Technical Data

Performance you can trust

RTD® Chlorine-Free Compound

Hand Applied Metal Cutting Lubricant

RTD® Chlorine-Free Compound is a soft paste for use in reaming, tapping and drilling and other metal cutting operations. RTD® Chlorine Free Compound is suitable for all metals including hardened steels, nimonics and titanium alloys. RTD® Chlorine Free Compound has been specifically developed to satisfy ever increasing environmental and health and safety needs in today's markets.

Features

- Extends tool life.
- Improves surface finish.
- Increases removal rates.
- Reduces production costs.

Directions for Use

Apply directly to the tool or workpiece by brush, or by dipping tool into the compound.

Appearance	Red Paste
Odour	Mild Sulphur
Solvents	None
Shell 4-Ball Weld Load	800kg
Tapping Torque (316 Stainless Steel)	8.6 NM
Corrosion (Steel Plate at 175°C for 5 minutes)	None
Storage	0° to 40°C. Normal storage
Pack Sizes – Part Codes	450g - 53513

Date: Jan-09

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BS EN ISO 9001 Certificate No. FM 12448
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The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

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