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Drill Bit Sets

Dormer 5 Piece Double Ended Centre Drill Set





RS Stock No. 694-481

- Set Of 5 HSS A225 British Standard Centre drills for general machining applications up to x1 diameter.
- Contains BS1, BS2, BS3, BS4 & BS5 drills
- For drilling components which require machining between centres
- 60° countersink angle and 120° point angle
- Manufactured to BS328 standards
- Supplied in a plastic pocket case

Dimensions					
Type	Body Dia.	Drill Point Dia.	Pilot Length		Overall Length
			Min.	Max.	
BS1	1/8in.	3/64in.	1/16in.	5/64in.	1 1/2 in.
BS2	3/16in.	1/16in.	3/32in.	5/64in.	1 3/4 in.
BS3	1/4in.	3/32in.	5/32in.	1/8in.	2in.
BS4	5/16in.	1/8in.	3/16in.	5/32in.	2 1/4 in.
BS5	7/16in.	3/16in.	9/32in.	1/4in.	2 1/2 in.