ROLLER FOLLOWERS

- Separable Roller Followers
- Non-separable Roller Followers
  - High carbon steel made
  - Stainless steel made
- C-Lube Roller Followers
- Cylindrical Roller Followers



Structure and Features

IKO Roller Followers are bearings designed for outer ring rotation, in which needle rollers are incorporated in a thick walled outer ring. Both crowned and cylindrical outer rings are available. The outer rings run directly on mating cam guide surfaces, and the crowned outer ring is effective in relieving the edge load caused by mounting errors. The cylindrical outer ring, on the other hand, has a large contact area with the mating cam guide surface and is suitable for applications involving large loads or low cam guide surface hardness.

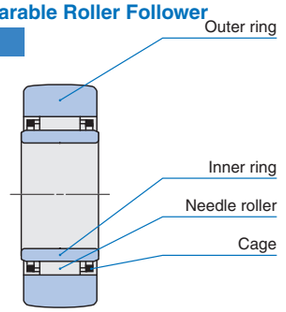
In Roller Followers, there are two types of bearings available, the caged type and the full complement type. The caged type is useful for applications at high-speed rotation. The full complement type, on the other hand, is suitable for heavy-load applications at low-speed rotation or oscillating motions.

Roller Followers include separable and non-separable types. Also, in addition to the open type, shield type and sealed type are available. The clearances between the side plates and outer ring of the shield type are narrow, and form labyrinths. In the sealed type, special synthetic rubber seals are assembled in these clearances, and they are effective in preventing penetration of dust and dirt.

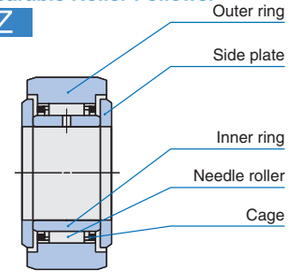
These bearings are available in a variety of types to suit almost any kind of application. They are widely used for cam mechanisms and for linear motions of conveying equipment.

Structures of Roller Followers

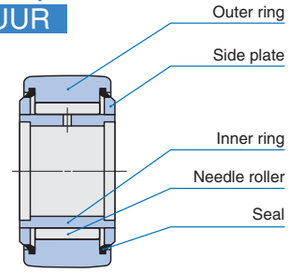
Structure of Separable Roller Follower
NAST···R



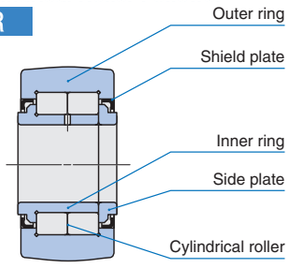
Structure of Separable Roller Follower
NAST···ZZ



Structure of Non-separable Roller Follower
NART···VUUR



Structure of Cylindrical Roller Follower
NURT···R



Types

In Roller Followers, types shown in Table 1 are available.

Table 1 Type of Roller Followers

Type				With cage		Full complement type	
				Crowned outer ring	Cylindrical outer ring	Crowned outer ring	Cylindrical outer ring
Metric series	Separable Roller Followers RNAST, NAST	Without inner ring	Open type	RNAST ··· R	RNAST	—	—
		With inner ring	Open type	NAST··· R	NAST	—	—
			Shield type	NAST···ZZ R	NAST···ZZ	—	—
			Sealed type	NAST···ZZUUR	NAST···ZZUU	—	—
	Non-separable Roller Followers NART	High carbon steel made	Shield type	NART··· R	—	NART···V R	—
			Sealed type	NART··· UU R	—	NART···VUUR	—
		Stainless steel made	Shield type	NART···F R	—	—	—
			Sealed type	NART···FUU R	—	—	—
	C-Lube Roller Followers NART···/SG		Sealed type	NART···UUR/SG	—	—	—
	Cylindrical Roller Followers NURT		Shield type	—	—	NURT··· R	NURT
Inch series	Non-separable Roller Followers CRY		Shield type	—	—	CRY ···V R	CRY···V
			Sealed type	—	—	CRY ···VUUR	CRY···VUU

Separable Roller Followers

These bearings are assembled by combining an outer ring, inner ring and Needle Roller Cage, which can be separated from one another. Thus, handling is easy. Oil lubrication is also easy, making them suitable for high-speed rotations.
There are two types: type without inner ring RNAST and type with inner ring NAST. The type with inner ring includes open type, shield type, and sealed type.

Non-separable Roller Followers

These non-separable type bearings have side plates fixed on both sides of the inner ring, and include the caged type and the full complement type. Both shield type and sealed type are available. As well, these bearings also offer a highly corrosion-resistant stainless steel specification, of which the products are suitable for applications where rust prevention oil is not preferred, such as in cleanroom environments.
Inch series Non-separable Roller Followers are full complement type bearings with black oxide surface treatment.

C-Lube Roller Followers

These Roller Followers are lubricated with C-Lube, an IKO original thermosetting solid-type lubricant which fills the inner space of the bearing. C-Lube is lubricant made of a lot of lubricant and fine particles of super-high molecular polyolefin that are solidified by heat treatment. As the bearing rotates, the lubricant oozes out onto the raceway in proper quantities, maintaining the lubrication performance for a long period of time.

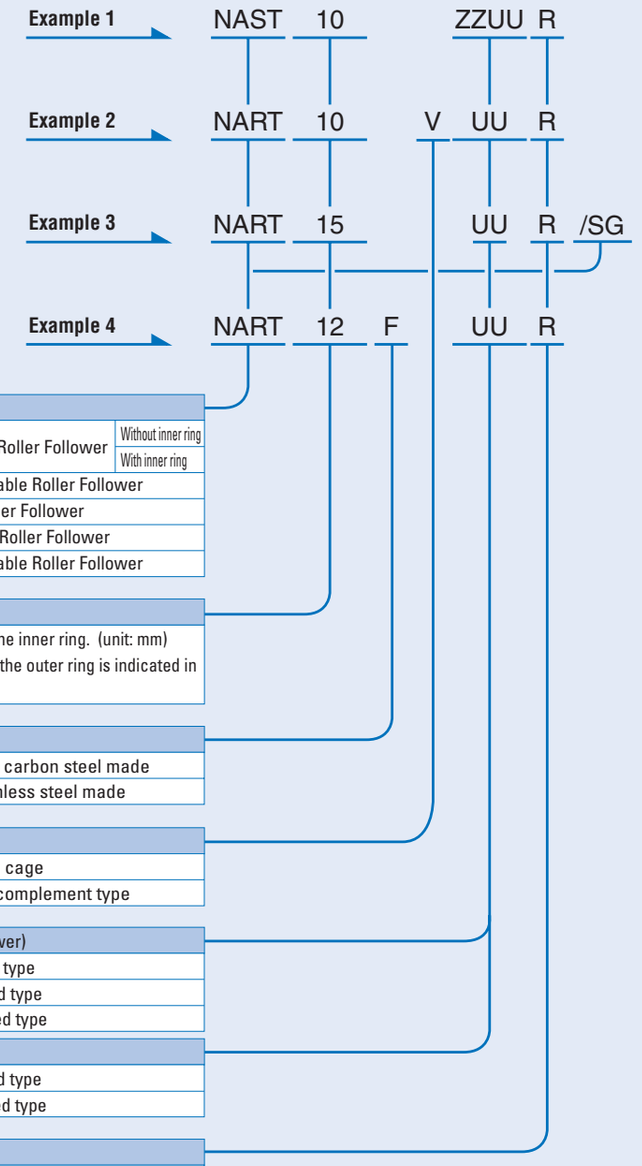
Cylindrical Roller Followers

These bearings are full complement type bearings incorporating double rows of full complement cylindrical rollers in the outer ring, and can withstand large radial loads.
Additionally, the outer ring is guided by the outer ring shoulder and the end face of cylindrical rollers to the axial direction.

Identification Number

Some examples of the identification number of Roller Followers are shown below.

Examples of identification number



Model code		
Metric series	RNAST	Separable Roller Follower (Without inner ring)
	NAST	Separable Roller Follower (With inner ring)
	NART	Non-separable Roller Follower
	NART···/SG	C-Lube Roller Follower
	NURT	Cylindrical Roller Follower
Inch series	CRY	Non-separable Roller Follower

Size
The size indicates the bore diameter of the inner ring. (unit: mm) In the inch series, the outer diameter of the outer ring is indicated in units of 1/16 inch.

Type of material	
No symbol	High carbon steel made
F(1)	Stainless steel made

Roller guide method	
No symbol	With cage
V	Full complement type

Seal structure (Separable Roller Follower)	
No symbol	Open type
ZZ	Shield type
ZZUU	Sealed type

Seal structure (Other Roller Follower)	
No symbol	Shield type
UU	Sealed type

Shape of outer ring outside surface	
R	With crowned outer ring
No symbol	With cylindrical outer ring

Note(1) Applicable to Non-separable Roller Followers only

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

Accuracy

Dimensional accuracy and rotational accuracy of Roller Followers are based on Tables 2, 3 and 4. Tolerances for the smallest single roller set bore diameter of Separable Roller Followers are shown in Table 5. Roller Followers with special accuracy can also be manufactured. Please contact IKO.

Table 2 Tolerances

unit: μm

Dimensions and symbols \ Series		Metric series: Crowned outer ring	Metric series: Cylindrical outer ring	Inch series: Crowned outer ring	Inch series: Cylindrical outer ring
Bore dia. of inner ring d	$d \leqq 19.05$	See Table 3.		+ 5 − 10	+ 5 − 10
	$19.05 < d$			+ 2 − 12	
Outside dia. of outer ring D		0 − 50	See Table 4.	0 − 50	0 − 25
Width of outer ring C		0 − 120		0 − 130	
Width of inner ring B	Separable Roller Follower	0 − 120		–	
Width of bearing B	Non-separable Roller Follower	h12	–	+ 130 − 250	
	Cylindrical Roller Follower		h12		
Roller set bore dia. F_w	Separable Roller Follower	See Table 5.		–	

Table 3 Tolerances and allowable values of inner rings (Metric series)

unit: μm

d Nominal bore dia. mm		Δ_{dmp} Single plane mean bore dia. deviation		V_{dp} Bore dia. variation in a single radial plane	V_{dmp} Mean bore dia. variation	K_{ia} Radial runout of assembled bearing inner ring	V_{Bs} Width variation
Over	Incl.	High	Low	(Max.)	(Max.)	(Max.)	(Max.)
2.5	10	0	− 8	10	6	10	15
10	18	0	− 8	10	6	10	20
18	30	0	− 10	13	8	13	20
30	50	0	− 12	15	9	15	20

Table 4 Tolerances and allowable values of outer rings (Metric series)

unit: μm

D Nominal outside dia. of outer ring mm		Δ_{Dmp} Single plane mean outside dia. deviation		V_{Dp} (1) Outside dia. variation in a single radial plane	V_{Dmp} (1) Mean outside dia. variation	K_{ea} (1) Radial runout of assembled bearing outer ring	V_{Cs} Width variation
Over	Incl.	High	Low	(Max.)	(Max.)	(Max.)	(Max.)
6	18	0	− 8	10	6	15	Same as the tolerance values of V_{Bs} for d of the inner of the same bearing
18	30	0	− 9	12	7	15	
30	50	0	− 11	14	8	20	
50	80	0	− 13	16	10	25	
80	120	0	− 15	19	11	35	

Note(1) Also applicable to the inch series.

Table 5 Tolerances of smallest single roller set bore diameter $F_{ws\,min}$

unit: μm

F_w Nominal roller set bore diameter mm		$\Delta_{Fws\,min}$ Deviation of smallest single roller set bore diameter	
Over	Incl.	High	Low
6	10	+ 22	+ 13
10	18	+ 27	+ 16
18	30	+ 33	+ 20
30	50	+ 41	+ 25
50	80	+ 49	+ 30

Clearance

Radial internal clearances of Roller Followers are based on Table 6.

Table 6 Radial internal clearance

unit: μm

Identification number (1)				Radial internal clearance	
Metric series			Inch series		
Separable Roller Followers	Non-separable Roller Followers (2)	Cylindrical Roller Followers	Non-separable Roller Followers	Min.	Max.
NAST 6R	NART 5R	–	–	5	20
NAST 8R ~ NAST12R	NART 6R ~ NART12R	–	–	5	25
NAST15R ~ NAST25R	NART15R ~ NART20R	–	–	10	30
NAST30R ~ NAST40R	NART25R ~ NART40R	–	–	10	40
NAST45R, NAST50R	NART45R, NART50R	–	–	15	50
–	–	NURT15R ~ NURT30-1R	–	20	45
–	–	NURT35R ~ NURT40-1R	–	25	50
–	–	NURT45R ~ NURT50-1R	–	30	60
–	–	–	CRY12R ~ CRY56R	35	60
–	–	–	CRY64R	45	70

Note(1) Also applicable to the full complement type, cylindrical outer ring type, shield type and sealed type.
(2) Also applicable to C-Lube Roller Followers.

Fit

Roller Followers are generally used under the loading conditions in which the load direction is fixed in relation to the inner ring and rotates in relation to the outer ring. The recommended fits for shafts are shown in Table 7. Those for the inch series are shown in the dimension table.

Table 7 Recommended fit (Metric series)

Type		Tolerance class of shaft
Separable Roller Followers	without inner ring	k5, k6
	with inner ring	g6, h6
Non-separable Roller Followers (1)		
Cylindrical Roller Followers		

Note(1) Also applicable to C-Lube Roller Followers.

Maximum allowable static load

The load that is applicable to Roller Followers is, in some cases, determined by the strength of the outer ring rather than by the load rating of the needle roller bearing. Therefore, the maximum allowable load that is limited by the strength of outer ring is specified.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

Track Capacity

Track capacity is defined as the load that can be continuously applied on a Roller Follower placed on a steel cam guide surface without causing deformation and indentation on the cam guide surface when the outer ring of the Roller Follower makes contact with the mating cam guide surface (plane). The track capacities shown in Tables 8.1 and 8.2 are applicable when the hardness of the mating cam guide surface is 40HRC (Tensile strength 1250N/mm²). When the hardness of the mating cam guide surface differs from 40HRC, the track capacity is obtained by multiplying the value by the track capacity factor shown in Table 9.

If lubrication between the outer ring and the mating cam guide surface is insufficient, seizure and/or wear may occur depending on the application. Therefore, pay attention to lubrication and surface roughness of the mating cam guide especially in the case of high-speed rotation such as for cam mechanisms.

Table 8.1 Track capacity (Metric series) unit: N

Roller Followers with crowned outer ring				Roller Followers with cylindrical outer ring					
Identification number(1)			Track capacity	Identification number	Track capacity	Identification number(2)	Track capacity	Identification number	Track capacity
Separable Roller Followers	Non-separable(3) Roller Followers	Cylindrical Roller Followers							
RNAST 5R	NART 5R	—	1 040	RNAST 5	2 310	—	—	—	—
(R)NAST 6R	NART 6R	—	1 330	(R)NAST 6	3 550	NAST 6ZZ	3 550	—	—
(R)NAST 8R	NART 8R	—	1 850	(R)NAST 8	3 980	NAST 8ZZ	4 490	—	—
(R)NAST10R	NART10R	—	2 470	(R)NAST10	5 610	NAST10ZZ	6 890	—	—
(R)NAST12R	NART12R	—	2 710	(R)NAST12	5 990	NAST12ZZ	7 350	—	—
(R)NAST15R	NART15R	NURT15 R	3 060	(R)NAST15	6 550	NAST15ZZ	8 030	NURT15	11 500
—	—	NURT15-1R	3 910	—	—	—	—	NURT15-1	13 700
(R)NAST17R	NART17R	NURT17 R	3 660	(R)NAST17	10 900	NAST17ZZ	11 700	NURT17	13 600
—	—	NURT17-1R	4 530	—	—	—	—	NURT17-1	16 000
(R)NAST20R	NART20R	NURT20 R	4 530	(R)NAST20	12 800	NAST20ZZ	13 800	NURT20	20 000
—	—	NURT20-1R	5 190	—	—	—	—	NURT20-1	22 100
(R)NAST25R	NART25R	NURT25 R	5 190	(R)NAST25	14 100	NAST25ZZ	15 300	NURT25	22 100
—	—	NURT25-1R	6 580	—	—	—	—	NURT25-1	26 400
(R)NAST30R	NART30R	NURT30 R	6 580	(R)NAST30	22 100	NAST30ZZ	22 100	NURT30	31 600
—	—	NURT30-1R	8 020	—	—	—	—	NURT30-1	36 700
(R)NAST35R	NART35R	NURT35 R	8 020	(R)NAST35	25 700	NAST35ZZ	25 700	NURT35	36 700
—	—	NURT35-1R	9 220	—	—	—	—	NURT35-1	40 800
(R)NAST40R	NART40R	NURT40 R	9 220	(R)NAST40	26 900	NAST40ZZ	30 300	NURT40	44 200
—	—	NURT40-1R	10 800	—	—	—	—	NURT40-1	49 700
(R)NAST45R	NART45R	NURT45 R	9 990	(R)NAST45	28 500	NAST45ZZ	32 200	NURT45	47 000
—	—	NURT45-1R	12 400	—	—	—	—	NURT45-1	55 300
(R)NAST50R	NART50R	NURT50 R	10 800	(R)NAST50	30 200	NAST50ZZ	34 000	NURT50	49 700
—	—	NURT50-1R	14 000	—	—	—	—	NURT50-1	60 800

Notes(1) Also applicable to the full complement type, shield type, and sealed type. (3) Also applicable to C-Lube Roller Followers.
(2) Also applicable to the sealed type.

Table 8.2 Track capacity (Inch series) unit: N

Crowned outer ring		Cylindrical outer ring	
Identification number(1)	Track capacity	Identification number(1)	Track capacity
CRY12R	853	CRY12	4 490
CRY14R	1 050	CRY14	5 240
CRY16R	1 420	CRY16	7 270
CRY18R	1 660	CRY18	7 700
CRY20R	2 160	CRY20	10 700
CRY22R	2 450	CRY22	11 800
CRY24R	3 410	CRY24	15 400
CRY26R	3 820	CRY26	16 700
CRY28R	4 210	CRY28	21 000
CRY30R	4 610	CRY30	22 500
CRY32R	5 690	CRY32	30 800
CRY36R	6 640	CRY36	34 700
CRY40R	8 970	CRY40	44 900
CRY44R	10 200	CRY44	49 400
CRY48R	11 400	CRY48	64 300
CRY52R	12 700	CRY52	69 600
CRY56R	14 100	CRY56	87 000
CRY64R	16 800	CRY64	113 000

Note(1) Also applicable to the sealed type.

Table 9 Track capacity factor

Hardness HRC	Tensile strength N/mm²	Track capacity factor	
		Crowned outer ring	Cylindrical outer ring
20	760	0.22	0.37
25	840	0.31	0.46
30	950	0.45	0.58
35	1 080	0.65	0.75
38	1 180	0.85	0.89
40	1 250	1.00	1.00
42	1 340	1.23	1.15
44	1 435	1.52	1.32
46	1 530	1.85	1.51
48	1 635	2.27	1.73
50	1 760	2.80	1.99
52	1 880	3.46	2.29
54	2 015	4.21	2.61
56	2 150	5.13	2.97
58	2 290	6.26	3.39

Allowable Rotational Speed

The allowable rotational speed of Roller Followers is affected by mounting and operating conditions. For dn values with only pure radial load applied, use the maximum values in Table 10 or less as a guideline.

Under actual operating conditions, use the recommended dn values in Table 10 as a guideline in consideration of the effect of axial loads.

For use with oscillating rotation, use a C-Lube Roller Follower dn value of 8,000 or less as a guideline. For use with one-way or continuous rotation, please consult IKO.

Table 10 dn values of Roller Followers(1)

Lubricant / Type	Grease		Oil	
	Maximum	Recommended	Maximum	Recommended
Caged type	84 000	8 400	140 000	14 000
Full complement type	42 000	4 200	70 000	7 000
Cylindrical Roller Follower	72 000	7 200	120 000	12 000
C-Lube Roller Followers	8 000		8 000	

Note(1) dn value $= d \times n$
where, d : Bore diameter of bearing mm
n : Rotational speed min^{-1}

Lubrication

In Sealed Type Roller Followers, Heavy Duty Type Roller Followers and Inch series Roller Followers, ALVANIA GREASE S2 (Shell Lubricants Japan K.K.) is prepacked as the lubricating grease.

For Roller Followers without prepacked grease, grease or oil should be supplied through the oil hole of the inner ring for use. If they are used without lubrication, wear of rolling contact surfaces may take place, leading to a short bearing life.

Oil Hole

Open Type Separable Roller Followers have no oil hole. Inner rings of other types of Metric series Roller Followers have an oil hole. Inch series inner rings have an oil groove and an oil hole.

Mounting

❶In case of shield and sealed types, match the side surface correctly to the mating seating surface indicated by the dimension a shown in the dimension table, and fix them. (See Fig. 1.)

❷When mounting Roller Followers, pay special attention to avoid locating the oil hole of the inner ring within the loading zone. This may lead to a short bearing life. (See Fig. 2.)

❸When mounting Sealed Type Separable Roller Followers, do not cause the side plates to come off. If they come off, set them again in place taking care to avoid damaging the seal lips.

❹In case of Roller Followers without an inner ring, the shaft requires heat treatment and grinding finish. The recommended surface hardness of the shaft is 58～64HRC, and the recommended roughness of the shaft is 0.2 μmR_a or less.
Also, the outer ring and cage are guided by side surfaces of the mounting parts. Therefore, it is recommended that the side surfaces of the mounting parts be finished by grinding or at least by machining.(See Fig. 3.)

❺In Non-separable Roller Followers, the side plates are press-fitted. Therefore, when mounting the Roller Followers, do not push the side plates/outer rings.
Pushing on the side plates or outer rings may cause unsatisfactory product performance.

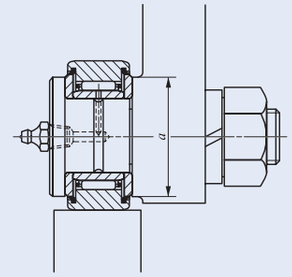


Fig. 1 Mating seating dimension "a"

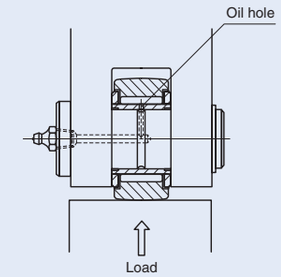


Fig. 2 Position of oil hole and load direction

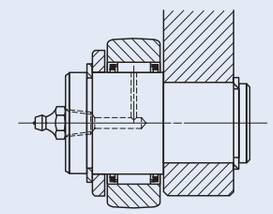


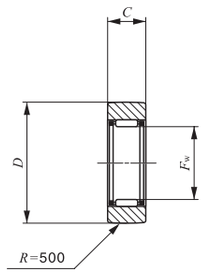
Fig. 3 Mounting example of Roller Follower without inner ring

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

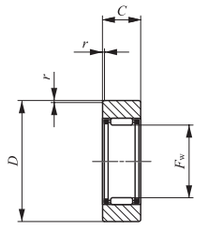
ROLLER FOLLOWERS

Separable Roller Followers, Open Type With Cage/Without Inner Ring





RNAST ··· R



RNAST

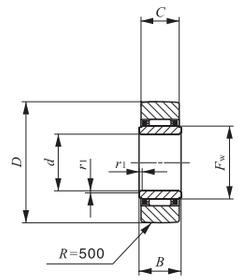
Shaft dia. 7 — 60mm

Shaft dia. mm	Identification number Open type Crowned outer ring	Cylindrical outer ring	Mass (Ref.) g	Boundary dimensions mm F_w	D	C	$r_{s\,min}$ (1)	Basic dynamic load rating C N	Basic static load rating C_0 N
7	RNAST 5 R	RNAST 5	8.9	7	16	7.8	0.3	2 710	2 390
10	RNAST 6 R	RNAST 6	13.9	10	19	9.8	0.3	4 160	4 550
12	RNAST 8 R	RNAST 8	23.5	12	24	9.8	0.6	5 650	5 890
14	RNAST 10 R	RNAST 10	42.5	14	30	11.8	1	9 790	9 680
16	RNAST 12 R	RNAST 12	49.5	16	32	11.8	1	10 500	10 900
20	RNAST 15 R	RNAST 15	50	20	35	11.8	1	12 400	14 300
22	RNAST 17 R	RNAST 17	90	22	40	15.8	1	17 600	20 900
25	RNAST 20 R	RNAST 20	135	25	47	15.8	1	19 400	24 500
30	RNAST 25 R	RNAST 25	152	30	52	15.8	1	20 800	28 400
38	RNAST 30 R	RNAST 30	255	38	62	19.8	1	30 500	45 400
42	RNAST 35 R	RNAST 35	375	42	72	19.8	1	32 400	50 600
50	RNAST 40 R	RNAST 40	420	50	80	19.8	1.5	35 900	61 100
55	RNAST 45 R	RNAST 45	460	55	85	19.8	1.5	37 400	66 400
60	RNAST 50 R	RNAST 50	500	60	90	19.8	1.5	38 900	71 700

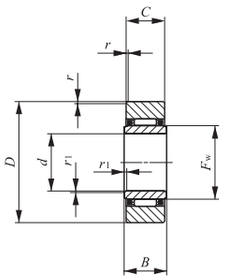
Note(1) Minimum allowable value of chamfer dimension r
Remarks1. No oil hole is provided.
2. Not provided with prepacked grease. Perform proper lubrication for use.

Separable Roller Followers, Open Type With Cage/With Inner Ring





NAST ··· R



NAST

Shaft dia. 6 — 50mm

Shaft dia. mm	Identification number Open type Crowned outer ring	Cylindrical outer ring	Mass (Ref.) g	Boundary dimensions mm d	D	B	C	$r_{s\,min}$ (1)	$r_{1s\,min}$ (1)	F_w	Basic dynamic load rating C N	Basic static load rating C_0 N	Assembled inner ring
6	NAST 6 R	NAST 6	17.8	6	19	10	9.8	0.3	0.3	10	4 160	4 550	LRT 61010 S
8	NAST 8 R	NAST 8	28	8	24	10	9.8	0.6	0.3	12	5 650	5 890	LRT 81210 S
10	NAST 10 R	NAST 10	49.5	10	30	12	11.8	1	0.3	14	9 790	9 680	LRT 101412 S
12	NAST 12 R	NAST 12	58	12	32	12	11.8	1	0.3	16	10 500	10 900	LRT 121612 S
15	NAST 15 R	NAST 15	62	15	35	12	11.8	1	0.3	20	12 400	14 300	LRT 152012 S
17	NAST 17 R	NAST 17	109	17	40	16	15.8	1	0.3	22	17 600	20 900	LRT 172216 S
20	NAST 20 R	NAST 20	157	20	47	16	15.8	1	0.3	25	19 400	24 500	LRT 202516 S
25	NAST 25 R	NAST 25	180	25	52	16	15.8	1	0.3	30	20 800	28 400	LRT 253016 S
30	NAST 30 R	NAST 30	320	30	62	20	19.8	1	0.6	38	30 500	45 400	LRT 303820 S
35	NAST 35 R	NAST 35	440	35	72	20	19.8	1	0.6	42	32 400	50 600	LRT 354220 S
40	NAST 40 R	NAST 40	530	40	80	20	19.8	1.5	1	50	35 900	61 100	LRT 405020 S
45	NAST 45 R	NAST 45	580	45	85	20	19.8	1.5	1	55	37 400	66 400	LRT 455520 S
50	NAST 50 R	NAST 50	635	50	90	20	19.8	1.5	1	60	38 900	71 700	LRT 506020 S

Note(1) Minimum allowable value of chamfer dimension r or r_1
Remarks1. No oil hole is provided.
2. Not provided with prepacked grease. Perform proper lubrication for use.

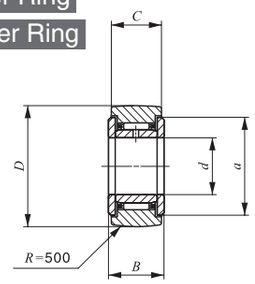
1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

ROLLER FOLLOWERS

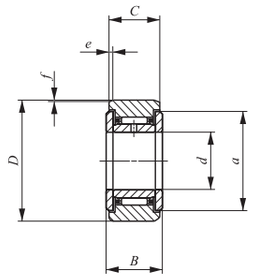
Separable Roller Followers, Shield Type **With Cage/With Inner Ring**
Separable Roller Followers, Sealed Type **With Cage/With Inner Ring**



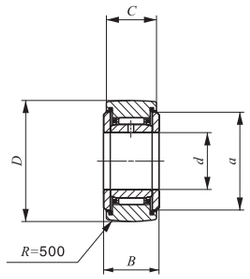




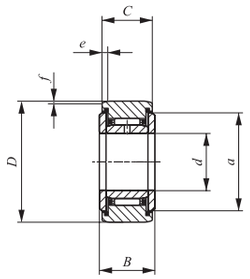
NAST ··· ZZR



NAST ··· ZZ



NAST ··· ZZUUR



NAST ··· ZZUU

Shaft dia. 6 — 50mm

Shaft dia. mm	Identification number: Shield type, Crowned outer ring	Identification number: Shield type, Cylindrical outer ring	Identification number: Sealed type, Crowned outer ring	Identification number: Sealed type, Cylindrical outer ring	Mass (Ref.) g
6	NAST 6 ZZR	NAST 6 ZZ	NAST 6 ZZUUR	NAST 6 ZZUU	24.5
8	NAST 8 ZZR	NAST 8 ZZ	NAST 8 ZZUUR	NAST 8 ZZUU	39
10	NAST 10 ZZR	NAST 10 ZZ	NAST 10 ZZUUR	NAST 10 ZZUU	65
12	NAST 12 ZZR	NAST 12 ZZ	NAST 12 ZZUUR	NAST 12 ZZUU	75
15	NAST 15 ZZR	NAST 15 ZZ	NAST 15 ZZUUR	NAST 15 ZZUU	83
17	NAST 17 ZZR	NAST 17 ZZ	NAST 17 ZZUUR	NAST 17 ZZUU	135
20	NAST 20 ZZR	NAST 20 ZZ	NAST 20 ZZUUR	NAST 20 ZZUU	195
25	NAST 25 ZZR	NAST 25 ZZ	NAST 25 ZZUUR	NAST 25 ZZUU	225
30	NAST 30 ZZR	NAST 30 ZZ	NAST 30 ZZUUR	NAST 30 ZZUU	400
35	NAST 35 ZZR	NAST 35 ZZ	NAST 35 ZZUUR	NAST 35 ZZUU	550
40	NAST 40 ZZR	NAST 40 ZZ	NAST 40 ZZUUR	NAST 40 ZZUU	710
45	NAST 45 ZZR	NAST 45 ZZ	NAST 45 ZZUUR	NAST 45 ZZUU	760
50	NAST 50 ZZR	NAST 50 ZZ	NAST 50 ZZUUR	NAST 50 ZZUU	830

Boundary dimensions mm d	D	B	C	a	e	f	Basic dynamic load rating C N	Basic static load rating C_0 N
6	19	14	13.8	14	2.5	0.8	4 160	4 550
8	24	14	13.8	17.5	2.5	0.8	5 650	5 890
10	30	16	15.8	23.5	2.5	0.8	9 790	9 680
12	32	16	15.8	25.5	2.5	0.8	10 500	10 900
15	35	16	15.8	29	2.5	0.8	12 400	14 300
17	40	20	19.8	32.5	3	1	17 600	20 900
20	47	20	19.8	38	3	1	19 400	24 500
25	52	20	19.8	43	3	1	20 800	28 400
30	62	25	24.8	50.5	4	1.2	30 500	45 400
35	72	25	24.8	53.5	4	1.2	32 400	50 600
40	80	26	25.8	61.5	4	1.2	35 900	61 100
45	85	26	25.8	66.5	4	1.2	37 400	66 400
50	90	26	25.8	76	4	1.2	38 900	71 700

Remarks1. The inner ring has an oil hole.
2. The sealed type is provided with prepacked grease. The shield type is not provided with prepacked grease. Perform proper lubrication for use.

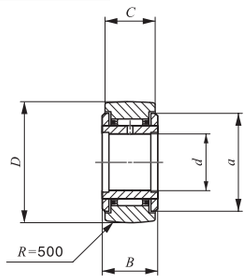
1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

ROLLER FOLLOWERS

Non-separable Roller Followers · With Cage/With Inner Ring
High carbon steel made · Full Complement Type/With Inner Ring





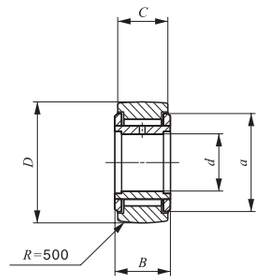


NART ··· R

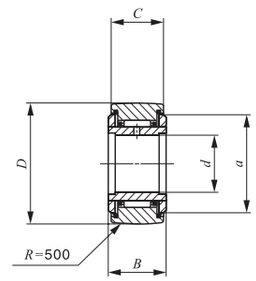
Shaft dia. 5 — 40mm

Shaft dia. mm	Identification number: Shield type, Crowned outer ring, With cage	Identification number: Shield type, Crowned outer ring, Full complement	Identification number: Sealed type, Crowned outer ring, With cage	Identification number: Sealed type, Crowned outer ring, Full complement	Mass (Ref.) g
5	NART 5 R	—	NART 5 UUR	—	14.5
	—	NART 5 VR	—	NART 5 VUUR	15.1
6	NART 6 R	—	NART 6 UUR	—	20.5
	—	NART 6 VR	—	NART 6 VUUR	21.5
8	NART 8 R	—	NART 8 UUR	—	41.5
	—	NART 8 VR	—	NART 8 VUUR	42.5
10	NART 10 R	—	NART 10 UUR	—	64.5
	—	NART 10 VR	—	NART 10 VUUR	66.5
12	NART 12 R	—	NART 12 UUR	—	71
	—	NART 12 VR	—	NART 12 VUUR	73
15	NART 15 R	—	NART 15 UUR	—	102
	—	NART 15 VR	—	NART 15 VUUR	106
17	NART 17 R	—	NART 17 UUR	—	149
	—	NART 17 VR	—	NART 17 VUUR	155
20	NART 20 R	—	NART 20 UUR	—	250
	—	NART 20 VR	—	NART 20 VUUR	255
25	NART 25 R	—	NART 25 UUR	—	285
	—	NART 25 VR	—	NART 25 VUUR	295
30	NART 30 R	—	NART 30 UUR	—	470
	—	NART 30 VR	—	NART 30 VUUR	485
35	NART 35 R	—	NART 35 UUR	—	640
	—	NART 35 VR	—	NART 35 VUUR	655
40	NART 40 R	—	NART 40 UUR	—	845
	—	NART 40 VR	—	NART 40 VUUR	865

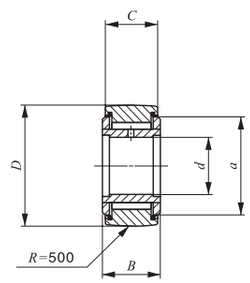
Remarks1. The inner ring has an oil hole.
2. The sealed type is provided with prepacked grease. The shield type is not provided with prepacked grease. Perform proper lubrication for use.



NART ··· VR



NART ··· UUR



NART ··· VUUR

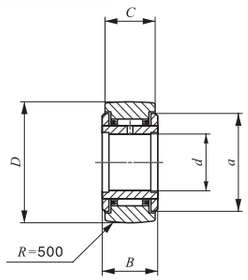
Boundary dimensions mm d	D	B	C	a	Basic dynamic load rating C N	Basic static load rating C_0 N	Maximum allowable static load N
5	16	12	11	12	3 650	3 680	3 680
5	16	12	11	12	6 810	8 370	7 310
6	19	12	11	14	4 250	4 740	4 740
6	19	12	11	14	7 690	10 300	10 300
8	24	15	14	17.5	5 640	5 900	5 900
8	24	15	14	17.5	11 800	15 600	15 600
10	30	15	14	23.5	8 030	7 540	7 540
10	30	15	14	23.5	15 600	18 100	17 500
12	32	15	14	25.5	8 580	8 470	8 470
12	32	15	14	25.5	16 800	20 500	18 600
15	35	19	18	29	13 700	16 400	16 400
15	35	19	18	29	25 200	36 400	24 000
17	40	21	20	32.5	17 600	21 000	21 000
17	40	21	20	32.5	32 000	46 300	33 100
20	47	25	24	38	23 000	30 700	30 700
20	47	25	24	38	41 600	67 300	67 300
25	52	25	24	43	24 700	35 400	35 400
25	52	25	24	43	45 500	79 100	79 100
30	62	29	28	50.5	33 600	51 400	51 400
30	62	29	28	50.5	59 900	110 000	92 500
35	72	29	28	53.5	35 700	57 400	57 400
35	72	29	28	53.5	63 100	121 000	121 000
40	80	32	30	61.5	44 900	81 500	81 500
40	80	32	30	61.5	76 300	164 000	164 000

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

ROLLER FOLLOWERS

Non-separable Roller Followers · With Cage/With Inner Ring
High carbon steel made · Full Complement Type/With Inner Ring



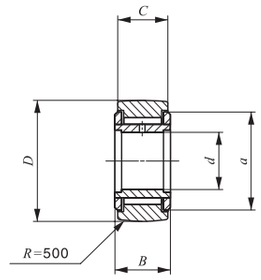


NART ··· R

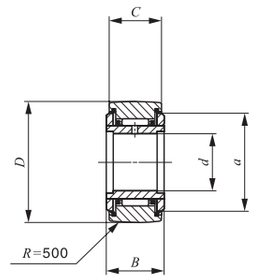
Shaft dia. 45 — 50mm

Shaft dia. mm	Identification number: Shield type, Crowned outer ring, With cage	Identification number: Shield type, Crowned outer ring, Full complement	Identification number: Sealed type, Crowned outer ring, With cage	Identification number: Sealed type, Crowned outer ring, Full complement	Mass (Ref.) g
45	**NART 45 R**	—	**NART 45 UUR**	—	915
	—	**NART 45 VR**	—	**NART 45 VUUR**	935
50	**NART 50 R**	—	**NART 50 UUR**	—	980
	—	**NART 50 VR**	—	**NART 50 VUUR**	1 010

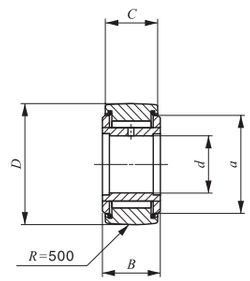
Remarks1. The inner ring has an oil hole.
2. The sealed type is provided with prepacked grease. The shield type is not provided with prepacked grease. Perform proper lubrication for use.



NART ··· VR



NART ··· UUR



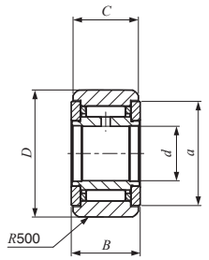
NART ··· VUUR

Boundary dimensions mm d	D	B	C	a	Basic dynamic load rating C N	Basic static load rating C_0 N	Maximum allowable static load N
45	85	32	30	66.5	46 800	88 600	88 600
45	85	32	30	66.5	80 300	181 000	181 000
50	90	32	30	76	48 600	95 600	95 600
50	90	32	30	76	84 300	198 000	198 000

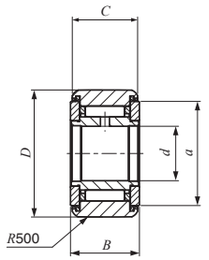
1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

Non-separable Roller Followers · Stainless Steel Made With Cage/With Inner Ring





NART ··· FR



NART ··· FUUR

Shaft dia. 5 — 30mm

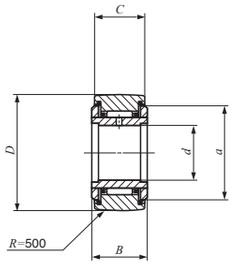
Shaft dia. mm	Identification number		Mass (Ref.)	Boundary dimensions mm					Basic dynamic load rating C N	Basic static load rating C_0 N	Maximum allowable static load N
	Shield type	Sealed type	g	d	D	B	C	a			
5	NART 5 FR	NART 5 FUUR	13	5	16	12	11	12	2 930	2 920	2 920
6	NART 6 FR	NART 6 FUUR	19	6	19	12	11	14	3 400	3 790	3 790
8	NART 8 FR	NART 8 FUUR	39	8	24	15	14	17.5	4 340	5 510	5 510
10	NART 10 FR	NART 10 FUUR	61	10	30	15	14	22.5	6 330	7 830	7 830
12	NART 12 FR	NART 12 FUUR	67	12	32	15	14	25.5	6 510	8 400	8 400
15	NART 15 FR	NART 15 FUUR	99	15	35	19	18	27.5	9 620	14 700	14 700
17	NART 17 FR	NART 17 FUUR	146	17	40	21	20	31	11 800	20 200	20 200
20	NART 20 FR	NART 20 FUUR	241	20	47	25	24	36.5	16 500	27 700	27 700
25	NART 25 FR	NART 25 FUUR	269	25	52	25	24	43	19 800	28 300	28 300
30	NART 30 FR	NART 30 FUUR	447	30	62	29	28	50	26 900	41 200	41 200

Remarks1. The inner ring has an oil hole.
2. The sealed type is provided with prepacked grease. The shield type is not provided with prepacked grease. Perform proper lubrication for use.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

C-Lube Roller Followers With Cage/With Inner Ring





NART ··· UUR/SG

Shaft dia. 5 — 20mm

Shaft dia. mm	Identification number Sealed type	Mass (Ref.) g	Boundary dimensions mm d	D	B	C	a	Basic dynamic load rating C N	Basic static load rating C_0 N	Maximum allowable static load N
5	NART 5 UUR / SG	14.5	5	16	12	11	12	3 650	3 680	3 680
6	NART 6 UUR / SG	20.5	6	19	12	11	14	4 250	4 740	4 740
8	NART 8 UUR / SG	41.5	8	24	15	14	17.5	5 640	5 900	5 900
10	NART 10 UUR / SG	64.5	10	30	15	14	23.5	8 030	7 540	7 540
12	NART 12 UUR / SG	71	12	32	15	14	25.5	8 580	8 470	8 470
15	NART 15 UUR / SG	102	15	35	19	18	29	13 700	16 400	16 400
17	NART 17 UUR / SG	149	17	40	21	20	32.5	17 600	21 000	21 000
20	NART 20 UUR / SG	250	20	47	25	24	38	23 000	30 700	30 700

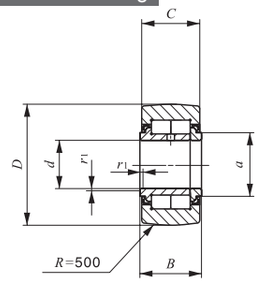
Remark This bearing cannot be re-lubricated as thermosetting solid-type lubricant C-Lube fills its inner space.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

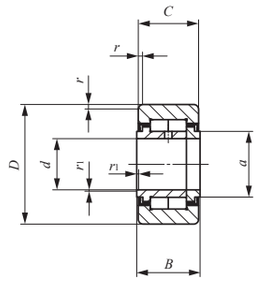
ROLLER FOLLOWERS

Cylindrical Roller Followers Full Complement Type/With Inner Ring





NURT ··· R



NURT

Shaft dia. 15 — 50mm

Shaft dia. mm	Identification number: Crowned outer ring	Identification number: Cylindrical outer ring	Mass (Ref.) g	Boundary dimensions mm: d	D	B	C	a	$r_{s\,min}$(1)	$r_{1s\,min}$(1)	Basic dynamic load rating C N	Basic static load rating C_0 N	Maximum allowable static load N
15	NURT 15 R	NURT 15	100	15	35	19	18	20	0.6	0.3	23 400	27 300	11 800
	NURT 15-1 R	NURT 15-1	160	15	42	19	18	20	0.6	0.3	23 400	27 300	27 300
17	NURT 17 R	NURT 17	147	17	40	21	20	22	1	0.3	25 200	30 900	20 300
	NURT 17-1 R	NURT 17-1	222	17	47	21	20	22	1	0.3	25 200	30 900	30 900
20	NURT 20 R	NURT 20	245	20	47	25	24	27	1	0.3	38 900	49 000	27 200
	NURT 20-1 R	NURT 20-1	321	20	52	25	24	27	1	0.3	38 900	49 000	49 000
25	NURT 25 R	NURT 25	281	25	52	25	24	31	1	0.3	43 100	58 100	30 000
	NURT 25-1 R	NURT 25-1	450	25	62	25	24	31	1	0.3	43 100	58 100	58 100
30	NURT 30 R	NURT 30	466	30	62	29	28	38	1	0.3	58 200	75 300	35 200
	NURT 30-1 R	NURT 30-1	697	30	72	29	28	38	1	0.3	58 200	75 300	75 300
35	NURT 35 R	NURT 35	630	35	72	29	28	44	1	0.6	63 900	88 800	57 000
	NURT 35-1 R	NURT 35-1	840	35	80	29	28	44	1	0.6	63 900	88 800	88 800
40	NURT 40 R	NURT 40	817	40	80	32	30	49	1	0.6	86 500	122 000	75 300
	NURT 40-1 R	NURT 40-1	1 130	40	90	32	30	49	1	0.6	86 500	122 000	122 000
45	NURT 45 R	NURT 45	883	45	85	32	30	53	1	0.6	91 500	135 000	78 700
	NURT 45-1 R	NURT 45-1	1 400	45	100	32	30	53	1	0.6	91 500	135 000	135 000
50	NURT 50 R	NURT 50	950	50	90	32	30	58	1	0.6	96 300	148 000	82 100
	NURT 50-1 R	NURT 50-1	1 690	50	110	32	30	58	1	0.6	96 300	148 000	148 000

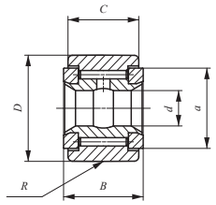
Note(1) Minimum allowable value of chamfer dimension r or r_1
Remarks1. The inner ring has an oil hole.
2. Provided with prepacked grease.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

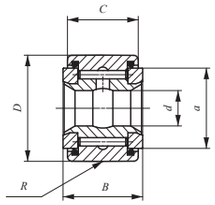
ROLLER FOLLOWERS

Non-separable Roller Followers, Inch Series **Full Complement Type / With Inner Ring**





CRY ··· VR



CRY ··· VUUR

Shaft dia. 6.350 — 31.750mm

Shaft dia. mm (inch)	Identification number: Shield type Crowner outer ring	Identification number: Sealed type Crowned outer ring	Mass (Ref.) g	Boundary dimensions mm(inch): *d*	*D*	*B*	*C*
6.350 (1/4)	**CRY 12 VR**	**CRY 12 VUUR**	24	6.350 (1/4)	19.050 (3/4)	14.288(0.5625)	12.700 (1/2)
	CRY 14 VR	**CRY 14 VUUR**	34	6.350 (1/4)	22.225 (7/8)	14.288(0.5625)	12.700 (1/2)
7.938 (5/16)	**CRY 16 VR**	**CRY 16 VUUR**	56	7.938 (5/16)	25.400 (1)	17.463(0.6875)	15.875 (5/8)
	CRY 18 VR	**CRY 18 VUUR**	72	7.938 (5/16)	28.575 (1 1/8)	17.463(0.6875)	15.875 (5/8)
9.525 (3/8)	**CRY 20 VR**	**CRY 20 VUUR**	103	9.525 (3/8)	31.750 (1 1/4)	20.638(0.8125)	19.050 (3/4)
	CRY 22 VR	**CRY 22 VUUR**	128	9.525 (3/8)	34.925 (1 3/8)	20.638(0.8125)	19.050 (3/4)
11.112 (7/16)	**CRY 24 VR**	**CRY 24 VUUR**	176	11.112 (7/16)	38.100 (1 1/2)	23.813(0.9375)	22.225 (7/8)
	CRY 26 VR	**CRY 26 VUUR**	210	11.112 (7/16)	41.275 (1 5/8)	23.813(0.9375)	22.225 (7/8)
12.700 (1/2)	**CRY 28 VR**	**CRY 28 VUUR**	276	12.700 (1/2)	44.450 (1 3/4)	26.988(1.0625)	25.400 (1)
	CRY 30 VR	**CRY 30 VUUR**	321	12.700 (1/2)	47.625 (1 7/8)	26.988(1.0625)	25.400 (1)
15.875 (5/8)	**CRY 32 VR**	**CRY 32 VUUR**	442	15.875 (5/8)	50.800 (2)	33.338(1.3125)	31.750 (1 1/4)
	CRY 36 VR	**CRY 36 VUUR**	575	15.875 (5/8)	57.150 (2 1/4)	33.338(1.3125)	31.750 (1 1/4)
19.050 (3/4)	**CRY 40 VR**	**CRY 40 VUUR**	835	19.050 (3/4)	63.500 (2 1/2)	39.688(1.5625)	38.100 (1 1/2)
	CRY 44 VR	**CRY 44 VUUR**	1 031	19.050 (3/4)	69.850 (2 3/4)	39.688(1.5625)	38.100 (1 1/2)
25.400 (1)	**CRY 48 VR**	**CRY 48 VUUR**	1 370	25.400 (1)	76.200 (3)	46.038(1.8125)	44.450 (1 3/4)
	CRY 52 VR	**CRY 52 VUUR**	1 640	25.400 (1)	82.550 (3 1/4)	46.038(1.8125)	44.450 (1 3/4)
28.575 (1 1/8)	**CRY 56 VR**	**CRY 56 VUUR**	2 160	28.575 (1 1/8)	88.900 (3 1/2)	52.388(2.0625)	50.800 (2)
31.750 (1 1/4)	**CRY 64 VR**	**CRY 64 VUUR**	3 190	31.750 (1 1/4)	101.600 (4)	58.738(2.3125)	57.150 (2 1/4)

a	*R*	Shaft dia. mm: Push fit Min.	Push fit Max.	Drive fit Min.	Drive fit Max.	Press fit Min.	Press fit Max.	Basic dynamic load rating *C* N	Basic static load rating C_0 N
14.4(0.567)	250 (10)	6.332	6.342	6.348	6.358	6.353	6.363	8 710	12 300
14.4(0.567)	250 (10)	6.332	6.342	6.348	6.358	6.353	6.363	8 710	12 300
19.6(0.772)	300 (12)	7.920	7.930	7.935	7.945	7.940	7.950	13 100	22 700
19.6(0.772)	300 (12)	7.920	7.930	7.935	7.945	7.940	7.950	13 100	22 700
25.0(0.984)	360 (14)	9.507	9.517	9.523	9.533	9.528	9.538	23 600	31 700
25.0(0.984)	360 (14)	9.507	9.517	9.523	9.533	9.528	9.538	23 600	31 700
28.8(1.134)	500 (20)	11.095	11.105	11.110	11.120	11.115	11.125	28 200	40 100
28.8(1.134)	500 (20)	11.095	11.105	11.110	11.120	11.115	11.125	28 200	40 100
32.7(1.287)	500 (20)	12.682	12.692	12.698	12.708	12.708	12.718	35 300	55 600
32.7(1.287)	500 (20)	12.682	12.692	12.698	12.708	12.708	12.718	35 300	55 600
36.0(1.417)	600 (24)	15.857	15.867	15.873	15.883	15.883	15.893	45 700	80 600
36.0(1.417)	600 (24)	15.857	15.867	15.873	15.883	15.883	15.893	45 700	80 600
43.3(1.705)	760 (30)	19.032	19.042	19.048	19.058	19.058	19.068	61 400	116 000
43.3(1.705)	760 (30)	19.032	19.042	19.048	19.058	19.058	19.068	61 400	116 000
54.0(2.125)	760 (30)	25.377	25.390	25.397	25.410	25.408	25.420	77 600	172 000
54.0(2.125)	760 (30)	25.377	25.390	25.397	25.410	25.408	25.420	77 600	172 000
61.9(2.437)	760 (30)	28.522	28.565	28.572	28.585	28.583	28.595	111 000	239 000
71.0(2.797)	760 (30)	31.727	31.740	31.747	31.760	31.758	31.770	142 000	317 000

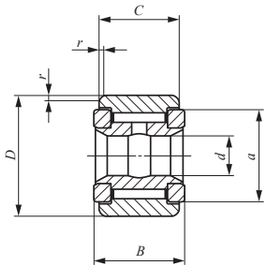
Remarks1. The inner ring has an oil groove and an oil hole.
2. Provided with prepacked grease.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

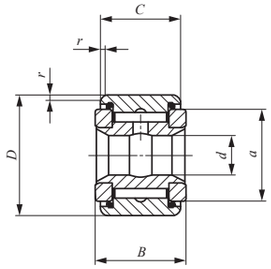
ROLLER FOLLOWERS

Non-separable Roller Followers, Inch Series **Full Complement Type /With Inner Ring**





CRY ··· V



CRY ··· VUU

Shaft dia. 6.350 — 31.750mm

Shaft dia. mm (inch)	Identification number: Shield type Cylindrical outer ring	Identification number: Sealed type Cylindrical outer ring	Mass (Ref.) g	Boundary dimensions mm(inch): d	D	B	C	a	r	Shaft dia. mm: Push fit Min.	Push fit Max.	Drive fit Min.	Drive fit Max.	Press fit Min.	Press fit Max.	Basic dynamic load rating C N	Basic static load rating C_0 N
6.350 (1/4)	**CRY 12 V**	**CRY 12 VUU**	24	6.350 (1/4)	19.050 (3/4)	14.288(0.5625)	12.700 (1/2)	14.4(0.567)	0.794 (1/32)	6.332	6.342	6.348	6.358	6.353	6.363	8 710	12 300
	CRY 14 V	**CRY 14 VUU**	34	6.350 (1/4)	22.225 (7/8)	14.288(0.5625)	12.700 (1/2)	14.4(0.567)	0.794 (1/32)	6.332	6.342	6.348	6.358	6.353	6.363	8 710	12 300
7.938 (5/16)	**CRY 16 V**	**CRY 16 VUU**	56	7.938 (5/16)	25.400 (1)	17.463(0.6875)	15.875 (5/8)	19.6(0.772)	1.191 (3/64)	7.920	7.930	7.935	7.945	7.940	7.950	13 100	22 700
	CRY 18 V	**CRY 18 VUU**	72	7.938 (5/16)	28.575 (1 1/8)	17.463(0.6875)	15.875 (5/8)	19.6(0.772)	1.588 (1/16)	7.920	7.930	7.935	7.945	7.940	7.950	13 100	22 700
9.525 (3/8)	**CRY 20 V**	**CRY 20 VUU**	103	9.525 (3/8)	31.750 (1 1/4)	20.638(0.8125)	19.050 (3/4)	25.0(0.984)	1.588 (1/16)	9.507	9.517	9.523	9.533	9.528	9.538	23 600	31 700
	CRY 22 V	**CRY 22 VUU**	128	9.525 (3/8)	34.925 (1 3/8)	20.638(0.8125)	19.050 (3/4)	25.0(0.984)	1.588 (1/16)	9.507	9.517	9.523	9.533	9.528	9.538	23 600	31 700
11.112 (7/16)	**CRY 24 V**	**CRY 24 VUU**	176	11.112 (7/16)	38.100 (1 1/2)	23.813(0.9375)	22.225 (7/8)	28.8(1.134)	1.588 (1/16)	11.095	11.105	11.110	11.120	11.115	11.125	28 200	40 100
	CRY 26 V	**CRY 26 VUU**	210	11.112 (7/16)	41.275 (1 5/8)	23.813(0.9375)	22.225 (7/8)	28.8(1.134)	1.588 (1/16)	11.095	11.105	11.110	11.120	11.115	11.125	28 200	40 100
12.700 (1/2)	**CRY 28 V**	**CRY 28 VUU**	276	12.700 (1/2)	44.450 (1 3/4)	26.988(1.0625)	25.400 (1)	32.7(1.287)	1.588 (1/16)	12.682	12.692	12.698	12.708	12.708	12.718	35 300	55 600
	CRY 30 V	**CRY 30 VUU**	321	12.700 (1/2)	47.625 (1 7/8)	26.988(1.0625)	25.400 (1)	32.7(1.287)	1.588 (1/16)	12.682	12.692	12.698	12.708	12.708	12.718	35 300	55 600
15.875 (5/8)	**CRY 32 V**	**CRY 32 VUU**	442	15.875 (5/8)	50.800 (2)	33.338(1.3125)	31.750 (1 1/4)	36.0(1.417)	1.588 (1/16)	15.857	15.867	15.873	15.883	15.883	15.893	45 700	80 600
	CRY 36 V	**CRY 36 VUU**	575	15.875 (5/8)	57.150 (2 1/4)	33.338(1.3125)	31.750 (1 1/4)	36.0(1.417)	1.588 (1/16)	15.857	15.867	15.873	15.883	15.883	15.893	45 700	80 600
19.050 (3/4)	**CRY 40 V**	**CRY 40 VUU**	835	19.050 (3/4)	63.500 (2 1/2)	39.688(1.5625)	38.100 (1 1/2)	43.3(1.705)	2.381 (3/32)	19.032	19.042	19.048	19.058	19.058	19.068	61 400	116 000
	CRY 44 V	**CRY 44 VUU**	1 031	19.050 (3/4)	69.850 (2 3/4)	39.688(1.5625)	38.100 (1 1/2)	43.3(1.705)	2.381 (3/32)	19.032	19.042	19.048	19.058	19.058	19.068	61 400	116 000
25.400 (1)	**CRY 48 V**	**CRY 48 VUU**	1 370	25.400 (1)	76.200 (3)	46.038(1.8125)	44.450 (1 3/4)	54.0(2.125)	2.381 (3/32)	25.377	25.390	25.397	25.410	25.408	25.420	77 600	172 000
	CRY 52 V	**CRY 52 VUU**	1 640	25.400 (1)	82.550 (3 1/4)	46.038(1.8125)	44.450 (1 3/4)	54.0(2.125)	2.381 (3/32)	25.377	25.390	25.397	25.410	25.408	25.420	77 600	172 000
28.575 (1 1/8)	**CRY 56 V**	**CRY 56 VUU**	2 160	28.575 (1 1/8)	88.900 (3 1/2)	52.388(2.0625)	50.800 (2)	61.9(2.437)	2.381 (3/32)	28.522	28.565	28.572	28.585	28.583	28.595	111 000	239 000
31.750 (1 1/4)	**CRY 64 V**	**CRY 64 VUU**	3 190	31.750 (1 1/4)	101.600 (4)	58.738(2.3125)	57.150 (2 1/4)	71.0(2.797)	2.381 (3/32)	31.727	31.740	31.747	31.760	31.758	31.770	142 000	317 000

Remarks1. The inner ring has an oil groove and an oil hole.
2. Provided with prepacked grease.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch