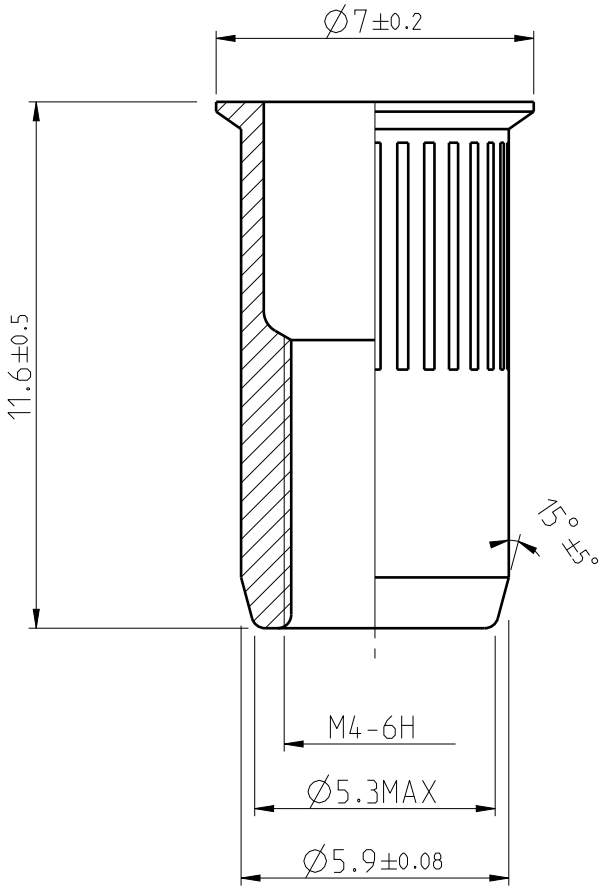
THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF BÜLLHOFF.CAD SYSTEM : PRO-ENGINEER WILDFIRE 3.

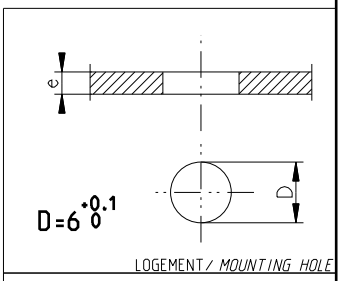
CE PLAN APPARTIENT A LA SOCIETE BÜLLHOFF. IL NE PEUT ETRE COPIE, REPRODUIT OU COMMUNIQUE A DES TIERS SANS AUTORISATION.SYSTEME CAO : PRO-ENGINEER WILDFIRE 3.

HIERARCHISATION/ *CLASSIFICATION :*

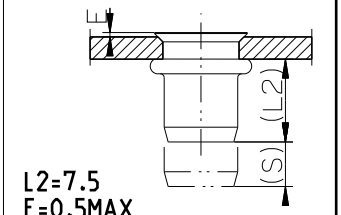
SR CpK ⩾ 1.66. 1 CpK ⩾ 1.47. 2 CpK ⩾ 1.33. 3 CpK ⩾ 1. GC *GAUGE CONTROL* / CONTROLE AUX ATTRIBUTS.

AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/*OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.*





LOGEMENT/ *MOUNTING HOLE*



VUE SERTIE/*INSTALLED POSITION*



() = VALEUR INDICATIVE/*INDICATIVE VALUE*

ECHELLE 1/1

DATE/*DATE*	NOM/*NAME*	VERIFIE PAR/ *CHECKED BY*	DERNIERE MODIFICATION/ *LAST MODIFICATION*
25/01/10	JPG	SFR	L2 ETAIT 7 mm

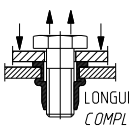
CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES: ACIER

THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS : STEEL

EFFORT DE POSE MIN SUR EPAISSEUR MAX/ *MIN SETTING LOAD ON MAX GRIP* (N): 6000

PLAGE DE SERTISSAGE/*GRIP RANGE* e(mm): 0.7 A/TO 3.0

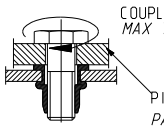
COURSE DE SERTISSAGE/*STROKE* S(mm): 4 -e



CHARGE D'EPREUVE/ *PROOFLOAD (N):* 6800

LONGUEUR TARAUDAGE UTILE/ *COMPLETE THREAD LENGTH:* 5MIN

FR (BÜLLHOFF SPECIFICATION)



COUPLE DE SERRAGE MAX/ *MAX TORQUE ON SCREW (N.m):* 3

PIECE IMMOBILISEE/ *PART HELD STATIONARY*

MR (BÜLLHOFF SPECIFICATION)

MATIERE/*MATERIAL:* X3CrNiCu 18-9-4 1.4567 A2

TRAITEMENT DE SURFACE/*COATING:*

BÜLLHOFF

FINITION RENF./ *TOP COAT :* NO

LUBRIFICATION/ *LUBRICATION :* NO

FORMAT/*PAPER:*	POIDS/*WEIGHT:*	ECHELLE/*SCALE:*	DATE/*DATE:*	DESSINE PAR/ *DRAWN BY:*	VERIFIE PAR/ *CHECKED BY:*
A4	~1.2 g	6/1	22/09/09	SFR	JPG

FAMILLE/*FAMILY:* RIVKLE® M4

DESIGNATION: RF66 M 4 030

N° PLAN/*DRAWING NUMBER*

N°ARTICLE/*PART NUMBER*: 34366040230 TYPE: 02 REV.: B