Straight Shank Cobalt Drill
ดอกสว่านไฮสปีด โคบอลต์ เจาะเหล็ก ก้านตรง

สำหรับงานแสตนเลส

NACHI นาชิ

List 6520 h8 HSS Co HELIX H 135° Conical X-type

KT Code NA6520_(dia.) เช่น dia. 0.5 mm : NA6520_0050

- Applicable for drilling hole in hard, tough materials such as tool steels, heat resistant steels, stainless steels, High productive and accurate drilling with short flute.
- Web-Thinning Over Dia. 1.6 mm Type X



ขนาด Dia. (mm)	Flute Length (mm)	Over All Length (mm)	USSจุ	ราคาดอกละ (บาท)
0.5	5	27	10	
0.6	5.5	30	10	
0.7	7.5	32	10	
0.8	8	34	10	
0.9	9	36	10	
1.0	10	40	10	
1.1	11	42	10	
1.2	13	42	10	
1.3	13	45	10	
1.4	14	48	10	
1.5	14	48	10	
1.6	16	50	10	
1.7	16	50	10	
1.8	18	52	10	
1.9	18	52	10	
2.0	20	55	10	
2.1	20	55	10	
2.2	23	58	10	
2.3	23	58	10	
2.4	24	61	10	
2.5	24	61	10	
2.6	26	64	10	
2.7	26	64	10	
2.8	27	67	10	
2.9	30	71	10	
3.0	30	71	10	
3.1	30	71	10	
3.2	30	71	10	
3.3	32	73	10	
3.4	32	73	10	
3.5	32	73	10	
3.6	34	76	10	
3.7	34	76	10	
3.8	34	76	10	
3.9	36	79	10	
4.0	38	83	10	
4.1	38	83	10	
4.2	38	83	10	
4.3	38	83	10	
4.4	39	86	10	
4.5	39	86	10	
4.6	39	86	10	
4.7	41	89	10	
4.8	41	89	10	
4.9	43	92	10	
5.0	43	92	10	
5.1	43	92	10	
5.2	45	95	10	
5.3	45	95	10	
5.4	45	95	10	
5.5	45	95	10	
5.6	47	98	10	
5.7	47	98	10	
5.8	47	98	10	
5.9	47	98	10	
6.0	49	102	10	
6.1	49	102	10	
6.2	49	102	10	
6.3	49	102	10	
6.4	51	105	10	
6.5	51	105	10	
6.6	51	105	10	
6.7	51	105	10	
6.8	51	105	10	
6.9	51	105	10	
7.0	51	105	10	
7.1	53	108	10	
7.2	53	108	10	
7.3	53	108	10	
7.4	55	111	10	
7.5	55	111	10	
7.6	55	111	10	
7.7	57	114	10	
7.8	57	114	10	
7.9	57	114	10	
8.0	57	114	10	
8.1	59	117	5	
8.2	59	117	5	
8.3	59	117	5	
8.4	61	121	5	
8.5	61	121	5	
8.6	61	121	5	
8.7	61	121	5	
8.8	63	124	5	
8.9	63	124	5	
9.0	63	124	5	
9.1	63	124	5	
9.2	65	127	5	
9.3	65	127	5	
9.4	65	127	5	
9.5	65	127	5	
9.6	67	130	5	
9.7	67	130	5	
9.8	67	130	5	
9.9	67	130	5	
10.0	67	130	5	
10.1	69	133	5	
10.2	69	133	5	
10.3	69	133	5	
10.4	69	133	5	
10.5	70	137	5	
10.6	70	137	5	
10.7	70	137	5	
10.8	72	140	5	
10.9	72	140	5	
11.0	72	140	5	
11.1	72	140	5	
11.2	75	143	5	
11.3	75	143	5	
11.4	75	143	5	
11.5	75	143	5	
11.6	77	146	5	
11.7	77	146	5	
11.8	77	146	5	
11.9	77	146	5	
12.0	78	149	5	
12.1	78	149	5	
12.2	78	149	5	
12.3	78	149	5	
12.4	80	152	5	
12.5	80	152	5	
12.6	80	152	5	
12.7	80	152	5	
12.8	80	152	5	
12.9	80	152	5	
13.0	80	152	5	

Cutting Condition : **B33**

Coating Drill G Series / G Standard Drill
ดอกสว่านพิเศษ เคลือบไททาเนียม (สีทอง)

ทนทานพิเศษ

NACHI นาชิ

List 520P h8 JIS B 43011 ISO 235 G HSS HELIX N 118° Conical X-type

KT Code NA520P(dia.) เช่น dia.13.0 mm : NA0520P1300

- TiN coated for general purpose, suitable for high productive and long durable drilling. Moreover, especially suitable for factory automation, by having high reliability.
- Web-Thinning : Type X for size 3.0mm and above.



ขนาด Dia. (mm)	Flute Length (mm)	Over All Length (mm)	ราคาดอกละ (บาท)
0.5	6	22	
0.6	7	24	
0.7	9	28	
0.8	10	30	
0.9	11	32	
1.0	12	34	
1.1	14	36	
1.2	16	38	
1.3	16	38	
1.4	18	40	
1.5	18	40	
1.6	20	43	
1.7	20	43	
1.8	22	46	
1.9	22	46	
2.0	24	49	
2.1	24	49	
2.2	27	53	
2.3	27	53	
2.4	30	57	
2.5	30	57	
2.6	30	57	
2.7	33	61	
2.8	33	61	
2.9	33	61	
3.0	33	61	
3.1	36	65	
3.2	36	65	
3.3	36	65	
3.4	39	70	
3.5	39	70	
3.6	39	70	
3.7	39	70	
3.8	43	75	
3.9	43	75	
4.0	43	75	
4.1	43	75	
4.2	43	75	
4.3	47	80	
4.4	47	80	
4.5	47	80	
4.6	47	80	
4.7	47	80	
4.8	52	86	
4.9	52	86	
5.0	52	86	
5.1	52	86	
5.2	52	86	
5.3	52	86	
5.4	57	93	
5.5	57	93	
5.6	57	93	
5.7	57	93	
5.8	57	93	
5.9	57	93	
6.0	57	93	
6.1	63	101	
6.2	63	101	
6.3	63	101	
6.4	63	101	
6.5	63	101	
6.6	63	101	
6.7	63	101	
6.8	69	109	
6.9	69	109	
7.0	69	109	
7.1	69	109	
7.2	69	109	
7.3	69	109	
7.4	69	109	
7.5	69	109	
7.6	75	117	
7.7	75	117	
7.8	75	117	
7.9	75	117	
8.0	75	117	
8.1	75	117	
8.2	75	117	
8.3	75	117	
8.4	75	117	
8.5	75	117	
8.6	81	125	
8.7	81	125	
8.8	81	125	
8.9	81	125	
9.0	81	125	
9.1	81	125	
9.2	81	125	
9.3	81	125	
9.4	81	125	
9.5	81	125	
9.6	87	133	
9.7	87	133	
9.8	87	133	
9.9	87	133	
10.0	87	133	
10.1	87	133	
10.2	87	133	
10.3	87	133	
10.4	87	133	
10.5	87	133	
10.6	87	133	
10.7	94	142	
10.8	94	142	
10.9	94	142	
11.0	94	142	
11.1	94	142	
11.2	94	142	
11.3	94	142	
11.4	94	142	
11.5	94	142	
11.6	94	142	
11.7	94	142	
11.8	94	142	
11.9	101	151	
12.0	101	151	
12.1	101	151	
12.2	101	151	
12.3	101	151	
12.4	101	151	
12.5	101	151	
12.6	101	151	
12.7	101	151	
12.8	101	151	
12.9	101	151	
13.0	101	151	

Cutting Condition : **B33**