## THE ENVIRONMENT

Always dispose of unwanted tools, accessories and packaging materials in an environmentally friendly manner.

INDEXA™

# HIGH PRECISION GROOVE JAW VICE

## ORDER CODE
## IND-445-0330K




Accuracy - 0.003mm

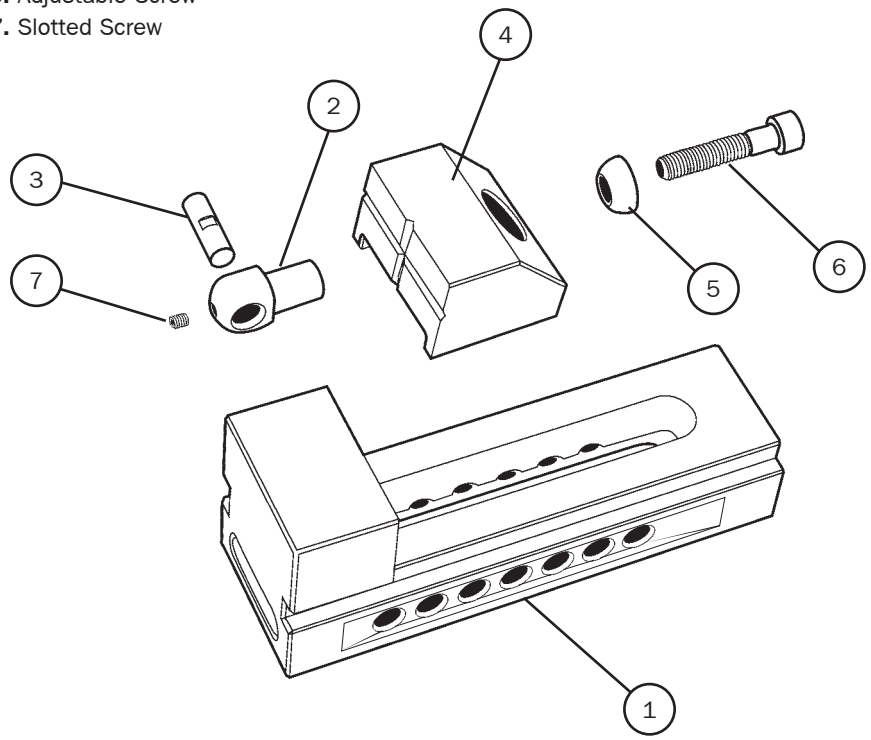
# OPERATOR'S MANUAL

# SPECIFICATIONS

| Order Code | Jaw Width | Jaw Depth | Jaw Open Length | Overall Length |
|---|---|---|---|---|
| IND-445-0330K | 63mm | 32mm | 85mm | 170mm |

# IDENTIFICATION

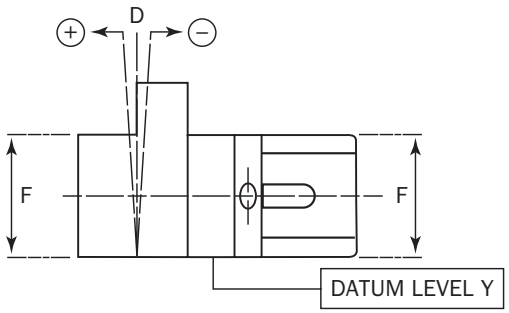
**1.** Body
**2.** Rotary Pin
**3.** Inserted Pin
**4.** Movable Jaw
**5.** Spherical Ring
**6.** Adjustable Screw
**7.** Slotted Screw

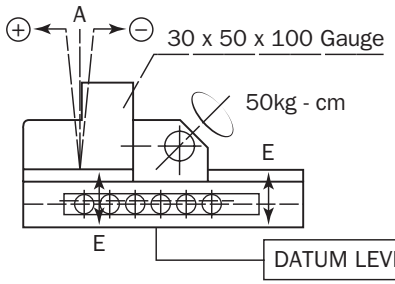


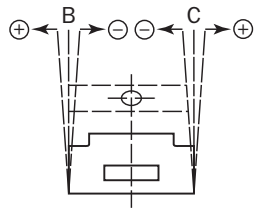



# INSPECTION TABLE

| No. | Inspection Items | Tolerance (μ m) | Result (μ m) |
|---|---|---|---|
| **A** | Squareness Against Datum Level X | ±5 | |
| **B** | Squareness Against Datum Level X | ±5 | |
| **C** | Squareness Against Datum Level X | ±5 | |
| **D** | Squareness Against Datum Level Y | ±5 | |
| **E** | Parallelism Against Datum Level X | 5 | E |
| | | | E |
| **F** | Parallelism Against Datum Level Y | 5 | F |
| | | | F |
| Working Operation Inspector | | End Production Inspector | |




**Inspector:** _____ **Date:** _____