

Parker Legris Technical Tubing & Hose

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

Parker

ENGINEERING YOUR SUCCESS.

For advice or more information, please do not hesitate to contact us.
Visit our website today: **www.parkerlegris.com** or consult our general Catalogue.

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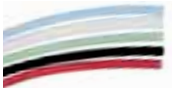
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Technical Tubing and Hose

PA Tubing
(P. 10)



Fluids: compressed air, industrial fluids

Materials:
– 2 polyamide grades (semi-rigid and rigid)
– 7 colours

Pressure: 58 bar

Temperature: -40°C to +100°C

O.D. metric: 3 mm to 16 mm
O.D. inch: on request

Fireproof High Resistance PA Tubing
(P. 14)



Fluids: compressed air, coolants, lubricants

Materials:
– Polyamide with flame retardant additive
– 5 colours

Pressure: 50 bar

Temperature: -40°C to +100°C

O.D. metric: 4 mm to 12 mm

Anti-Spark PA or PU Tubing, with or without PVC Sheath
(P. 16 & 24)



Fluids : compressed air, coolants, industrial fluids

Materials :
– Semi-rigid polyamide with PVC sheath
– Polyurethane ether with PVC sheath
– Single layer polyurethane ether
– 4 colours

Pressure: 36 bar max.

Temperature: -20°C to +80°C

O.D. metric: 4 mm to 12 mm

PU Tubing
(P. 18)



Fluids: compressed air and food industry fluids ("crystal")

Materials:
– Polyurethane ester or ether
– Polyurethane food-grade "crystal"
– 7 colours

Pressure: 12 bar

Temperature: -20°C to +70°C

O.D. metric: 3 mm to 16 mm
O.D. inch: on request

Antistatic PU Tubing
(P. 22)



Fluids: compressed air

Materials:
– Polyurethane with conductive particles
– Black (10^2 Ω.m)

Pressure: 10 bar

Temperature: -20°C to +70°C

O.D. metric: 3 mm to 12 mm

PE Tubing
(P. 26)



Fluids: many fluids

Materials:
– Low density polyethylene
– 50% reticulated polyethylene, food-grade
– 7 colours

Pressure: 20 bar

Temperature: -40°C to +95°C

O.D. metric: 4 mm to 14 mm
O.D. inch: 1/8" to 1/2"

FEP Tubing
(P. 28)

Fluids: many fluids

Materials:
– Fluoropolymer: fluorinated ethylene propylene, food-grade
– Transparent

Pressure: 28 bar

Temperature: -40°C to +150°C

O.D. metric: 4 mm to 12 mm

PFA Tubing
(P. 30)



Fluids: many fluids

Materials:
– 3 grades of perfluoroalkoxy
– High purity food-grade, clear
– Standard food-grade, 3 "crystal" colours
– Antistatic (0.2 Ω.m), black

Pressure: 36 bar

Temperature: -196°C to +260°C

O.D. metric: 4 mm to 12 mm

PA Multi-Tubing
(P. 32)



Fluids: compressed air, industrial fluids

Materials:
– Semi-rigid polyamide with PVC sheath
– 6 colours

Pressure: 24 bar

Temperature: -40°C to +80°C

O.D. metric: 4 mm to 8 mm

Technical Tubing and Hose

Twin PU Tubing
(P. 32)



Fluids: compressed air

Materials:
– Polyurethane ester
– 1 to 2 colours

Pressure: 14 bar

Temperature: -20°C to +70°C

O.D. metric: 4 mm to 8 mm

Recoil PA Tubing
(P. 34)



Fluids: compressed air, industrial fluids

Materials:
– Semi-rigid polyamide
– 2 colours
– Recoil tubing with fittings

Pressure: 20 bar

Temperature: -20°C to +80°C

O.D. metric: 6 mm and 8 mm

Recoil PU Tubing
(P. 36)



Fluids: compressed air

Materials:
– Polyurethane ester or ether
– 3 colours
– With or without fittings

Pressure: 10 bar

Temperature: -20°C to +70°C

O.D. metric: 4 mm to 12 mm
I.D. inch: 3/8" and 19/32"

Braided PU Recoil Hose
(P. 40)



Fluids: compressed air, industrial fluids

Materials:
– Translucent blue polyurethane, reinforced with a polyester braid
– Assembled with threaded fitttings

Pressure: 15 bar

Temperature: -40°C to +75°C

I.D. inch: 1/4" and 5/16"

Braided PVC Hose
(P. 42)



Fluids: compressed air, non-corrosive or alimentary fluids (translucent PVC)

Materials:
– Polyvinyl chloride with braided polyester
– Translucent (food-grade) or blue (industrial)

Pressure: 15 bar

Temperature: -25°C to +70°C

I.D. metric: 4 mm to 19 mm

Self-Fastening NBR Hose
(P. 44)



Fluids: compressed air, coolants

Materials:
– Nitrile butadiene rubber reinforced with a polyamide braid
– 4 colours

Pressure: 16 bar

Temperature: -20°C to +100°C

I.D. inch: 1/4" to 3/4"

Technical Tubing and Hose Range

Flexible Calibrated Tubing

Polyamide Tubing

Semi-Rigid PA



1025P
1100P
2005P
2010P
Page 11

Rigid PA



1025L
Page 12

Fireproof PA



1100P..R
2005P..R
2010P..R
Page 15

Anti-Spark PA with PVC Sheath



1025P..V
1100P..V
Page 17

Polyurethane Tubing

PU Ester



1025U
1100U
2003U
2005U
2010U
Page 19

PU Ether
PU Ether Food-Grade "Crystal"



1025U..R
1100U..R
2003U..R
2005U..R
2010U..R
Page 20

Antistatic PU



1025U..A
1100U..A
Page 23

PU Ether, Anti-Spark, Single Layer
PU Ether, Anti-Spark with PVC Sheath



1025U..V
1100U..V
Page 25

1025U..K
1100U..K
Page 25

Polyethylene Tubing

Advanced PE



1015Y..F
1030Y..F
1075Y..F
1096Y..F
1098Y..F
1099Y..F
Page 27

Low Density PE



1025Y
1100Y
Page 27

Fluoropolymer Tubing

FEP



1005T
1025T
Page 29

PFA



1010T..P
1050T..P
1100T..P
Page 31

Antistatic PFA



1010T..A
1050T..A
Page 31

Calibrated Multi-Tubing

Polyamide Tubing with PVC Sheath

Semi-Rigid PA



1010P..M
1050P..M
Page 33

Twin Polyurethane Tubing

Twin PU Ester



1420U
Page 33

Technical Tubing and Hose Range

Calibrated Recoil Tubing

Semi-Rigid Polyamide

Assembled with Fittings



1470P
1471P
1472P
Page 35

Polyurethane Ester and Ether Tubing

Assembled with Fittings,
Metallic Spring Guard



1470U
1471U
1472U
Page 37

Assembled with Fittings,
Plastic Spring Guard



1445U..R
1441U..R
1442U..R
1447U..R
Page 38

Coiled without Fittings



1460U
1461U
1462U
Page 37

Braided Polyurethane Hose

Assembled with Fittings,
Plastic Spring Guard



1445U..E
1442U..E
1447U..E
Page 41

Calibrated Braided Hose

Clear Food-Grade PVC



1025V
1050V
Page 43

Blue PVC



1025V..C
1050V..C
Page 43

Self-Fastening NBR



1040H
1080H
1100H
Page 45

Accessories

0694 Page 46



0695 Page 46



3000 71 11 Page 46



3000 71 Page 46



6000 71 Page 46



0127 Page 47



1827 Page 47



Clip Page 47



0697 Page 47



Packaging for Technical Tubing and Hose

Tubepack®

- 5 m, 10 m, 25 m and 100 m lengths
- For polyamide, polyurethane, fluoropolymer, polyethylene and anti-spark tubing
- Optimisation of storage
- Immediate identification of the type of tubing
- Integrated winder for easy handling



Drums

- Up to 1000 m long
- For polyamide, polyurethane, fluoropolymer tubing, etc.
- Immediate identification of the tubing for easy handling
- Adapted to workshop reels



Reels

- Up to 100 m
- Supplied with protective plastic film
- For braided tubing, special tubing (e.g. multi-tubing)



Plastic Bags

- Ideal for merchandising
- Promotional tools
- Recoil tubing or tubing cut to the required length



Tube Marking

- Length indicated every metre:
  – time saved when cutting to exact length
  – remaining quantity is immediately identifiable (PA and PU)
- Custom marking upon request (marking, fluid identification, customer part number…)
- Traceability with marking of manufacturing batch



Tube Cutting to the Required Length

- Upon request, cutting of your tube to the required length, from 5 cm to 3 m
- Precision +/- 3 mm
- Ideal for optimising your installation costs



Product Codes of Parker Legris Tubing and Hose

Material

- **H** = Self-Fastening NBR
- **L** = Rigid Polyamide
- **P** = Semi-Rigid Polyamide
- **T** = Fluoropolymer
- **U** = Polyurethane
- **V** = PVC
- **Y** = Polyethylene

Type of Tubing

- P..**A** = Antistatic PA
- P..**R** = Fireproof PA
- P..**V** = Anti-Spark PA with PVC Sheath
- T..**A** = Antistatic PFA
- T..**P** = PFA
- U..**A** = Antistatic PU
- U..**K** = Anti-Spark Single Layer PU
- U..**R** = PU Ether
- U..**V** = Anti-Spark PU with PVC Sheath
- Y..**F** = Advanced PE (LIQUIfit®)

2 010 P 04 R 00 27

Packaging Code

- **1** = Tubepack® or LIQUIfit® Drum
- **2** = Long Length on Drum

Length

- **015** = 150 m
- **020** = 20 m
- **025** = 25 m
- **030** = 300 m
- **040** = 40 m
- **075** = 75 m
- **080** = 80 m
- **100** = 100 m

- **003** = 300 m
- **005** = 500 m
- **010** = 1000 m

O.D. Code

- 03 = 3 mm
- 04 = 4 mm
- 06 = 6 mm
- 08 = 8 mm
- .../...
- 1/4 = 56 mm
- .../...

- **10** = 10 mm
- **04** = 4 mm
- **06** = 6 mm
- **08** = 8 mm
- **10** = 10 mm
- **04** = 4 mm
- **06** = 6 mm

Colour

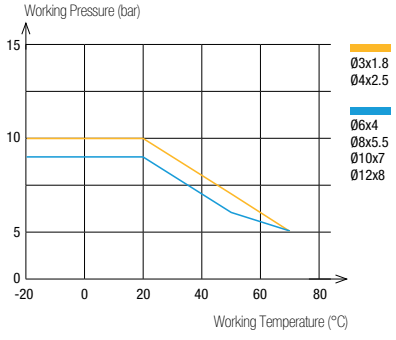
- **00** = clear
- **01** = black
- **02** = green
- **03** = red
- **04** = blue
- **05** = yellow
- **06** = grey
- **07** = orange
- **08** = crystal clear
- **09** = purple
- **10** = white
- **12** = crystal green
- **13** = crystal red
- **14** = crystal blue
- **17** = crystal orange

Special I.D.

- **18** = 1.8 mm
- **27** = 2.7 mm
- **33** = 3.3 mm
- **75** = 7.5 mm
- **95** = 9.5 mm

How to Read the Graphs

- In the graphs in this chapter, each curve represents the acceptable maximum pressure at a given temperature, by diameter.
- Technical characteristics of Parker Legris tubing depend on the type of connection used.
- The vacuum capability of all tubing is 755 mm Hg (99% vacuum).



PA Tubing

Tried-and-tested for industrial or vehicle applications, PA tubing guarantees **excellent durability** due to its stable long-term mechanical properties. Parker Legris' special grade of semi-rigid polyamide is manufactured according to our **Eco-Design** approach for higher performance.

Product Advantages

Tried-&-Tested Material

- Good chemical and humidity resistance
- Excellent material stability (mechanical and chemical)
- Continuous calibration during production for excellent reliability
- Two material grades: rigid and semi-rigid
- Bio-based semi-rigid material

Versatility & Performance

- Wide range of working pressure and temperature
- Good vibration absorption
- Abrasion-resistant
- Remaining length marking
- Large choice of colours to facilitate circuit identification
- Silicone-free



Applictaions

Packaging
Tooling
Compressed Air
Motion Technologies
Robotics
Industrial Machinery

Technical Characteristics

Tubing	Semi-Rigid PA	Rigid PA
Compatible Fluids	Compressed air, other fluids	Compressed air, lubricants, other fluids
Working Pressure	Vacuum to 50 bar	Vacuum to 58 bar
Working Temperature	-40°C to +100°C	-40°C to +80°C
Component Materials	Bio-based polyamide (68 Shore D)	Polyamide (65 Shore D)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

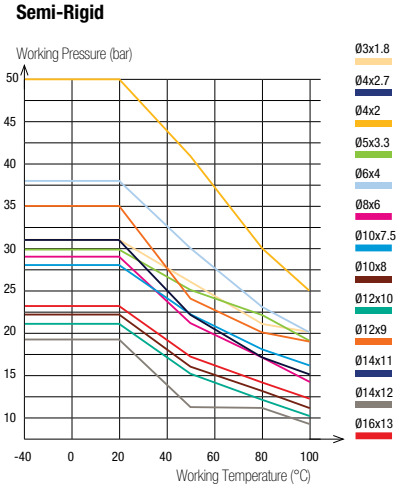
Industrial
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

Transportation
Chemical performance and resistance tested according to DIN 74324 -1 / DIN 73378 / ISO 7628

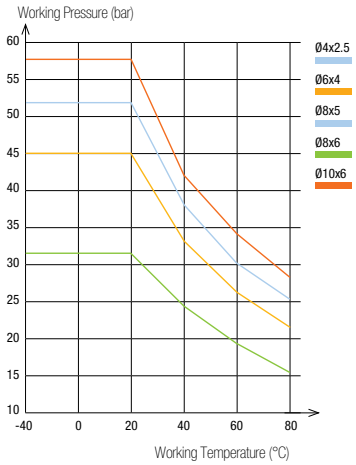
Packaging
Tubepack®: 25 m, 100 m
Drum: 500 m, 1 000 m

Performance of PA Tubing

Semi-Rigid



Rigid



Tube O.D.	Tube O.D. Tolerance
3 to 5 mm	+0.05 / -0.08
6 to 16 mm	+0.05 / -0.10

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing in accordance with NF E49-100.

1025P Semi-Rigid Polyamide (PA) Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R	Clear							kg
3	1.8	6	1025P03 00 18				1025P03 04 18			0.020
4	2	10	1025P04 00	1025P04 01	1025P04 02	1025P04 03	1025P04 04	1025P04 05	1025P04 06	0.318
4	2.7	10	1025P04 00 27	1025P04 01 27	1025P04 02 27	1025P04 03 27	1025P04 04 27	1025P04 05 27	1025P04 06 27	0.254
5	3.3	15	1025P05 00 33	1025P05 01 33			1025P05 04 33			0.420
6	4	15	1025P06 00	1025P06 01	1025P06 02	1025P06 03	1025P06 04	1025P06 05	1025P06 06	0.535
8	6	25	1025P08 00	1025P08 01	1025P08 02	1025P08 03	1025P08 04	1025P08 05	1025P08 06	0.748
10	7.5	42	1025P10 00 75	1025P10 01 75			1025P10 04 75			1.135
10	8	50	1025P10 00	1025P10 01	1025P10 02	1025P10 03	1025P10 04	1025P10 05	1025P10 06	0.989
12	9	47	1025P12 00 09	1025P12 01 09			1025P12 04 09			1.769
12	10	90	1025P12 00	1025P12 01			1025P12 04			1.345
14	11	80	1025P14 00 11	1025P14 01 11			1025P14 04 11			2.226
14	12	116	1025P14 00	1025P14 01			1025P14 04			1.734
16	13	90	1025P16 00 13	1025P16 01 13	1025P16 02 13	1025P16 03 13	1025P16 04 13			2.500

Inch version tubing available upon request

1100P Semi-Rigid Polyamide (PA) Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R	Clear							kg
4	2	10	1100P04 00	1100P04 01	1100P04 02	1100P04 03	1100P04 04	1100P04 05	1100P04 06	1.152
4	2.7	10	1100P04 00 27	1100P04 01 27	1100P04 02 27	1100P04 03 27	1100P04 04 27	1100P04 05 27	1100P04 06 27	0.893
5	3.3	15	1100P05 00 33	1100P05 01 33			1100P05 04 33			1.274
6	4	15	1100P06 00	1100P06 01	1100P06 02	1100P06 03	1100P06 04	1100P06 05	1100P06 06	1.799
8	6	25	1100P08 00	1100P08 01	1100P08 02	1100P08 03	1100P08 04	1100P08 05	1100P08 06	2.898
10	7.5	42	1100P10 00 75	1100P10 01 75			1100P10 04 75			4.400
10	8	50	1100P10 00	1100P10 01	1100P10 02	1100P10 03	1100P10 04	1100P10 05		3.667
12	9	47	1100P12 00 09	1100P12 01 09			1100P12 04 09			5.600
12	10	90	1100P12 00	1100P12 01			1100P12 04		1100P12 06	5.052
14	11	80	1100P14 00 11	1100P14 01 11			1100P14 04 11			5.200
14	12	116	1100P14 00	1100P14 01			1100P14 04			4.800
16	13	90	1100P16 00 13	1100P16 01 13	1100P16 02 13	1100P16 03 13	1100P16 04 13			7.800

Inch version tubing available upon request

2005P Semi-Rigid Polyamide (PA) Tubing — Drum 500 m

O.D. (mm)	I.D. (mm)	R	Clear							kg
8	6	25	2005P08 00	2005P08 01	2005P08 02	2005P08 03	2005P08 04	2005P08 05	2005P08 06	12.100
10	8	50	2005P10 00	2005P10 01	2005P10 02	2005P10 03	2005P10 04	2005P10 05		15.600

2010P Semi-Rigid Polyamide (PA) Tubing — Drum 1000 m

O.D. (mm)	I.D. (mm)	R	Clear							kg
4	2.7	10	2010P04 00 27	2010P04 01 27	2010P04 02 27	2010P04 03 27	2010P04 04 27	2010P04 05 27	2010P04 06 27	7.630
6	4	15	2010P06 00	2010P06 01	2010P06 02	2010P06 03	2010P06 04	2010P06 05	2010P06 06	16.600

Tube Cutting to the Required Length

- Cutting of your tubing upon request, from 5 cm to 3 m
- Precision +/- 3 mm
- Ideal for optimising your installation costs



PA Tubing

1025L Rigid Polyamide (PA) Tubing

Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R		kg
4	2.5	35	1025L04 01 25	0.190
6	4	45	1025L06 01	0.400
8	5	70	1025L08 01 05	0.760
8	6	65	1025L08 01	0.760
10	6	85	1025L10 01 06	1.330

PA tubing can be connected to various fittings which you can find in our general catalogue or on our website, **www.parkerlegris.com**.

Tubing

Semi-Rigid PA



Rigid PA



Push-In Fittings

LF 3000®



LF 3600



LF 3800/LF 3900



LF 6100



Compression Fittings

Brass



Stainless Steel



Ferrules



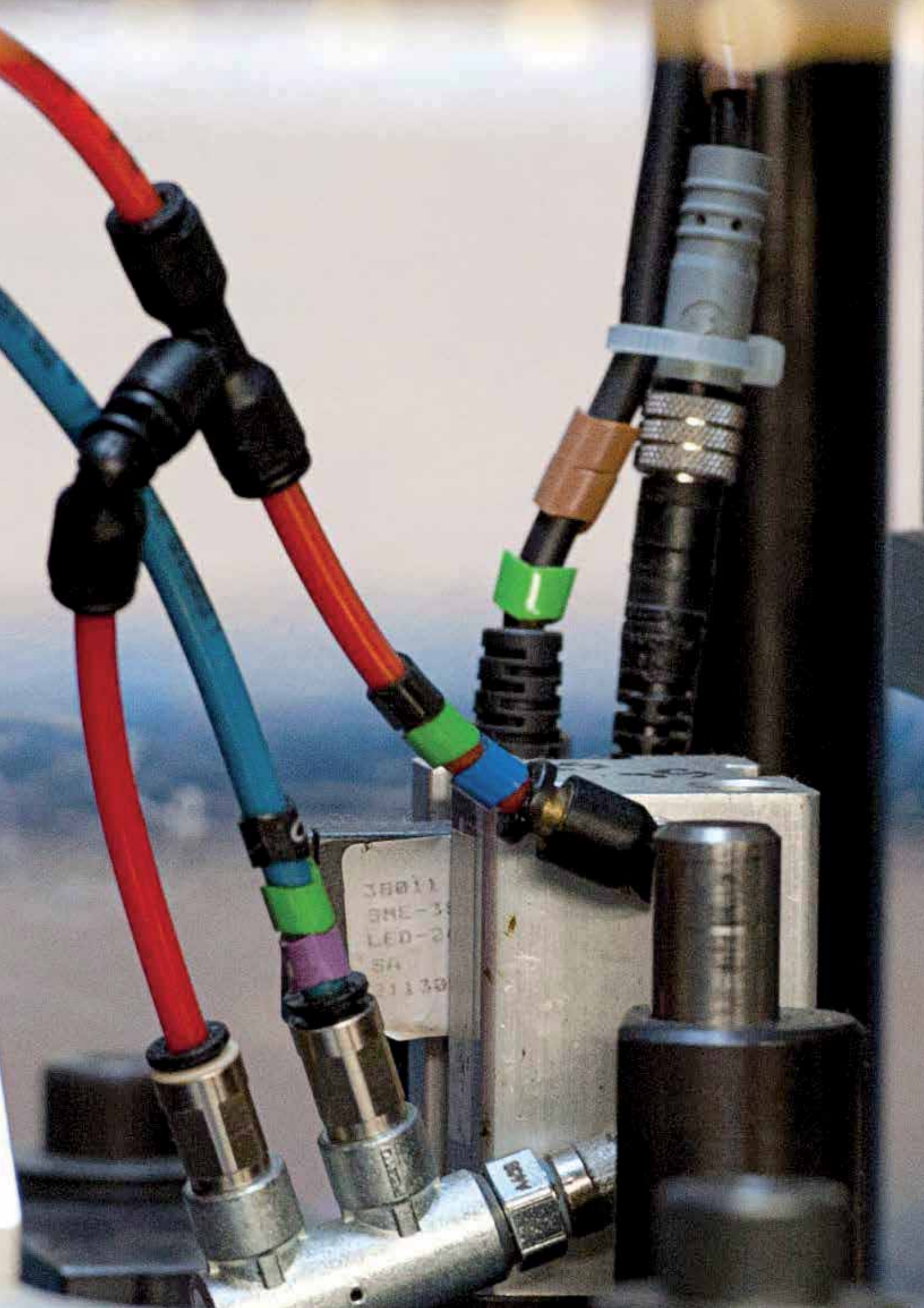
Function Fittings

7060



7010





Fireproof High Resistance PA Tubing

This **single layer fireproof** tubing not only combines excellent resistance to pressure, temperature and flame, but also guarantees **non-toxic smoke** resulting from burn-off. This tubing eliminates the need for a stripping tool, thus preventing the risk of tube damage prior to connection.

Product Advantages

Safety for On-Board Railway Equipment

- Designed for on-board equipment
- Excellent flame-resistance: self-extinguishing
- Very little smoke generation
- Non-toxic combustion gases
- UV-resistant
- Extremely resistant to high pressure and temperature

Innovative Single-Layer Solution

- Developed for demanding industrial applications
- Excellent spark resistance
- Economical alternative to PA tubing with PVC sheath
- Combines technical advantages of rigid and semi-rigid PA tubing
- 5 colours available
- Flow direction marking
- Silicone-free



Applictaions

Railway
Air Horns
Industrial Machinery
Pneumatic Doors
Step-Units
Centralised Lubrication
Welding

Technical Characteristics

Compatible Fluids	Compressed air, lubricants Other fluids: please consult us
Working Pressure	Vacuum to 50 bar
Working Temperature	-40°C to +100°C
Component Materials	Polyamide (63 Shore D)

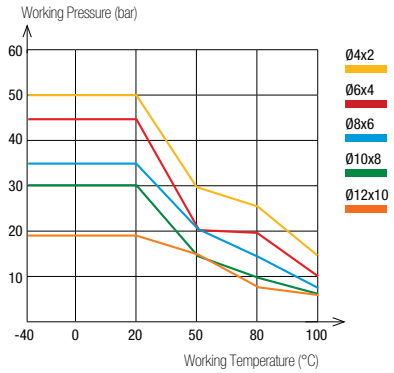
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

Railway
Pr EN 45545-2: HL3, R22, R24, R25
NF F16101: I3 F2,
DIN 5510-2: S4, SR2, ST2
ISO 4892

Industrial
DI: 97/23/EC (PED)
DI: 2002/95/EC (RoHS), 2011/65/EC
RG: 1907/2006/EC (REACH)
UL94 V-0 (Fire resistance)

Performance of Fireproof High Resistance PA Tubing



To calculate burst pressure, the values in this graph should be multiplied by 3.

Tube O.D.	Tube O.D. Tolerance
4 mm	+0.05 / -0.08
6 to 12 mm	+0.05 / -0.10

Connected to Parker Legris push-in fittings, the calibration of PA tubing ensures perfect sealing based on NF E49-100.

Packaging
Tubepack®: 100 m
Drum: 500 m, 1 000 m

1100P..R Fireproof High Resistant Polyamide (PA) — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R	Clear					kg
4	2	17	1100P04R00	1100P04R01	1100P04R02	1100P04R03	1100P04R04	1.308
6	4	29	1100P06R00	1100P06R01	1100P06R02	1100P06R03	1100P06R04	1.308
8	6	40	1100P08R00	1100P08R01	1100P08R02	1100P08R03	1100P08R04	2.122
10	8	77	1100P10R00	1100P10R01	1100P10R02	1100P10R03	1100P10R04	2.725
12	10	92	1100P12R00	1100P12R01			1100P12R04	5.052

2005P..R Fireproof High Resistant Polyamide (PA) — Drum 500 m

O.D. (mm)	I.D. (mm)	R	Clear					kg
8	6	40	2005P08R00	2005P08R01	2005P08R02	2005P08R03	2005P08R04	17.500
10	8	77	2005P10R00	2005P10R01	2005P10R02	2005P10R03	2005P10R04	22.800

500 m and 1000 m drums are available upon request with minimum order quantity.

2010P..R Fireproof High Resistant Polyamide (PA) — Drum 1000 m

O.D. (mm)	I.D. (mm)	R	Clear					kg
4	2	17	2010P04R00	2010P04R01	2010P04R02	2010P04R03	2010P04R04	14.300
6	4	29	2010P06R00	2010P06R01	2010P06R02	2010P06R03	2010P06R04	23.000

500 m and 1000 m drums are available upon request with minimum order quantity.

Related Products

Fireproof high resistance tubing can be connected to various fittings presented in our general catalogue or on our website, **www.parkerlegris.com**.

Push-In Fittings

LF 3000® LF 3600 LF 3800/LF 3900 LF 6100



Compression Fittings

Brass Brass Tube Support



Anti-Spark PA Tubing with PVC Sheath

A range of **flame and spark-resistant** PA tubing with superior resistance to impact and abrasion, improving equipment **durability**, particularly in areas subject to weld spatter.

Product Advantages

Spark Resistance
- Flame-retardant PVC jacket protects inner tubing
- Non-adhesive jacket facilitates sheath removal
- Excellent pressure resistance at high temperature

Robustness & Durability
- Highly kink and crush-resistant
- Excellent compatibility with coolants
- Flow direction marking
- Silicone-free



Applictaions

Industrial Machinery
Welding Robots
Cooling
Aggressive Environments

Technical Characteristics

Compatible Fluids	Hot and cold water, refrigerated fluids, compressed air
Working Pressure	0 to 36 bar
Working Temperature	-20°C to +80°C
Component Materials	Polyamide & PVC Sheath

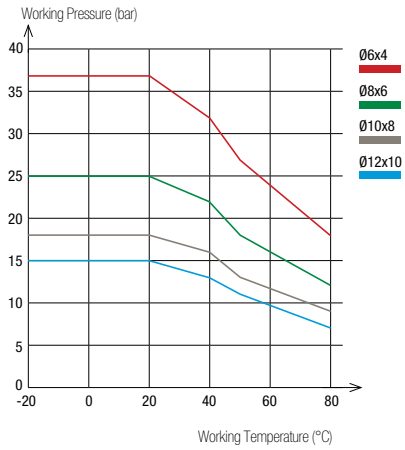
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

Industrial
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)
UL94 V-0 (Fire resistance)

Packaging
Tubepack®: 25 m, 100 m

Performance of Anti-Spark PA Tubing with PVC Sheath



To calculate burst pressure, the values in this graph should be multiplied by 3.

O.D.	Tube O.D. Tolerance	PVC Sheath Thickness
PVC Sheath 8 to 14 mm	+0.10 / -0.10	1 mm
Inner Tubing 6 to 12 mm	+0.05 / -0.10	

Connected to Parker Legris push-in fittings, the calibration of PA tubing ensures perfect sealing based on NF E49-100 (semi-rigid PA inner tubing).

Tube O.D.	Sheath Removal Length for LF 3600 Push-In Fittings (mm)
4 mm	15± 1
6 mm	18± 1
8 mm	19± 1
10 mm	24± 1
12 mm	25± 1

For other fitting ranges, please consult us.

1025P..V Anti-Spark Polyamide (PA) Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R					kg
6	4	25	1025P06V01	1025P06V02	1025P06V03	1025P06V04	1.238
8	6	30	1025P08V01	1025P08V02	1025P08V03	1025P08V04	1.693
10	8	55	1025P10V01	1025P10V02	1025P10V03	1025P10V04	2.029
12	10	70	1025P12V01	1025P12V02	1025P12V03	1025P12V04	2.970

Green and red colour tubing are available upon request with minimum order quantity.

1100P..V Anti-Spark Polyamide (PA) Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R					kg
6	4	25	1100P06V01	1100P06V02	1100P06V03	1100P06V04	2.338
8	6	30	1100P08V01	1100P08V02	1100P08V03	1100P08V04	3.767
10	8	55	1100P10V01	1100P10V02	1100P10V03	1100P10V04	4.767
12	10	70	1100P12V01	1100P12V02	1100P12V03	1100P12V04	6.567

Green and red colour tubing are available upon request with minimum order quantity.

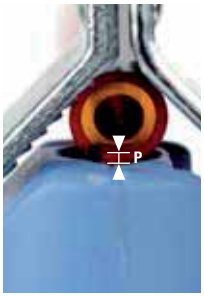
6000 71 00 Stripping Tool



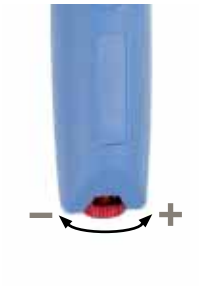
	kg
6000 71 00	0.098

Working Principle

Stripping Tool **6000 71 00**



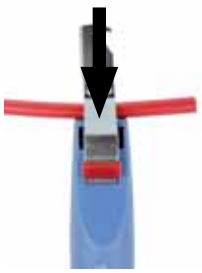
1. Place tube in stripping tool to adjust the blade height to the tube thickness.



2. Blade height is adjusted using the wheel at the bottom of the handle.



3. Once adjustments have been made, perform a 360° rotation around the tube with the tool.



4. Push down firmly on the metal part of the tool in order to hold tube properly.



5. Move the tool to the end of the tube to create an axial opening of the sheath.



6. The tube is correctly stripped.

PU Tubing

Polyurethane's **3 specific materials** - ether, ester and food-grade "crystal" - offer excellent flexibility and outstanding use in a wide range of applications, allowing for up to **50% space reduction** when compared to semi-rigid PA tubing.

Product Advantages

Excellent Mechanical Properties

- Consistent tensile strength for optimum longevity
- Optimal bend radius
- Good vibration absorption
- Unsurpassed abrasion resistance for a single layer tubing
- UV-resistant
- Superior vacuum capability due to surface hardness
- Remaining length marking
- Silicone-free



3 Material Grades

- PU ester: perfect for pneumatic applications
- PU ether: no water absorption ; superior chemical resistance to PU ester
- PU ether food-grade "crystal":
  - identification of fluids and circuits
  - chemical resistance superior to PU ether
  - improved longevity

Applictaions

Food Process
Robotics
Cabling
Pneumatics
Automation
In-Plant Automotive
Rapid Cycles

Technical Characteristics

Compatible Fluids	Compressed air, industrial fluids (depending on the material type)
Working Pressure	Vacuum to 12 bar
Working Temperature	-20°C to +70°C
Component Materials	Polyurethane ester (52 Shore D) Polyurethane ether (52 Shore D) Polyurethane ether food-grade "crystal" (52 Shore D)

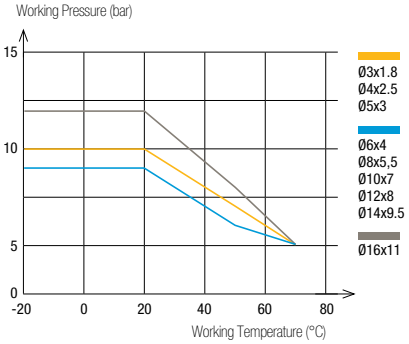
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

Industrial
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

Food (PU ether food-grade "crystal")
FDA: 21 CFR 177.2600, 178.3297, 176.170, 178.2010
RG: 1935/2004 EC

Performance of PU Tubing



To calculate burst pressure, the values in this graph should be multiplied by 3.

Tube O.D.	Tube O.D. Tolerance
3 to 8 mm	+0.10 / -0.10
10 to 16 mm	+0.15 / -0.15

Connected to Parker Legris push-in fittings, the calibration of PU tubing ensures perfect sealing based on NF E49-101.

Packaging
Tubepack®: 25 m, 100 m
Drum: 300 m, 500 m, 1 000 m

1025U Polyurethane (PU) Ester Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R							kg
3	1.8	8	1025U03 01 18						0.020
4	2.5	10	1025U04 01	1025U04 02	1025U04 03	1025U04 04	1025U04 05	1025U04 06	0.310
5	3	13	1025U05 01			1025U05 04			0.522
6	4	15	1025U06 01	1025U06 02	1025U06 03	1025U06 04	1025U06 05	1025U06 06	0.591
8	5.5	20	1025U08 01	1025U08 02	1025U08 03	1025U08 04	1025U08 05	1025U08 06	0.971
10	7	25	1025U10 01	1025U10 02		1025U10 04	1025U10 05	1025U10 06	1.467
12	8	35	1025U12 01	1025U12 02		1025U12 04	1025U12 05	1025U12 06	2.406
14	9.5	45	1025U14 01 95			1025U14 04 95			2.815
16	11	45	1025U16 01 11	1025U16 02 11	1025U16 03 11	1025U16 04 11			2.815

Inch tubing available upon request

1100U Polyurethane (PU) Ester Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R							kg
4	2.5	10	1100U04 01	1100U04 02	1100U04 03	1100U04 04	1100U04 05	1100U04 06	1.092
5	3	13	1100U05 01			1100U05 04			1.092
6	4	15	1100U06 01	1100U06 02	1100U06 03	1100U06 04	1100U06 05	1100U06 06	2.064
8	5.5	20	1100U08 01	1100U08 02	1100U08 03	1100U08 04	1100U08 05	1100U08 06	3.610
10	7	25	1100U10 01			1100U10 04			6.105
12	8	35	1100U12 01			1100U12 04			8.610
14	9.5	45	1100U14 01 95			1100U14 04 95			11.215
16	11	45	1100U16 01 11	1100U16 02 11	1100U16 03 11	1100U16 04 11			12.176

Inch tubing available upon request

2003U Polyurethane (PU) Ester Tubing — Drum 300 m

O.D. (mm)	I.D. (mm)	R							kg
10	7	25	2003U10 01	2003U10 02	2003U10 03	2003U10 04	2003U10 05	2003U10 06	16.600

2005U Polyurethane (PU) Ester Tubing — Drum 500 m

O.D. (mm)	I.D. (mm)	R						kg
8	5.5	20	2005U08 01	2005U08 02	2005U08 03	2005U08 04	2005U08 05	17.100

2010U Polyurethane (PU) Ester Tubing — Drum 1000 m

O.D. (mm)	I.D. (mm)	R							kg
4	2.5	12	2010U04 01	2010U04 02	2010U04 03	2010U04 04	2010U04 05	2010U04 06	9.840
6	4	15	2010U06 01	2010U06 02	2010U06 03	2010U06 04	2010U06 05	2010U06 06	20.460

PU Tubing

1025U..R Polyurethane (PU) Ether Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R			crystal	crystal	crystal	crystal	crystal	kg
4	2.5	12	1025U04R01	1025U04R04	1025U04R08	1025U04R12	1025U04R13	1025U04R14	1025U04R17	0.310
5	3	13			1025U05R08					0.522
6	4	15	1025U06R01	1025U06R04	1025U06R08	1025U06R12	1025U06R13	1025U06R14	1025U06R17	0.591
8	5.5	20	1025U08R01	1025U08R04	1025U08R08	1025U08R12	1025U08R13	1025U08R14	1025U08R17	0.971
10	7	25	1025U10R01	1025U10R04	1025U10R08			1025U10R14		1.467
12	8	35	1025U12R01	1025U12R04	1025U12R08			1025U12R14		2.406
14	9.5	45		1025U14R04 95	1025U14R08 95					2.815
16	11	45			1025U16R08 11					2.815

1100U ..R Polyurethane (PU) Ether Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R			crystal	crystal	crystal	crystal	crystal	kg
4	2.5	12	1100U04R01	1100U04R04	1100U04R08	1100U04R12	1100U04R13	1100U04R14	1100U04R17	1.092
6	4	15	1100U06R01	1100U06R04	1100U06R08	1100U06R12	1100U06R13	1100U06R14	1100U06R17	2.064
8	5.5	20	1100U08R01	1100U08R04	1100U08R08	1100U08R12	1100U08R13	1100U08R14	1100U08R17	3.610
10	7	25			1100U10R08			1100U10R14		6.109
12	8	35			1100U12R08			1100U12R14		8.610
14	9.5	45			1100U14R08 95					11.215
16	11	45			1100U16R08 11					12.176

2003U..R Polyurethane (PU) Ether Tubing — Drum 300 m

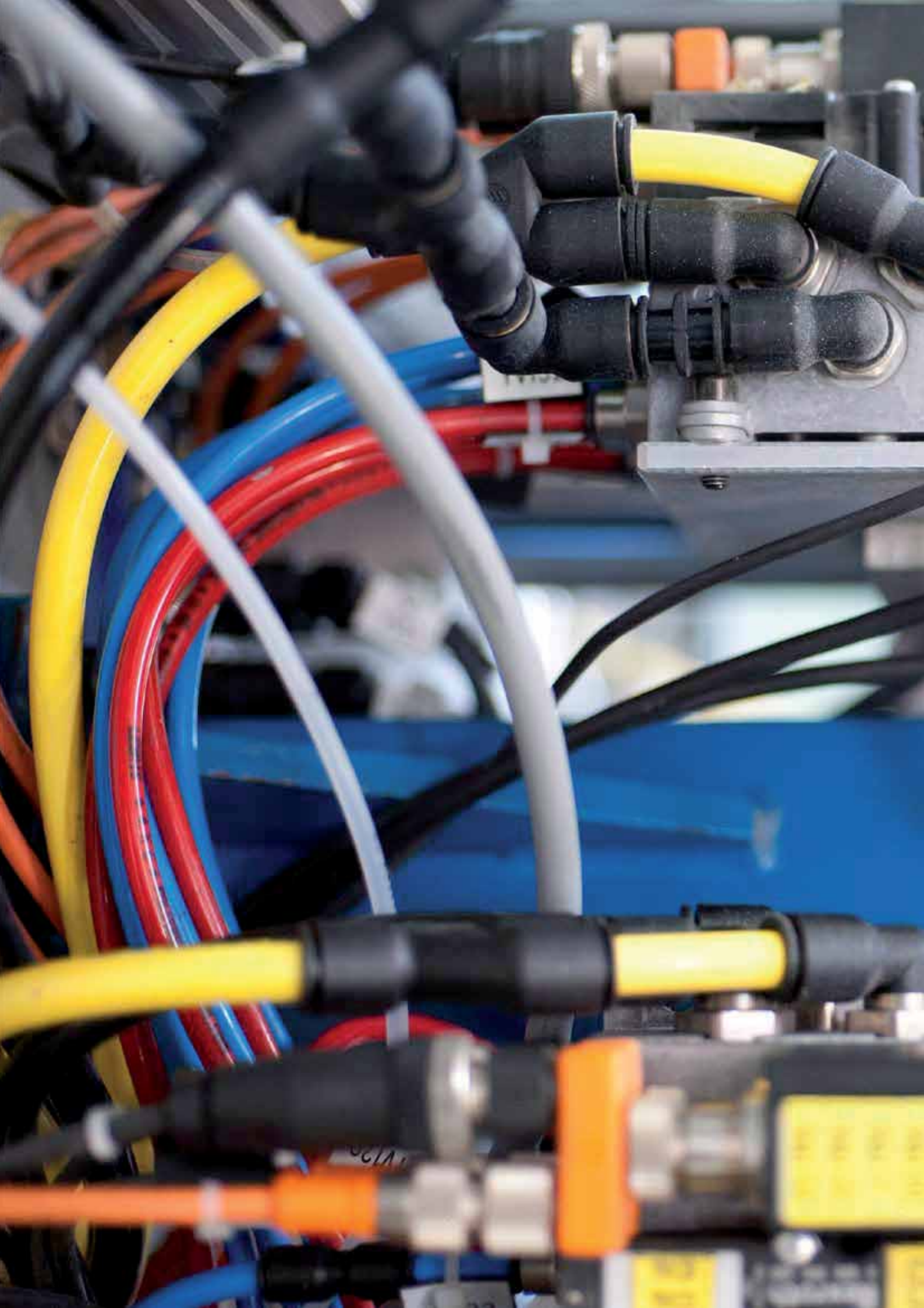
O.D. (mm)	I.D. (mm)	R			crystal	kg
10	7	25	2003U10R01	2003U10R04	2003U10R08	16.600

2005U..R Polyurethane (PU) Ether Tubing — Drum 500 m

O.D. (mm)	I.D. (mm)	R			crystal	kg
8	5.5	20	2005U08R01	2005U08R04	2005U08R08	15.600

2010U..R Polyurethane (PU) Ether Tubing — Drum 1000 m

O.D. (mm)	I.D. (mm)	R			crystal	kg
4	2.5	12	2010U04R01	2010U04R04	2010U04R08	8.670
6	4	15	2010U06R01	2010U06R04	2010U06R08	18.600



Antistatic PU Tubing

With a constant **10^2 Ω.m resistivity** across the entire thickness of the tubing wall, this tubing guarantees **perfect dissipation of accumulated static electricity**, thereby increasing safety.

Product Advantages

Security
- Low resistivity throughout the material
- Suitable for ATEX* areas
- Superior longevity
- Excellent vibration absorption
- UV-resistant
- Silicone-free

Machinery Optimisation
- Minimum bend radius allowing maximum space saving
- Good chemical resistance
- Wide temperature range
- Stable chemical characteristics throughout tubing



Applictaions

Antistatic Packaging
Pneumatics
Electronics
Spray Painting
Electrical Converters

Technical Characteristics

Compatible Fluids	Compressed air, industrial fluids
Working Pressure	Vacuum to 10 bar
Working Temperature	-20°C to +70°C
Component Materials	Polyurethane with conductive additive (50 Shore D)

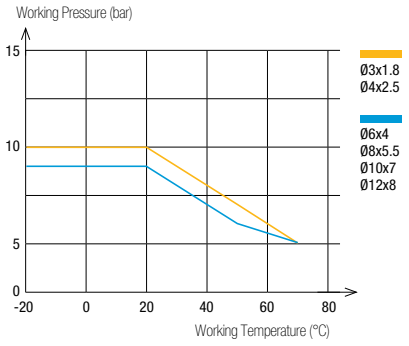
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

DI: 94/9/EC (ATEX*)
DI: 1907/2006 (REACH)
DI: 2002/95/EC (RoHS), 2011/65/EC

*For ATEX areas, please consult us

Performance of Antistatic PU Tubing



To calculate burst pressure, the values in this graph should be multiplied by 3.

Tube O.D.	Tube O.D. Tolerance
3 to 8 mm	+0.10 / -0.10
10 to 12 mm	+0.15 / -0.15

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing based on NF E49-101.

Packaging
Tubepack®: 25 m, 100 m

1025U..A Anti-Static Polyurethane (PU) Ester Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R		kg
4	2.5	12	1025U04A01	0.310
6	4	15	1025U06A01	0.591
8	5.5	25	1025U08A01	0.971

1100U..A Anti-Static Polyurethane (PU) Ester Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R		kg
3	1.8	10	1100U03A01	0.836
4	2.5	12	1100U04A01	1.092
6	4	15	1100U06A01	2.064
8	5.5	25	1100U08A01	3.610
10	7	35	1100U10A01	6.105
12	8	45	1100U12A01	8.610

Related Products

To maintain the antistatic properties throughout the circuit, it is recommended that this tubing be used with metallic fittings. These products can be found in our general catalogue, or on our website, **www.parkerlegris.com**.

Push-In Fittings

LF 3600



LF 3800



LF 3900



Compression Fittings

Brass



Stainless Steel



Anti-Spark PU Tubing

Combining **outstanding spark resistance** with superb **flexibility**, this range is perfectly suited for welding applications.
Two types of PU - ether with PVC sheath or single layer ether - are available and allow **rapid installation** with Parker Legris push-in fittings.

Product Advantages



PU with PVC Sheath

- High resistance to kinking and abrasion
- Non-adhesive jacket facilitating sheath removal
- Fluid direction marking
- Self-extinguishing sheath, protecting the inner tubing
- Silicone-free

Single Layer PU

- Minimum bend radius for maximum space saving
- Significant flexibility for rapid cycling
- Good chemical resistance
- Flow direction marking
- Fireproof material
- Silicone-free

Applictaions

Industrial Machinery
Compressed Air
Robotics
Mechanical Constraints
Cooling
Welding
Cabling

Technical Characteristics

Compatible Fluids	Industrial fluids, compressed air, coolants
Working Pressure	Vacuum to 14 bar
Working Temperature	-20°C to +70°C
Component Materials	PU ether with PVC sheath PU ether single layer

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

O.D. of Tube	Sheath Removal Length for LF 3600 (mm)
4 mm	15± 1
6 mm	18± 1
8 mm	19± 1
10 mm	24± 1
12 mm	25± 1

For other fitting ranges, please consult us.

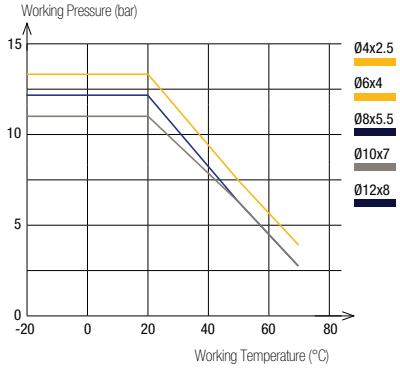
Regulations

UL94 V2 to V0 (Fire resistance, depending on the type of tubing)
DI: 2002/95/EC (RoHS), 2011/65/EC
RG: 1907/2006 (REACH)

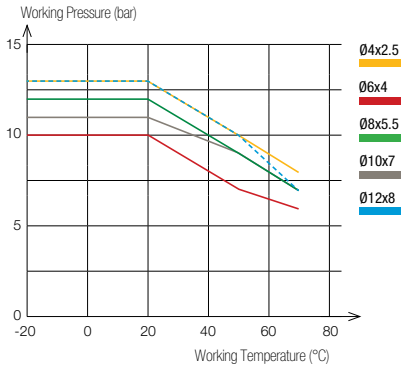
Packaging
Tubepack®: 25 m, 100 m

Tubing Performance

Anti-Spark PU Tubing, with PVC Sheath



Anti-Spark PU Tubing, Single Layer



To calculate burst pressure, the values in these graphs should be multiplied by 3.

Tube O.D.	Tube O.D. Tolerance	Thickness and Tolerances of PVC Sheath
4 to 8 mm	+0.10 / -0.10	1mm +0.10 / -0.10
10 to 12 mm	+0.15 / -0.15	

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing based on NF E49-101 (inner tubing for sheathed or single layer tubing).

1025U..V Anti-Spark Sheath Polyurethane (PU) Ether Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R					kg
6	4	12	1025U06V01	1025U06V02	1025U06V03	1025U06V04	1.200
8	5.5	20	1025U08V01	1025U08V02	1025U08V03	1025U08V04	1.620
10	7	25	1025U10V01	1025U10V02	1025U10V03	1025U10V04	2.900
12	8	35	1025U12V01	1025U12V02	1025U12V03	1025U12V04	4.030

1100U..V Anti-Spark Sheath Polyurethane (PU) Ether Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R					kg
6	4	12	1100U06V01	1100U06V02	1100U06V03	1100U06V04	5.370
8	5.5	20	1100U08V01	1100U08V02	1100U08V03	1100U08V04	7.630
10	7	25	1100U10V01	1100U10V02	1100U10V03	1100U10V04	10.860
12	8	35	1100U12V01	1100U12V02	1100U12V03	1100U12V04	15.060

1025U..K Single Layer Anti-Spark Polyurethane (PU) Ether Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R					kg
4	2.5	12	1025U04K01	1025U04K02	1025U04K03	1025U04K04	0.230
6	4	15	1025U06K01	1025U06K02	1025U06K03	1025U06K04	0.580
8	5.5	20	1025U08K01	1025U08K02	1025U08K03	1025U08K04	0.860
10	7	25	1025U10K01	1025U10K02	1025U10K03	1025U10K04	1.230
12	8	35	1025U12K01	1025U12K02	1025U12K03	1025U12K04	2.080
14	9.5	45		1025U14K02 95	1025U14K03 95		2.620

1100U..K Single Layer Anti-Spark Polyurethane (PU) Ether Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R					kg
4	2.5	12	1100U04K01				0.900
6	4	15	1100U06K01	1100U06K02	1100U06K03	1100U06K04	2.320
8	5.5	20	1100U08K01	1100U08K02	1100U08K03	1100U08K04	3.030
10	7	25	1100U10K01	1100U10K02	1100U10K03	1100U10K04	5.100
12	8	35	1100U12K01	1100U12K02	1100U12K03	1100U12K04	8.600
14	9.5	45		1100U14K02 95	1100U14K03 95		10.676

6000 71 00 Stripping Tool



Technical polymer, stainless steel

	kg
6000 71 00	0.098

Working principle of the stripping tool page 17

PE Tubing

Parker Legris offers two types of polyethylene tubing: **"Advanced PE" 50% reticulated** and **Low Density PE**. Our range of "Advanced PE" is designed for demanding environments, especially that of water treatment, without compromising operator **safety**.

Product Advantages

Advanced PE
- 50% reticulated material
- Best balance between flexibility and pressure/temperature resistance
- Resistant to a wide range of aggressive chemicals
- UV-stabilised: ideal for outdoor applications
- Approved for permanent contact with food and beverages
- Silicone-free

Low Density PE
- Excellent resistance to aggressive and corrosive agents
- Good technical trade-off
- Food-grade material
- Silicone-free



Applications

Beverage
Chemical
Petrochemical
Food Process
Water
Water Treatment

Technical Characteristics

Tube	Advanced PE	Low Density PE
Compatible Fluids	Water, beverages and other fluids	Industrial fluids
Working Pressure	Vacuum to 16 bar	Vacuum to 20 bar
Working Temperature	-40°C to +95°C	-40°C to +60°C
Component Materials	High quality polyethylene: 50% reticulated PE 50% low density PE (44 Shore D)	Low Density Polyethylene (44 Shore D)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

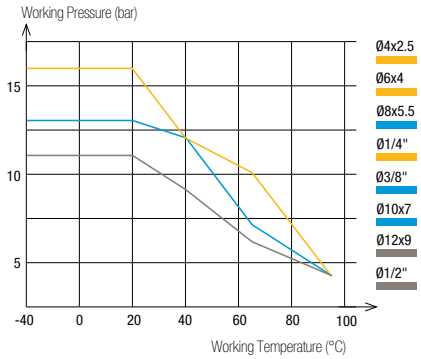
Regulations

Advanced PE Tubing
FDA: 21 CFR 177.1520
RG: 1935/2004/EC
DI: 97/23/EC (PED)
DI: 2002/95/EC (RoHS), 2011/65/EC
NSF 42/58 (1/4" and 3/8" approved for 10 bar and 1/2" approved for 8 bar at room temperature)
NSF 51, 61 C-HOT
ACS (except for purple colour)
WRAS
RG: 1907/2006 (REACH)

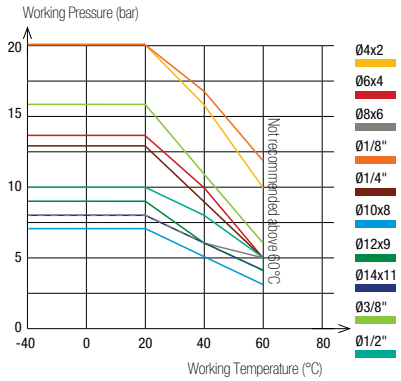
Low Density PE Tubing
FDA: 21 CFR 177.1520
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)

Tubing Performance

Advanced PE Tubing



Low Density PE Tubing



To calculate burst pressure, the values in these graphs should be multiplied by 3.

Tube O.D.	Tube O.D. Tolerance
1/4" to 1/2"	+0.10 / -0.10
4 to 14 mm	+0.10 / -0.10

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing.

Packaging

Advanced PE Tubing
Tubepack®: 75 m, 150 m, 300 m
250 feet, 500 feet, 1 000 feet

PE Tubing
Tubepack®: 25 m, 100 m

1015Y..F Advanced Polyethylene (APE) Tubing — Drum 150 m

O.D. (mm)	I.D. (mm)	R	Clear						White	kg
4	2.5	16	1015Y04F00	1015Y04F01	1015Y04F02	1015Y04F03	1015Y04F04	1015Y04F05	1015Y04F10	1.760
6	4	32	1015Y06F00	1015Y06F01	1015Y06F02	1015Y06F03	1015Y06F04	1015Y06F05	1015Y06F10	2.580
8	5.75	40	1015Y08F00	1015Y08F01	1015Y08F02	1015Y08F03	1015Y08F04	1015Y08F05	1015Y08F10	4.050
10	7		1015Y10F00	1015Y10F01	1015Y10F02	1015Y10F03	1015Y10F04	1015Y10F05	1015Y10F10	6.200

1030Y..F Advanced Polyethylene (APE) Tubing — Drum 300 m

O.D. (mm)	I.D. (mm)	R	Clear						White	kg
4	2.5	16	1030Y04F00	1030Y04F01	1030Y04F02	1030Y04F03	1030Y04F04	1030Y04F05	1030Y04F10	2.860
6	4	32	1030Y06F00	1030Y06F01	1030Y06F02	1030Y06F03	1030Y06F04	1030Y06F05	1030Y06F10	4.800

1075Y..F Advanced Polyethylene (APE) Tubing — Drum 75 m

O.D. (mm)	I.D. (mm)	R	Clear						White	kg
12	9	55	1075Y12F00	1075Y12F01	1075Y12F02	1075Y12F03	1075Y12F04	1075Y12F05	1075Y12F10	5.550

1096Y..F Advanced Polyethylene (APE) Tubing — Drum 250 ft

O.D. (inch)	I.D. (inch)	R	Clear						White	kg
1/2	0.375	1.96	1096Y62F00	1096Y62F01	1096Y62F02	1096Y62F03	1096Y62F04	1096Y62F05	1096Y62F10	5.900

1098Y..F Advanced Polyethylene (APE) Tubing — Drum 500 ft

O.D. (inch)	I.D. (inch)	R	Clear						White	kg
1/4	0.170	0.78	1098Y56F00	1098Y56F01	1098Y56F02	1098Y56F03	1098Y56F04	1098Y56F05	1098Y56F10	3.300
3/8	0.250	1.18	1098Y60F00	1098Y60F01	1098Y60F02	1098Y60F03	1098Y60F04	1098Y60F05	1098Y60F10	6.300

1099Y..F Advanced Polyethylene (APE) Tubing — Drum 1000 ft

O.D. (inch)	I.D. (inch)	R	Clear						White	kg
1/4	0.170	0.78	1099Y56F00	1099Y56F01	1099Y56F02	1099Y56F03	1099Y56F04	1099Y56F05	1099Y56F10	5.500

Low Density Polyethylene (LDPE) Tubing

1025Y — Tubepack® 25 m

O.D. (inch)	I.D. (inch)	R	Clear	kg
1/8	0.062	13	1025Y53 00	0.270
1/4	0.170	32	1025Y56 00	0.400
3/8	0.250	50	1025Y60 00	0.760
1/2	0.375	64	1025Y62 00	1.330

1100Y — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R	Clear	kg
4	2	25	1100Y04 00	0.910
6	4	35	1100Y06 00	1.500
8	6	55	1100Y08 00	2.140
10	8	80	1100Y10 00	2.710
12	9	65	1100Y12 00	4.750
14	11	80	1100Y14 00	5.650

Fluoropolymer Tubing – FEP

FEP (fluorinated ethylene propylene) tubing is a **robust engineering fluoropolymer** which provides excellent fluid visibility and is perfect for flow control monitoring.

Product Advantages

Flow Control

- Transparent
- Flexible and non-flammable material
- Resistant to nearly all chemicals and solvents

Tried-&-Tested Properties

- Excellent transmission of UV light
- Low friction coefficient
- Food-grade material
- Low permeability
- Easily weldable
- Silicone-free



Applications

Instrumentation
Food Process
UV
Gas Sampling
Chemical
Temperature Cycling
Laboratory

Technical Characteristics

Compatible Fluids	Industrial fluids
Working Pressure	0 to 28 bar
Working Temperature	-40°C to +150°C
Component Materials	Fluorinated ethylene propylene (pure) 55 Shore D

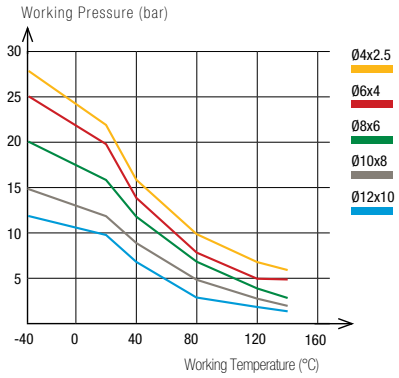
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

Food
FDA: 21 CFR 177.1550
RG: 1935/2004

Industrial
UL94 V-0 (Fire resistance)
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

Performance of FEP Tubing



Tube O.D.	Tube O.D. Tolerance
4 mm	+0.05 / -0.05
6 to 10 mm	+0.07 / -0.07
12 mm	+0.10 / -0.10

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing.

Packaging
Tubepack®: 5 m, 25 m, 100 m

1005T Fluoropolymer (FEP) Tubing — Tubepack® 5 m

O.D. (mm)	I.D. (mm)	R	Clear	kg
4	2.5	40	1005T04 00 25	0.155
6	4	50	1005T06 00	0.250
8	6	70	1005T08 00	0.385
10	8	120	1005T10 00	0.524
12	10	180	1005T12 00	0.547

1025T Fluoropolymer (FEP) Tubing — Tubepack® 25 m

O.D. (mm)	I.D. (mm)	R	Clear	kg
4	2.5	40	1025T04 00 25	0.506
6	4	50	1025T06 00	1.025
8	6	70	1025T08 00	1.431
10	8	120	1025T10 00	1.693
12	10	180	1025T12 00	1.913

Related Products

Parker Legris stainless steel fittings are perfectly suited for use with fluoropolymer tubing (PFA, FEP). These products can be found in our general catalogue or on our website, **www.parkerlegris.com**.

Push-In Fittings

LF 3800



LF 3900



Compression Fittings

Stainless Steel



Fluoropolymer Tubing - PFA

Parker Legris **PFA** (perfluoroalkoxy) tubing offers **10 times greater durability** than other fluoropolymer tubings (PTFE, FEP and PVDF) under severe chemical and mechanical conditions. This tubing range is available in **three material grades**, offering perfect compatibility with all applications, even in extreme environments.

Product Advantages

Great Versatility

- Exceptional chemical inertia
- A flexible alternative to stainless steel tubing
- Broad range of working temperatures, from cryogenic to extreme heat
- Non-stick properties allowing conveyance of many fluids & gases
- Outstanding resistance to ageing
- Fluoropolymer with the lowest permeability
- Non-flammable
- UV-transparent
- Tube marking on request
- Silicone-free

Three Material Grades

- Clear High Purity PFA: to cover all applications, including those requiring maximum mechanical resistance
- Coloured PFA: for circuit identification
- Black Antistatic PFA: eliminates all risk of electrostatic discharge



Applications

Food Process
Fuel Cells
Electrical/Electronics
Aircraft
Oil/Gas Industry
Pharmaceutical
Medical
Chemical
Clean Rooms

Technical Characteristics

Compatible Fluids	Medical, bio-compatible, food process, gas, compressed air
Working Pressure	Vacuum to 36 bar
Working Temperature	-196°C to +260°C
Component Materials	Perfluoroalkoxy (55 Shore D) • High Purity PFA • Translucent coloured PFA • Antistatic PFA

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

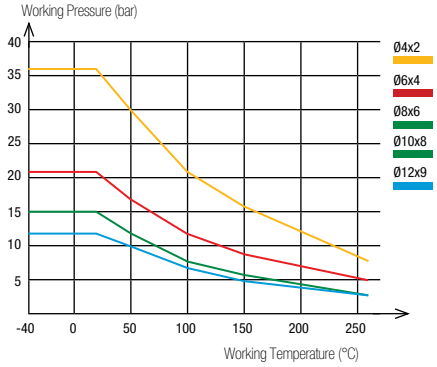
Regulations

Medical
USP: Class VI (A)
External communication devices

Industrial
UL94 V-0 (Fire resistance)
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG:1907/2006 (REACH)
DI: 94/09/EC (ATEX, black tubing)

Food Industry
FDA: 21 CFR 177.1550
(clear, translucent coloured)
RG: 1935/2004

Performance of PFA Tubing



To calculate burst pressure, the values in this graph should be multiplied by 3.

Tube O.D.	Tube O.D. Tolerance
4 to 8 mm	+0.10 / -0.10
10 to 12 mm	+0.15 / -0.15

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing based on NF E49-100.

Packaging
Tubepack®: 10 m, 50 m, 100 m

1010T..P Fluoropolymer (PFA) Tubing — Tubepack® 10 m

O.D. (mm)	I.D. (mm)	R	High purity	crystal	crystal	crystal	kg
4	2	12	1010T04P00	1010T04P12	1010T04P13	1010T04P14	0.087
6	4	34	1010T06P00	1010T06P12	1010T06P13	1010T06P14	0.237
8	6	60	1010T08P00	1010T08P12	1010T08P13	1010T08P14	0.410
10	8	95	1010T10P00	1010T10P12	1010T10P13	1010T10P14	0.723
12	9	120	1010T12P00	1010T12P12	1010T12P13	1010T12P14	1.148

Ø 10 mm and 12 mm: green, red and blue colours are available upon request, with minimum order quantity.

1050T..P Fluoropolymer (PFA) Tubing — Tubepack® 50 m

O.D. (mm)	I.D. (mm)	R	High purity	crystal	crystal	crystal	kg
4	2	12	1050T04P00	1050T04P12	1050T04P13	1050T04P14	0.435
6	4	34	1050T06P00	1050T06P12	1050T06P13	1050T06P14	1.185
8	6	60	1050T08P00	1050T08P12	1050T08P13	1050T08P14	2.050
10	8	95	1050T10P00	1050T10P12	1050T10P13	1050T10P14	3.615
12	9	120	1050T12P00	1050T12P12	1050T12P13	1050T12P14	5.740

Ø 10 mm and 12 mm: green, red and blue colours are available upon request, with minimum order quantity.

1100T..P Fluoropolymer (PFA) Tubing — Tubepack® 100 m

O.D. (mm)	I.D. (mm)	R	High purity	kg
4	2	12	1100T04P00	0.870
6	4	34	1100T06P00	2.370
8	6	60	1100T08P00	4.100
10	8	95	1100T10P00	7.230
12	9	120	1100T12P00	11.480

1010T..A Fluoropolymer (PFA) Antistatic Tubing — Tubepack® 10 m

O.D. (mm)	I.D. (mm)	R		kg
4	2	12	1010T04A01	0.087
6	4	34	1010T06A01	0.237
8	6	60	1010T08A01	0.410
10	8	95	1010T10A01	0.723
12	9	120	1010T12A01	1.148

1050T..A Fluoropolymer (PFA) Antistatic Tubing — Tubepack® 50 m

O.D. (mm)	I.D. (mm)	R		kg
4	2	12	1050T04A01	0.435
6	4	34	1050T06A01	1.185
8	6	60	1050T08A01	2.050
10	8	95	1050T10A01	0.362
12	9	120	1050T12A01	5.740

Multi-Tubing

Our range of multi-tubing combines high quality performance and **space optimisation** in complex pneumatic circuits **covering a wide range of environments**. **Many possible configurations** are available, depending on the pressure, temperature, flexibility and compatibility requirements.

Product Advantages

Sheathed PA Tubing

PVC sheath resistant to external damage:
- abrasion
- weld spatter
- aggressive fluids

Helically wound: minimum bend radius, compact installation
Simplified routing
Easy identification of circuits
Same technical performance as PA
Possible number of tubes: from 2 to 12, with numbering
Silicone-free



Twin PU Ester Tubing

Tubes fully joined for improved solidity
External diameter maintained after separation
Rapid identification of circuits
Quick and easy installation
Simplified routing
3 colour combinations available
Silicone-free

Applications

Pneumatics
Automation
Robotics
Transportation
In-Plant Automotive
Process Industry

Technical Characteristics

Tube	PA	PU
Compatible Fluids	Compressed air, chemicals, industrial fluids	Compressed air, industrial fluids
Working Pressure	Vacuum to 24 bar	0 to 14 bar
Working Temperature	-40°C to +80°C	-20°C to +70°C
Component Materials	Polyamide	Polyurethane ester

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

Industrial
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

Performance and chemical resistance according to DIN 73378

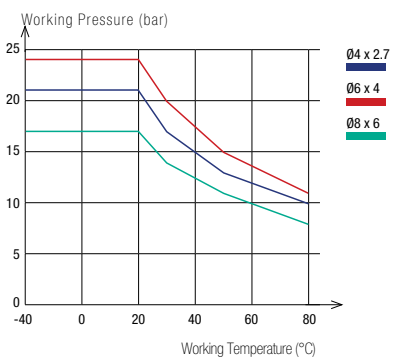
Packaging

Sheathed PA Tubing:
Tubepack® 10 m, 50 m

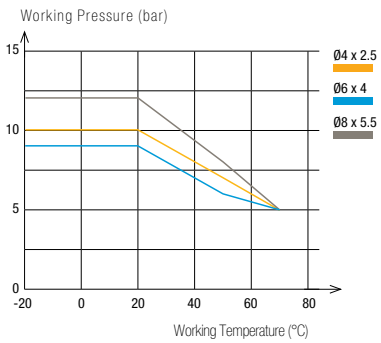
Twin PU Ester Tubing:
Tubepack® 25 m

Tubing Performance

Sheathed PA Tubing



Twin PU Ester Tubing



To calculate burst pressure, the values in these graphs should be multiplied by 3.

Material	Tube O.D.	Tube O.D. Tolerance
PA	4 mm	+0.05 / -0.08
	6 to 8 mm	+0.05 / -0.10
PU	4 to 8 mm	+0.10 / -0.10

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing based on NF E49-100 (for semi-rigid PA) and NF E49-101 (for twin PU ester).

1010P.. M Semi-Rigid Polyamide (PA) Multi-Tubing — Reel 10 m

O.D. (mm)	I.D. (mm)	R	Number of tubes		kg
4	2.7	35	4	1010P04 00M04	1.440
4	2.7	45	7	1010P04 00M07	1.920
6	4	55	4	1010P06 00M04	2.300
6	4	60	7	1010P06 00M07	2.900
8	6	45	2	1010P08 00M02	2.600

1050P.. M Semi-Rigid Polyamide (PA) Multi-Tubing — Reel 50 m

O.D. (mm)	I.D. (mm)	R	Number of tubes		kg
4	2.7	20	2	1050P04 00M02	4.400
4	2.7	35	4	1050P04 00M04	6.600
4	2.7	45	7	1050P04 00M07	8.200
4	2.7	55	12	1050P04 00M12	12.444
6	4	45	2	1050P06 00M02	8.400
6	4	55	4	1050P06 00M04	14.500
6	4	60	7	1050P06 00M07	12.500
8	6	45	2	1050P08 00M02	13.000

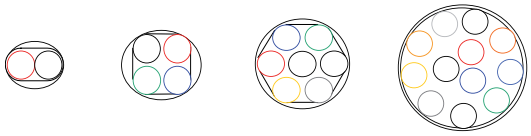
1420U Twin Polyurethane (PU) Tubing — Tubepack® 25 m

O.D. tube (mm)	I.D. tube (mm)	R				kg
4	2.5	12	1420U04 11	1420U04 44	1420U04 41	0.620
6	4	15	1420U06 11	1420U06 44	1420U06 41	1.182
8	5.5	20	1420U08 11	1420U08 44	1420U08 41	1.942

Colour Selection



Multi-Tubing
Semi-Rigid PA/PVC Sheath



Related Products

To complement the Multi-Tubing range, Parker Legris proposes multi-connectors, shown in our general catalogue.

Push-In Fittings

Multi-Connector



PA Recoil Tubing

Parker Legris recoil tubing has a **lasting memory after multiple uses**, offering an **alternative** to **reels** for excellent ergonomics and space saving.
The pre-assembled tubes are equipped with a protection spring, preventing damage to the ends.

Product Advantages

Excellent Mechanical Properties

- Low pressure drop
- Good chemical compatibility
- Self-retracting
- Identical technical performance to PA tubing
- Silicone-free

Comprehensive Range

- Ready-to-use
- Various colours for circuit identification
- Available with pre-assembled connectors



Applications

MRO
Pneumatic Tools
Transportation
Lubrication
Industrial Cleaning
Robotics
Car Washing

Technical Characteristics

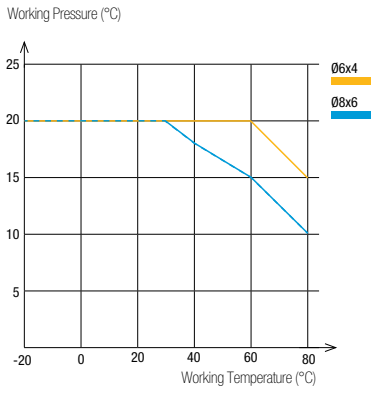
Compatible Fluids	Compressed air, lubricants, Other fluids: please consult us
Working Pressure	Vacuum to 20 bar
Working Temperature	-20°C to +80°C
Component Materials	Polyamide (60 Shore D)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)
DI: 2002/95/EC (RoHS), 2011/65/EC

Performance of PA Recoil Tubing



To calculate burst pressure, the values in these graphs should be multiplied by 3.

Tube O.D.	Passage	Tube O.D. Tolerance
6 mm	4 mm	+0.05 / -0.10
8 mm	6 mm	+0.05 / -0.10

Packaging

Plastic bags: 2m to 6 m
Other lengths and colours on request

1470P Polyamide (PA) Recoil Tubing 2 m, Male BSPT Fitting

O.D. (mm)	I.D. (mm)	BSPT Thread			Total Closed Length (mm)	O.D. of Coil (mm)	kg
6	4	R1/4	1470P06 04 13	1470P06 07 13	520	60	0.143
8	6		1470P08 04 13	1470P08 07 13	560	70	0.174

Length of long straight section: 300 mm
Length of short straight section: 100 mm

1471P Polyamide (PA) Recoil Tubing 4 m, Male BSPT Fitting

O.D. (mm)	I.D. (mm)	BSPT Thread			Total Closed Length (mm)	O.D. of Coil (mm)	kg
6	4	R1/4	1471P06 04 13	1471P06 07 13	640	60	0.199
8	6		1471P08 04 13	1471P08 07 13	720	70	0.249

Length of long straight section: 300 mm
Length of short straight section: 100 mm

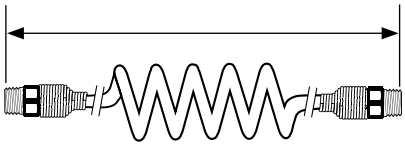
1472P Polyamide (PA) Recoil Tubing 6 m, Male BSPT Fitting

O.D. (mm)	I.D. (mm)	BSPT Thread			Total Closed Length (mm)	O.D. of Coil (mm)	kg
6	4	R1/4	1472P06 04 13	1472P06 07 13	760	60	0.260
8	6		1472P08 04 13	1472P08 07 13	880	70	0.329

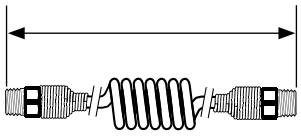
Length of long straight section: 300 mm
Length of short straight section: 100 mm

Dimensions for Recoil Tubing

Service length: maximum recommended operating length in order to ensure that the coil will continue to contract after multiple uses.



Service Length (mm)



Total Closed Length (mm)



O.D. of Coil (mm)

PU Recoil Tubing

With its small coil diameter and good impact resistance, this polyurethane recoil tubing is perfect for installations requiring **flexibility** in confined spaces. Good resistance to shock and abrasion, together with a design integrating straight ends, allow for **easy and safe operation** of pneumatic equipment.

Product Advantages

Excellent Mechanical Properties

- Excellent coil memory
- Abrasion-resistant
- Perfect for rapid cycling applications
- Consistent tensile strength
- Optimum longevity
- Low pressure drop
- Lightweight with plastic protection spring
- Silicone-free

Comprehensive Range

- Available in 2 materials: PU ester and PU ether
- With or without pre-assembled fittings
- Pre-assembled plastic or metal protection springs to prevent damage to equipment and tubing



Applications

Workshops
Tooling
Pneumatics
Motion Technologies
Robotics
Industrial Machinery

Technical Characteristics

Compatible Fluids	Compressed air
Working Pressure	0 to 10 bar
Working Temperature	-20°C to +70°C (assembled tubing)
Component Materials	Polyurethane ester: 52 Shore D Polyurethane ether: 46 Shore D

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

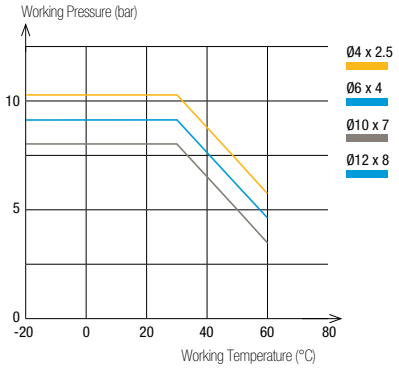
Regulations

Industrial
NF E49-101
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)

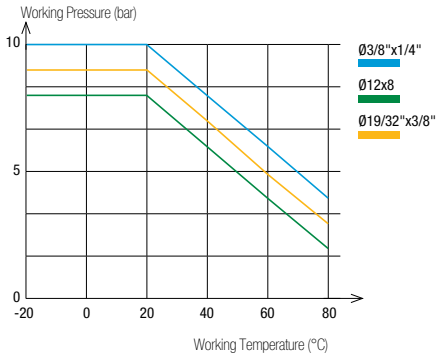
Packaging
Plastic bags: from 2 m to 7.5 m

Performance of PU Recoil Tubing

PU Ester Recoil Tubing



PU Ether Recoil Tubing



Tube O.D.	Tube I.D.	Tube O.D. Tolerance
4 to 8 mm	2.5 to 5.5 mm	+0.10 / -0.10
10 to 12 mm	7 to 8 mm	+0.15 / -0.15
3/8" and 19/32"	1/4" and 3/8"	+/- 0.005"

To calculate burst pressure, the values in these graphs should be multiplied by 3.

1470U Polyurethane (PU) Ester Recoil Tubing 2 m, Male BSPT Fitting

O.D. (mm)	I.D. (mm)	BSPT Thread				Total Closed Length (mm)	O.D. of Coil (mm)	kg
4	2.5	R1/8	1470U04 03 10	1470U04 04 10	1470U04 05 10	595	24	0.060
6	4	R1/4	1470U06 03 13	1470U06 04 13	1470U06 05 13	630	32	0.060
8	5	R1/4	1470U08 03 13	1470U08 04 13	1470U08 05 13	780	42	0.120
10	7	R1/4	1470U10 03 13	1470U10 04 13	1470U10 05 13	780	62	0.160
12	8	R3/8	1470U12 03 17	1470U12 04 17	1470U12 05 17	780	65	0.190

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1471U Polyurethane (PU) Ester Recoil Tubing 4 m, Male BSPT Fitting

O.D. (mm)	I.D. (mm)	BSPT Thread				Total Closed Length (mm)	O.D. of Coil (mm)	kg
4	2.5	R1/8	1471U04 03 10	1471U04 04 10	1471U04 05 10	785	24	0.100
6	4	R1/4	1471U06 03 13	1471U06 04 13	1471U06 05 13	850	32	0.160
8	5	R1/4	1471U08 03 13	1471U08 04 13	1471U08 05 13	1000	42	0.200
10	7	R1/4	1471U10 03 13	1471U10 04 13	1471U10 05 13	1000	62	0.230
12	8	R3/8	1471U12 03 17	1471U12 04 17	1471U12 05 17	1140	65	0.260

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1472U Polyurethane (PU) Ester Recoil Tubing 6 m, Male BSPT Fitting

O.D. (mm)	I.D. (mm)	BSPT Thread				Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	R1/4	1472U08 03 13	1472U08 04 13	1472U08 05 13	1230	42	0.280
10	7	R1/4	1472U10 03 13	1472U10 04 13	1472U10 05 13	1140	62	0.295
12	8	R3/8	1472U12 03 17	1472U12 04 17	1472U12 05 17	1190	65	0.310

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1460U Polyurethane (PU) Ester Recoil Tubing 2 m

O.D. (mm)	I.D. (mm)		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	1460U08 04	780	42	0.064
10	7	1460U10 04	780	62	0.122
12	8	1460U12 04	780	65	0.172

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1461U Polyurethane (PU) Ester Recoil Tubing 4 m

O.D. (mm)	I.D. (mm)		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	1461U08 04	1000	42	0.128
10	7	1461U10 04	1000	62	0.244
12	8	1461U12 04	1000	65	0.344

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

1462U Polyurethane (PU) Ester Recoil Tubing 6 m

O.D. (mm)	I.D. (mm)		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	1462U08 04	1230	42	0.192
10	7	1462U10 04	1140	62	1.246
12	8	1462U12 04	1190	65	0.280

Length of long straight section, O.D. < 8 mm: 300 mm; Length of long straight section, O.D. ≥ 8 mm: 500 mm; Length of short straight section, for all O.D.: 100 mm

PU Recoil Tubing

1445U..R Recoil Polyurethane (PU) Ether Tubing 3 m, Male BSPP Fitting

O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1445U08R04 13	819	40	0.170
3/8"	1/4"	G1/4	1445U60R04 13	769	60	0.230
12	8	G3/8	1445U12R04 17	789	80	0.310
14	9.5	G3/8	1445U14R04 17	759	110	0.460

1441U..R Recoil Polyurethane (PU) Ether Tubing 4 m, Male BSPP Fitting

O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1441U08R04 13	889	40	0.220
3/8"	1/4"	G1/4	1441U60R04 13	819	60	0.260
12	8	G3/8	1441U12R04 17	849	80	0.400
14	9.5	G3/8	1441U14R04 17	809	110	0.554

1442U..R Recoil Polyurethane (PU) Ether Tubing 6 m, Male BSPP Fitting

O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1442U08R04 13	1029	40	0.340
3/8"	1/4"	G1/4	1442U60R04 13	929	60	0.360
12	8	G3/8	1442U12R04 17	969	80	0.530
14	9.5	G3/8	1442U14R04 17	909	110	0.920

1447U..R Recoil Polyurethane (PU) Ether Tubing 7.5 m, Male BSPP Fitting

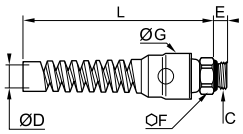
O.D. (mm))	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
8	5	G1/4	1447U08R04 13	1134	40	0.420
3/8"	1/4"	G1/4	1447U60R04 13	1009	60	0.460
12	8	G3/8	1447U12R04 17	1059	80	0.600
14	9.5	G3/8	1447U14R04 17	984	110	1.150

Accessories

0694 Push-In Fitting with Protection Spring, Male BSPP Thread



Nickel-plated brass, NBR

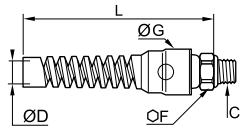


ØD	C		E	F	G	L	kg
8	G1/4	0694 08 13	6.5	16	24	104.5	0.067
10	G1/4	0694 10 13	6.5	18	24	106.5	0.062
12	G3/8	0694 12 17	7.5	20	29.5	126	0.080

0695 Push-In Fitting with Protection Spring, Male BSPT Thread



Nickel-plated brass, NBR



ØD	C		F	G	L	kg
8	R1/4	0695 08 13	14	24	104.5	0.055
10	R1/4	0695 10 13	18	24	106.5	0.064
12	R3/8	0695 12 17	20	29.5	126	0.090

PA tubing can be connected to various fittings; you will find these fittings in our general catalogue or on our website, **www.parkerlegris.com**.

Tubing

Semi-Rigid PA



Rigid PA



Push-In Fittings

LF 3000®



LF 3600



LF 3800/LF 3900



LF 6100



Compression Fittings

Brass



Stainless Steel



Ferrules



Function Fittings

7060



7010



Braided PU Recoil Hose

This recoil hose offers all the advantages of polyurethane, combining the **durability** and **kink resistance** of bulkier braided hoses with great **elasticity** and maximum **flexibility**.

Product Advantages

Excellent Mechanical Properties

- Unsurpassed resistance to abrasion: 10 times better than rubber, polyamide and non-braided polyurethane
- Excellent flexibility and coil memory: minimizes work fatigue
- Highly kink and crush-resistant
- Silicone-free

Ready-to-Use

- Pre-assembled threaded fittings
- Tube ends protected with a plastic spring
- Lightweight for easy handling
- 3 lengths available
- Translucent blue: visibility of the fluid



Applications

Machine Tools
Industrial Assembly
Pneumatics
In-Plant Automotive
Workshops

Technical Characteristics

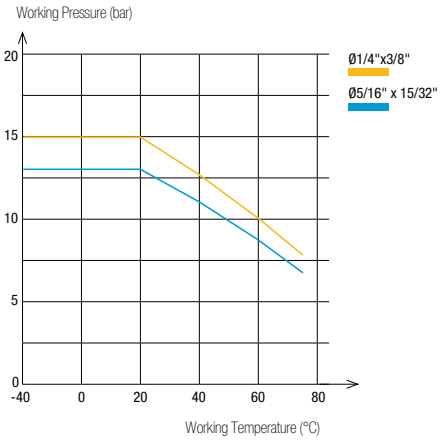
Compatible Fluids	Compressed air Other fluids: please consult us
Working Pressure	0 to 15 bar
Working Temperature	-40°C to +75°C
Component Materials	Polyurethane (85 Shore A)

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

DI: 97/23/EC(PED)
RG: 1907/2006 (REACH)
DI: 2002/95/EC (RoHS), 2011/65/EC

Performance of Braided PU Recoil Hose



To calculate burst pressure, the values in this graph should be multiplied by 4.

Hose O.D.	Hose I.D.	Hose I.D. Tolerance
3/8" 15/32"	1/4" 5/16"	+/- 0.005"

Connected to Parker Legris push-in fittings, the calibration of PU tubing ensures perfect sealing.

Packaging
Plastic bags: 3 m to 7.5 m

1445U..E Braided Polyurethane (PU) Recoil Hose 3 m, Male BSPP Fitting

Ø ext. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
3/8"	1/4"	G1/4	1445U60E04 13	870	42	0.210
12	8	G3/8	1445U12E04 17	880	55	0.300

1442U..E Braided Polyurethane (PU) Recoil Hose 6 m, Male BSPP Fitting

O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
3/8"	1/4"	G1/4	1442U60E04 13	1140	42	0.420
12	8	G3/8	1442U12E04 17	1160	55	0.600

1447U..E Braided Polyurethane (PU) Recoil Hose 7.5 m, Male BSPP Fitting

O.D. (mm)	I.D. (mm)	BSPP Thread		Total Closed Length (mm)	O.D. of Coil (mm)	kg
3/8"	1/4"	G1/4	1447U60E04 13	1275	42	0.525
12	8	G3/8	1447U12E04 17	1300	55	0.750

Related Products

Parker Legris recoil tubing is designed for use with Parker Legris blowguns and couplers. These products can be found in our general catalogue or on our website, **www.parkerlegris.com**.

Industrial Blowguns

Polymer



Metal



Couplers

C 9000



Metal



PVC Braided Hose

Parker Legris offers two **grades of PVC** which cover a wide range of industrial applications for the **transportation of various fluids**.

Product Advantages

Food-Grade PVC

- Monograde tubing reinforced with a braided polyester ply
- Flexible: space saving during installation
- Translucent for visual identification:
  - of the fluid
  - of inner cleanliness
  - of fluid flow
- Food-grade, without phtalates
- Silicone-free

Industrial PVC

- Tubing with a braided polyester ply between 2 grades of PVC
- Resistant to abrasion, impact and crushing
- Increased durability
- Lightweight and easy-to-use
- Silicone-free



Applications

Robotics
In-Plant Automotive
Pneumatics
Semi-Conductors
Textile
Packaging
Vacuum

Technical Characteristics

Hose	Food-Grade PVC	Industrial PVC
Compatible Fluids	Compressed air, other fluids	Compressed air
Working Pressure	0 to 15 bar	0 to 15 bar
Working Temperature	-20°C to +70°C	-25°C to +60°C
Component Materials	Translucent food-grade PVC, phtalate-free with polyester braid	Industrial blue PVC, multi-layer, with polyester braid

Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

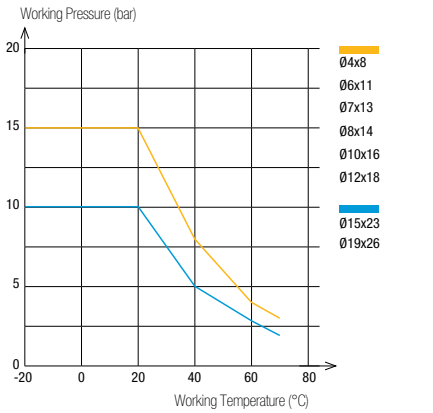
Regulations

Food-Grade PVC
FDA: 21 CFR 177.1550
RG: 1907/2006 (REACH)
RG: 1935/2004
DI: 2002/95/EC (RoHS), 2011/65/EC
DI: 2007/10/EC (phtalates)

Industrial PVC
DI: 97/23/CE (PED)
RG: 1907/2006 (REACH)
DI: 2002/95/EC (RoHS), 2011/65/EC

Hose Performance

Food-Grade PVC



To calculate burst pressure, the values in these graphs should be multiplied by 3.

Hose Type	Hose I.D.	Hose I.D. Tolerance
Food-Grade PVC	4 to 6 mm 7 to 12 mm 15 to 19 mm	+0.5 / -0.5 +0.6 / -0.6 +0.8 / -0.8
Industrial PVC	6.3 mm 9 mm 12.7 mm	+0.3 / -0.3 +0.5 / -0.5 +0.6 / -0.6

Packaging
Reel: 25 m, 50 m
(with protective plastic bag)

1025V Food-Grade Braided PVC Hose — Reel 25 m

O.D. (mm)	I.D. (mm)	R	Clear	kg
8	4	10	1025V08 00 04	1.260
11	6	12	1025V11 00 06	2.253
13	7	14	1025V13 00 07	3.182
14	8	16	1025V14 00 08	3.434
16	10	25	1025V16 00 10	3.800
18	12	30	1025V18 00 12	4.423
23	15	40	1025V23 00 15	7.300
26	19	60	1025V26 00 19	7.300

1050V Food-Grade Braided PVC Hose — Reel 50 m

O.D. (mm)	I.D. (mm)	R	Clear	kg
8	4	10	1050V08 00 04	2.690
11	6	12	1050V11 00 06	4.200
13	7	14	1050V13 00 07	5.966
14	8	16	1050V14 00 08	6.058
16	10	25	1050V16 00 10	6.400
18	12	30	1050V18 00 12	8.250
23	15	40	1050V23 00 15	14.600
26	19	60	1050V26 00 19	14.600

1025V..C Industrial-Grade Braided PVC Hose — Reel 25 m

O.D. (mm)	I.D. (mm)	R		kg
11	6	45	1025V11C04 06	2.175
14	9	63	1025V14C04 09	3.250
19	13	89	1025V19C04 13	4.975

1050V..C Industrial-Grade Braided PVC Hose — Reel 50 m

O.D. (mm)	I.D. (mm)	R		kg
11	6	45	1050V11C04 06	4.350
14	9	63	1050V14C04 09	6.500
19	13	89	1050V19C04 13	9.950

Related Products

PVC tubing is designed for use with Parker Legris barb connectors and couplers. These products can be found in our general catalogue or on our website, **www.parkerlegris.com**.

Barb Connectors

0191



0123



Couplers

C 9000



Metal



Self-Fastening NBR Hose

Parker Legris self-fastening hose is designed according to **CNOMO E07.21.115N***. This range of hose should be used with Legris barb connectors and provides both the **reliability** of self-fastening technology and **simplicity of installation**.

Product Advantages

Exceptional Endurance
- Unsurpassed resistance to repetitive flexing
- Protection against spark and flame
- Abrasion and crush-resistant
- UV-resistant

Ideal for In-Plant Automotive
- Excellent ozone resistance
- Perfect for cooling systems
- Maximum flow with no pressure drop
- 4 colours for immediate circuit identification
- Silicone-free

Ready-To-Use
- No lubrication, additive (grease, oil, …etc), or preparation time required
- To connect: push the hose fully home against the fitting shoulder
- To disassemble: cut the hose on the barbed side of the fitting



Applications
In-Plant Automotive
Cooling
Welding Robots
Pneumatics
Industrial Machinery

Technical Characteristics

Compatible Fluids	Coolants, compressed air
Working Pressure	0 to 16 bar
Working Temperature	-20°C to +100°C
Component Materials	Nitrile butadiene rubber & textile braid

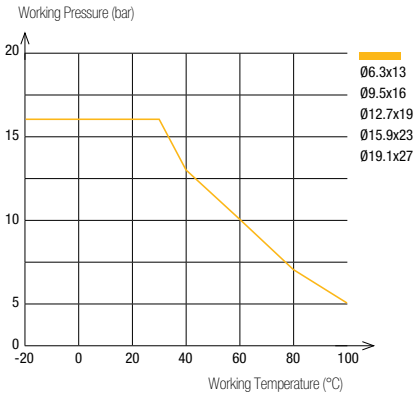
Reliable performance is dependent upon the type of fluid conveyed and fittings being used.

Regulations

NFT 46-019-1
NFT 47 252
RG: 1907/2006 (REACH)
DI: 2002/95/EC (RoHS), 2011/65/EC
CNOMO: E07.21.115N

*CAUTION: CNOMO certification is valid exclusively for red and green hose, only when connected to Legris' CNOMO-certified barb connectors 0132, 0133 and 0134.

Performance of Self-Fastening NBR Hose



To calculate burst pressure, the values in this graph should be multiplied by 3.

DN mm CNOMO	DN (standard)	Hose I.D. (mm)	Hose I.D. Tolerance (mm)
6	1/4"	6.3 mm	+0.4 / -0.4
8	3/8"	9.5 mm	+0.5 / -0.5
12 16 20	1/2" 5/8" 3/4"	12.7 mm 15.9 mm 19.1 mm	+0.6 / -0.6

Use with water: maximum temperature 100°C
Use with air: maximum temperature 70°C

Packaging
Drum: 20 m, 40 m, 80 m, 100 m

1040H Braided Self-Fastening NBR Hose — Drum 40 m

DN	O.D. (mm)	I.D. (mm)	R					kg
1/4	13	6.3	60	1040H56 01	1040H56 02	1040H56 03	1040H56 04	7.000
3/8	16	9.5	70	1040H60 01	1040H60 02	1040H60 03	1040H60 04	8.600
1/2	19	12.7	120	1040H62 01	1040H62 02	1040H62 03	1040H62 04	9.450
5/8	23	15.9	140	1040H66 01	1040H66 02	1040H66 03	1040H66 04	13.000
3/4	27	19.1	170	1040H69 01	1040H69 02	1040H69 03	1040H69 04	16.500

Also available in 20 m length upon request

1080H Braided Self-Fastening NBR Hose — Drum 80 m

DN	O.D. (mm)	I.D. (mm)	R					kg
5/8	23	15.9	140	1080H66 01	1080H66 02	1080H66 03	1080H66 04	26.160
3/4	27	19.1	170	1080H69 01	1080H69 02	1080H69 03	1080H69 04	33.160

Also available in 20 m length upon request

1100H Braided Self-Fastening NBR Hose — Drum 100 m

DN	O.D. (mm)	I.D. (mm)	R					kg
1/4	13	6.3	60	1100H56 01	1100H56 02	1100H56 03	1100H56 04	14.660
3/8	16	9.5	70	1100H60 01	1100H60 02	1100H60 03	1100H60 04	20.600
1/2	19	12.7	120	1100H62 01	1100H62 02	1100H62 03	1100H62 04	23.000

Also available in 20 m length upon request

Related Products

Self-fastening hose is designed for use with Parker Legris brass barb connectors (CNOMO-certified) which you can find in our general catalogue or on our website, **www.parkerlegris.com**.

Barb Connectors

0132 **0133 .. 39** **0134**



Installation Tool

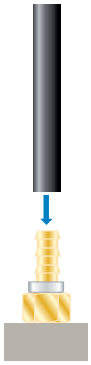
Tool Part Number:
0650 00 00 05

This automatic installation tool reduces the effort required to connect self-fastening hose onto a barb connector.



Tube Cutting and Positioning

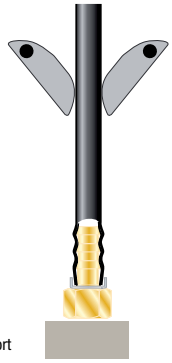
Cut the tube at a right angle and position the barb connector on the mounting tool.



Barb connector support

Press-Fitting the Tube

Activate the press-fit tool; connection is complete when the tube is fully home on the barb connector.
This tool has been designed for use with 5 different diameters and is easy to operate.



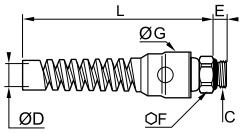
Barb connector support

Accessories

0694 Push-In Fitting with Protection Spring, Male BSPP Thread



Nickel-plated brass, NBR

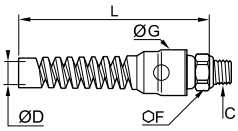


ØD	C		E	F	G	L	kg
8	G1/4	**0694 08 13**	6.5	16	24	104.5	0.067
10	G1/4	**0694 10 13**	6.5	18	24	106.5	0.062
12	G3/8	**0694 12 17**	7.5	20	29.5	126	0.080

0695 Push-In Fitting with Protection Spring, Male BSPT Thread



Nickel-plated brass, NBR

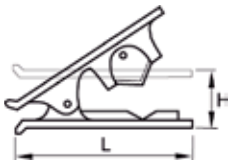


ØD	C		F	G	L	kg
8	R1/4	**0695 08 13**	14	24	104.5	0.055
10	R1/4	**0695 10 13**	18	24	106.5	0.064
12	R3/8	**0695 12 17**	20	29.5	126	0.090

3000 71 00 Tube Cutter



Technical polymer



	H	L	kg
3000 71 00	25	79	0.029

This tool is designed to give a clean cut at right angles to the tube axis for all resilient polymer tubing (polyamide, polyurethane, FEP, polyethylene, etc.) from 4 mm to 12 mm diameter inclusive.
Replacement blades: part number 3000 71 00 05
A spring maintains the cutter in the closed position.

3000 71 11 Tube Cutter



Treated steel

	kg
3000 71 11	0.227

Replacement blades: part number 3000 71 11 05

6000 71 00 Stripping Tool



Technical polymer, stainless steel

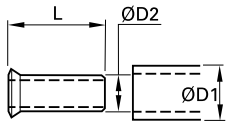
	kg
6000 71 00	0.098

Working principle of the stripping tool page 17

1827 Stainless Steel Tube Support for Fluoropolymer Tubing



Stainless steel 316L



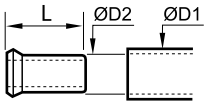
ØD1	ØD2		L	kg
6	4	1827 06 00	11.5	0.001
8	6	1827 08 00	14	0.001
10	8	1827 10 00	18	0.001
12	9	1827 12 09	18	0.001
	10	1827 12 00	18	0.001
16	14	1827 16 00	18	0.002

This tube support is necessary when using fluoropolymer FEP tubing at all temperatures compatible with the fitting/tubing assembly.

0127 Brass Tube Support for Polymer Tubing



Brass



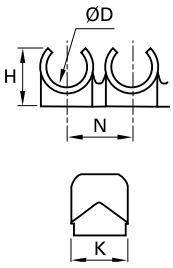
ØD1	ØD2		L	kg
4	2	0127 04 00	11	0.001
	2.7	0127 04 27	11	0.001
5	3	0127 05 03	11	0.001
	3.3	0127 05 00	11.5	0.009
6	4	0127 06 00	11.5	0.001
8	5.5	0127 08 55	14	0.001
	6	0127 08 00	14	0.001
10	7	0127 10 07	18	0.001
	7.5	0127 10 75	18	0.001
	8	0127 10 00	18	0.002
12	8	0127 12 08	18	0.002
	9	0127 12 09	18	0.002
	10	0127 12 00	18	0.001
14	11	0127 14 11	18	0.002
	12	0127 14 00	18	0.002
15	12	0127 15 12	18	0.002
16	13	0127 16 13	18	0.003
18	14	0127 18 14	19.5	0.003
20	15	0127 20 15	20.5	0.003
22	16	0127 22 16	21	0.004
25	19	0127 25 19	25	0.007

This tube support guarantees good gripping, at high temperatures and pressures, by preventing collapsing of the tube.

CLIP Clip Strip for Tubing and Fittings



Technical polymer



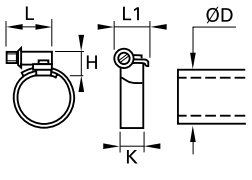
ØD		H	K	N	kg
4	CLIP 04 00	9	13.5	10.5	0.007
6	CLIP 06 00	10.5	13	10.5	0.004
8	CLIP 08 00	12.5	10.5	12	0.007
10	CLIP 10 00	14	12	15	0.005
12	CLIP 12 00	16.5	14	16.5	0.009
14	CLIP 14 00	18	16	20.5	0.008

Delivered in boxes of 10 strips of the same diameter (complete with self-tapping screws of 95 mm length)
These clips can be used with metric or inch tubing.

0697 Clip for Braided Tubing



Treated steel



ØD		H	K	L	L1	kg
6-11	0697 00 01	7	5	12	7	0.004
10-16	0697 00 02	12	9	21	13	0.011
12-22	0697 00 03	12	9	21	13	0.015
16-27	0697 00 04	12	9	24	13	0.015
20-32	0697 00 05	12	9	24	13	0.016

Chemical Compatibility Chart

Recommended	1	Not Recommended	3
Satisfactory	2	On request	-

Substances	PA	PU ether	PU ester	Low Density PE	Advanced PE	FEP/PFA
Acetaldehyde	1	-	-	3	-	1
Acetone	1	3	1	3	-	1
Acid, chromic up to 10%	-	3	3	1 (50 %)	-	1
Acid, citric	3	-	-	1	1 up to 60°C	1
Acid, formic up to 10%	-	2	3	1	1 at 25% at 20°C	1
Acid, hydrochloric up to 10%	1	1	3	1	1 at 20°C	1
Acid, phosphoric up to 50%	3	2	3	1	2 at 20°C	1
Acid, sulphuric up to 10%	3	1	3	1	1	1
Acid, acetic	2 at 10 %	1	3	1 (50 %)	1 (50 %)	1
Acid, nitric	3	3	3	1 (40 %); 3(>40%)	-	1
Ammonia and gaseous	1	1	3	2	1	1
Ammonioum chloride up to 10%	-	1	1	1	1	1
Benzene	1	3	3	3	3	1
Bromine	3	-	-	3	3	1
Butane	1	1	1	1 (20°C)	1	1
Butyl acetate	1	3	2	-	-	1
Butylic and butyl alcohol	-	-	-	1 (20°C)	1	1
Calcium choride	-	1 (10 % & 40 %)	2 (10 % & 40 %)	1	1	1
Carbon tetrachloride (sodium hypochlorite)	2	3	2	1 (30 %)	3	1
Chloroform	3	3	3	3	-	1
Compressed air	1	1	1	1	1	1
Cyclohexanone	1	3	3	3	-	1
Ethanol	1	2	2	3	-	1
Ethyl acetate	1	2	2	2 (20°C)	2 (23°C); 3 (85°C)	1
Ethyl alcohol	-	-	-	3	1 (23°C); 3 (85°C)	1
Ethylene oxide	1	-	-	-	-	1
Formalin (formaldehyde)	2	-	-	1 (40 %)	-	1
Freon 12-22	1	2	2	-	-	1
Glucose	1	-	-	-	1	1
Glycol (without H_2O)	-	1	1	-	-	1
Hydrogen	1	-	-	1	1	1
Hydrogen peroxide (perydrol)	3	2	2	1 (10 %)	1	1
Kerosene	1	1	1	-	3	1
Magnesium chloride (up to 30%)	1	1	2	1	1	1
Methane	1	1	1	-	-	1
Methanol	1	2	3	-	-	1
Methyl acetate	-	2	2	-	-	1
Methyl alcohol (pure)	-	-	-	-	2	1

Chemical Compatibility Chart

Substances	PA	PU ether	PU ester	Low Density PE	Advanced PE	FEP/PFA
Methyl chloride	2	3	2	-	-	1
Methyl ethyl ketone	1	3	3	3	-	1
Oils (paraffin)	-	1	1	-	-	1
Oils, engine (diesel)	1	2	1	-	-	1
Oxygen	1	-	1	1 (20 °C)	-	1
Ozone	3	2 or 1	1	3	3	1
Perchlorate ethylene	1	3	3	-	-	1
Petrol, with up to 40% aromatics	1	-	2	-	-	1
Petrol, with more than 40% aromatics	1	-	3	-	-	1
Phenols	3	-	3	3	-	1
Potash	-	-	3	1	-	1
Potassium chloride up to 40%	1	1	2	1	-	1
Potassium hydroxide	1 (50 %)	1 (3n)	2	1	1	1
Potassium manganate 5%	-	3	2	-	-	1
Potassium sulphate	1	-	-	1	1	1
Propane	1	1	1	-	-	1
Sodium carbonate	1	-	-	1	1	1
Sodium chloride	1 (50 %)	1	2	1	-	1
Sodium hydroxide (caustic soda)	1 (60 %)	-	-	1	1	1
Sodium hypochlorite (bleach)	1	2	3	1 (30 %)	-	1
Tetrachloroethylene	1	2	2	-	-	1
Toluene	1	2	2	3	3	1
Tributylphosphate	1	-	-	-	-	1
Trichlorethylene	1	3	3	3	-	1
Water (distilled, deionised)	-	1	1	-	-	1
Water (drinking, food)	-	-	-	-	1	1
Water (industrial)	1	-	-	-	1	1
Water (sea)	-	-	-	-	-	1
Xylem	-	2	2	-	-	1
Zinc chloride	1 (10 %)	-	-	1	-	1

For other fluids, concentrations or special implementation, please contact us.

Product Selection Table

Technical Tubing and Hose	Materials	Fluids	Maximum Pressure (bar)	Temperature		Performance in Aggressive Environments	
				Min.	Max.	Mechanical	Chemical
Semi-Rigid PA	Semi-rigid bio-sourced polyamide	Compressed air, industrial fluids	50	-40°C	+100°C	Good	Good
Rigid PA	Rigid polyamide	Compressed air, industrial fluids	58	-40°C	+80°C	Good	Good
Fireproof HIgh Resistance PA	Polyamide with flame-retardant additive	Coolants, industrial fluids (lubricants), compressed air	50	-40°C	+100°C	Excellent	Moderate
Anti-Spark PA and PU with or without PVC sheath	Semi-rigid polyamide with PVC sheath Polyurethane ether with PVC sheath Single-layer polyurethane ether with flame-retardant additive	Compressed air, coolants, industrial fluids	36 (PA) 14 (PU)	-20°C	+80°C +70°C	Excellent	Good
PU single and multi-tube	Polyurethane ester Polyurethane ether "Crystal" food-quality polyurethane ether	Compressed air, industrial fluids (water) or food industry fluids	12	-20°C	+70°C	Excellent	Moderate Good Good
Antistatic PU	Polyurethane filled with conductive particles	Compressed air	10	-20°C	+70°C	Excellent	Moderate
Advanced PE	Polyethylene, 50% reticulated	All fluids	16	-40°C	+95°C	Good	Excellent
FEP	Fluoropolymer: fluorinated ethylene-propylene	All fluids	28	-40°C	+150°C	Good	Excellent
PFA	Fluoropolymer: high purity and coloured perfluoroalkoxy FDA	All fluids	36	-196°C	+260°C	Excellent	Excellent
Antistatic PFA	Fluoropolymer: perfluoroalkoxy filled with conducting particles	All fluids	36	-196°C	+260°C	Excellent	Good
Self-Fastening NBR	NBR with polyamide braid	Compressed air, coolants	16	-20°C	+100°C	Excellent	Good
Braided PU	Polyurethane with polyester braid	Compressed air, industrial fluids	15	-40°C	+75°C	Excellent	Good
Push-in Fittings							
LF 3000®	Technical polymer/brass/NBR	Compressed air	20	-20°C	+80°C	Good	Moderate
LIQUIfit®	Bio-sourced polymer/EPDM	Liquids	16	-10°C	+95°C	Moderate	Good
LF 3200	Nickel-plated brass/NBR	Compressed air	20	-15°C	+80°C	Excellent	Moderate
LF 3600	Chemical nickel-plated brass FDA/FKM	All brass-compatible fluids	30	-20°C	+150°C	Excellent	Good
LF 6100	Brass/NBR	Oil, analytical gases	60	-40°C	+120°C	Excellent	Moderate
LF 3800 / LF 3900	316L - 303 stainless steel/FKM	All fluids	30	-20°C	+150°C	Excellent	Excellent
Cartridges and Customised Products							
LF 3000®	Technical polymer/brass or chemical nickel-plated brass/NBR	Compressed air	20	-20°C	+80°C	Good	Moderate
LIQUIfit®	Bio-sourced polymer/EPDM	Liquids	16	-10°C	+95°C	Moderate	Good
LF 3600	Chemical nickel-plated brass FDA/FKM	All brass-compatible fluids	30	-20°C	+150°C	Excellent	Good
LF 3800 / LF 3900	316L - 303 stainless steel/FKM	All fluids	30	-20°C	+150°C	Excellent	Excellent
TL	Brass/NBR	Compressed air	16	-25°C	+80°C	Good	Moderate
Function Fittings							
Polymer Flow Regulators	Technical polymer/nickel-plated brass	Compressed air	10	0°C	+70°C	Good	Moderate
Metal Flow Regulators	Treated brass/nickel-plated brass	Compressed air	10	0°C	+70°C	Excellent	Moderate
Stainless Steel Flow Regulators	316L stainless steel	Compressed air	40	-15°C	+120°C	Excellent	Excellent
Blocking Fittings	Nickel-plated brass	Compressed air	10	-20°C	+70°C	Excellent	Good
Piloted Non-Return Valve	Technical polymer/nickel-plated brass	Compressed air	10	-5°C	+60°C	Good	Moderate
Non-Return Fitting	Technical polymer/nickel-plated brass	Compressed air	10	0°C	+70°C	Good	Moderate
Silencers	Polymer, sintered bronze, nickel-plated brass, 316L stainless steel	Compressed air	12	-20°C	+180°C	Good	Moderate

Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374



Aerospace

Key Markets

Aftermarket services
Commercial transports
Engines
General & business aviation
Helicopters
Launch vehicles
Military aircraft
Missiles
Power generation
Regional transports
Unmanned aerial vehicles

Key Products

Control systems & actuation products
Engine systems & components
Fluid conveyance systems & components
Fluid metering, delivery & atomization devices
Fuel systems & components
Fuel tank inerting systems
Hydraulic systems & components
Thermal management
Wheels & brakes



Climate Control

Key Markets

Agriculture
Air conditioning
Construction Machinery
Food & beverage
Industrial machinery
Life sciences
Oil & gas
Precision cooling
Process
Refrigeration
Transportation

Key Products

Accumulators
Advanced actuators
CO_2 controls
Electronic controllers
Filter driers
Hand shut-off valves
Heat exchangers
Hose & fittings
Pressure regulating valves
Refrigerant distributors
Safety relief valves
Smart pumps
Solenoid valves
Thermostatic expansion valves



Electromechanical

Key Markets

Aerospace
Factory automation
Life science & medical
Machine tools
Packaging machinery
Paper machinery
Plastics machinery & converting
Primary metals
Semiconductor & electronics
Textile
Wire & cable

Key Products

AC/DC drives & systems
Electric actuators, gantry robots & slides
Electrohydrostatic actuation systems
Electromechanical actuation systems
Human machine interface
Linear motors
Stepper motors, servo motors, drives & controls
Structural extrusions



Filtration

Key Markets

Aerospace
Food & beverage
Industrial plant & equipment
Life sciences
Marine
Mobile equipment
Oil & gas
Power generation & renewable energy
Process
Transportation
Water Purification

Key Products

Analytical gas generators
Compressed air filters & dryers
Engine air, coolant, fuel & oil filtration systems
Fluid condition monitoring systems
Hydraulic & lubrication filters
Hydrogen, nitrogen & zero air generators
Instrumentation filters
Membrane & fiber filters
Microfiltration
Sterile air filtration
Water desalination & purification filters & systems



Fluid & Gas Handling

Key Markets

Aerial lift
Agriculture
Bulk chemical handling
Construction machinery
Food & beverage
Fuel & gas delivery
Industrial machinery
Life sciences
Marine
Mining
Mobile
Oil & gas
Renewable energy
Transportation

Key Products

Check valves
Connectors for low pressure fluid conveyance
Deep sea umbilicals
Diagnostic equipment
Hose couplings
Industrial hose
Mooring systems & power cables
PTFE hose & tubing
Quick couplings
Rubber & thermoplastic hose
Tube fittings & adapters
Tubing & plastic fittings



Hydraulics

Key Markets

Aerial lift
Agriculture
Alternative energy
Construction machinery
Forestry
Industrial machinery
Machine tools
Marine
Material handling
Mining
Oil & gas
Power generation
Refuse vehicles
Renewable energy
Truck hydraulics
Turf equipment

Key Products

Accumulators
Cartridge valves
Electrohydraulic actuators
Human machine interfaces
Hybrid drives
Hydraulic cylinders
Hydraulic motors & pumps
Hydraulic systems
Hydraulic valves & controls
Hydrostatic steering
Integrated hydraulic circuits
Power take-offs
Power units
Rotary actuators
Sensors



P

Key Markets

Aerospace
Conveyor & material handling
Factory automation
Life science & medical
Machine tools
Packaging machinery
Transportation & automotive

Key Products

Air preparation
Brass fittings & valves
Manifolds
Pneumatic accessories
Pneumatic actuators & grippers
Pneumatic valves & controls
Quick disconnects
Rotary actuators
Rubber & thermoplastic hose & couplings
Structural extrusions
Thermoplastic tubing & fittings
Vacuum generators, cups & sensors



Process Control

Key Markets

Alternative fuels
Biopharmaceuticals
Chemical & refining
Food & beverage
Marine & shipbuilding
Medical & dental
Microelectronics
Nuclear Power
Offshore oil exploration
Oil & gas
Pharmaceuticals
Power generation
Pulp & paper
Steel
Water/wastewater

Key Products

Analytical Instruments
Analytical sample conditioning products & systems
Chemical injection fittings & valves
Fluoropolymer chemical delivery fittings, valves & pumps
High purity gas delivery fittings, valves, regulators & digital flow controllers
Industrial mass flow meters/ controllers
Permanent no-weld tube fittings
Precision industrial regulators & flow controllers
Process control double block & bleeds
Process control fittings, valves, regulators & manifold valves



Sealing & Shielding

Key Markets

Aerospace
Chemical processing
Consumer
Fluid power
General industrial
Information technology
Life sciences
Microelectronics
Military
Oil & gas
Power generation
Renewable energy
Telecommunications
Transportation

Key Products

Dynamic seals
Elastomeric o-rings
Electro-medical instrument design & assembly
EMI shielding
Extruded & precision-cut, fabricated elastomeric seals
High temperature metal seals
Homogeneous & inserted elastomeric shapes
Medical device fabrication & assembly
Metal & plastic retained composite seals
Shielded optical windows
Silicone tubing & extrusions
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Vibration dampening

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Ed. 2014-03

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