Ø
16.5
↓
63



## TOOL CASE

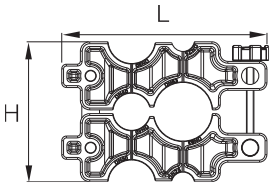
| Transair® | H | L | I | Kg |
|---|---|---|---|---|
| 6698 00 05 | 315 | 290 | 105 | 5.300 |

Content of tool case 6698 00 05:

- Drilling jig 6698 01 03
- Drilling tools 6698 02 01 and 6698 02 02
- Cutter for rigid pipe 6698 03 01
- Deburring tool 6698 04 02
- Set of tightening spanners 6698 05 03
- Marking tool 6698 04 03
- Chamfer tool 6698 04 01

Ø
25
40
50
63





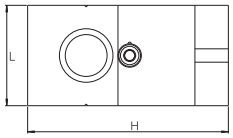

## DRILLING JIG FOR RIDIG ALUMINIUM PIPE

| Transair® | L | H | For Transair® pipe |
|---|---|---|---|
| 6698 01 01 | 120 | 60 | Ø 25 - 40 |

After drilling, it is necessary to deburr and clean the pipe.

Ø
25
40





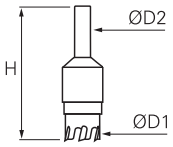

## DRILLING JIG FOR RIDIG ALUMINIUM PIPE

| Transair® | L | H | Kg | For Transair® pipe |
|---|---|---|---|---|
| 6698 01 03 | 220 | 150 | 2.355 | Ø 25 - 40 |

After drilling, it is necessary to deburr and clean the pipe.

Ø
25
40
50
63





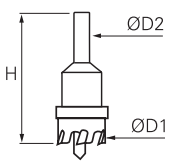

## DRILLING TOOL FOR RIGID ALUMINIUM PIPE

| Transair® | ØD1 | ØD2 | H | Kg | For Transair® pipe |
|---|---|---|---|---|---|
| 6698 02 02 | 16 | 13 | 77 | 0.143 | Ø 25 |
| 6698 02 01 | 22 | 13 | 77 | 0.154 | Ø 40 - 50 - 63 |

Drilling tool 6698 02 02 allows the installation of Ø25 Transair® brackets.
Drilling tool 6698 02 01 allows the installation of Ø40, Ø50 or Ø63 Transair® brackets.
It is also used to create the 2 holes needed for double-clamp ring connectors when cutting to length Ø. Both tools can be used with all types of drill, with the drilling tool 6698 01 03 at a maximum rotation speed of 650 tr/min.
After drilling, it is necessary to deburr and clean the pipe.

Ø
40
↓
168






## DRILLING TOOL WITH CENTRING DRILL FOR ALUMINIUM PIPE

| Transair® | ØD1 | ØD2 | H | Kg | For Transair® Pipe | Outlets |
|---|---|---|---|---|---|---|
| EW09 00 22 | 22 | 13 | 87 | 0.120 | Ø 40 - 50 - 63 | Ø25 - 1/2'' - 3/4'' |
| EW09 00 30 | 30 | 13 | 86 | 0.127 | Ø 76 - 100 | 1'' |
| EW09 00 51 | 51 | 13 | 83 | 0.325 | Ø 76 - 100 - 168 | 1'' 1/2 - 2'' |
| EW09 00 64 | 64 | 13 | 85 | 0.407 | Ø 168 | 2'' |
| EW09 00 70 | 70 | 13 | 83 | 0.420 | Ø 168 | 2''1/2 |
| EW09 00 90 | 90 | 13 | 86 | 0.600 | Ø 168 | 3'' |

Thanks to its unique design, EW09 00 22 drilling tool may be used to carefully drill pipes without use of jig 6698 02 01.
Both tools can be used on any type of drilling machine, without the drilling jig, at a maximum rotation speed of 450 tr/min for the aluminium pipes.
After drilling, it is necessary to deburr and clean the pipe.