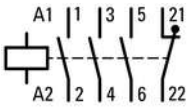
DATASHEET - DILM25-01(415V50HZ,480V60HZ)



Contactor, 3 pole, 380 V 400 V 11 kW, 1 NC, 415 V 50 Hz, 480 V 60 Hz, AC operation, Screw terminals

Part no.	**DILM25-01(415V50HZ,480V60HZ)**
Catalog No.	**277167**
Alternate Catalog No.	**XTCE025C01C**

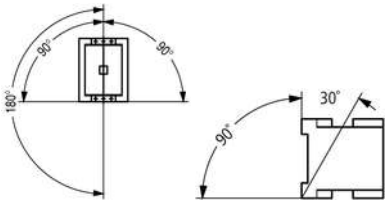
Delivery program

Product range			Contactors
Application			Contactors for Motors
Subrange			Contactors up to 170 A, 3 pole
Utilization category			AC-1: Non-inductive or slightly inductive loads, resistance furnaces AC-3/AC-3e: Normal AC induction motors: Starting, switching off while running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
			IE3
Notes			Also suitable for motors with efficiency class IE3.
Connection technique			Screw terminals
Number of poles			3 pole
Rated operational current			
AC-3			
Notes			At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
380 V 400 V	I_e	A	25
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	45
enclosed	I_{th}	A	36
Conventional free air thermal current, 1 pole			
open	I_{th}	A	100
enclosed	I_{th}	A	90
Max. rating for three-phase motors, 50 - 60 Hz			
AC-3			
220 V 230 V	P	kW	7.5
380 V 400 V	P	kW	11
660 V 690 V	P	kW	14
AC-4			
220 V 230 V	P	kW	3.5
380 V 400 V	P	kW	6
660 V 690 V	P	kW	8.5
Contacts			
N/C = Normally closed			1 NC
Contact sequence			
Can be combined with auxiliary contact			DILA-XHI(V)…(-PI) DILM32-XHI…-PI DILM32-XHI11-S
Actuating voltage			415 V 50 Hz, 480 V 60 Hz
Voltage AC/DC			AC operation
Connection to SmartWire-DT			no
Instructions			Contacts to EN 50 012.

			with mirror contact.
Frame size			2

Technical data

General

Standards			IEC/EN 60947, VDE 0660, UL, CSA
Lifespan, mechanical			
AC operated	Operations	x 10^6	10
Operating frequency, mechanical			
AC operated	Operations/h		5000
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-25 - +60
Enclosed		°C	- 25 - 40
Storage		°C	- 40 - 80
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	7
N/C contact		g	5
Mechanical shock resistance (IEC/EN 60068-2-27) when tabletop-mounted			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	6.9
Auxiliary contacts			
N/O contact		g	5.3
N/C contact		g	3.5
Degree of Protection			IP00
Protection against direct contact when actuated from front (EN 50274)			Finger and back-of-hand proof
Altitude		m	Max. 2000
Weight			
AC operated		kg	0.43
Screw connector terminals			
Terminal capacity main cable			
Solid		mm^2	1 x (0.75 - 16) 2 x (0.75 - 10)
Flexible with ferrule		mm^2	1 x (0.75 - 16) 2 x (0.75 - 10)
Stranded		mm^2	1 x 16
Solid or stranded		AWG	single 18 - 6, double 18 - 8
Stripping length		mm	10
Terminal screw			M5
Tightening torque		Nm	3.2
Tool			
Pozidriv screwdriver		Size	2
Standard screwdriver		mm	0.8 x 5.5 1 x 6
Terminal capacity control circuit cables			

Solid		mm^2	1 x (0.75 - 4) 2 x (0.75 - 2.5)
Flexible with ferrule		mm^2	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded		AWG	18 - 14
Stripping length		mm	10
Terminal screw			M3.5
Tightening torque		Nm	1.2
Tool			
Pozidriv screwdriver		Size	2
Standard screwdriver		mm	0.8 x 5.5 1 x 6

Main conducting paths

Rated impulse withstand voltage	U_{imp}	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	U_i	V AC	690
Rated operational voltage	U_e	V AC	690
Safe isolation to EN 61140			
between coil and contacts		V AC	440
between the contacts		V AC	440
Making capacity (p.f. to IEC/EN 60947)			
	Up to 690 V	A	350
Breaking capacity			
220 V 230 V		A	250
380 V 400 V		A	250
500 V		A	250
660 V 690 V		A	150
Short-circuit rating			
Short-circuit protection maximum fuse			
Type “2” coordination			
400 V	gG/gL 500 V	A	35
690 V	gG/gL 690 V	A	35
Type “1” coordination			
400 V	gG/gL 500 V	A	100
690 V	gG/gL 690 V	A	50

AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	45
at 50 °C	$I_{th} = I_e$	A	43
at 55 °C	$I_{th} = I_e$	A	42
at 60 °C	$I_{th} = I_e$	A	40
enclosed	I_{th}	A	36
Conventional free air thermal current, 1 pole			
open	I_{th}	A	100
enclosed	I_{th}	A	90
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
220 V 230 V	I_e	A	25
240 V	I_e	A	25
380 V 400 V	I_e	A	25

415 V	I_e	A	25
440V	I_e	A	25
500 V	I_e	A	25
660 V 690 V	I_e	A	15
Motor rating	P	kWh	
220 V 230 V	P	kW	7.5
240V	P	kW	8.5
380 V 400 V	P	kW	11
415 V	P	kW	14.5
440 V	P	kW	15.5
500 V	P	kW	17.5
660 V 690 V	P	kW	14
AC-4			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I_e	A	13
240 V	I_e	A	13
380 V 400 V	I_e	A	13
415 V	I_e	A	13
440 V	I_e	A	13
500 V	I_e	A	13
660 V 690 V	I_e	A	10
Motor rating	P	kWh	
220 V 230 V	P	kW	3.5
240 V	P	kW	4
380 V 400 V	P	kW	6
415 V	P	kW	6.5
440 V	P	kW	7
500 V	P	kW	8
660 V 690 V	P	kW	8.5

DC

Rated operational current, open			
DC-1			
60 V	I_e	A	40
110 V	I_e	A	40
220 V	I_e	A	40

Current heat loss

3 pole, at I_{th} (60°)		W	10.8
Current heat loss at I_e to AC-3/400 V		W	4.2
Impedance per pole		mΩ	2.7

Magnet systems

Voltage tolerance			
AC operated	Pick-up	x U_c	0.8 - 1.1
Drop-out voltage AC operated	Drop-out	x U_c	0.3 - 0.6
Power consumption of the coil in a cold state and 1.0 x U_S			
50 Hz	Pick-up	VA	52
50 Hz	Sealing	VA	7.1
50 Hz	Sealing	W	2.1
60 Hz	Pick-up	VA	67
60 Hz	Sealing	VA	8.7
60 Hz	Sealing	W	2.1
Duty factor		% DF	100
Changeover time at 100 % U_S (recommended value)			
Main contacts			
AC operated			

Closing delay		ms	16 - 22
Opening delay		ms	8 - 14
Arcing time		ms	10

Electromagnetic compatibility (EMC)

Emitted interference			to EN 60947-1
Interference immunity			to EN 60947-1

Design verification as per IEC/EN 61439

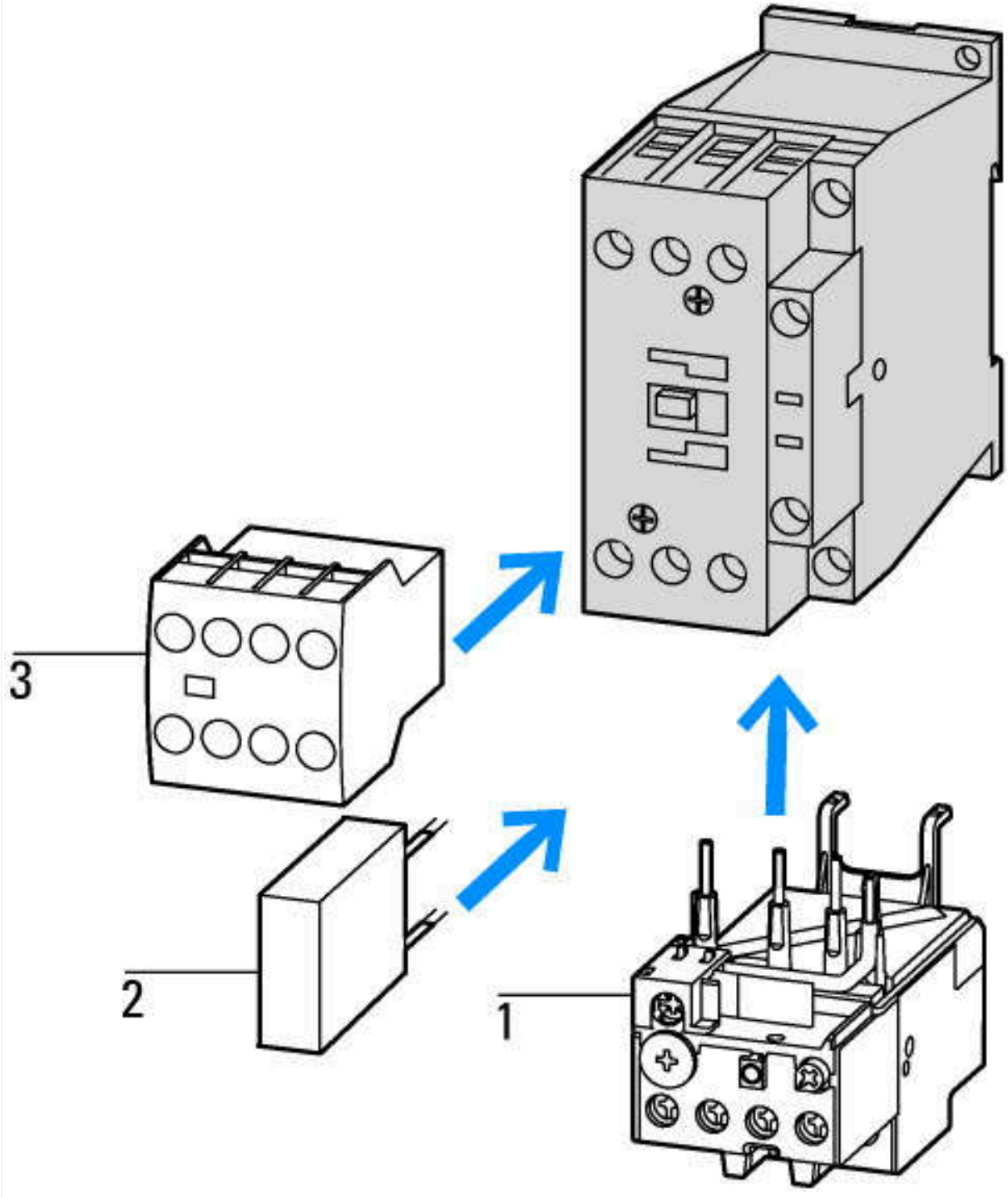
Technical data for design verification			
Rated operational current for specified heat dissipation	I_n	A	25
Heat dissipation per pole, current-dependent	P_{vid}	W	1.4
Equipment heat dissipation, current-dependent	P_{vid}	W	4.2
Static heat dissipation, non-current-dependent	P_{vs}	W	2.1
Heat dissipation capacity	P_{diss}	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 8.0

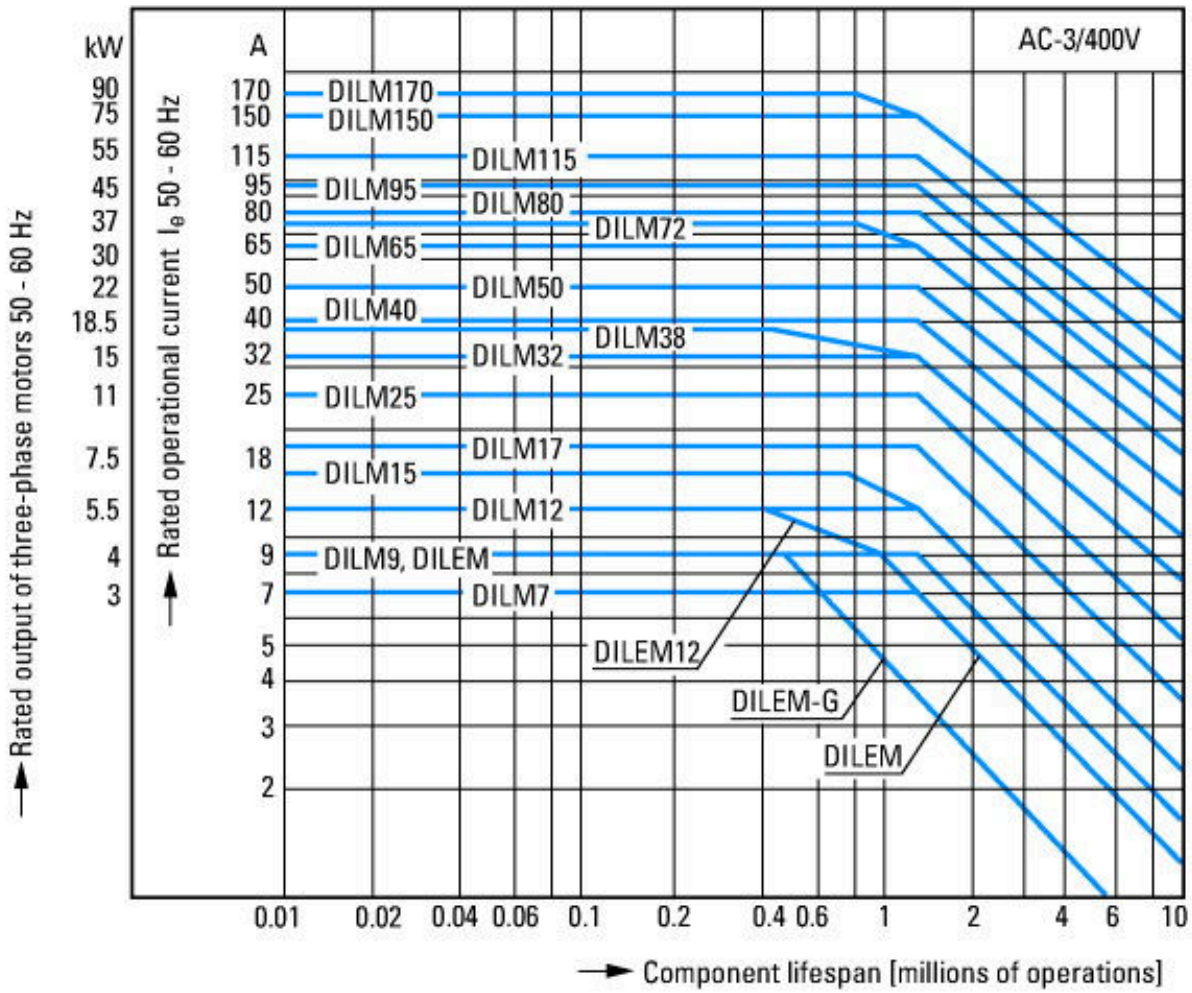
Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])			
Rated control supply voltage Us at AC 50HZ		V	415 - 415
Rated control supply voltage Us at AC 60HZ		V	480 - 480
Rated control supply voltage Us at DC		V	0 - 0
Voltage type for actuating			AC
Rated operation current Ie at AC-1, 400 V		A	45
Rated operation current Ie at AC-3, 400 V		A	25
Rated operation power at AC-3, 400 V		kW	11
Rated operation current Ie at AC-4, 400 V		A	13

Rated operation power at AC-4, 400 V		kW	6
Rated operation power NEMA		kW	11
Modular version			No
Number of auxiliary contacts as normally open contact			0
Number of auxiliary contacts as normally closed contact			1
Type of electrical connection of main circuit			Screw connection
Number of normally closed contacts as main contact			0
Number of normally open contacts as main contact			3

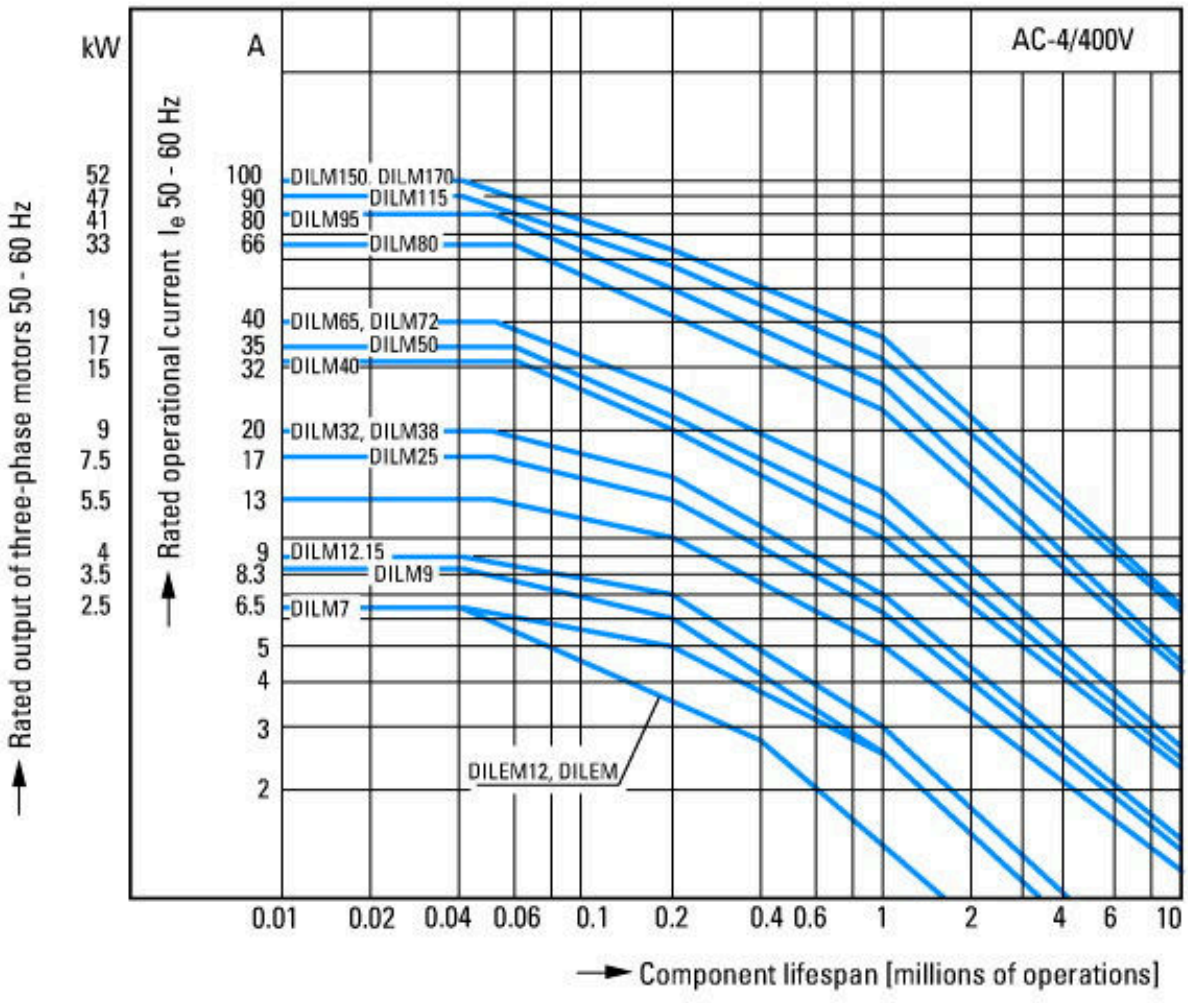
Characteristics



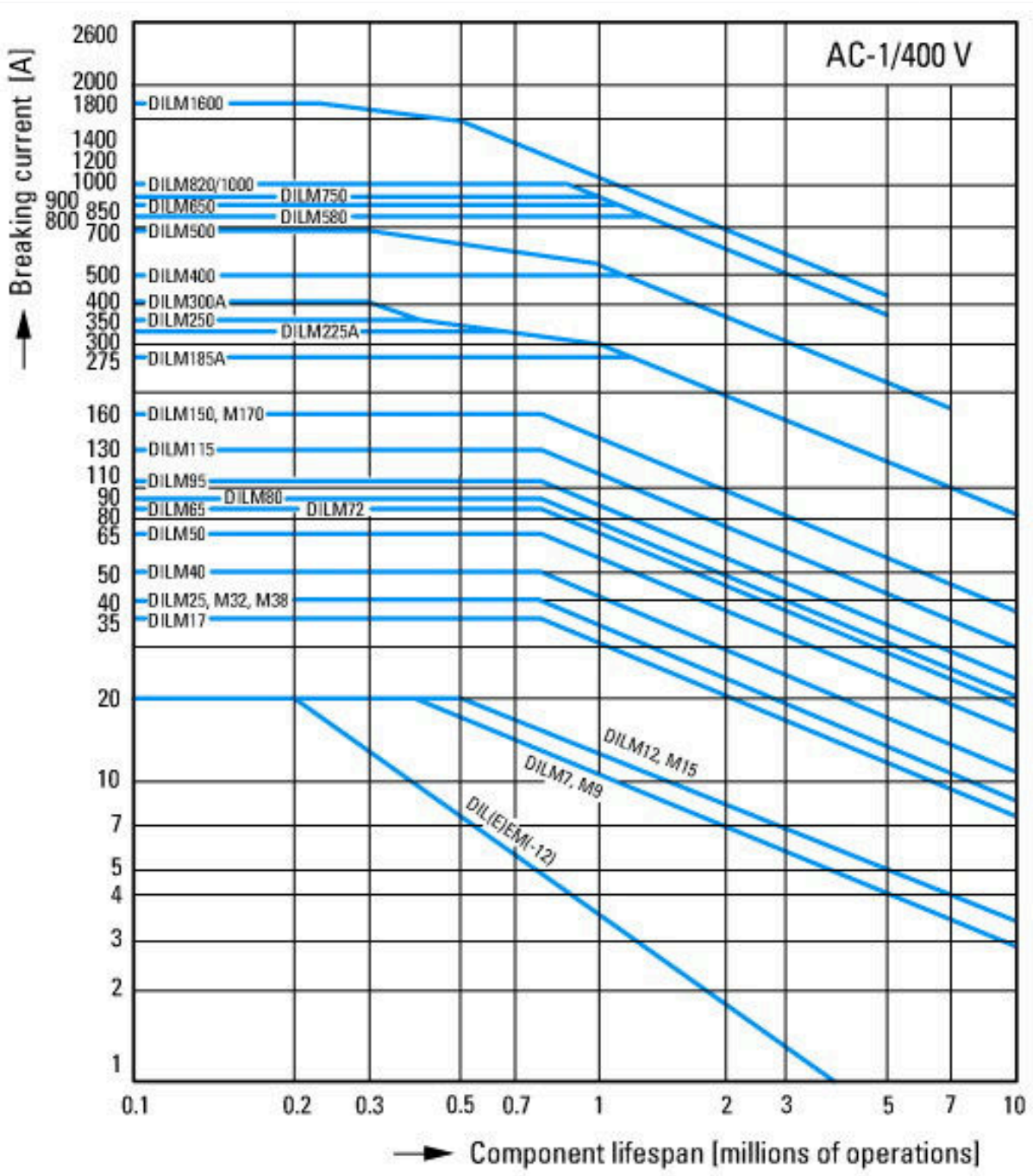
1: Overload relay
2: Suppressor
3: Auxiliary contact modules



Squirrel-cage motor
Operating characteristics
Starting:from rest
Stopping:after attaining full running speed
Electrical characteristics
Make: up to 6 x rated motor current
Break: up to 1 x rated motor current
Utilization category
100 % AC-3
Typical applications
Compressors
Lifts
Mixers
Pumps
Escalators
Agitators
Fans
Conveyor belts
Centrifuges
Hinged flaps
Bucket-elevators
Air conditioning system
General drives in manufacturing and processing machines

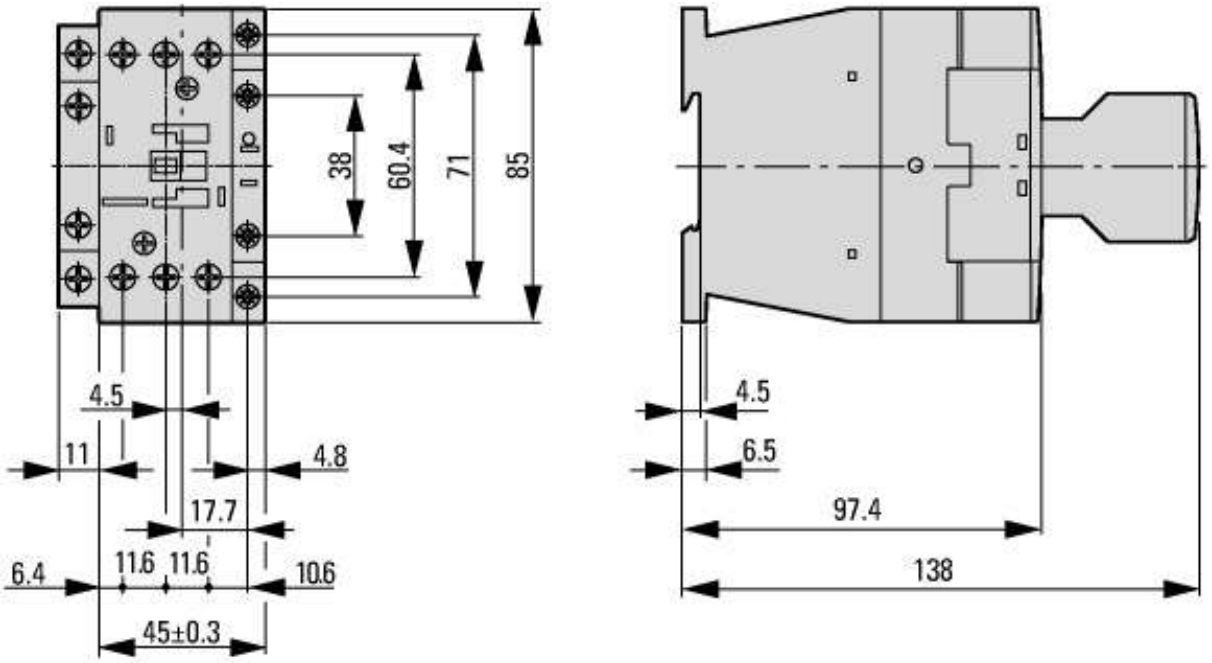


Extreme switching duty
Squirrel-cage motor
Operating characteristics
Inching, plugging, reversing
Electrical characteristics
Make: up to 6 x rated motor current
Break: up to 6 x rated motor current
Utilization category
100 % AC-4
Typical applications
Printing presses
Wire-drawing machines
Centrifuges
Special drives for manufacturing and processing machines

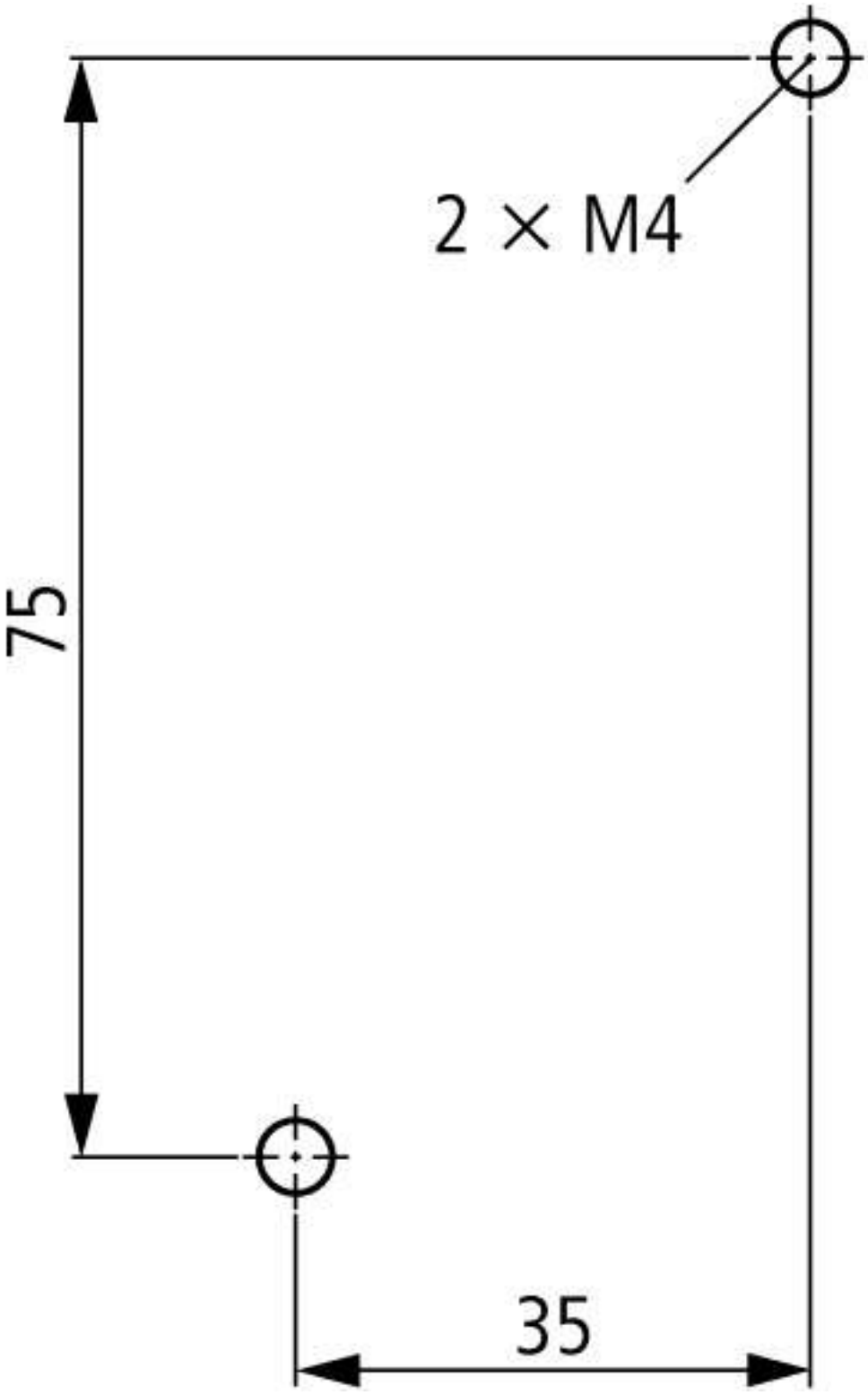


Switching conditions for non-motor consumers, 3 pole, 4 pole
Operating characteristics
Non inductive and slightly inductive loads
Electrical characteristics
Switch on: 1 x rated operational current
Switch off: 1 x rated operational current
Utilization category
100 % AC-1
Typical examples of application
Electric heat

Dimensions



Contactor with auxiliary contact module



distance at side to earthed parts: 6 mm

Additional product information (links)

IL03407014Z (AWA2100-2127) Contactor	
IL03407014Z (AWA2100-2127) Contactor	https://es-assets.eaton.com/DOCUMENTATION/AWA_INSTRUCTIONS/IL03407014Z2021_09.pdf
Motor starters and "Special Purpose Ratings" for the North American market	http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf
Switchgear of Power Factor Correction Systems	http://www.moeller.net/binary/ver_techpapers/ver934en.pdf
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	http://www.moeller.net/binary/ver_techpapers/ver938en.pdf
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	http://www.moeller.net/binary/ver_techpapers/ver944en.pdf
Effect of the Cabel Capacitance of Long Control Cables on the Actuation of Contactors	http://www.moeller.net/binary/ver_techpapers/ver949en.pdf
Switchgear for Luminaires	http://www.moeller.net/binary/ver_techpapers/ver955en.pdf

Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	http://www.moeller.net/binary/ver_techpapers/ver956en.pdf
The Interaction of Contactors with PLCs	http://www.moeller.net/binary/ver_techpapers/ver957en.pdf
Busbar Component Adapters for modern Industrial control panels	http://www.moeller.net/binary/ver_techpapers/ver960en.pdf

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