KENNEDY®

Order Code:
KEN-106-7184C

SIR0032S22 SIZE 22 INTERNAL THREADING TOOL HOLDER

Internal Threading Toolholders are engineered for accurate and efficient internal threading on lathes. Designed to hold size 16 and size 22 inserts, they use a secure screw clamp system to maintain insert stability and reduce vibration during cutting. A 1.5° helix angle supports smooth chip flow and precise thread formation. They are commonly used in CNC machining and metalworking across industries like automotive, aerospace, and manufacturing.



Features and Benefits

- Screw clamp design ensures stable insert retention
- Compatible with both size 16 and size 22 threading inserts
- 1.5° helix angle promotes smooth chip evacuation
- Suitable for deep bore and internal cavity applications
- Supports repeatable, high-precision thread cutting

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