Carbide Slot Drills - Long Series - Metric

For optimum performance and maximum swarf removal when plunging, slotting and routing in light alloys, brass, aluminium, non ferrous and other soft materials.

- Uncoated
- Material grade: Micrograin
- Shank type: Plain round
- Flute type: Helical
- Number of flutes: 2
- Helix angle: 30°
- Plunge type: Centre cutting
- Cutting direction: Right hand
- Metric tolerance for dia. over 1mm up to 6mm: +0.000, -0.050
- Metric tolerance for dia. over 6mm up to 25mm: +0.000, -0.080.mm
- Shank diameter tolerance: H6
- Cutter diameter tolerance: H10
- USCTI Standards



Diameter. (mm)	Shank Dia. (mm)	Flute Length (mm)	Overall Length (mm)	Order Code
3	3	20	60	KEN-161-1003K
4	4	20	60	KEN-161-1004K
5	5	25	75	KEN-161-1005K
6	6	30	75	KEN-161-1006K
8	8	30	75	KEN-161-1008K
10	10	40	100	KEN-161-1010K
12	12	45	100	KEN-161-1012K
16	16	65	150	KEN-161-1016K

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