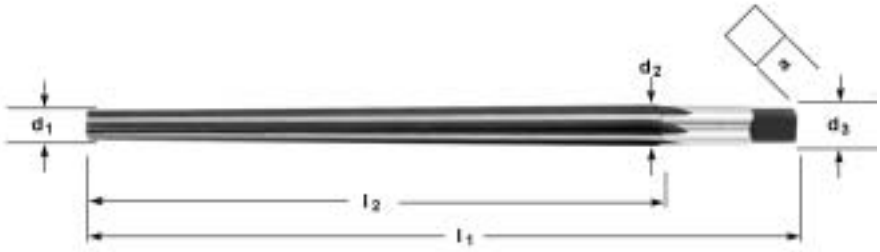
B903 HSS

BS 328 / DIN 9 A / ISO3465





Hand Taper Pin Reamer, Straight Flute

Flute Geometry	Straight Flute
Included Taper	1 in 50
Surface Treatment	Blue Flutes, Bright Lands
Application	For opening out existing parallel holes and for finishing pre-formed taper holes

Entry Code	d_1 Nominal Ø mm	d_1 Ø mm	d_2 Ø mm	l_1 mm	l_2 mm	Z	⍁ a mm	d_3 Ø mm
B9031.5	1,50	1,4	2,14	57	37	4	2,50	2,14 *
B9032.0	2,00	1,9	2,86	68	48	4	2,50	2,86 *
B9032.5	2,50	2,4	3,36	68	48	4	2,50	3,36 *
B9033.0	3,00	2,9	4,06	80	58	4	3,15	4,0
B9034.0	4,00	3,9	5,26	93	68	6	4,00	5,0
B9035.0	5,00	4,9	6,36	100	73	6	5,00	6,3
B9036.0	6,00	5,9	8,00	135	105	6	6,30	8,0
B9038.0	8,00	7,9	10,8	180	145	6	8,00	10,0
B90310.0	10,00	9,9	13,4	215	175	6	10,00	12,5
B90312.0	12,00	11,8	16,0	255	210	8	11,20	14,0
B90313.0	13,00	12,8	17,0	255	210	8	12,50	15,0
B90314.0	14,00	13,8	18,0	255	210	8	12,50	16,0
B90316.0	16,00	15,8	20,4	280	230	8	14,00	18,0
B90320.0	20,00	19,8	24,8	310	250	8	18,00	22,4