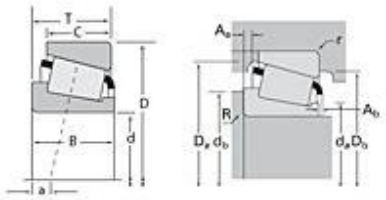
TIMKEN

The Timken Company
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Timken Part Number 18690 - 18620, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications

Series	18600
Cone Part Number	18690
Cup Part Number	18620
Design Units	Imperial
Bearing Weight	0.70 lb 0.300 Kg
Cage Type	Stamped Steel

Dimensions

d - Bore	1.8125 in 46.038 mm
D - Cup Outer Diameter	3.1250 in 79.375 mm

B - Cone Width	0.6875 in 17.463 mm
C - Cup Width	0.5313 in 13.495 mm
T - Bearing Width	0.6875 in 17.463 mm

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius[1]	0.110 in 2.790 mm
r - Cup Backface "To Clear" Radius[2]	0.060 in 1.52 mm
da - Cone Frontface Backing Diameter	2.01 in 51.05 mm
db - Cone Backface Backing Diameter	2.20 in 55.88 mm
Da - Cup Frontface Backing Diameter	2.94 in 74.68 mm
Db - Cup Backface Backing Diameter	2.80 in 71.12 mm
Ab - Cage-Cone Frontface Clearance	0.09 in 2.3 mm
Aa - Cage-Cone Backface Clearance	0.01 in 0.3 mm
a - Effective Center Location[3]	-0.08 in -2.00 mm

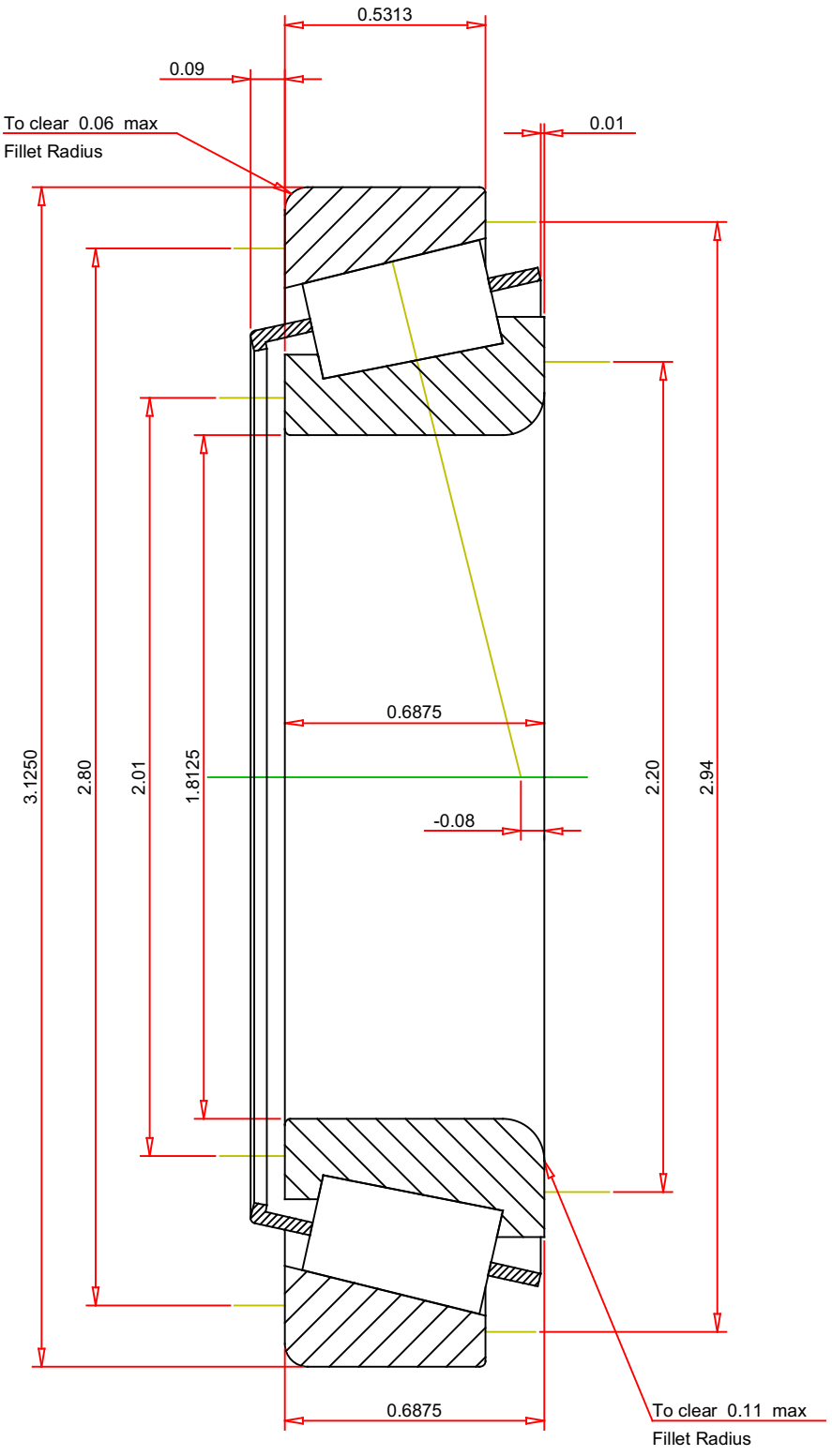
Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)[4]	3030 lbf 13500 N
C1 - Dynamic Radial Rating (1 million revolutions)[5]	11700 lbf 52000 N
C0 - Static Radial Rating	13800 lbf 61300 N
C_{a90} - Dynamic Thrust Rating (90 million revolutions)[6]	1940 lbf 8630 N

Factors

K - Factor[7]	1.56
e - ISO Factor[8]	0.37
Y - ISO Factor[9]	1.6
G1 - Heat Generation Factor (Roller-Raceway)	23.9
G2 - Heat Generation Factor (Rib-Roller End)	17.7
Cg - Geometry Factor	0.0725

[1] These maximum fillet radii will be cleared by the bearing corners.
[2] These maximum fillet radii will be cleared by the bearing corners.
[3] Negative value indicates effective center inside cone backface.
[4] Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.
[5] Based on 1 x 10^6 revolutions L_{10} life, for the ISO life calculation method.
[6] Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.
[7] These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
[8] These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
[9] These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



IMPERIAL UNITS

ISO Factor - e	0.37	
ISO Factor - Y	1.6	
Bearing Weight	0.7	lb
Number of Rollers Per Row	20	
Effective Center Location	-0.08	inch

TIMKEN®

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

18690 - 18620
TS BEARING ASSEMBLY

K Factor	1.56	
Dynamic Radial Rating - C90	3030	lbf
Dynamic Thrust Rating - Ca90	1940	lbf
Static Radial Rating - C0	13800	lbf
Dynamic Radial Rating - C1	11700	lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY