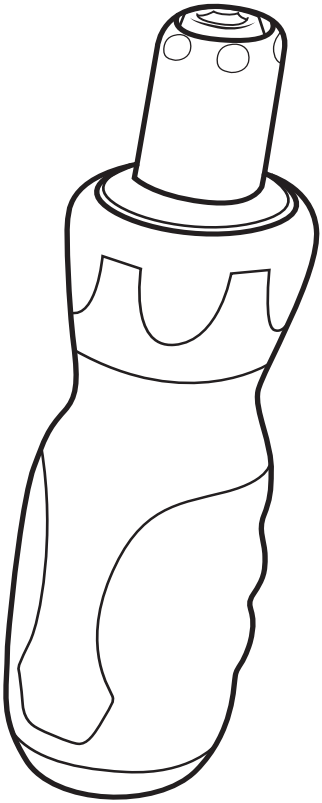
PM150 FH, PM450 FH, E25 FH, P150 FH E150 FH, P450 FH, P25 FH, E450 FH P1350 FH & E1350 FH PRESET TORQUE SCREWDRIVER



- Tools can be used by operators at any skill level, due to unique slipping mechanism.
- The smooth tool reset action increases production efficiency by reducing operator fatigue
- Tools that complement our traditional accuracy, durability and quality with the benefits of a moulded plastic body and enhanced ergonomic design
- These versatile tools are ideal for a wide range of applications.

OPERATOR'S MANUAL

ORDER CODES:
KEN-555-8780K, KEN-555-8760K, KEN-555-8740K, KEN-555-8720K, KEN-555-8700K, KEN-555-8680K, KEN-555-8660K, KEN-555-8640K, KEN-555-8620K & KEN-555-8600K

TORQ Quality Torque

How to use and care for your Preset Torque Screwdriver

Tool Specification

Models: Pro, ESD (Torque Range from 0.05 – 13.5 N.m)
Models: Prime (Torque Range from 0.20 – 4.5 N.m)
Repeatability: +/- 6% of Torque Setting (Pro & ESD)
+/- 10% of Torque Setting (Prime)
ISO 6789 Class: Type 2, Class F (Pro & ESD only)
Calibration Period: Every 12 Months or 5000 cycles minimum (Pro & ESD)
Mechanism: Slipping - Incorrect tightening is impossible
EPA Compliant: ESD versions only

Safety & Maintenance

☑ This Torque Tool is a precision instrument and should be used for its intended purpose only

☑ Only hold the tool using the handgrip

☑ Always ensure that the tool is in correct alignment with the fastener

☑ Torque tools should be regularly calibrated and inspected to ensure correct operation

☑ Ensure the tool is clean and free from oil, grease and water before use

☒ Do not use extension bars to increase the leverage of the handle

☒ Never dip into cleaning fluid or petroleum Torque Limiting Screwdrivers

How to adjust your Torque Screwdriver

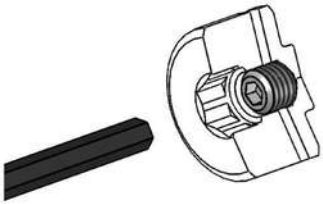
check setting:
Use a Torque Analyser.



To adjust the torque setting:
Use a 5 mm hexagon key to remove the end cap Fitted to Pro and ESD models, in an anti-clockwise Direction. Also remove the T-bar where fitted.

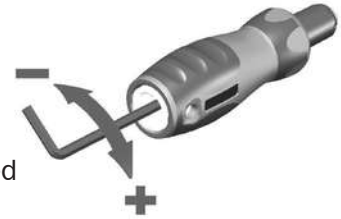


To increase the torque:
Use a 2.5mm hexagon key to loosen the adjuster locking screw by ½ a turn. Insert the 5mm hexagon key into the adjuster and turn Clockwise. Tighten the locking screw to 1.5N.m Using the 2.5mm hexagonal key once required torque value is reached.



To reduce the torque:
Use a 2.5mm hexagon key to loosen the adjuster locking screw by ½ a turn. Insert the 5mm hexagon key into the adjuster and turn anti-clockwise below the required setting, then turn clockwise to approach the new value. Tighten the locking screw to 1.5N.m using the 2.5mm hexagonal key once required torque value is reached.

Take 10 consistent readings on the Analyser to confirm the torque setting.



To use Torque Screwdriver:
The Pro, ESD and Prime Screwdrivers are designed for use with sockets, screwdriver bits and blades.

Servicing Information
Regular servicing of your Torque Tool by competent personnel is important to ensure it continues to perform correctly.



The Environment
Always dispose of unwanted tools, accessories and packaging materials in an environmentally friendly manner.

KENNEDY TOOLS
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www.kennedy-tools.co.uk
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