INSTRUCTION SHEET

PRO-GRIP CRIMPER

PA1460 / PA1461 / PA1462



Adjustable locator



Crimper



Instructions for Crimping Deutsch Solid Contacts 12-20 Gauge Using the 4-Way Indent Tool.



The 4-way indent tool crimps Deutsch solid contacts 12-20 gauge. Note that the process for crimping 12 gauge differs from the process for crimping 14-20 gauge.



Strip 3/16" of wire insulation.

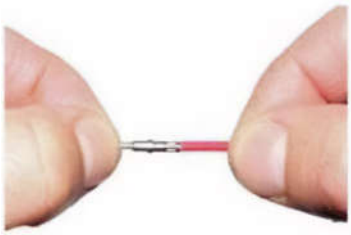


For 14-20 gauge and gauge contacts:

1. Insert the contact directly into the crimper with the wire opening facing outward.



2. Insert the stripped wire into the contact and squeeze the crimper until it springs open.



3. Pull test to ensure a complete crimp.



4. Insert the crimped contact complete crimp.



For 12 gauge contacts, the wire must be unattached in order to remove the tool after crimping.

1. Unscrew the black cap and place the contact into the crimper with the wire opening facing inward.



2. Thread the wire through the opening into the contact. Squeeze the crimper unti l it springs open. Follow steps 3 and 4.

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