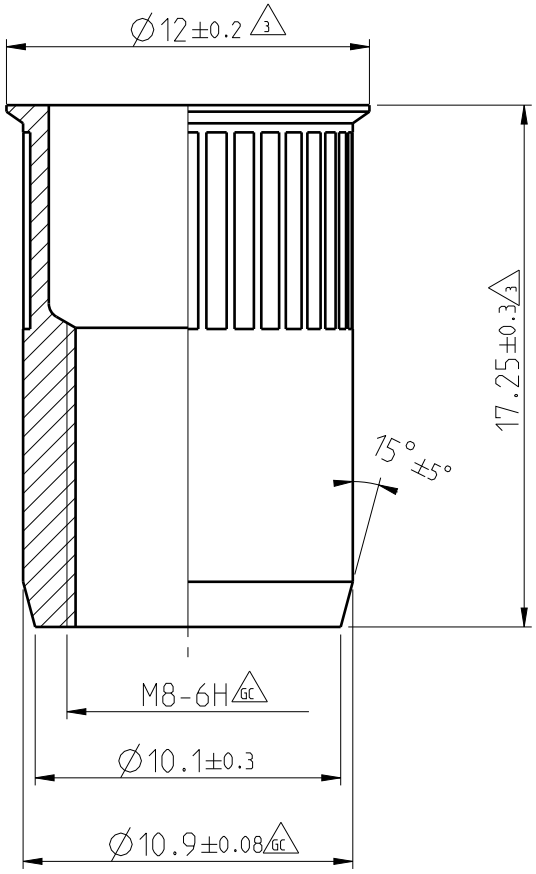
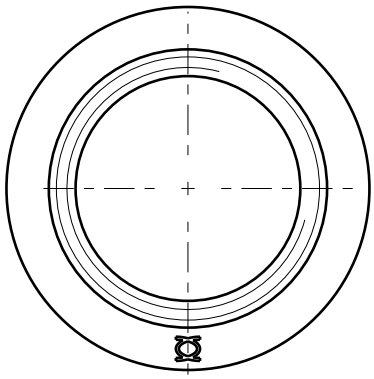
THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF BÖLLHOFF.CAD SYSTEM : PRO-ENGINEER WILDFIRE 3.

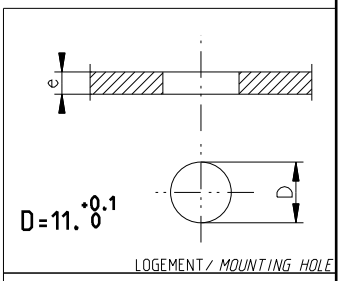
CE PLAN APPARTIENT A LA SOCIETE BÖLLHOFF. IL NE PEUT ETRE COPIE, REPRODUIT OU COMMUNIQUE A DES TIERS SANS AUTORISATION.SYSTEME CAO : PRO-ENGINEER WILDFIRE 3.

HIERARCHISATION/ *CLASSIFICATION :* (SR) CpK ⩾ 1.66. (1) CpK ⩾ 1.47. (2) CpK ⩾ 1.33. (3) CpK ⩾ 1. (GC) *GAUGE CONTROL* / CONTROLE AUX ATTRIBUTS.
AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/*OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.*

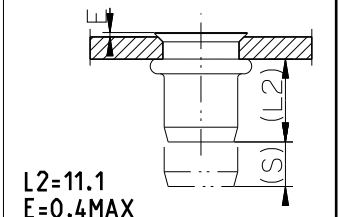


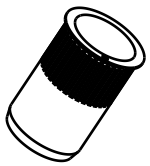
ISO 13715 ⌊±0.3




LOGEMENT/ *MOUNTING HOLE*




VUE SERTIE/*INSTALLED POSITION*



() = VALEUR INDICATIVE/*INDICATIVE VALUE*

ECHELLE/SCALE 1/1

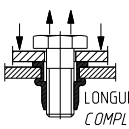
| DATE/*DATE* | NOM/*NAME* | VERIFIE PAR/ *CHECKED BY* | DERNIERE MODIFICATION/ *LAST MODIFICATION* |
|---|---|---|---|
| 30/08/07 | SFR | PRX | MISE A JOUR PLAN / UPDATE DRAWING |

CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES: ACIER
*THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS :* STEEL

EFFORT DE POSE MIN SUR EPAISSEUR MAX/ *MIN SETTING LOAD ON MAX GRIP* (N): 15000

PLAGE DE SERTISSAGE/*GRIP RANGE* e(mm): 0.5 A/TO 3

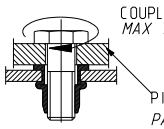
COURSE DE SERTISSAGE/*STROKE* S(mm): 6 -e



CHARGE D'EPREUVE/ *PROOFLOAD (N):* 27000

LONGUEUR TARAUDAGE UTILE/ *COMPLETE THREAD LENGTH:* 9MIN

FR (BÖLLHOFF SPECIFICATION)



COUPLE DE SERRAGE MAX/ *MAX TORQUE ON SCREW (N.m):* 24

PIECE IMMOBILISEE/ *PART HELD STATIONARY*

MR (BÖLLHOFF SPECIFICATION)

MATIERE/*MATERIAL:*
C4C-1.0303
C10C-1.0214

TRAITEMENT DE SURFACE/*COATING:*
Zn8KPlus/Fe BOLLHOFF SPECIFICATION

BÖLLHOFF

FINITION RENF./ *TOP COAT :* NO

LUBRIFICATION/ *LUBRICATION :* YES

| FORMAT/*PAPER:* | POIDS/*WEIGHT:* | ECHELLE/*SCALE:* | DATE/*DATE:* | DESSINE PAR/ *DRAWN BY:* | VERIFIE PAR/ *CHECKED BY:* |
|---|---|---|---|---|---|
| A4 | ~5.3 g | 1/1 | 30/08/07 | SFR | PRX |

FAMILLE/*FAMILY:* RIVKLE® M8

N° PLAN/*DRAWING NUMBER*

DESIGNATION: RF67 M 8 230 PLUS

N°ARTICLE/*PART NUMBER*: 34367080230 | TYPE: 02 | REV.: C