A225 HSS

BS 328



Centre Drill, Right Hand

Flute Geometry	Right Hand Helix
Point Angle	120° with a 60° Countersink
Surface Treatment	Bright
Application	For producing centre holes in components which require machining between centres

Entry	No.	d_2 Ø Inch	d_1 Ø Inch	l_1 Inch	l_2 Max./Min. Inch
A225BS1	BS1	1/8	3/64	1.1/2	5/64 - 1/16
A225BS2	BS2	3/16	1/16	1.3/4	3/32 - 5/64
A225BS3	BS3	1/4	3/32	2.	5/32 - 1/8
A225BS4	BS4	5/16	1/8	2.1/4	3/16 - 5/32

Entry	No.	d_2 Ø Inch	d_1 Ø Inch	l_1 Inch	l_2 Max./Min. Inch
A225BS5	BS5	7/16	3/16	2.1/2	9/32 - 1/4
A225BS5A	BS5A	1/2	7/32	2.3/4	5/16 - 9/32
A225BS6	BS6	5/8	1/4	3.	3/8 - 5/16
A225BS7	BS7	3/4	5/16	3.1/2	15/32 - 13/32