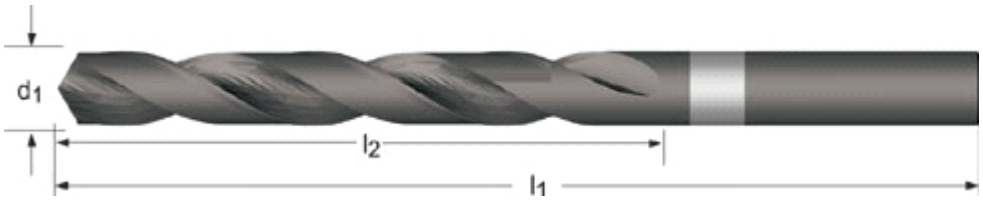
A100

Jobber Drill



Bright below 1.0mm, 3/64", N60

HSS | DIN 338 | 4XD | 118° | ST | N

1.1 1.2 1.3 1.4 3.1 3.2

1.5 1.6 2.1 2.2 2.3 3.3 3.4 4.1 4.2 4.3 5.1 5.2 5.3 6.1 6.2

6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2 8.3 9.1

d_1 Řh8 "/Nr./letter	d_1 Řh8 mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
	0.20	0.0079	2.5	19	A100.2
	0.25	0.0098	3	19	A100.25
	0.30	0.0118	3	19	A100.3
	0.32	0.0126	4	19	A100.32
80	0.34	0.0135	4	19	A100N80
	0.35	0.0138	4	19	A100.35
79	0.37	0.0145	4	19	A100N79
	0.38	0.0150	4	19	A100.38
1/64	0.40	0.0156	5	20	A1001/64
	0.40	0.0157	5	20	A100.4
78	0.41	0.0160	5	20	A100N78
	0.42	0.0165	5	20	A100.42
	0.45	0.0177	5	20	A100.45
77	0.46	0.0180	5	20	A100N77
	0.48	0.0189	5	20	A100.48
	0.50	0.0197	6	22	A100.5
76	0.51	0.0200	6	22	A100N76
	0.52	0.0205	6	22	A100.52
75	0.53	0.0210	6	22	A100N75
	0.55	0.0217	7	24	A100.55
74	0.57	0.0225	7	24	A100N74
	0.58	0.0228	7	24	A100.58
	0.60	0.0236	7	24	A100.6
73	0.61	0.0240	8	26	A100N73
	0.62	0.0244	8	26	A100.62

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d_1 Řh$_8$ "/Nr./letter	d_1 Řh$_8$ mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
72	0.64	0.0250	8	26	A100N72
	0.65	0.0256	8	26	A100.65
71	0.66	0.0260	8	26	A100N71
	0.68	0.0268	9	28	A100.68
	0.70	0.0276	9	28	A100.7
70	0.71	0.0280	9	28	A100N70
	0.72	0.0283	9	28	A100.72
69	0.74	0.0292	9	28	A100N69
	0.75	0.0295	9	28	A100.75
	0.78	0.0307	10	30	A100.78
1/32	0.79	0.0313	10	30	A1001/32
68	0.79	0.0310	10	30	A100N68
	0.80	0.0315	10	30	A100.8
67	0.81	0.0320	10	30	A100N67
	0.82	0.0323	10	30	A100.82
66	0.84	0.0330	10	30	A100N66
	0.85	0.0335	10	30	A100.85
	0.88	0.0346	11	32	A100.88
65	0.89	0.0350	11	32	A100N65
	0.90	0.0354	11	32	A100.9
64	0.91	0.0360	11	32	A100N64
	0.92	0.0362	11	32	A100.92
63	0.94	0.0370	11	32	A100N63
	0.95	0.0374	11	32	A100.95
62	0.97	0.0380	12	34	A100N62
	0.98	0.0386	12	34	A100.98
61	0.99	0.0390	12	34	A100N61
	1.00	0.0394	12	34	A1001.0
60	1.02	0.0400	12	34	A100N60
59	1.04	0.0410	12	34	A100N59
	1.05	0.0413	12	34	A1001.05
58	1.07	0.0420	14	36	A100N58
57	1.09	0.0430	14	36	A100N57
	1.10	0.0433	14	36	A1001.1
	1.15	0.0453	14	36	A1001.15
56	1.18	0.0465	14	36	A100N56
3/64	1.19	0.0469	16	38	A1003/64
	1.20	0.0472	16	38	A1001.2
	1.25	0.0492	16	38	A1001.25
	1.30	0.0512	16	38	A1001.3
55	1.32	0.0520	16	38	A100N55
	1.35	0.0531	18	40	A1001.35
	1.40	0.0551	18	40	A1001.4
54	1.40	0.0550	18	40	A100N54
	1.45	0.0571	18	40	A1001.45
	1.50	0.0591	18	40	A1001.5

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d_1 Řh$_8$ "/Nr./letter	d_1 Řh$_8$ mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
53	1.51	0.0595	20	43	A100N53
	1.55	0.0610	20	43	A1001.55
1/16	1.59	0.0625	20	43	A1001/16
	1.60	0.0630	20	43	A1001.6
52	1.61	0.0635	20	43	A100N52
	1.65	0.0650	20	43	A1001.65
	1.70	0.0669	20	43	A1001.7
51	1.70	0.0670	22	46	A100N51
	1.75	0.0689	22	46	A1001.75
50	1.78	0.0700	22	46	A100N50
	1.80	0.0709	22	46	A1001.8
	1.85	0.0728	22	46	A1001.85
49	1.85	0.0730	22	46	A100N49
	1.90	0.0748	22	46	A1001.9
48	1.93	0.0760	24	49	A100N48
	1.95	0.0768	24	49	A1001.95
5/64	1.98	0.0781	24	49	A1005/64
47	1.99	0.0785	24	49	A100N47
	2.00	0.0787	24	49	A1002.0
	2.05	0.0807	24	49	A1002.05
46	2.06	0.0810	24	49	A100N46
45	2.08	0.0820	24	49	A100N45
	2.10	0.0827	24	49	A1002.1
	2.15	0.0846	27	53	A1002.15
44	2.18	0.0860	27	53	A100N44
	2.20	0.0866	27	53	A1002.2
	2.25	0.0886	27	53	A1002.25
43	2.26	0.0890	27	53	A100N43
	2.30	0.0906	27	53	A1002.3
	2.35	0.0925	27	53	A1002.35
3/32	2.38	0.0938	30	57	A1003/32
42	2.38	0.0935	30	57	A100N42
	2.40	0.0945	30	57	A1002.4
41	2.44	0.0960	30	57	A100N41
	2.45	0.0965	30	57	A1002.45
40	2.49	0.0980	30	57	A100N40
	2.50	0.0984	30	57	A1002.5
39	2.53	0.0995	30	57	A100N39
	2.55	0.1004	30	57	A1002.55
38	2.58	0.1015	30	57	A100N38
	2.60	0.1024	30	57	A1002.6
37	2.64	0.1040	30	57	A100N37
	2.65	0.1043	30	57	A1002.65
	2.70	0.1063	33	61	A1002.7
36	2.71	0.1065	33	61	A100N36
	2.75	0.1083	33	61	A1002.75

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d_1 Řh$_8$ "/Nr./letter	d_1 Řh$_8$ mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
7/64	2.78	0.1094	33	61	A1007/64
35	2.79	0.1100	33	61	A100N35
	2.80	0.1102	33	61	A1002.8
34	2.82	0.1110	33	61	A100N34
	2.85	0.1122	33	61	A1002.85
33	2.87	0.1130	33	61	A100N33
	2.90	0.1142	33	61	A1002.9
	2.95	0.1161	33	61	A1002.95
32	2.95	0.1160	33	61	A100N32
	3.00	0.1181	33	61	A1003.0
31	3.05	0.1200	36	65	A100N31
	3.10	0.1220	36	65	A1003.1
	3.15	0.1240	36	65	A1003.15
1/8	3.18	0.1250	36	65	A1001/8
	3.20	0.1260	36	65	A1003.2
	3.25	0.1280	36	65	A1003.25
30	3.26	0.1285	36	65	A100N30
	3.30	0.1299	36	65	A1003.3
	3.40	0.1339	39	70	A1003.4
29	3.45	0.1360	39	70	A100N29
	3.50	0.1378	39	70	A1003.5
9/64	3.57	0.1406	39	70	A1009/64
28	3.57	0.1405	39	70	A100N28
	3.60	0.1417	39	70	A1003.6
27	3.66	0.1440	39	70	A100N27
	3.70	0.1457	39	70	A1003.7
26	3.73	0.1470	39	70	A100N26
	3.75	0.1476	39	70	A1003.75
	3.80	0.1496	43	75	A1003.8
25	3.80	0.1495	43	75	A100N25
24	3.86	0.1520	43	75	A100N24
	3.90	0.1535	43	75	A1003.9
23	3.91	0.1540	43	75	A100N23
5/32	3.97	0.1563	43	75	A1005/32
22	3.99	0.1570	43	75	A100N22
	4.00	0.1575	43	75	A1004.0
21	4.04	0.1590	43	75	A100N21
20	4.09	0.1610	43	75	A100N20
	4.10	0.1614	43	75	A1004.1
	4.20	0.1654	43	75	A1004.2
19	4.22	0.1660	43	75	A100N19
	4.25	0.1673	43	75	A1004.25
	4.30	0.1693	47	80	A1004.3
18	4.31	0.1695	47	80	A100N18
11/64	4.37	0.1719	47	80	A10011/64
17	4.39	0.1730	47	80	A100N17

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d_1 ŘH8 "/Nr./letter	d_1 ŘH8 mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
	4.40	0.1732	47	80	A1004.4
	4.50	0.1772	47	80	A1004.5
16	4.50	0.1770	47	80	A100N16
15	4.57	0.1800	47	80	A100N15
	4.60	0.1811	47	80	A1004.6
14	4.62	0.1820	47	80	A100N14
	4.70	0.1850	47	80	A1004.7
13	4.70	0.1850	47	80	A100N13
	4.75	0.1870	47	80	A1004.75
3/16	4.76	0.1875	52	86	A1003/16
	4.80	0.1890	52	86	A1004.8
12	4.80	0.1890	52	86	A100N12
11	4.85	0.1910	52	86	A100N11
	4.90	0.1929	52	86	A1004.9
10	4.92	0.1935	52	86	A100N10
9	4.98	0.1960	52	86	A100N9
	5.00	0.1969	52	86	A1005.0
8	5.06	0.1990	52	86	A100N8
	5.10	0.2008	52	86	A1005.1
7	5.11	0.2010	52	86	A100N7
13/64	5.16	0.2031	52	86	A10013/64
6	5.18	0.2040	52	86	A100N6
	5.20	0.2047	52	86	A1005.2
5	5.22	0.2055	52	86	A100N5
	5.25	0.2067	52	86	A1005.25
	5.30	0.2087	52	86	A1005.3
4	5.31	0.2090	57	93	A100N4
	5.40	0.2126	57	93	A1005.4
3	5.41	0.2130	57	93	A100N3
	5.50	0.2165	57	93	A1005.5
7/32	5.56	0.2188	57	93	A1007/32
	5.60	0.2205	57	93	A1005.6
2	5.61	0.2210	57	93	A100N2
	5.70	0.2244	57	93	A1005.7
	5.75	0.2264	57	93	A1005.75
1	5.79	0.2280	57	93	A100N1
	5.80	0.2283	57	93	A1005.8
	5.90	0.2323	57	93	A1005.9
A	5.94	0.2340	57	93	A100A
15/64	5.95	0.2344	57	93	A10015/64
	6.00	0.2362	57	93	A1006.0
B	6.03	0.2380	63	101	A100B
	6.10	0.2402	63	101	A1006.1
C	6.15	0.2420	63	101	A100C
	6.20	0.2441	63	101	A1006.2
	6.25	0.2461	63	101	A1006.25

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d_1 Řh8 "/Nr./letter	d_1 Řh8 mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
D	6.25	0.2460	63	101	A100D
	6.30	0.2480	63	101	A1006.3
1/4	6.35	0.2500	63	101	A1001/4
E	6.35	0.2500	63	101	A100E
	6.40	0.2520	63	101	A1006.4
	6.50	0.2559	63	101	A1006.5
F	6.53	0.2570	63	101	A100F
	6.60	0.2598	63	101	A1006.6
G	6.63	0.2610	63	101	A100G
	6.70	0.2638	63	101	A1006.7
17/64	6.75	0.2656	69	109	A10017/64
	6.75	0.2657	69	109	A1006.75
H	6.76	0.2660	69	109	A100H
	6.80	0.2677	69	109	A1006.8
	6.90	0.2717	69	109	A1006.9
I	6.91	0.2720	69	109	A100I
	7.00	0.2756	69	109	A1007.0
J	7.04	0.2770	69	109	A100J
	7.10	0.2795	69	109	A1007.1
9/32	7.14	0.2813	69	109	A1009/32
K	7.14	0.2810	69	109	A100K
	7.20	0.2835	69	109	A1007.2
	7.25	0.2854	69	109	A1007.25
	7.30	0.2874	69	109	A1007.3
L	7.37	0.2900	69	109	A100L
	7.40	0.2913	69	109	A1007.4
M	7.49	0.2949	69	109	A100M
	7.50	0.2953	69	109	A1007.5
19/64	7.54	0.2969	75	117	A10019/64
	7.60	0.2992	75	117	A1007.6
N	7.67	0.3020	75	117	A100N
	7.70	0.3031	75	117	A1007.7
	7.75	0.3051	75	117	A1007.75
	7.80	0.3071	75	117	A1007.8
	7.90	0.3110	75	117	A1007.9
5/16	7.94	0.3125	75	117	A1005/16
	8.00	0.3150	75	117	A1008.0
O	8.03	0.3160	75	117	A100O
	8.10	0.3189	75	117	A1008.1
	8.20	0.3228	75	117	A1008.2
P	8.20	0.3230	75	117	A100P
	8.25	0.3248	75	117	A1008.25
	8.30	0.3268	75	117	A1008.3
21/64	8.33	0.3281	75	117	A10021/64
	8.40	0.3307	75	117	A1008.4
Q	8.43	0.3320	75	117	A100Q

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d_1 Řh$_8$ "/Nr./letter	d_1 Řh$_8$ mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
	8.50	0.3346	75	117	A1008.5
	8.60	0.3386	81	125	A1008.6
R	8.61	0.3390	81	125	A100R
	8.70	0.3425	81	125	A1008.7
11/32	8.73	0.3438	81	125	A10011/32
	8.75	0.3445	81	125	A1008.75
	8.80	0.3465	81	125	A1008.8
S	8.84	0.3480	81	125	A100S
	8.90	0.3504	81	125	A1008.9
	9.00	0.3543	81	125	A1009.0
T	9.09	0.3580	81	125	A100T
	9.10	0.3583	81	125	A1009.1
23/64	9.13	0.3594	81	125	A10023/64
	9.20	0.3622	81	125	A1009.2
	9.25	0.3642	81	125	A1009.25
	9.30	0.3661	81	125	A1009.3
U	9.35	0.3680	81	125	A100U
	9.40	0.3701	81	125	A1009.4
	9.50	0.3740	81	125	A1009.5
3/8	9.52	0.3750	87	133	A1003/8
V	9.58	0.3770	87	133	A100V
	9.60	0.3780	87	133	A1009.6
	9.70	0.3819	87	133	A1009.7
	9.75	0.3839	87	133	A1009.75
	9.80	0.3858	87	133	A1009.8
W	9.80	0.3860	87	133	A100W
	9.90	0.3898	87	133	A1009.9
25/64	9.92	0.3906	87	133	A10025/64
	10.00	0.3937	87	133	A10010.0
X	10.08	0.3970	87	133	A100X
	10.10	0.3976	87	133	A10010.1
	10.20	0.4016	87	133	A10010.2
	10.25	0.4035	87	133	A10010.25
Y	10.26	0.4040	87	133	A100Y
	10.30	0.4055	87	133	A10010.3
13/32	10.32	0.4063	87	133	A10013/32
	10.40	0.4094	87	133	A10010.4
Z	10.49	0.4130	87	133	A100Z
	10.50	0.4134	87	133	A10010.5
	10.60	0.4173	87	133	A10010.6
	10.70	0.4213	94	142	A10010.7
27/64	10.72	0.4219	94	142	A10027/64
	10.75	0.4232	94	142	A10010.75
	10.80	0.4252	94	142	A10010.8
	10.90	0.4291	94	142	A10010.9
	11.00	0.4331	94	142	A10011.0

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d_1 Řh$_8$ "/Nr./letter	d_1 Řh$_8$ mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
	11.10	0.4370	94	142	A10011.1
7/16	11.11	0.4375	94	142	A1007/16
	11.20	0.4409	94	142	A10011.2
	11.25	0.4429	94	142	A10011.25
	11.30	0.4449	94	142	A10011.3
	11.40	0.4488	94	142	A10011.4
	11.50	0.4528	94	142	A10011.5
29/64	11.51	0.4531	94	142	A10029/64
	11.60	0.4567	94	142	A10011.6
	11.70	0.4606	94	142	A10011.7
	11.75	0.4626	94	142	A10011.75
	11.80	0.4646	94	142	A10011.8
	11.90	0.4685	101	151	A10011.9
15/32	11.91	0.4688	101	151	A10015/32
	12.00	0.4724	101	151	A10012.0
	12.10	0.4764	101	151	A10012.1
	12.20	0.4803	101	151	A10012.2
	12.25	0.4823	101	151	A10012.25
	12.30	0.4843	101	151	A10012.3
31/64	12.30	0.4844	101	151	A10031/64
	12.40	0.4882	101	151	A10012.4
	12.50	0.4921	101	151	A10012.5
	12.60	0.4961	101	151	A10012.6
	12.70	0.5000	101	151	A10012.7
1/2	12.70	0.5000	101	151	A1001/2
	12.75	0.5020	101	151	A10012.75
	12.80	0.5039	101	151	A10012.8
	12.90	0.5079	101	151	A10012.9
	13.00	0.5118	101	151	A10013.0
33/64	13.10	0.5156	101	151	A10033/64
	13.10	0.5157	101	151	A10013.1
	13.20	0.5197	101	151	A10013.2
	13.25	0.5217	108	160	A10013.25
	13.30	0.5236	108	160	A10013.3
	13.40	0.5276	108	160	A10013.4
17/32	13.49	0.5313	108	160	A10017/32
	13.50	0.5315	108	160	A10013.5
	13.60	0.5354	108	160	A10013.6
	13.70	0.5394	108	160	A10013.7
	13.75	0.5413	108	160	A10013.75
	13.80	0.5433	108	160	A10013.8
35/64	13.89	0.5469	108	160	A10035/64
	13.90	0.5472	108	160	A10013.9
	14.00	0.5512	108	160	A10014.0
	14.25	0.5610	114	169	A10014.25
9/16	14.29	0.5625	114	169	A1009/16

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d_1 Řh$_8$ "/Nr./letter	d_1 Řh$_8$ mm	d_1 decimal Inch	l_2 mm	l_1 mm	e-code
	14.50	0.5709	114	169	A10014.5
37/64	14.68	0.5781	114	169	A10037/64
	14.75	0.5807	114	169	A10014.75
	15.00	0.5906	114	169	A10015.0
19/32	15.08	0.5938	120	178	A10019/32
	15.25	0.6004	120	178	A10015.25
39/64	15.48	0.6094	120	178	A10039/64
	15.50	0.6102	120	178	A10015.5
	15.75	0.6201	120	178	A10015.75
5/8	15.88	0.6250	120	178	A1005/8
	16.00	0.6299	120	178	A10016.0
41/64	16.27	0.6406	125	184	A10041/64
	16.50	0.6496	125	184	A10016.5
21/32	16.67	0.6563	125	184	A10021/32
	17.00	0.6693	125	184	A10017.0
43/64	17.07	0.6719	130	191	A10043/64
11/16	17.46	0.6875	130	191	A10011/16
	17.50	0.6890	130	191	A10017.5
	18.00	0.7087	130	191	A10018.0
	18.50	0.7283	135	198	A10018.5
	19.00	0.7480	135	198	A10019.0
	19.50	0.7677	140	205	A10019.5
	20.00	0.7874	140	205	A10020.0

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