KENNEDY®

Order Code:
KEN-100-0027K

DIN283 INTERNAL THREADING TOOL 25 x 25 RH P30 60`



These internal threading brazed carbide tools are engineered for precision 60-degree thread cutting inside bores on conventional lathes. Designed for accurate internal thread production, they deliver clean profiles, consistent pitch control and dependable dimensional accuracy across a variety of materials. The brazed carbide tip provides excellent wear resistance and cutting edge strength, supporting both general purpose machining of cast iron and non-ferrous materials and heavy duty steel applications, including interrupted cuts at lower speeds and higher feed rates. A rigid steel shank enhances stability during internal turning, reducing vibration and improving surface finish.

Features and Benefits

- 60-degree internal threading geometry ensures accurate and repeatable thread forms
- Brazed carbide cutting tip increases wear resistance and prolongs tool life
- Suitable for steel, cast iron and non-ferrous materials provides machining versatility
- Strong steel shank construction improves rigidity and minimises vibration

Cromwell Group Ltd,
Leicester, LE18 2FS, England
cromwell.co.uk