

Image may differ from product. See technical specification for details.

FYJ 520

Square flanged housing for insert bearings, cast iron, JIS

These square flanged housings for insert bearings are complaint with Japanese Industrial Standards (JIS). They are made of grey cast iron and can be bolted with four bolts to a machine wall or frame. They have been developed for bearing arrangements that must operate reliably in difficult environments.

- Resist high levels of contamination
- Accommodate relatively heavy loads

Overview

Dimensions

Spherical seating diameter	180 mm
Housing overall width	70 mm
Centre distance between bolt holes	210 mm

Properties

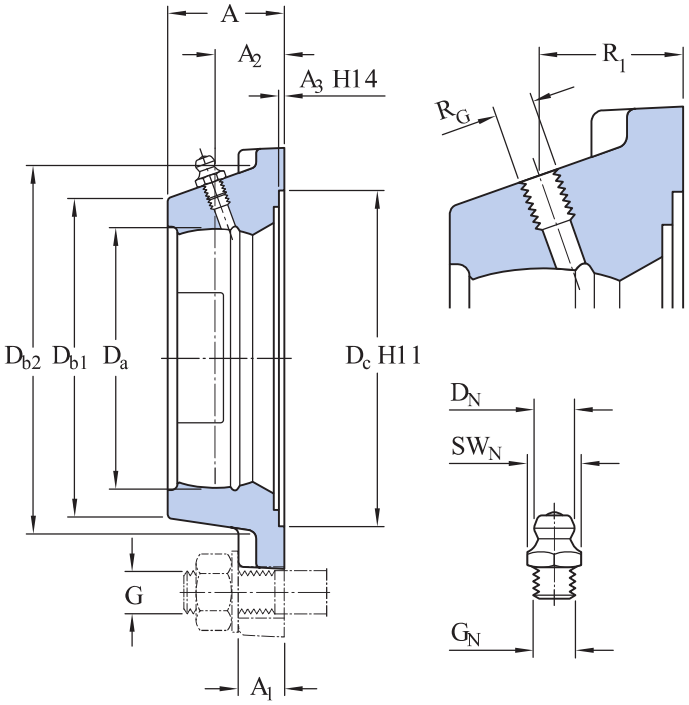
Housing type	Flanged
Flanged housing type	Square
Number of bolt holes for fasteners	4
Fastening bolt hole type	Plain
Material, housing	Cast iron
Coating	Without
Relubrication hole	With
Grease fitting	With

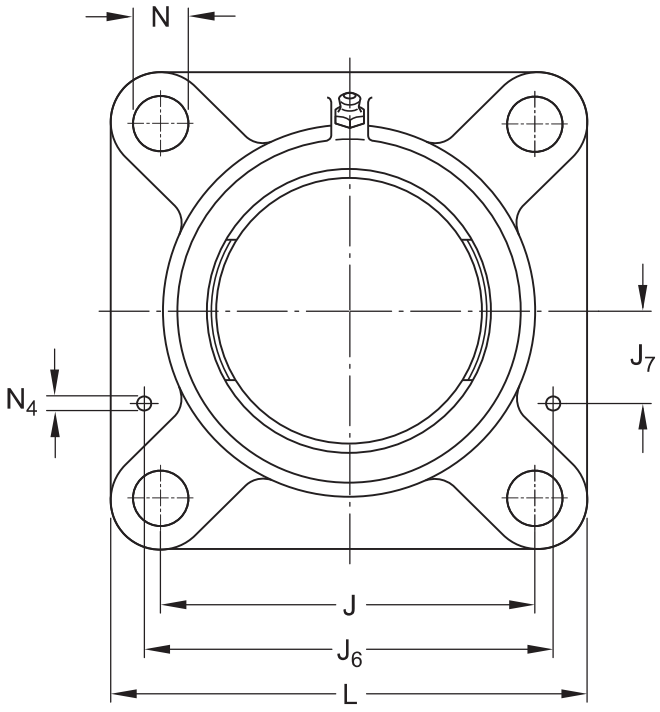
Logistics

Product net weight	8.8 kg
eClass code	23-05-16-02
UNSPSC code	31171536

Technical specification

Material	Cast iron





Dimensions

D_a	180 mm	Diameter of spherical seat
D_{b1}	207 mm	Top external diameter
D_{b2}	221 mm	Base external diameter
D_c	215.9 mm	Centring diameter
A	70 mm	Overall width
A_1	25 mm	Flange width
A_2	44 mm	Axial position of spherical seat (from support surface)
A_3	3.2 mm	Depth of centring recess
J	210 mm	Centre distance between bolt holes
L	265 mm	Overall length
N	27 mm	Diameter of attachment bolt hole

GREASE FITTING

D_N	6.5 mm	Diameter of head sphere of grease fitting
SW_N	7 mm	Hexagonal key size for the grease fitting
G_N	1/4-28 SAE-LT	Thread of the grease fitting

DOWEL PINS

J_6	233 mm	Distance of dowel pins
J_7	55 mm	Axial offset of dowel pins
N_4	4 mm	Recommended diameter for dowel pins

THREADED HOLE

R_G	1/4-28 UNF	Housing thread for grease fitting
R_1	43 mm	Axial position of the housing thread

Mounting information

Recommended diameter for attachment bolts, mm	G	24 mm
Recommended diameter for attachment bolts, inch	G	0.9375 in

Associated products

Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → table 1
- Radial internal clearance → table 2
- Recommended fit → table 3
- Shaft tolerance → table 4

More Information

Product details

- Flanged units to ISO standards
- Flanged units to North American standards
- Flanged units to Japanese Industrial Standards (JIS)
- Flanged units, not standardized (SKF Food Line)
- Permissible misalignment
- Locating/non-locating support
- Loads
- Temperature limits
- Permissible speed
- Lubrication
- Mounting and dismounting
- Ordering information
- Designation system

Engineering information

- Principles of ball bearing units selection and application - Download catalogue (4.9 MB)
- Principles of selecting mounted bearing solutions
- Bearing failure and how to prevent it

Tools

- SKF Product select
- Bearing Frequency Calculator

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