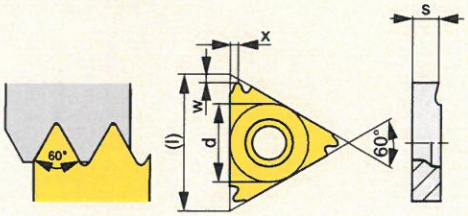
UN 60° / AMERICANA UN 60°

SO 5864-1978, ANSI B1.1-1983
VOLLPROFIL / FULL PROFILE
AUSSEN / EXTERNAL



Grösse Dimension	(l)	d	s
16	16,5	9,525	3,47
22	22,0	12,700	4,71

Alle Abmessungen [mm] / All dimensions [mm]

Werkzeuge siehe Seitennr.: / For tools see pages: 157

Spanbrecher Chip breaker	ISO	Gewindegänge pro Zoll / 1" Number of threads /1"	T8030	x	w	Vorschub pro U. Feed per rev. f_{min}	Vorschub pro U. Feed per rev. f_{max}	Schnitttiefe Cutting depth $a_{p\,min}$	Schnitttiefe Cutting depth $a_{p\,max}$
	TN 16ER320UN	32,0	○	0,60	0,60	-	-	-	-
	TN 16ER280UN	28,0	○	0,70	0,60	-	-	-	-
	TN 16ER240UN	24,0	○	0,80	0,70	-	-	-	-
	TN 16ER200UN	20,0	●	0,90	0,80	-	-	-	-
	TN 16ER180UN	18,0	●	1,00	0,80	-	-	-	-
	TN 16ER160UN	16,0	●	1,10	0,90	-	-	-	-
	TN 16ER140UN	14,0	●	1,20	1,00	-	-	-	-
	TN 16ER130UN	13,0	○	1,30	1,00	-	-	-	-
	**TN 16ER120UN**	12,0	●	1,40	1,10	-	-	-	-
	TN 16ER115UN	11,5	○	1,40	1,10	-	-	-	-
	TN 16ER110UN	11,0	○	1,50	1,10	-	-	-	-
	TN 16ER100UN	10,0	●	1,50	1,10	-	-	-	-
	TN 16ER090UN	9,0	○	1,70	1,20	-	-	-	-
	TN 16ER080UN	8,0	●	1,60	1,20	-	-	-	-
	TN 22ER070UN	7,0	○	2,30	1,60	-	-	-	-
	TN 22ER060UN	6,0	○	2,30	1,60	-	-	-	-
	TN 22ER050UN	5,0	○	2,50	1,70	-	-	-	-
	TN 16EL320UN	32,0	○	0,60	0,60	-	-	-	-
	TN 16EL280UN	28,0	○	0,70	0,60	-	-	-	-
	TN 16EL240UN	24,0	○	0,80	0,70	-	-	-	-
	TN 16EL200UN	20,0	○	0,90	0,80	-	-	-	-
	TN 16EL180UN	18,0	○	1,00	0,80	-	-	-	-
	TN 16EL160UN	16,0	○	1,10	0,90	-	-	-	-
	TN 16EL140UN	14,0	○	1,20	1,00	-	-	-	-
	**TN 16EL120UN**	12,0	○	1,30	1,10	-	-	-	-
	TN 16EL110UN	11,0	○	1,40	1,10	-	-	-	-
	TN 16EL100UN	10,0	○	1,50	1,10	-	-	-	-
	TN 16EL090UN	9,0	○	1,70	1,20	-	-	-	-
	TN 16EL080UN	8,0	○	1,60	1,20	-	-	-	-
	TN 22EL070UN	7,0	○	2,30	1,60	-	-	-	-
	TN 22EL060UN	6,0	○	2,30	1,60	-	-	-	-
	TN 22EL050UN	5,0	○	2,50	1,70	-	-	-	-

PRAMET

● Lagersortiment / ○ Kein Lagersortiment
● stocked as standard / ○ not stocked as standard
Derzeitiges Lagerbestandssortiment ist abhängig von der gültigen Preisliste. / See price list for current availability.