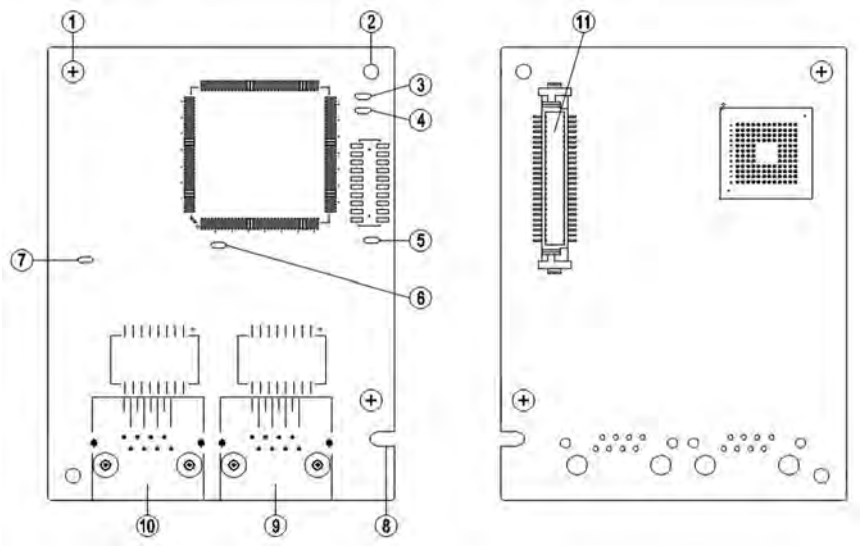
8-16 CMC-EC01 -- Communication card, EtherCAT

8-16-1 Features

The EtherCAT of C2000 Plus currently provides standard control mode of CiA402 Velocity (Index 6060 = 2), but it is non-synchronous control mode. There is no need to turn on the DC (Distribute Clock) function when operating. However, if the DC function is required for using with synchronous products (e.g. ASDA-A2), the CMC-EC01 can still be used normally under this circumstances. The C2000 Plus supports the EtherCAT function with firmware version 3.05 and later. Make sure the firmware you use.

8-16-2 Product Profile



1. Screw fixing hole
2. Positioning hole
3. RUN indicator
4. ERR indicator
5. POWER indicator
6. OUT LINK indicator
7. IN LINK indicator
8. Fool-proof groove
9. RJ45 connection port
10. RJ45 connection port
11. Control board connection port

8-16-3 Specifications

Network Interface

Interface	RJ45
Number of ports	2 ports
Transmission method	IEEE802.3, IEEE802.3u
Transmission cable	Category 5e shielding 100 M
Transmission speed	10 / 100 Mbps Auto-Defect
Network protocol	EtherCAT

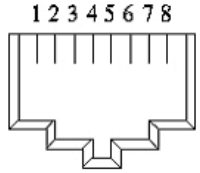
Electrical Specification

Power supply voltage	5 V_{DC}
Power consumption	0.8 W
Insulation voltage	500 V_{DC}
Weight (g)	27

Environment

Noise immunity	ESD (IEC 61800-5-1, IEC 61000-4-2) EFT (IEC 61800-5-1, IEC 61000-4-4) Surge Test (IEC 61800-5-1, IEC 61000-4-5) Conducted Susceptibility Test (IEC 61800-5-1, IEC 61000-4-6)
Operation	-10°C – 15°C (temperature), 90% (humidity)
Storage	-25°C – 70°C (temperature), 95% (humidity)
Vibration / shock immunity	International standard: IEC 61800-5-1, IEC 60068-2-6 / IEC 61800-5-1, IEC 60068-2-27

8-16-4 RJ45 PIN Definition

RJ45	PIN No.	Signal	Definition
	1	Tx+	Positive pole for data transmission
	2	Tx-	Negative pole for data transmission
	3	Rx+	Positive pole for data receiving
	4	--	N / C
	5	--	N / C
	6	Rx-	Negative pole for data receiving
	7	--	N / C
	8	--	N / C

8-16-5 Communication Parameters for C2000 Plus Connected to EtherCAT

When operating C2000 Plus via CMC-EC01, set the control and operation command as controlled by communication card. When C2000 Plus connects to EtherCAT network, set up the communication parameters according to the table below.

Parameters	Set value (Dec)	Explanation
00-20	8	The frequency command is controlled by communication card.
00-21	5	The operation command is controlled by communication card.
09-60	6	Identification: when CMC-EC01 is connected, Pr.09-60 will show value 6 (EtherCAT Slave)
09-61	--	Version of communication card

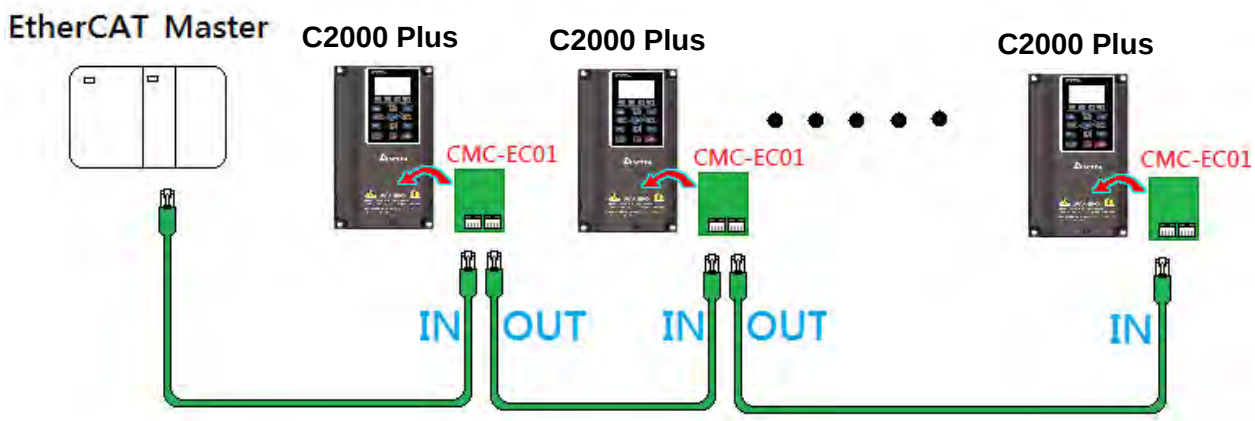
8-16-6 LED Indicator

LED	Status		Indication
POWER	Green	ON	Power supply in normal status
		OFF	No power supply
LINK	Green	ON	Normal operation
		Flashes	Pre-operation (The light stays ON for 200 ms and then goes OFF for 200 ms alternately)
			Operate in safe mode (The light stays ON for 200 ms and then goes OFF for 1000 ms alternately)
		OFF	Initial state

LED	Status		Indication
ERROR	Red	Flashes	Basic configuration error (The light stays ON for 200 ms and then goes OFF for 200 ms alternately)
			Status switching error (The light stays ON for 200 ms and then goes OFF for 1000 ms alternately)
			Times out (ON 200 ms twice / Off 1000 ms)
		OFF	No error
IN LINK	Green	ON	Network connection is in normal status
		Flashes	Network is in operation
		Off	Doesn't connect to network
OUT LINK	Green	ON	Network connection is in normal status
		Flashes	Network is in operation
		OFF	Doesn't connect to network

8-16-7 Network Connection

Because the packet delivery of EtherCAT has directional characteristics, the connection must be correct. The designed delivery direction of CMC-EC01 is left for IN / right for ON, the correct wiring is shown as below:



When the hardware is installed and power on, check for the display. The current set value of Pr.09-60 will be 6, and shows "EtherCAT" on the display. If the above information does not show on the display, check the version of C2000 Plus (V3.05 and later) and the connection of the card.

