

47 Threading Tools

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

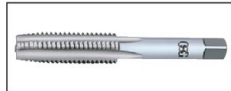
Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

Dedicated Tools for Spew

Spew

Surface Treatment
Non-coat

HT-H Series

Order Unit: 1 Set

OSG CORPORATION

Order Unit: 1 Set

Order Code	Item No.	Price (per set)	Set Contents	Precision	Nominal Dimension	Pitch (mm)	Weight (g)
201-0267	HT-HM2X0.4-SET	1,991THB	Taper/Plug/Bottoming	OH1	M2.0	0.40	14
201-0305	HT-HM2.3X0.4-SET	1,804THB	Taper/Plug/Bottoming	OH1	M2.3	0.40	14
201-0321	HT-HM2.5X0.45-SET	1,559THB	Taper/Plug/Bottoming	OH1	M2.5	0.45	14
201-0330	HT-HM2.6X0.45-SET	1,377THB	Taper/Plug/Bottoming	OH1	M2.6	0.45	15
201-0348	HT-HM3X0.5-SET	1,107THB	Taper/Plug/Bottoming	OH1	M3.0	0.50	18
201-0364	HT-HM3.5X0.6-SET	1,203THB	Taper/Plug/Bottoming	OH1	M3.5	0.60	19
201-0399	HT-HM4X0.7-SET	1,053THB	Taper/Plug/Bottoming	OH2	M4.0	0.70	25
201-0402	HT-HM5X0.8-SET	1,083THB	Taper/Plug/Bottoming	OH2	M5.0	0.80	33
201-0461	HT-HM6X0.75-SET	1,579THB	Taper/Plug/Bottoming	OH2	M6.0	0.75	39
201-0437	HT-HM6X1-SET	1,599THB	Taper/Plug/Bottoming	OH2	M6.0	1.00	40
201-0496	HT-HM7X1-SET	1,514THB	Taper/Plug/Bottoming	OH2	M7.0	1.00	55
201-0518	HT-HM8X1-SET	2,149THB	Taper/Plug/Bottoming	OH2	M8.0	1.00	62
201-0500	HT-HM8X1.25-SET	1,696THB	Taper/Plug/Bottoming	OH2	M8.0	1.25	62
201-0542	HT-HM10X1-SET	2,717THB	Taper/Plug/Bottoming	OH2	M10.0	1.00	83
201-0534	HT-HM10X1.25-SET	2,156THB	Taper/Plug/Bottoming	OH2	M10.0	1.25	83
201-0526	HT-HM10X1.5-SET	2,156THB	Taper/Plug/Bottoming	OH2	M10.0	1.50	82
201-0585	HT-HM12X1-SET	3,400THB	Taper/Plug/Bottoming	OH2	M12.0	1.00	122
201-0577	HT-HM12X1.25-SET	2,749THB	Taper/Plug/Bottoming	OH2	M12.0	1.25	120

Surface Treatment
Non-coat

HTP Series

Order Unit: 1 Pcs

YAMAWA MANUFACTURING Co., Ltd.

Order Code	Item No.	Price (per pcs)	Tip	Precision	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Weight (g)
278-8284	HTP-M3X0.5-2	439THB	Plug	P2	9.0	46	4.0	4.6
278-8292	HTP-M3X0.5-3	439THB	Bottoming	P2	9.0	46	4.0	4.6
278-8314	HTP-M3.5X0.6-2	439THB	Plug	P2	11.0	52	5.0	7.3
278-8322	HTP-M3.5X0.6-3	439THB	Bottoming	P2	11.0	52	5.0	7.3
278-8373	HTP-M4X0.7-2	439THB	Plug	P2	11.0	52	5.0	7.6
278-8381	HTP-M4X0.7-3	439THB	Bottoming	P2	11.0	52	5.0	7.6
278-8438	HTP-M5X0.5-2	649THB	Plug	P2	9.0	60	5.5	10.3
278-8446	HTP-M5X0.5-3	649THB	Bottoming	P2	9.0	60	5.5	10.3
278-8462	HTP-M5X0.8-2	444THB	Plug	P3	13.0	60	5.5	10.0
278-8471	HTP-M5X0.8-3	444THB	Bottoming	P3	13.0	60	5.5	10.0
278-8527	HTP-M6X0.75-2	687THB	Plug	P2	15.0	62	6.0	11.8
278-8551	HTP-M6X1-2	489THB	Plug	P2	15.0	62	6.0	11.7
278-8560	HTP-M6X1-3	489THB	Bottoming	P2	15.0	62	6.0	11.7
278-8667	HTP-M8X0.75-2	881THB	Plug	P2	19.0	70	6.2	17.2
278-8691	HTP-M8X1-2	779THB	Plug	P2	19.0	70	6.2	17.1
278-8705	HTP-M8X1-3	779THB	Bottoming	P2	19.0	70	6.2	17.1
278-8721	HTP-M8X1.25-2	683THB	Plug	P3	19.0	70	6.2	17.0

Surface Treatment
Non-coat

HTP Series

Coarse type(UNC)

Order Unit: 1 Pcs

YAMAWA MANUFACTURING Co., Ltd.

Order Code	Item No.	Price (per pcs)	Tip	Precision	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Weight (g)
278-6532	HTP-UNC-1/4-2	557THB	Plug	P2	20	15	62	6.0	11.9
278-6541	HTP-UNC-1/4-3	557THB	Bottoming	P2	20	15	62	6.0	11.9
278-6567	HTP-UNC-5/16-2	786THB	Plug	P3	18	19	70	6.2	16.9
278-6575	HTP-UNC-5/16-3	786THB	Bottoming	P3	18	19	70	6.2	16.9
278-6591	HTP-UNC-3/8-2	1,011THB	Plug	P3	16	23	75	7.0	24.9
278-6605	HTP-UNC-3/8-3	1,011THB	Bottoming	P3	16	23	75	7.0	24.9
278-6621	HTP-UNC-7/16-2	1,421THB	Plug	P3	14	26	82	8.5	38.8
278-6630	HTP-UNC-7/16-3	1,421THB	Bottoming	P3	14	26	82	8.5	38.8
278-6656	HTP-UNC-1/2-2	1,507THB	Plug	P3	13	26	88	9.0	61.5
278-6664	HTP-UNC-1/2-3	1,507THB	Bottoming	P3	13	26	88	9.0	61.5
278-6681	HTP-UNC-5/8-2	2,251THB	Plug	P4	11	26	95	12.5	91.0
278-6699	HTP-UNC-5/8-3	2,251THB	Bottoming	P4	11	26	95	12.5	91.0

Standard Hand Tapping Set

การใช้งาน: วัสดุชิ้นงาน: เหล็กกล้าคาร์บอนปานกลาง, อลูมิเนียมอัลลอย ฯลฯ

ข้อควรระวัง: ●เกลียวขึ้นรูป: สกรูเกลียวระบบเมตริก

●ตรวจสอบความเที่ยงตรง: STD

●เหล็กกล้ารอบความเร็วสูง (HSS)

ประเทศผลิต: ●ญี่ปุ่น

Taper	Plug	Bottoming
9 Ridges	5 Ridges	1.5 Ridges

Order Unit: 1 Set

Order Code	Item No.	Price (per set)	Set Contents	Precision	Nominal Dimension	Pitch (mm)	Weight (g)
201-0569	HT-HM12X1.5-SET	2,749THB	Taper/Plug/Bottoming	OH2	M12.0	1.50	120.000
201-0551	HT-HM12X1.75-SET	2,749THB	Taper/Plug/Bottoming	OH2	M12.0	1.75	120.000
201-0623	HT-HM14X1-SET	4,866THB	Taper/Plug/Bottoming	OH2	M14.0	1.00	203.000
201-0615	HT-HM14X1.25-SET	4,696THB	Taper/Plug/Bottoming	OH2	M14.0	1.25	199.000
201-0607	HT-HM14X1.5-SET	3,789THB	Taper/Plug/Bottoming	OH2	M14.0	1.50	197.000
201-0593	HT-HM14X2-SET	3,789THB	Taper/Plug/Bottoming	OH2	M14.0	2.00	197.000
201-0640	HT-HM16X1.5-SET	5,069THB	Taper/Plug/Bottoming	OH2	M16.0	1.50	282.000
201-0631	HT-HM16X2-SET	5,069THB	Taper/Plug/Bottoming	OH2	M16.0	2.00	276.000
201-0666	HT-HM18X1.5-SET	6,910THB	Taper/Plug/Bottoming	OH2	M18.0	1.50	356.000
201-0658	HT-HM18X2.5-SET	6,910THB	Taper/Plug/Bottoming	OH3	M18.0	2.50	349.000
201-0682	HT-HM20X1.5-SET	8,989THB	Taper/Plug/Bottoming	OH3	M20.0	1.50	469.000
201-0674	HT-HM20X2.5-SET	8,989THB	Taper/Plug/Bottoming	OH3	M20.0	2.50	459.000
201-0704	HT-HM22X1.5-SET	11,837THB	Taper/Plug/Bottoming	OH3	M22.0	1.50	610.000
201-0691	HT-HM22X2.5-SET	11,837THB	Taper/Plug/Bottoming	OH3	M22.0	2.50	602.000
201-0721	HT-HM24X1.5-SET	14,654THB	Taper/Plug/Bottoming	OH3	M24.0	1.50	766.000
201-0712	HT-HM24X3-SET	14,654THB	Taper/Plug/Bottoming	OH3	M24.0	3.00	763.000
201-0747	HT-HM30X1.5-SET	26,491THB	Taper/Plug/Bottoming	OH3	M30.0	1.50	1,222
201-0739	HT-HM30X3.5-SET	26,491THB	Taper/Plug/Bottoming	OH3	M30.0	3.50	1,225

Standard Hand Tap (for metric thread screw)

การใช้งาน: วัสดุชิ้นงาน: เหล็กกล้าคาร์บอน, เครื่องมือเหล็กกล้า, เหล็กกล้าหล่อ,

อลูมิเนียมอัลลอย

ข้อควรระวัง: ●เกลียวขึ้นรูป: สกรูเกลียวระบบเมตริก

●เหล็กกล้ารอบความเร็วสูง (HSS)

ประเทศผลิต: ●ญี่ปุ่น

Plug	Bottoming
5 Ridges	1.5 Ridges

Order Unit: 1 Pcs

Order Code	Item No.	Price (per pcs)	Tip	Precision	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Weight (g)
278-8730	HTP-M8X1.25-3	683THB	Bottoming	P3	19.0	70	6.2	17.0
278-8845	HTP-M10X0.75-2	1,257THB	Plug	P3	13.0	75	7.0	26.2
278-8918	HTP-M10X1.25-3	869THB	Bottoming	P3	23.0	75	7.0	25.7
278-8934	HTP-M10X1.5-2	869THB	Plug	P3	23.0	75	7.0	25.5
278-8942	HTP-M10X1.5-3	869THB	Bottoming	P3	23.0	75	7.0	25.5
278-9051	HTP-M12X1.25-2	1,234THB	Plug	P4	26.0	82	8.5	40.8
278-9086	HTP-M12X1.5-2	1,234THB	Plug	P3	26.0	82	8.5	40.5
278-9094	HTP-M12X1.5-3	1,234THB	Bottoming	P3	26.0	82	8.5	40.5
278-9124	HTP-M12X1.75-3	1,234THB	Bottoming	P3	26.0	82	8.5	40.3
278-9302	HTP-M14X2-3	1,684THB	Bottoming	P3	26.0	88	10.5	64.0
278-7351	HTP-M16X1.5-2	2,251THB	Plug	P3	26.0	95	12.5	92.3
278-7385	HTP-M16X2-2	2,251THB	Plug	P3	26.0	95	12.5	91.7
278-9493	HTP-M30X3.5-2	11,793THB	Plug	P4	46.0	135	23.0	422.4
278-9507	HTP-M30X3.5-3	11,793THB	Bottoming	P4	46.0	135	23.0	422.4
278-9736	HTP-M36X4-2	15,939THB	Plug	P5	52.0	155	28.0	673.6
278-9744	HTP-M36X4-3	15,939THB	Bottoming	P5	52.0	155	28.0	673.6

Standard Hand Tap (for unified screw thread)

การใช้งาน: วัสดุชิ้นงาน: เหล็กกล้าคาร์บอน, เหล็กกล้าหัวเครื่องมือ, เหล็กกล้าหล่อ,

เหล็กหล่อ, เหล็กหล่อเหนียว, ทองเหลือง, อลูมิเนียมอัลลอยหล่อ, สังกะสี

หล่อฉีดขึ้นรูป

ข้อควรระวัง: ●เกลียวสำหรับขึ้นรูป: เกลียวยูนิฟายด์

●เหล็กกล้ารอบความเร็วสูง (HSS-E)

ประเทศผลิต: ●ญี่ปุ่น

Plug	Bottoming
5 Ridges	1.5 Ridges

Detail type (UNF)

Order Unit: 1 Pcs

Order Code	Item No.	Price (per pcs)	Tip	Precision	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Weight (g)
278-6800	HTP-UNF-1/4-2	557THB	Plug	P2	28	15	62	6.0	12.0
278-6818	HTP-UNF-1/4-3	557THB	Bottoming	P2	28	15	62	6.0	12.0
278-6834	HTP-UNF-5/16-2	786THB	Plug	P2	24	19	70	6.2	17.0
278-6842	HTP-UNF-5/16-3	786THB	Bottoming	P2	24	19	70	6.2	17.0
278-6869	HTP-UNF-3/8-2	1,011THB	Plug	P3	24	23	75	7.0	25.2
278-6877	HTP-UNF-3/8-3	1,011THB	Bottoming	P3	24	23	75	7.0	25.2
278-6893	HTP-UNF-7/16-2	1,421THB	Plug	P3	20	26	82	8.5	39.3
278-6907	HTP-UNF-7/16-3	1,421THB	Bottoming	P3	20	26	82	8.5	39.3
278-6923	HTP-UNF-1/2-2	1,507THB	Plug	P3	20	26	88	10.5	62.2
278-6931	HTP-UNF-1/2-3	1,507THB	Bottoming	P3	20	26	88	10.5	62.2
278-6958	HTP-UNF-9/16-2	2,251THB	Plug	P3	18	26	95	10.5	88.6
278-6966	HTP-UNF-9/16-3	2,251THB	Bottoming	P3	18	26	95	10.5	88.6
278-6982	HTP-UNF-5/8-2	2,251THB	Plug	P3	18	26	95	12.5	92.2
278-6991	HTP-UNF-5/8-3	2,251THB	Bottoming	P3	18	26	95	12.5	92.2