KENNEDY®

DATA SHEET

QUALITY INDUSTRIAL TOOLING

Carbide Shank Milling Cutters - Regular Series - Metric

For maximum strength when milling harder materials where rapid swarf removal is not needed.



- Uncoated
- Material grade: Micrograin
- Shank type: Plain round
- Flute type: Helical
- Number of flutes: 4
- Helix angle: 30°
- Plunge type: Centre cutting
- Cutting direction: Right hand
- Metric tolerance for dia. over 1mm up to 6mm: +0.000, -0.050
- Metric tolerance for dia. over 6mm up to 25mm: +0.000, -0.080
- Shank diameter tolerance: H6
- Cutter diameter tolerance: H10
- Coolant delivery: External

Diameter. (mm)	Shank Dia. (mm)	Flute Length (mm)	Overall Length (mm)	Order Code
1	4	3	40	KEN-161-6020K
1.5	4	4.5	40	KEN-161-6030K
2	2	8	32	KEN-161-6040K
2.5	2.5	9.5	32	KEN-161-6050K
3	3	12	32	KEN-161-6060K
3.5	3.5	12	32	KEN-161-6070K
4	4	14	40	KEN-161-6080K
5	5	14	50	KEN-161-6100K
6	6	16	50	KEN-161-6120K
7	8	20	60	KEN-161-6140K
8	8	20	60	KEN-161-6160K
9	9	20	60	KEN-161-6180K
10	10	22	70	KEN-161-6200K
11	11	22	70	KEN-161-6220K
12	12	22	70	KEN-161-6240K
14	14	25	75	KEN-161-6280K
16	16	25	75	KEN-161-6320K
20	20	32	100	KEN-161-6400K
25	25	38	100	KEN-161-6500K

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