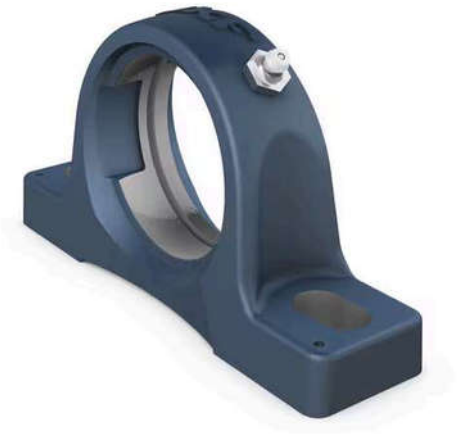


Image may differ from product. See technical specification for details.

SY 513 M

Pillow block housing for insert bearings, cast iron, ISO standards

Pillow (plummer) block housings are designed to accommodate an insert bearing. The cast iron housings are strong, stiff and cost-effective. They are suitable for most applications and can be bolted directly to a support surface.

- Accommodate heavy loads in different directions
- High degree of stiffness
- Narrow design

Overview

Dimensions

Spherical seating diameter	120 mm
Centre height (pillow block)	76.2 mm
Housing overall width	65 mm
Centre distance between bolt holes	203 mm

Properties

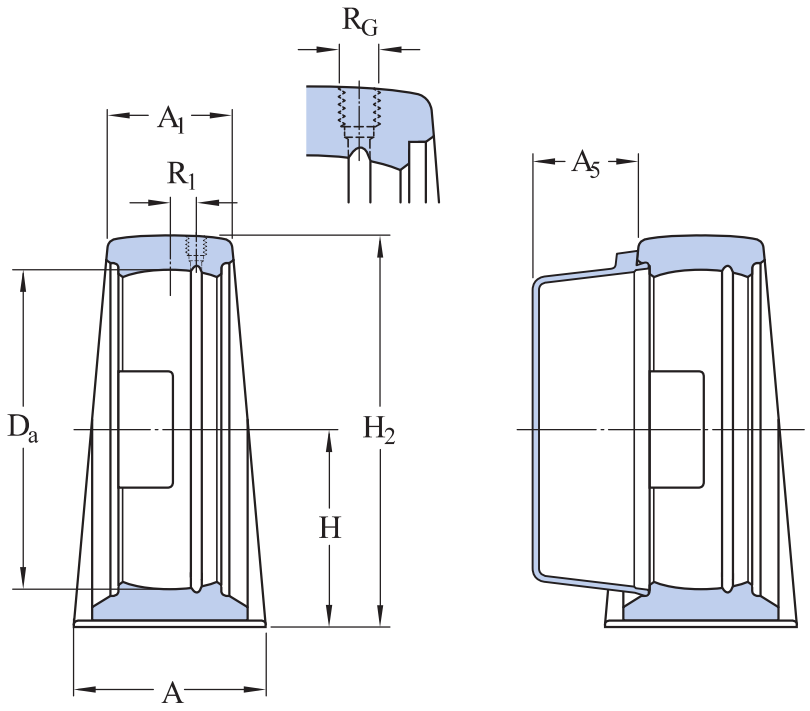
Housing type	Pillow block
Number of bolt holes for fasteners	2
Fastening bolt hole type	Plain
Material, housing	Cast iron
Coating	Without
Relubrication hole	With
Grease fitting	With

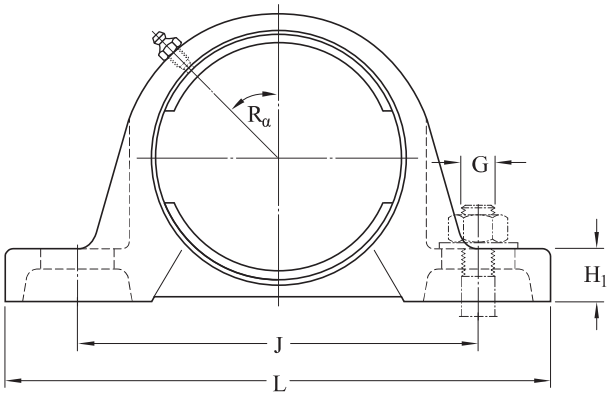
Logistics

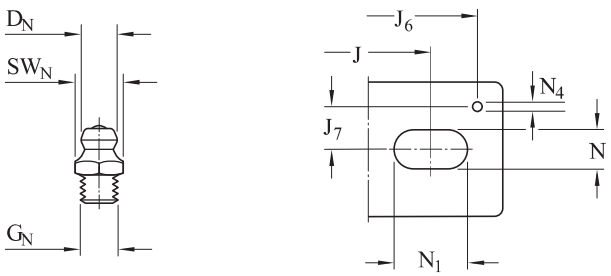
Product net weight	3.83 kg
eClass code	23-05-08-02
UNSPSC code	31171536

Technical specification

Material	Cast iron







Dimensions

D_a	120 mm	Diameter of spherical seat
A	65 mm	Base width
A_1	44 mm	Top width
A_5	39 mm	Standout of end cover
H	76.2 mm	Height of spherical seat centre
H_1	29 mm	Foot height
H_2	150 mm	Overall height
J	203 mm	Distance between attachment bolts
J	max. 216 mm	Maximum distance between attachment bolts
J	min. 190 mm	Minimum distance between attachment bolts
L	258 mm	Overall length
N	22 mm	Width of attachment bolt hole
N_1	35 mm	Length of attachment bolt hole

GREASE FITTING

D_N	6.5 mm	Diameter of head sphere of grease fitting
SW_N	7 mm	Hexagonal key size for the grease fitting
G_N	1/4-28 SAE-LT	Thread of the grease fitting

DOWEL PINS

J_6	238 mm	Distance between dowel pins
J_7	22.5 mm	Axial offset of dowel pins
N_4	4 mm	Recommended diameter for dowel pins

THREADED HOLE

R_G	1/4-28 UNF	Housing thread for the grease fitting
R_1	5.5 mm	Axial position of the housing thread
R_α	45 °	Angular position of the housing thread

Mounting information

Recommended diameter for attachment bolts, mm	G	20 mm
Recommended diameter for attachment bolts, inch	G	0.75 in

Associated products

End cover	ECY 213

Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → table 1
- Radial internal clearance → table 2
- Recommended fit → table 3
- Shaft tolerance → table 4

Compatible products

Recommended product

End cover for bearing units	ECY 213

More Information

Product details

- Pillow block units to ISO standards
- Pillow block units to North American standards
- Pillow block units to Japanese Industrial Standards (JIS)
- Pillow block units, not standardized (incl. SKF Food Line)
- Permissible misalignment
- Locating/non-locating support
- Loads
- Temperature limits
- Permissible speed
- Lubrication
- Mounting and dismounting
- Ordering information
- Designation system

Engineering information

- Principles of ball bearing units selection and application - Download catalogue (4.9 MB)
- Principles of selecting mounted bearing solutions
- Bearing failure and how to prevent it

Tools

- SKF Product select
- Bearing Frequency Calculator

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