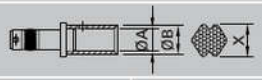
Stäubli recommended Crimping pliers and crimping inserts

	Order No.	Type	For conductor cross section	Crimp form	Tractive system		Operating instructions [2]
					Hand	Hand-Hydraulic	
2 	**18.3700**	BEKU Apparatebau M-PZ13	6 mm² – 25 mm²	Hexagonal	×		MA MA224
3 	**18.3710**	Elpress M-PZ-T2600	10 mm² – 95 mm²	Hexagonal	×		MA MA226

Inserts

Conductor cross section		Crimping pliers	Order No.	Insert	Sizes of crimp sleeves for conductor class 6 [3]		
							X = Control dimension
mm²	AWG				Ø A mm	Ø B mm	X mm
6	8	**2**	**18.3701**	MES-PZ-TB5/6	4	6	–
10	6	**2**	**18.3702**	MES-PZ-TB8/10	5	8	6.3
16	4	**2**	**18.3703**	MES-PZ-TB9/16	6	9	7.3
25	2	**2**	**18.3704**	MES-PZ-TB11/25	8	11	8.8
35	1	**3**	**18.3712**	TB9-13 (KRF)	9	13	10.2
50	1/0	**3**	**18.3713**	TB11-14,5 (KRF)	11	14.5	11.4