KOBE PROFESSIONAL AIR TOOLS

THE ENVIRONMENT

Always dispose of unwanted tools, accessories and packaging materials in an environmentally friendly manner.

DECLARATION OF CONFORMITY

We hereby certify that BS920L MULTI-PURPOSE AIRBODY SAW

(ORDER CODE: KBE-270-3500K)

complies with all the relevant provisions of the

EMC Electromagnetic Compatibility Directive 2006/42/EC

Standards Applied:

EN ISO 12100:2010, EN ISO 11148-12:2010, EN ISO 28927-8:2009, EN ISO 15744:2002

Signed:

Date: 1st June 2017

Name: Keith Read

Position: HSQE Manager.

KOBE TOOLS
THE KENNEDY GROUP LTD, WIGSTON, ENGLAND, LE18 2FS.

CE

QUALITY GUARANTEE & WARRANTY

KOBE INDUSTRIAL AIR TOOLS carry a one year manufacturer's warranty.

KOBE INDUSTRIAL AIR TOOLS are designed & manufactured to the highest standards & specifications
Assuring the quality and performance required by all sectors of industry.

KOBE INDUSTRIAL AIR TOOLS are fully guaranteed against faulty materials & workmanship.
Should they be found to be defective, they will either be repaired or replaced free of charge (fair wear and tear and/or misuse excepted).

Please retain supplier invoice as proof of purchase.

KOBE TOOLS OFFICIAL AGENT: THE KENNEDY GROUP, WIGSTON. LEICESTER, ENGLAND. LE18 2FS
© The Kennedy Group Ltd. 6/17

KOBE™
PROFESSIONAL AIR TOOLS

MULTI-PURPOSE BODY SAW

MODEL
BS920L

ORDER CODE
KBE-270-3500K



- Safety Lever Throttle
- Lightweight & Easy to Use
- With Adjustable Blade Guide
- Universal Side-Locking blade clamps
- Complete With Hex Keys & Two blades
- Accepts Jigsaw Blades, Hacksaw Blades & Mini-Files up to 13mm
- Cuts Through Any Sheet Material - Doors, Sills, Chassis, Fibre Glass, Perspex or Ply

CE

WARNING: THE SAFETY INFORMATION GIVEN INSIDE MUST BE READ AND UNDERSTOOD BY ANY PERSON USING, INSTALLING, REPAIRING OR MAINTAINING THESE PRODUCTS.

OPERATOR'S MANUAL

Please retain this information for future reference.

SAFETY INSTRUCTIONS

You have purchased a quality industrial product that is designed for high performance and long service life. If correct use, safety and maintenance procedures are observed this machine will last for many years.

KOBE PROFESSIONAL AIR TOOLS have been specifically designed to help you work **SAFELY** and **EFFICIENTLY**. Your care and good judgement are the best protection against injury, but always ensure that the appropriate safety equipment is worn. All possible hazards cannot be covered here, but the most important ones have been highlighted.

GENERAL OPERATING HAZARDS

- Keep clear from all rotating spindles and moving parts
- Ensure that all long hair and loose clothing, ties, scarves, jewellry, etc., are secured or removed
- Always wear approved eye protection during operation, repair or maintenance of the tool, or whilst changing accessories. The operator of the tool is responsible for following accepted eye, face, respiratory, hearing and body protection.
- Ensure that all others in the area are wearing approved eye, face, respiratory, hearing and body protection. Even small projectiles can injure eyes and cause blindness.
- Wear gloves to protect hands from cuts and burns.
- Do not touch accessories during or after use.
- Never disable the safety lever throttle.
- Do not modify tools or accessories and only use for the task for which they have been designed.
- Ensure that all accessories are rated to the "Free" speed of the tool and intact before fitting or using.
- All users must be physically able and competent to handle the size, weight and power of the tools and have received appropriate training to perform the task.
- Note the tool rundown time. Control the tool as if it were under power.

SPECIFIC OPERATING HAZARDS

- Only use abrasives that are designed for the tool.
- Do not use cut off wheels or router bits in this tool.
- An abrasive fitted to a tool that is not designed for its use may cause serious injury or death.
- Make sure that insert tools have the correct shaft size for the collet.
- Protect abrasive accessories from exposure to water, solvents, high humidity, freezing temperature and extreme temperature changes.
- Store accessories in protective racks or compartments to prevent damage.
- The user is responsible for making sure that the specification label on the air tool is kept legible, indicating the model number, serial number and rpm. If not, reorder and replace.

WORKPLACE HAZARDS

- Slip/Trip/Fall is a major cause of serious injury or death. Be aware of excess hose around the work place.
- Maintain a balanced body position and secure footing.
- High sound levels can cause permanent hearing loss. Use approved hearing protection.
- Repetitive work motions, awkward positions and exposure to vibration can cause "Repetitive Strain Injuries". If numbness, tingling, pain or whitening of the skin occurs consult a doctor.
- Avoid inhaling dust or handling debris from work process which can be harmful to your health.
- This tool is not intended for use in a flammable or combustible atmosphere and is not insulated for contact with electric power sources.
- Use a vice or clamping device to hold the work piece firmly in place.

AIR SUPPLY AND CONNECTION HAZARDS

- Air under pressure can cause severe injury.
- Always shut off air supply, drain hose of air pressure and disconnect tools from air supply when not in use, before changing accessories or when making repairs.
- Never direct air at yourself or anyone else.
- Whipping hoses can cause serious injury. Always check for damaged or loose hoses and fittings.
- Do not use quick disconnect couplings at tool. See instructions for suggested air supply.
- Whenever universal twist couplings are used, lock pins must be installed.
- Do not exceed maximum air pressure of 90psi/6.2bar.
- Do not carry the tool by the air hose.

SPECIFICATIONS

MODEL NUMBER	**BS920L**
FREE SPEED	9,000rpm
CUTTING CAPACITY	Steel - 1.6mm
	Aluminium - 2.0mm
AIR INLET THREAD	1/4 NPT
AIR HOSE SIZE (ID)	10mm
AIR PRESSURE	90PSI
AIR CONSUMPTION	4CFM*
OVERALL LENGTH	235mm
WEIGHT	0.55kg

*Based on 15 second cycle per minute average use.

SERVICE & REPAIRS

A comprehensive repair and service facility is available through your local Kobe agent.



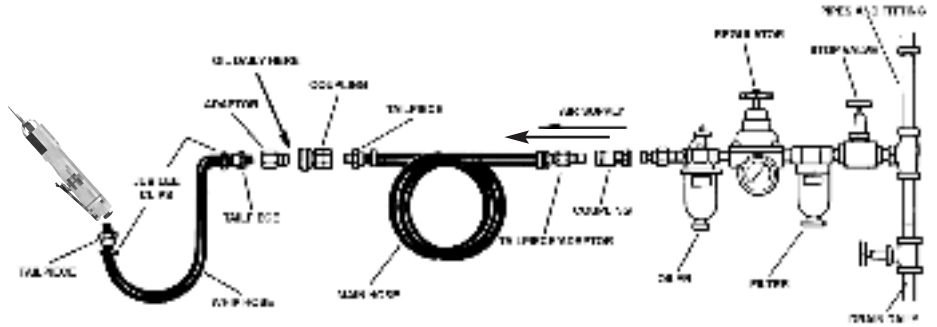


No.	Order Code	Description
1	KBE-298-0413S	Piston Assembly
2	KBE-298-0416S	Damping Ring
6	KBE-298-0419S	Rubber Washer
7	KBE-298-0422S	Piston Valve
8	KBE-298-0425S	Washer
9a	KBE-298-0428S	Screw (2)
9b	KBE-298-0429S	Screw (2)
10	KBE-298-0431S	Saw Holder
11	KBE-298-0434S	Screw (2)
12	KBE-298-0437S	Spring
13	KBE-298-0440S	Handle Housing
14	KBE-298-0443S	Screw (2)
15	KBE-298-0446S	Screw (2)
16	KBE-298-0449S	Cover
17	KBE-298-0452S	Spring Pin (2)
18	KBE-298-0455S	Bushing
19	KBE-298-0458S	Cylinder
20	KBE-298-0461S	Valve Box
21	KBE-298-0464S	Bushing
22	KBE-298-0467S	Valve Liner
23	KBE-298-0470S	Guide Frame

No.	Order Code	Description
25	KBE-298-0473S	Bottom Board
26	KBE-298-0476S	Guide Plate
27	KBE-298-0479S	Guide Block (2)
28	KBE-298-0482S	Guide Plate
29	KBE-298-0485S	Screw
30	KBE-298-0488S	Gasket
31	KBE-298-0491S	Valve Body
32	KBE-298-0494S	Valve Body Plug
33	KBE-298-0497S	O-Ring
34	KBE-298-0500S	Adjusting Valve
35	KBE-298-0503S	O-Ring
36	KBE-298-0506S	Spring
37	KBE-298-0509S	Valve Rod (4)
38	KBE-298-0512S	O-Ring
39	KBE-298-0515S	Valve Rod Sleeve
40	KBE-298-0518S	Screw (4)
41	KBE-298-0521S	Spring Washer (4)
42	KBE-298-0524S	Air Inlet
44	KBE-298-0527S	Trigger Assembly
45	KBE-298-0530S	Spring Pin

KOBE PROFESSIONAL AIR TOOLS

SUGGESTED AIR SUPPLY



Connect tools to the air line using pipe, hose and fitting sizes listed in the specifications.
Supply tools with 90psi/6.2bar of clean, dry air. A higher pressure will reduce the tool life.

Requirements for Quick Acting Couplings connected to Air Tools:

A leader hose of minimum length 500mm between the tool and the coupling is required in order to comply with Health and Safety Executive Guide **HS(G) 39, BS4575:2, ISO 15744:2002 and ISO 28927-10:2011.**

KOBE PROFESSIONAL AIR TOOLS

LUBRICATION

Air tools require lubrication throughout the life of the tool otherwise moisture in the compressed air will rust the air motor. Correct lubrication is vital for the maximum performance of the die grinder and an airline lubricator should be fitted into the system down stream of the filter. Failure tolubricate the tool at the air inlet will void your warranty.

Either use an air line lubricator with air tool oil adjusted to two drops per minute, or if an air line lubricator cannot be used, add air motor oil to the inlet once a day (See fig 1). ISO Grade VG22 oil is recommended.

Any excess oil in the motor is expelled immediately from the exhaust port. Always direct the exhaust port away from people or objects.

Do not lubricate the die grinder with flammable or volatile liquids such as kerosene, diesel or jet fuel.

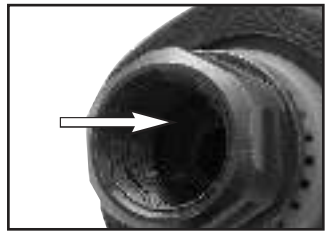


Fig. 1

OPERATION

DO NOT OPERATE TOOL WITHOUT CHISEL IN THE CYLINDER, OR WITH CHISEL NOT FULLY SEATED OR SECURED INTO THE CYLINDER. INTERNAL DAMAGE WILL RESULT IF PISTON IS ALLOWED TO STRIKE CYLINDER WALL.

Always shut off air supply, relieve hose of air pressure and disconnect tool from air supply when changing accessories. Cutting with these tools will create sharp edges. Wear gloves to protect hands.Avoid direct contact with accessory and work surface during and after work. Cutting edges and saw blades can become hot during use. Do not touch. Never force the tool to cut faster or through heavier gauge material than rated capacity. To prevent damage to the tool and accessory, accessory must be held firmly against work surface while cutting.

MAINTENANCE

Disassemble and inspect higher wear parts every three months if the tool is used every day and replace damaged or worn parts.

Replace as necessary all "O" rings, bearings and rotor blades, see parts break down.
It is recommended that adequate stocks of standard service parts are held for servicing requirements.

The use of other than genuine Kobe replacement parts may result in safety hazards, decreased tool performance and increased maintenance.

Mineral spirits are recommended when cleaning the tool and its parts. Do not clean with any solvents or oils containing acids, esters, ketones, chlorinated hydrocarbons or nitro carbons. Do not use chemicals that have a low flash point.

For spare parts or servicing please contact your nearest agent. Remember to quote tool model number and spare part number when ordering spares.

When disposing of components, lubricants, etc. ensure that relevant environmental procedures are carried out.

SPARE PARTS BREAKDOWN

