KENNEDY®

DATA SHEET

QUALITY INDUSTRIAL TOOLING

5 Piece Solid Carbide Screw Drill Set — KEN-154-1100K

Primarily designed for removing broken taps or bolts without damaging the component surface.

- Drills should be running between 1,500 and 3,500 revs/min
- Suitable for drilling other hard materials including hardened steels, glass, stellite
- No cutting fluid required



Note:

- A steady and continuous manual feed should be applied
- Select screw drill as per tap diameter

Set includes:

Type	Drill Dia. (mm)	Length (mm)	Minimum Tap Size	Maximum. Tap Size	Code KEN-154
SD2	2	31	-	M3	-1020K
SD3	3	41	M4	M5	-1030K
SD4	4	45	M6	M7	-1040K
SD5	5	50	M8	M10	-1050K
SD6	6	60	M10	M12	-1060K

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