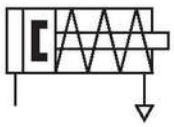
Short-stroke cylinder, Series SSI, single-acting, with magnetic piston

R480637920

- Ideal for simple assembly and clamping movements, tight installation space, and short strokes
- Mount on moving machine parts possible thanks to their low weight
- Intelligent connection concept
- Available in piston diameters from 12 mm to 100 mm
- Available as piston rod, single or double-acting cylinders, with a hollow piston rod, as a non-rotating version with a front plate, or an especially short version without a magnet





AVENTICS Series SSI Short-stroke cylinders (ISO 15524)

The AVENTICS Series SSI are short stroke cylinders in accordance with the latest ISO standard 15524. The cylinders are compact and up to 30% lighter than comparable cylinders thanks to weight optimized profiles. In addition, they provide a high degree of flexibility in sensor assembly and extremely effective elastic cushioning.

Technical data

Industry	Industrial
Standards	ISO 15524
Piston Ø	12 mm
Stroke	5 mm
Ports	M5
Functional principle	Single-acting, retracted without pressure
Cushioning	Elastic cushioning
Magnetic piston	Piston with magnet
Environmental requirements	Industry standard
Piston rod thread - type	Piston rod: internal thread
Piston rod thread	M3
Piston rod	single
Scraper	Standard Industry Scraper
Pressure for determining piston forces	6,3 bar
Retracting piston force	6.8 N
Extracting piston force	71 N
Min. ambient temperature	-20 °C
Max. ambient temperature	80 °C
Min. working pressure	1.7 bar

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Max. working pressure	10 bar
Impact energy	0.02 J
Weight 0 mm stroke	0.039 kg
Weight +10 mm stroke	0.012 kg
Stroke max.	10 mm
Medium	Compressed air
Min. medium temperature	-20 °C
Max. medium temperature	80 °C
Max. particle size	50 µm
Min. oil content of compressed air	0 mg/m³
Max. oil content of compressed air	5 mg/m³

Material

Piston rod	Stainless Steel
Seal material	Nitrile butadiene rubber
Material, front cover	Brass
Cylinder tube	Aluminum
End cover	Aluminum
Part No.	R480637920

Technical information

Please note that this variant does not use a scraper.

For this variant with external thread, two different external threads with the dimensions indicated below can be selected in the configurator .

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in https://www.emerson.com/en-us/support).

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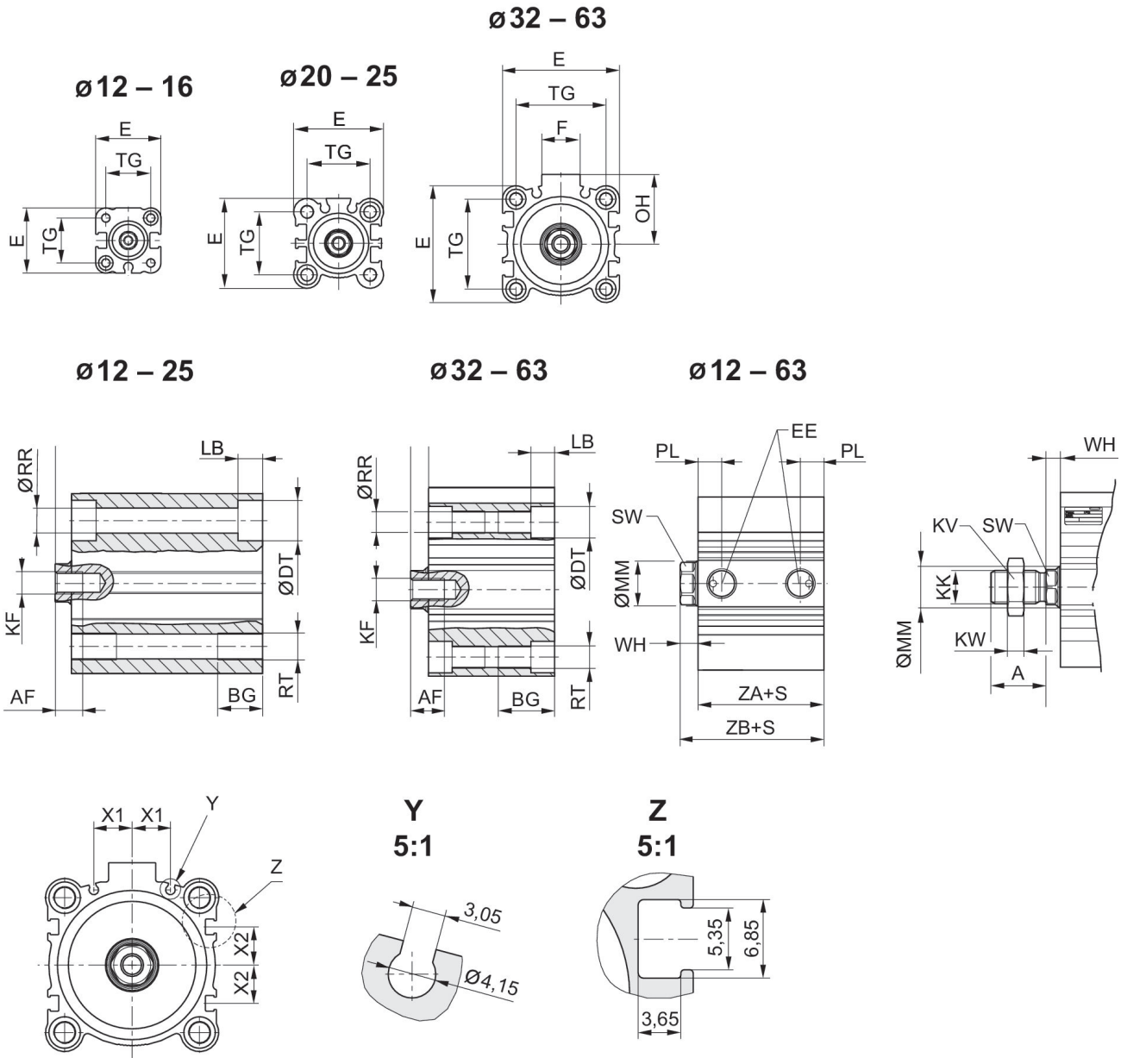
Dimensions



S = stroke

Piston Ø	A ±0.3	AF	BG	ØDT	E	EE	F	KF	KK 1)
12	10,5	6	7	6,5	25	M5	-	M3	M4
16	12	8	7	6,5	29	M5	-	M4	M6
20	14	7	10	9	36	M5	-	M5	M8
25	17,5	12	10	9	40	M5	-	M6	M10x1,25
32	21,5	13	16	9	45	G 1/8	17	M8	M12x1,25
40	21,5	13	16	9	52	G 1/8	17	M8	M12x1,25
50	26,5	15	20	11	64	G 1/4	21	M10	M16x1,5
63	26,5	15	25	14	77	G 1/4	21	M10	M16x1,5

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Piston Ø	KK 2)	KV 1)	KV 2)	KW 1)	KW 2)	LB max.	ØMM f8	OH	PL
12	M5	7	8	2,2	2,7	3,5	6	-	5,5
16	M6	10	10	3,2	3,2	3,5	8	-	5,5
20	M8	13	13	4	4	5,5	10	-	5,5
25	M10x1,25	17	17	6	6	5,5	12	-	5,5
32	M14x1,5	18	22	6	8	5,5	16	27	7,5
40	M14x1,5	18	22	6	8	5,5	16	31	7,5
50	M18x1,5	24	27	8	9	8	20	39	10,5
63	M18x1,5	24	27	8	9	10,5	20	45,5	10,5

Piston Ø	ØRR	RT	SW	TG	WH 3)	WH 4)	X1	X2	ZA±0,2
12	3,7	M4	5	15,5 ±0,3	3,5 ±1,5	3,5 ±1,5	0	0	28
16	3,7	M4	7	20 ±0,3	3,5 ±1,5	3,5 ±1,5	0	0	30,5
20	5,55	M6	8	25,5 ±0,3	4,5 ±1,5	4,5 ±1,5	5,7	4,275	31,5 5)
25	5,55	M6	10	28 ±0,3	5 ±1,5	5 ±1,5	6	5	32,5 5)
32	5,55	M6	13	34 ±0,3	7 ±2	7 ±2	8,5	7,5	33
40	5,55	M6	13	40 ±0,3	7 ±2	7 ±2	10,75	11	39,5
50	7.4	M8	17	50 ±0,5	8 ±2	7 ±2	14	13	40,5
63	9,3	M10	17	60 ±0,5	8 ±2	7 ±2	17	17	46

Piston Ø	ZB±2 3)	ZB±2 4)
12	31,5	31,5
16	34	34
20	36 5)	36 5)
25	37,5 5)	37,5 5)
32	40	40
40	46,5	46,5
50	48,5	47,5
63	54	53

1) Compatible with piston rod accessories
2) Compatible with third-party products
3) Internal thread
4) External thread
5) For stroke 11-25 mm + 6.5 mm

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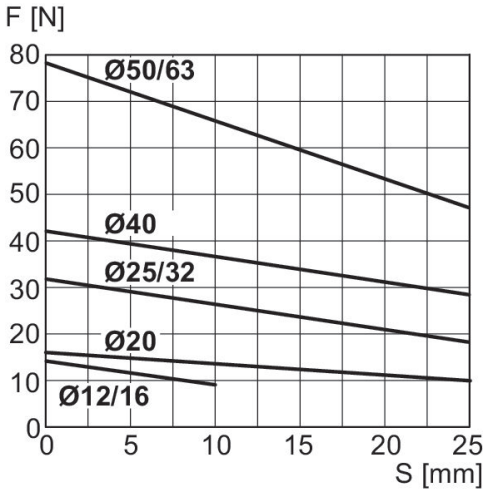
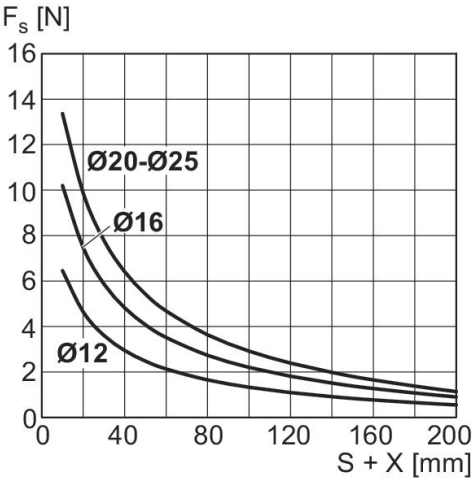
Retracting piston force



F = spring return force, s = return stroke

Maximum admissible lateral force

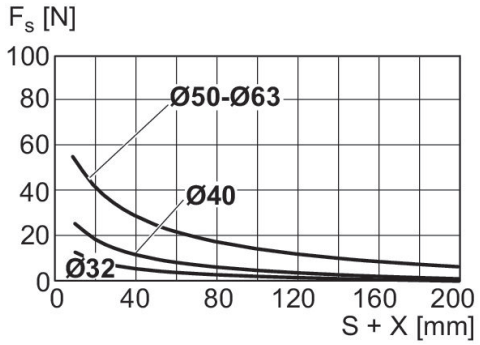
Ø 12 ... 25 mm



X = distance between force application point and cylinder cover
FS = lateral force
S = stroke

Maximum admissible lateral force

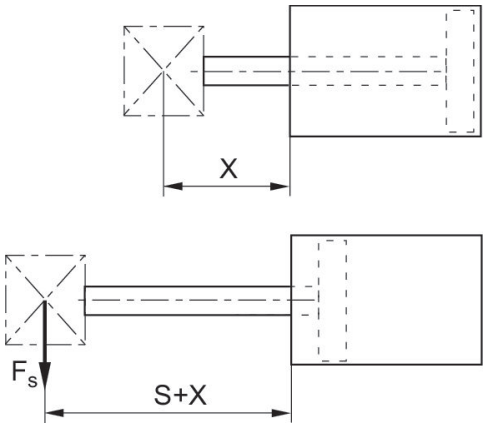
Ø 32 ... 63 mm



X = distance between force application point and cylinder cover
FS = lateral force
S = stroke

Maximum admissible lateral force

Ø 12 ... 25 mm



X = distance between force application point and cylinder cover
FS = lateral force
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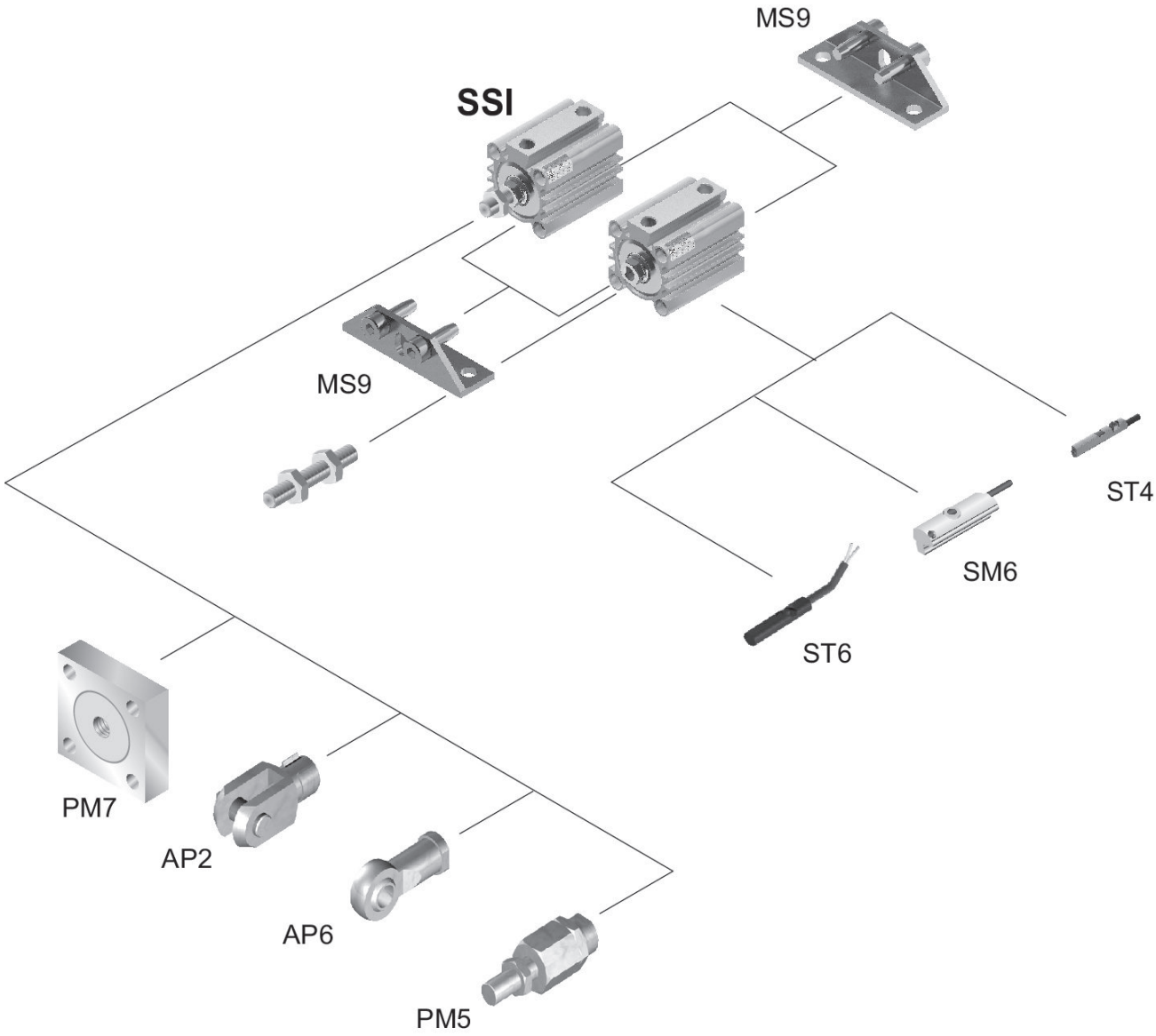
Overview drawing



Use our Internet configurator to order variants with an external thread.
NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.