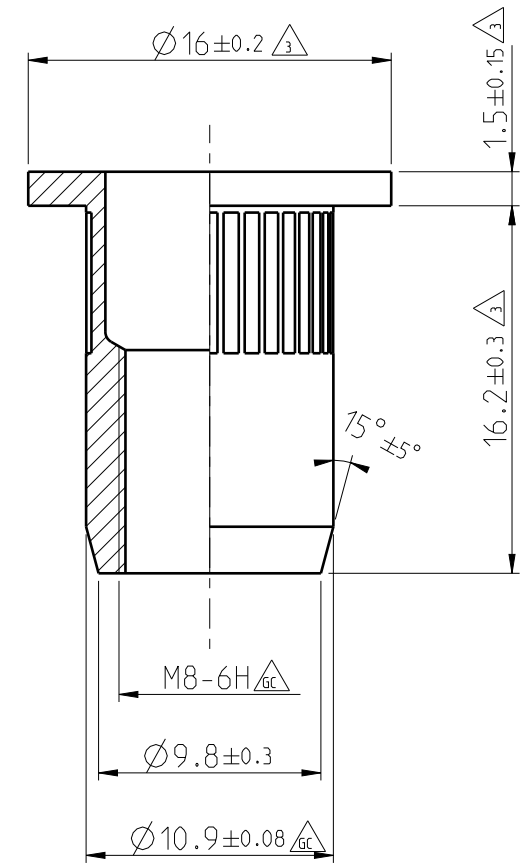
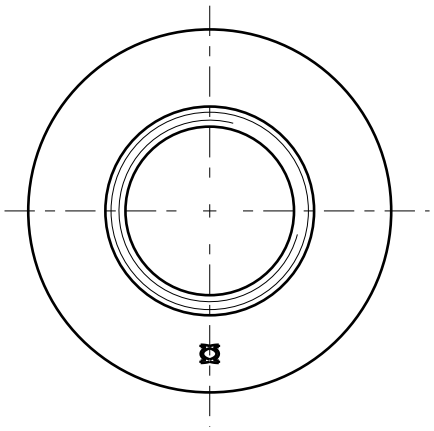
THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF BÜLLHOFF.CAD SYSTEM : PRO-ENGINEER WILDFIRE 3.

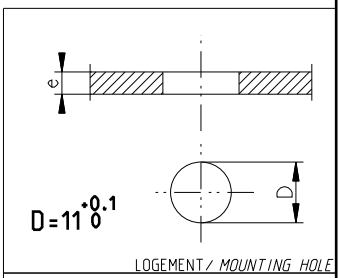
CE PLAN APPARTIENT A LA SOCIETE BÜLLHOFF. IL NE PEUT ETRE COPIE, REPRODUIT OU COMMUNIQUE A DES TIERS SANS AUTORISATION.SYSTEME CAO : PRO-ENGINEER WILDFIRE 3.

HIERARCHISATION/ *CLASSIFICATION :* (SR) CpK ⩾ 1.66. (1) CpK ⩾ 1.47. (2) CpK ⩾ 1.33. (3) CpK ⩾ 1. (GC) *GAUGE CONTROL* / CONTROLE AUX ATTRIBUTS.
AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/*OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.*

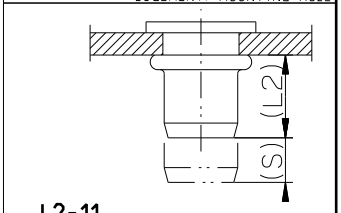




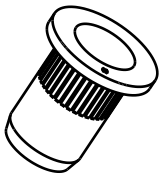
ISO 13715 ⌶ ±0.3



LOGEMENT/ *MOUNTING HOLE*



VUE SERTIE/*INSTALLED POSITION*



() = VALEUR INDICATIVE/*INDICATIVE VALUE*

ECHELLE/SCALE 1/1

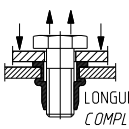
DATE/*DATE*	NOM/*NAME*	VERIFIE PAR/ *CHECKED BY*	DERNIERE MODIFICATION/*LAST MODIFICATION*
20/05/11	FJY	NBL	MISE A JOUR PLAN: C4C-1.024 --> C4C-1.0303 UPDATE DRAWING: C4C-1.024 --> C4C-1.0303

CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES: ACIER
THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS : STEEL

EFFORT DE POSE MIN SUR EPAISSEUR MAX/ *MIN SETTING LOAD ON MAX GRIP* (N): 15000

PLAGE DE SERTISSAGE/*GRIP RANGE* e(mm): 0.5 A/TO 3

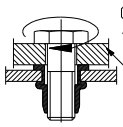
COURSE DE SERTISSAGE/*STROKE* S(mm): 5.5 -e



CHARGE D'EPREUVE/ *PROOFLOAD (N):* 24000

LONGUEUR TARAUDAGE UTILE/ *COMPLETE THREAD LENGTH:* 9MIN

FR (BÜLLHOFF SPECIFICATION)



COUPLE DE SERRAGE MAX/ *MAX TORQUE ON SCREW (N.m):* 24

PIECE IMMOBILISEE/ *PART HELD STATIONARY*

MR (BÜLLHOFF SPECIFICATION)

MATIERE/*MATERIAL:*
C10C-1.0214
C4C-1.0303

TRAITEMENT DE SURFACE/*COATING:*
Zn8KPlus/Fe **BOLLHOFF SPECIFICATION**

BÜLLHOFF

FINITION RENF./ *TOP COAT :* NO

LUBRIFICATION/ *LUBRICATION :* YES

FORMAT/*PAPER:*	POIDS/*WEIGHT:*	ECHELLE/*SCALE:*	DATE/*DATE:*	DESSINE PAR/ *DRAWN BY:*	VERIFIE PAR/ *CHECKED BY:*
A4	~6.5 g	3/1	31/08/07	SFR	NBL

FAMILLE/*FAMILY:* RIVKLE® M8

DESIGNATION: RK07 M 8 230 PLUS

N° PLAN/*DRAWING NUMBER*

N°ARTICLE/*PART NUMBER*: 23307080230 — TYPE: 02 — REV.: D