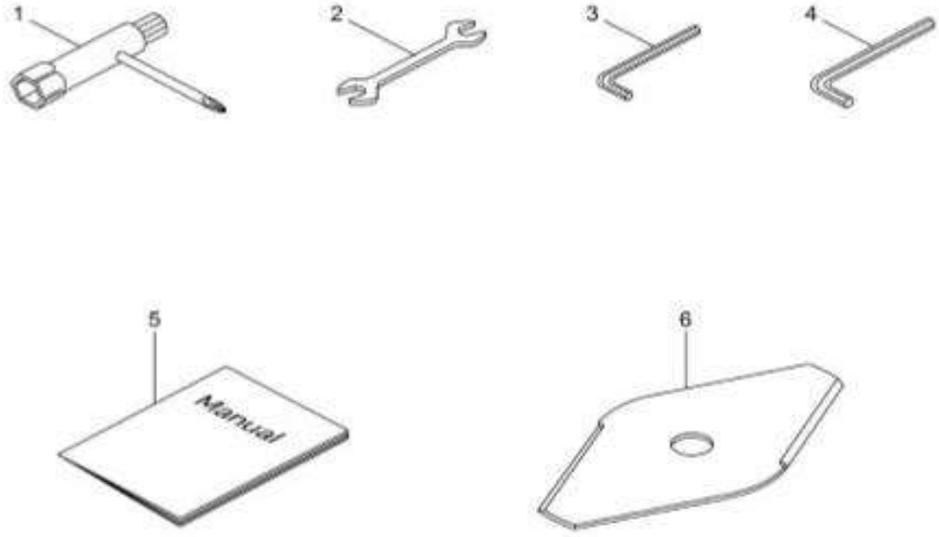
4. BCF420HTR-RS
CARBURETOR, FUEL TANK



Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	1	282298	CARBURETOR ASSY	1		Incl.2-18 New gasket required
	2	283124	CARBURETOR BODY	1		
	3	263726	COVER PLATE	1		
	4	283905	DIAPHRAGM METERRING	1		
	5	263727	GASKET	1		
	6	262994	DIAPHRAGM	1		
	7	282576	GASKET	1		
	8	283125	JET	1		
	9	261871	O-RING	1		
	10	261875	SCREW	2		
	11	264677	BRACKET	1		
	12	261876	RING	1		
	13	264678	WASHER	1	5	
	14	261658	SWIVEL	1		
	15	261657	PACKING	1		
	16	263737	SCREW	4		
	17	261878	NUT	1	5	
	18	263994	SCREW	1		
	19	282299	PRIMER	1		
	20	282512	PIPE	1		
	21	282301	GASKET	1		
	22	283086	DIVIDER	1		
	23	283087	GASKET	1		
	24	282302	HOUSING ASSY	1		Incl.25-30
	25	282303	HOUSING BODY	1		
	26	282484	SLEEVE	3		
	27	282304	MACHINED DISC	1		
	28	282305	LEVER	1		
	29	269032	SCREW	1	5	
	30	269423	NUT	1	5	
	31	262720	CAP SCREW	2	5	M5x55
	32	264807	CAP SCREW	1	5	M5x16
	33	282481	PLATE	1		
	34	282306	ELEMENT	1		
	35	282307	CLEANER COVER	1		
	36	281438	KNOB	1		
	37	283487	TANK ASSY	1		Incl.38-48
	38	282310	FUEL TANK	1		
	39	281565	FUEL TANK CAP ASSY	1		Incl.40
	40	269377	GASKET	1		
	41	282312	PIPE ASSY	1		Incl.42-46
	42	268065	GROMMET	1		
	43	282511	OVER FLOW PIPE	1		
	44	262649	FUEL PIPE	1		
	45	261590	BREATHER SUB ASSY	1		
	46	261117	CLIP	1		

Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	47	267328	FUEL FILTER ASSY	1		
	48	261117	CLIP	1		
	50	285757	STAND	1		
	51	281714	CAP SCREW	4		M5x20

5. BCF420HTR-RS ACCESSORIES



Status	Position	Parts Number	Parts name	Unit Quantity	Set Unit Quantity	Remarkes
	1	232848	BOX SPANNER	1		
	2	228009	SPANNER	1		8x10
	3	219432	WRENCH	1		4mm
	4	239036	SPANNER	1		5mm
	5	239030	INSTRUCTION MANUAL	1		
	6	213055	BLADE	1		