Safety data sheet
according to UK REACH

Printing date 02.12.2024 Version number 6.01 (replaces version 6.00) Revision: 02.10.2024

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

· **1.1 Product identifier**

· **Trade name: 8341**
· **Other Means of Identification:** No Clean Flux Paste

· **Related Part Number:** 8341-Liquid, 8341-10ML, 8341-10MLCA, 8341B-10ML, 8341-50ML
· **UFI:** HGH0-205D-2003-EPAT

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
· **Application of the substance / the mixture** Soldering flux
· **Uses advised against** Not available

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**

MG Chemicals Ltd. (Head Office)
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA
+(1) 905-331-1396
info@mgchemicals.com

MG Chemicals
Heame House, 23 Bliston Street
Sedgely Dudley DY3 1JA.
United Kingdom
+(44) 1663 362888

MG Chemicalst Ltd.
Level 2, Vision Exchange, Building Territorials Street,
Zone 1, Central Business, District,
Birkirkara CBD 1070,
MALTA

· **Further information obtainable from:** sds@mgchemicals.com

· **1.4 Emergency telephone number:**

Verisk 3E (Access code: 335388)
+(44) 20 3514787
+(1) 760 476 3961
UK Toll free: +(0) 800 680 0425

Members of the public seeking specific information on poisons should contact:
In England and Wales: NHS 111 - dial 111
In Scotland: NHS 24 - dial 111

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SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**


GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.

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· **2.2 Label elements**

· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the GB CLP regulation.

· **Hazard pictograms**



GHS05

· **Signal word** Danger

· **Hazard-determining components of labelling:**
adipic acid
1,2,3-benzotriazole

· **Hazard statements**
H318 Causes serious eye damage.

· **Precautionary statements**

P102	Keep out of reach of children.
P280	Wear eye protection / face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.

· **2.3 Other hazards**

Rosin-based flux fumes may irritate the nose, throat and lungs. After prolonged/repeated exposure, it may elicit an allergic reaction (asthma).

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Determination of endocrine-disrupting properties**		
95-14-7	benzotriazole	List II

SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**

· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**		
CAS: 65997-06-0 EINECS: 266-041-3	Rosin, hydrogenated	42.0%
CAS: 124-04-9 EINECS: 204-673-3 Index number: 607-144-00-9	adipic acid Eye Dam. 1, H318	9.0%
CAS: 95-14-7 EINECS: 202-394-1	benzotriazole STOT SE 2, H371; Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319	1.0%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

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SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **After inhalation:** Supply fresh air; consult doctor in case of complaints.
· **After skin contact:**
Generally the product does not irritate the skin.
Wash with plenty of water or shower.
Take off contaminated clothing and wash it before reuse.
· **After eye contact:**
Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.
· **After swallowing:**
Rinse mouth.
Do NOT induce vomiting.
If symptoms persist consult doctor.

· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:**
CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **5.2 Special hazards arising from the substance or mixture**
Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.
Prevent fire-fighting wash from entering waterway or sewer system.
· **Hazardous combustion products:**
Carbon Oxides (COx)
Nitrogen Oxides (NOx)
oxidized rosin colophony by-products

· **5.3 Advice for firefighters**
· **Protective equipment:** Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Avoid breathing the fumes or vapors.

· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**
Scoop paste into a chemical-resistant container. Wipe residue with a paper towel, and place dirty towels in container. Use soap and water to remove the last traces of residue.

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· **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**
Avoid breathing fumes or vapours.
Wear protective gloves and eye protection.
Wash hands and exposed skin thoroughly after handling.
Take off contaminated clothing and wash it before reuse.
For frequent or prolonged soldering processes, use of a local exhaust system to avoid exposure to thermal decomposition products. For example, use fume cabinet, a hood on a flexible arm, or tip-mounted fume extraction system on the soldering iron.
· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:**
Keep in a dry and clean area, away from incompatible substances
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:** Keep container tightly sealed.

· **7.3 Specific end use(s)** See section 1.2

* SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**
· **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:**
The lists valid during the making were used as basis.
Refer to the national or regional occupational exposure limit regulation for abbreviations and acronyms.

· **8.2 Exposure controls**
· **Appropriate engineering controls**
Soft soldering temperatures (<450 °C) are generally too low to generate significant amounts of metal vapors; however, metal oxide fumes and dust, or flux decomposition fumes can occur.
RECOMMENDATION: For frequent or prolonged soldering processes, use of a local exhaust system to avoid exposure to thermal decomposition products. For example, use fume cabinet, a hood on a flexible arm, or tip-mounted fume extraction system on the soldering iron.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

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· **Respiratory protection:**
If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.
· **Hand protection**
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves: EN374

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye/face protection**



Safety glasses or tightly sealed goggles: EN 166

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SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **Physical state**	Solid
· **Form:**	Pasty
· **Colour:**	Yellow
· **Odour:**	Mild
· **Odour threshold:**	Not determined.
· **Melting point/freezing point:**	Undetermined.
· **Boiling point or initial boiling point and boiling range**	Undetermined.
· **Flammability**	Non flammable
· **Lower and upper explosion limit**	
· **Lower:**	Not applicable
· **Upper:**	Not applicable
· **Flash point:**	Not applicable.
· **Decomposition temperature:**	Not determined.
· **pH**	Not applicable.
· **Viscosity:**	
· **Kinematic viscosity**	Not applicable.
· **Dynamic:**	Not applicable.
· **Solubility**	
· **water:**	Not determined.

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· **Partition coefficient n-octanol/water (log value)**	Not determined.
· **Vapour pressure:**	Not applicable.
· **Relative density at 25 °C:**	1
· **Vapour density (air=1):**	Not applicable.
· **Particle characteristics**	Not available

· **9.2 Other information**

· **9.2.1 Information with regard to physical hazard classes**	Not applicable
· **9.2.2 Other safety characteristics**	
· **Evaporation rate**	Not applicable.
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Solvent content:**	
· **Organic solvents:**	Not available
· **Solids content:**	100.0 %

SECTION 10: Stability and reactivity

· **10.1 Reactivity**
Hydrogenated rosin is oxidation resistant; however, it may still contain some residual of unmodified resin acids that can be auto-oxidize in contact with air and sunlight. The resulting oxidation by-products may cause sensitization.

· **10.2 Chemical stability** Chemically stable at normal temperatures and pressures.
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.

· **10.3 Possibility of hazardous reactions** No dangerous reactions known.

· **10.4 Conditions to avoid**
Avoid open flames, excessive heat, sparks, ignition sources, and incompatible substances.

· **10.5 Incompatible materials:** Strong oxidizing agents

· **10.6 Hazardous decomposition products:**
Thermal degradation produces solder flux pyrolysis by-products.
Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

ATE (Acute Toxicity Estimates)		
Oral	LD50	50,000 mg/kg
Inhalative	LC50/4 h	150 mg/L

124-04-9 adipic acid		
Oral	LD50	11,000 mg/kg (rat)

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95-14-7 benzotriazole		
Oral	LD50	500 mg/kg (ATE)
Inhalative	LC50/4 h	1.5 mg/L (ATE)

· **Primary irritant effect:**
· **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
· **Serious eye damage/irritation** Causes serious eye damage.
· **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** Based on available data, the classification criteria are not met.
· **STOT-repeated exposure** Based on available data, the classification criteria are not met.
· **Aspiration hazard** Based on available data, the classification criteria are not met.
· **Summary of Effects and Symptoms by Routes of Exposure**
· **Eyes:**
pain
eye damage
redness, serious irritation
· **Skin:** redness, may cause mild irritation
· **Inhalation:** cough
· **Swallowed:**
abdominal pain
nausea
vomiting
· **Additional toxicological information:**
· **Delayed and immediate effects as well as chronic effects from short and long-term exposure**
No further relevant informtion available.

· **11.2 Information on other hazards**

· **Endocrine disrupting properties**		
95-14-7	benzotriazole	List II

SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.

· **12.2 Persistence and degradability** No further relevant information available.

· **12.3 Bioaccumulative potential** No further relevant information available.

· **12.4 Mobility in soil** No further relevant information available.

· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

· **12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.

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· **12.7 Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation** This material and its container must be disposed of as hazardous waste.

· **Uncleaned packaging:**
· **Recommendation:**
Containers may still present a chemical hazard/ danger when empty.
Dispose of contents in accordance with all local, regional, national, and international regulations.
Where possible retain label warnings and SDS and observe all notices pertaining to the product.
· **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR, IMDG, IATA**	Not regulated
· **14.2 UN proper shipping name**	
· **ADR, ADN, IMDG, IATA**	Not regulated
· **14.3 Transport hazard class(es)**	
· **ADR, ADN, IMDG, IATA**	
· **Class**	Not regulated
· **14.4 Packing group**	
· **ADR, IMDG, IATA**	Not applicable
· **14.5 Environmental hazards:**	Not applicable.
· **14.6 Special precautions for user**	Not applicable.
· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable.
· **UN "Model Regulation":**	Not regulated

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SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Poisons Act**

· **Regulated explosives precursors (Part 1)**
None of the ingredients is listed.

· **Regulated poisons (Part 2)**
None of the ingredients is listed.

· **Reportable explosives precursors (Part 3)**
None of the ingredients is listed.

· **Reportable poisons (Part 4)**
None of the ingredients is listed.

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**
None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H302 Harmful if swallowed.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H371 May cause damage to organs.

· **Classification according to Regulation (EC) No 1272/2008**	
Serious eye damage/irritation	The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Department issuing SDS:** Regulatory department
· **Contact:** sds@mgchemicals.com
· **Date of previous version:** 26.04.2024
· **Version number of previous version:** 6.00
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative

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ATE: Acute toxicity estimate values
Acute Tox. 4: Acute toxicity – Category 4
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
STOT SE 2: Specific target organ toxicity (single exposure) – Category 2

· *** Data compared to the previous version altered.**