KENNEDY®

DATA SHEET

QUALITY INDUSTRIAL TOOLING

HSS-Co 5% Heavy Duty Jobber Drills - Metric

To drill steels with tensile strength up to 1,400 N/mm², very hard bronze, stainless steels as well as heat and acid resistant steels.

- Coating: Bronze Oxide
- Helix type: Normal
- Ground flute
- Flute type: Spiral
- Number of flutes: 2
- Point type: Split
- Point angle 135°
- Shank diameter tolerance: F11
- Drill diameter tolerance: H8
- Coolant delivery: External
- Web thickness: Strengthened
- Cutting direction: Right hand
- BS 328
- DIN 338B



Dia. (mm)	Flute Length (mm)	Overall Length (mm)	Order Code
1	12	34	KEN-026-0200K
1.1	14	36	KEN-026-0220K
1.2	16	38	KEN-026-0240K
1.3	16	38	KEN-026-0260K
1.4	18	40	KEN-026-0280K
1.5	18	40	KEN-026-0300K
1.6	20	43	KEN-026-0320K
1.7	20	43	KEN-026-0340K
1.9	22	46	KEN-026-0380K
2	24	49	KEN-026-0400K
2.1	24	49	KEN-026-0420K
2.2	27	53	KEN-026-0440K
2.3	27	53	KEN-026-0460K
2.4	30	57	KEN-026-0480K
2.5	30	57	KEN-026-0500K
2.6	30	57	KEN-026-0520K
2.7	33	61	KEN-026-0540K
2.8	33	61	KEN-026-0560K
3	33	61	KEN-026-0600K
3.1	36	65	KEN-026-0620K
3.2	36	65	KEN-026-0640K
3.3	36	65	KEN-026-0660K
3.4	39	70	KEN-026-0680K
3.5	39	70	KEN-026-0700K
3.6	39	70	KEN-026-0720K
3.7	39	70	KEN-026-0740K
3.8	43	75	KEN-026-0760K
3.9	43	75	KEN-026-0780K
4	43	75	KEN-026-0800K

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- DIN 338B



Dia. (mm)	Flute Length (mm)	Overall Length (mm)	Order Code
4.1	43	75	KEN-026-0820K
4.2	43	75	KEN-026-0840K
4.3	47	80	KEN-026-0860K
4.5	47	80	KEN-026-0900K
4.6	47	80	KEN-026-0920K
4.7	47	80	KEN-026-0940K
4.8	52	86	KEN-026-0960K
4.9	52	86	KEN-026-0980K
5	52	86	KEN-026-1000K
5.1	52	86	KEN-026-1020K
5.2	52	86	KEN-026-1040K
5.3	52	86	KEN-026-1060K
5.5	57	93	KEN-026-1100K
5.6	57	93	KEN-026-1120K
5.7	57	93	KEN-026-1140K
5.8	57	93	KEN-026-1160K
6	57	93	KEN-026-1200K
6.1	63	101	KEN-026-1220K
6.2	63	101	KEN-026-1240K
6.3	63	101	KEN-026-1260K
6.5	63	101	KEN-026-1300K
6.6	63	101	KEN-026-1320K
6.7	63	101	KEN-026-1340K
6.8	69	109	KEN-026-1360K
7	69	109	KEN-026-1400K
7.2	69	109	KEN-026-1440K
7.4	69	109	KEN-026-1480K
7.5	69	109	KEN-026-1500K
7.7	75	117	KEN-026-1540K
8	75	117	KEN-026-1600K
8.5	75	117	KEN-026-1700K
9	81	125	KEN-026-1800K
9.5	81	125	KEN-026-1900K
10	87	133	KEN-026-2000K
10.2	87	133	KEN-026-2040K
10.5	87	133	KEN-026-2100K
11	94	142	KEN-026-2200K
11.5	94	142	KEN-026-2300K
12	101	151	KEN-026-2400K
12.5	101	151	KEN-026-2500K
13	101	151	KEN-026-2600K

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