KENNEDY®

DATA SHEET

QUALITY INDUSTRIAL TOOLING

HSS-Co 5% KC3 Throwaway Milling Cutters - Long Series - Metric

For slot drilling and end milling.



- Uncoated
- Weldon shank
- Material grade: M35
- End mill type: Slot drill
- Plunge type: Centre cutting
- Cutting direction: Right hand
- Can be use at higher speeds and feeds
- Metric tolerance for dia. over 1mm up to 3mm: +0.013, -0.033mm
- Metric tolerance for dia. over 3mm to 6mm: ±0.020mm
- Suitable for steel, cast iron, non ferrous metals, aluminium and aluminium alloys

Note: Cutters are held in adaptors/chucks by the action of a set screw located on the shank flat giving quick and easy cutter change

Cutter Dia. (mm)	Shank Dia. (mm)	Flute Length (mm)	Length (mm)	Chuck Clearance (mm)	No. of Flutes	Order Code
1.5	6	4	28	10	2	KEN-062-1020K
2	6	4.5	29	11	2	KEN-062-1040K
2.5	6	6.5	32	12.5	2	KEN-062-1060K
3	6	7.5	34	14.5	3	KEN-062-1080K
3.5	6	8.5	36.5	15	3	KEN-062-1100K
4	6	9.5	39	16	3	KEN-062-1120K
4.5	6	11	42	17.5	3	KEN-062-1140K
5	6	12.5	44.5	17.5	3	KEN-062-1160K
5.5	6	14.5	46	19	3	KEN-062-1180K
6	6	16	44.5	20.5	3	KEN-062-1200K
8	10	19	55.5	27.9	3	KEN-062-1240K
10	10	22.5	61.5	31.6	3	KEN-062-1280K

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