CORNING 9685 #233-4332, -4254, -4260, -4282, 4333, -8644

Chemwatch Independent Material Safety Data Sheet
Issue Date: 13-Feb-2008
NA317TC

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
CORNING 9685 #233-4332, -4254, -4260, -4282, 4333, -8644

SYNONYMS
"GC 9658", "MACOR MGC"

PRODUCT USE
■ Used according to manufacturer's directions.
Used in the manufacture of glass articles.

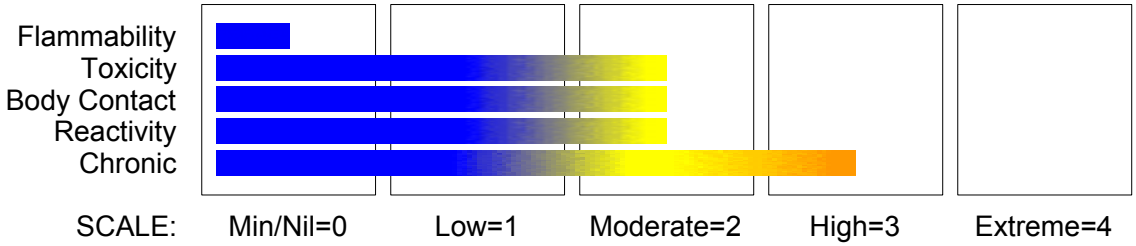
SUPPLIER

Company: RS Components	Company: RS Components
Address:	Address:
Units 30 & 31	25 Pavesi Street
Warehouse World	Smithfield
761 Great South Road	NSW2164
Penrose Auckland	AUS
	Telephone: 1300 656 636
	Emergency Tel: 1800 039 008
	Emergency Tel: 03 9573 3112
	Fax: 1300 656 696

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE
HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

CHEMWATCH HAZARD RATINGS



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POISONS SCHEDULE
None

RISK
■ May impair fertility.
■ May cause harm to the unborn child.
■ Inhalation may produce health damage*.
■ Cumulative effects may result following exposure*.
■ May produce discomfort of the eyes*.
* (limited evidence).

SAFETY
■ Keep locked up.
■ In case of insufficient ventilation wear suitable respiratory equipment.
■ Use only in well ventilated areas.
■ Keep container in a well ventilated place.
■ Avoid exposure - obtain special instructions before use.
■ To clean the floor and all objects contaminated by this material use water and detergent.
■ This material and its container must be disposed of in a safe way.
■ Keep away from food drink and animal feeding stuffs.
■ In case of contact with eyes rinse with plenty of water and contact Doctor or Poisons Information Centre.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
silicon	7440-21-3	<30
aluminium	7429-90-5	<10
magnesium	7439-95-4	<10
fluorides as F-	16984-48-8	<10
boron	7440-42-8	<5

Section 4 - FIRST AID MEASURES

SWALLOWED
• Immediately give a glass of water.
• First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYE
■ If this product comes in contact with the eyes:
• Wash out immediately with fresh running water.
• Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
• If pain persists or recurs seek medical attention.
• Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
• DO NOT attempt to remove particles attached to or embedded in eye.
• Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the

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injured eye by placing thick pads under dressing, above and below the eye.
• Seek urgent medical assistance, or transport to hospital.

SKIN
■ If skin or hair contact occurs:
• Flush skin and hair with running water (and soap if available).
• Seek medical attention in event of irritation.

INHALED
• If fumes or combustion products are inhaled remove from contaminated area.
• Lay patient down. Keep warm and rested.
• Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
• Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
• Transport to hospital, or doctor.

NOTES TO PHYSICIAN
■ Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
• DO NOT use halogenated fire extinguishing agents.
Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER, CO2 or FOAM.
• Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
• Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
• Chemical reaction with CO2 may produce flammable and explosive methane.
• If impossible to extinguish, withdraw, protect surroundings and allow fire to burn itself out.

FIRE FIGHTING
• Alert Fire Brigade and tell them location and nature of hazard.
• Wear breathing apparatus plus protective gloves for fire only.
• Prevent, by any means available, spillage from entering drains or water courses.
• Use fire fighting procedures suitable for surrounding area.
• DO NOT approach containers suspected to be hot.
• Cool fire exposed containers with water spray from a protected location.
• If safe to do so, remove containers from path of fire.
• Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD
• Metal powders, while generally regarded as non-combustible, may burn when metal is finely divided and energy input is high.
• May react explosively with water.
• May be ignited by friction, heat, sparks or flame.
• Metal dust fires are slow moving but intense and difficult to extinguish.
• Will burn with intense heat.
• DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal.
• Containers may explode on heating.
• Dusts or fumes may form explosive mixtures with air.
• May REIGNITE after fire is extinguished.
• Gases generated in fire may be poisonous, corrosive or irritating.
• DO NOT use water or foam as generation of explosive hydrogen may result.

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Decomposition may produce toxic fumes of: hydrogen chloride, hydrogen fluoride.
May emit poisonous fumes.
May emit corrosive fumes.

FIRE INCOMPATIBILITY
• Reacts with acids producing flammable / explosive hydrogen (H2) gas.
None known.

HAZCHEM: None

PERSONAL PROTECTION
Glasses:
Chemical goggles.
Gloves:
Leather Gloves.
Respirator:
Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS
• Remove all ignition sources.
• Clean up all spills immediately.
• Avoid contact with skin and eyes.
• Control personal contact by using protective equipment.
• Use dry clean up procedures and avoid generating dust.
• Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS
■ Moderate hazard.
• CAUTION: Advise personnel in area.
• Alert Emergency Services and tell them location and nature of hazard.
• Control personal contact by wearing protective clothing.
• Prevent, by any means available, spillage from entering drains or water courses.
• Recover product wherever possible.
• IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.
• ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
• If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING
• Avoid all personal contact, including inhalation.
• Wear protective clothing when risk of exposure occurs.
• Use in a well-ventilated area.
• Prevent concentration in hollows and sumps.
• DO NOT enter confined spaces until atmosphere has been checked.
• DO NOT allow material to contact humans, exposed food or food utensils.
• Avoid contact with incompatible materials.
• When handling, DO NOT eat, drink or smoke.

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- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

SUITABLE CONTAINER
- CARE: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release.
- Heavy gauge metal packages / Heavy gauge metal drums.
- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY
- Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.
- Reacts with acids producing flammable / explosive hydrogen (H2) gas.
- Many metals in elemental form react exothermically with compounds having active hydrogen atoms (such as acids and water) to form flammable hydrogen gas and caustic products.
- Elemental metals may react with azo/diazo compounds to form explosive products.
- Some elemental metals form explosive products with halogenated hydrocarbons.

Metals exhibit varying degrees of activity. Reaction is reduced in the massive form (sheet, rod, or drop), compared with finely divided forms. The less active metals will not burn in air but:
- can react exothermically with oxidising acids to form noxious gases.
- catalyse polymerisation and other reactions, particularly when finely divided
- react with halogenated hydrocarbons (for example, copper dissolves when heated in carbon tetrachloride), sometimes forming explosive compounds.
- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X	X	+	X	X	+

+: May be stored together
O: May be stored together with specific preventions
X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA mg/m³	Notes
Australia Exposure Standards	silicon (Silicon (a))	10	(see Chapter 14)

continued...

Source	Material	TWA mg/m³	Notes
Australia Exposure Standards	aluminium (Aluminium (welding fumes) (as Al))	5	
Australia Exposure Standards	aluminium (Aluminium (metal dust))	10	

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m3)	Revised IDLH Value (ppm)
fluorides as F-	250	

MATERIAL DATA

CORNING 9685 #233-4332, -4254, -4260, -4282, 4333, -8644:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

• cause inflammation
• cause increased susceptibility to other irritants and infectious agents
• lead to permanent injury or dysfunction
• permit greater absorption of hazardous substances and
• acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

For fluorides:

Based on a study in which the threshold for minimum increase in bone density due to fluoride exposure was 3.38 mg/m3 (as fluoride), the present TLV-TWA has been adopted to prevent irritant effects and disabling bone changes. There is also support for the proposition that occupational exposure below the TLV will have no adverse effect on pregnant women or off-spring. IARC has classified fluorides in drinking water as Group 3 carcinogens; i.e. Not classifiable as to its carcinogenicity to humans. Equivocal evidence of carcinogenic activity (osteosarcoma) has been found in male rats administered sodium fluoride in drinking water. (0-175 ppm) Evidence was not found in female rats or in male or female mice.

SILICON:

CEL TWA: 5 mg/m3
NOTE: The CEL TWA is consistent with the value recommended in the Norwegian ferro-alloy industry (furnace room dust/mixed dust).
Silicon dust appears to have little adverse effect on the lungs and is not implicated in the genesis of organic disease or in the production of toxic effects. The TLV-TWA is thought to be protective against physical irritation and possible chronic respiratory effects encountered at higher levels.

ALUMINIUM:

■ For aluminium oxide and pyrophoric grades of aluminium:

Twenty seven year experience with aluminium oxide dust (particle size 96% 1,2 um) without adverse effects either systemically or on the lung, and at a calculated concentration equivalent to 2 mg/m3 over an 8-hour

continued...

shift has lead to the current recommendation of the TLV-TWA.

The limit should also apply to aluminium pyro powders whose toxicity is reportedly greater than aluminium dusts and should be protective against lung changes.

For aluminium oxide:

The experimental and clinical data indicate that aluminium oxide acts as an "inert" material when inhaled and seems to have little effect on the lungs nor does it produce significant organic disease or toxic effects when exposures are kept under reasonable control.

[Documentation of the Threshold Limit Values], ACGIH, Sixth Edition.

MAGNESIUM:

■ It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

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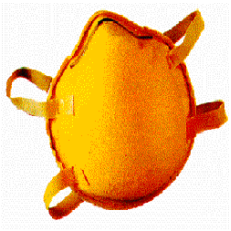
For inorganic borates and tetraborates:

No data are currently available to establish a causal link between inhalation exposures to sodium tetraborates and chronic respiratory and/or systemic effects.

An occupationally important toxic effect of the sodium tetraborates is their acute irritant effect when in contact with skin and the mucous membranes of the eyes, nose and other sites of the respiratory tract. The irritant properties increase with decreasing water of hydration due to the exothermic effect of hydration. The TLV-TWA of 1 mg/m3 for the anhydrous and pentahydrate forms and 5 mg/m3 for the decahydrate is thought to be protective against the acute irritant effects.

PERSONAL PROTECTION



EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

HANDS/FEET

■ Suitability and durability of glove type is dependent on usage. Factors such as:
- frequency and duration of contact,
- chemical resistance of glove material,

continued...

• glove thickness and
• dexterity,
are important in the selection of gloves.
• Protective gloves eg. Leather gloves or gloves with Leather facing.
Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.
• polychloroprene
• nitrile rubber
• butyl rubber
• fluorocaoutchouc
• polyvinyl chloride
Gloves should be examined for wear and/ or degradation constantly.

OTHER
• Overalls.
• P.V.C. apron.
• Barrier cream.
• Skin cleansing cream.
• Eye wash unit.

• Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
• Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory . These may be government mandated or vendor recommended.
• Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
• Use approved positive flow mask if significant quantities of dust becomes airborne.
• Try to avoid creating dust conditions.

RESPIRATOR

Protection Factor	Half- Face Respirator	Full- Face Respirator	Powered Air Respirator
10 x ES	P1 Air- line*	- -	PAPR- P1 -
50 x ES	Air- line**	P2	PAPR- P2
100 x ES	-	P3	-
		Air- line*	-
100+ x ES	-	Air- line**	PAPR- P3

* - Negative pressure demand ** - Continuous flow.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS
■ Metal dusts must be collected at the source of generation as they are potentially explosive.
• Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
• Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.
• Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.
• Wet scrubbers are preferable to dry dust collectors.
• Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors.
• Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous

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combustion in humid or partially wetted states.
• Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5- 1.0 m/s (100- 200 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE
White glass-ceramic solid with no odour; does not mix with water.

PHYSICAL PROPERTIES
Solid.
Does not mix with water.
Sinks in water.

Molecular Weight: Not Applicable	Boiling Range (°C): Not Available	Melting Range (°C): >800
Specific Gravity (water=1): 2.25	Solubility in water (g/L): Immiscible	pH (as supplied): Not Applicable
pH (1% solution): Not Applicable	Vapour Pressure (kPa): Not Applicable	Volatile Component (%vol): Not Applicable
Evaporation Rate: Not Applicable	Relative Vapour Density (air=1): Not Applicable	Flash Point (°C): Not Applicable
Lower Explosive Limit (%): Not Applicable	Upper Explosive Limit (%): Not Applicable	Autoignition Temp (°C): Not Applicable
Decomposition Temp (°C): Not Available	State: Solid	Viscosity: Not Applicable

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Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY
• Presence of incompatible materials.
• Product is considered stable.
• Hazardous polymerisation will not occur.
For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED
■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

EYE
■ Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

SKIN
■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED
■ The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of dusts, or fumes, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.
Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.
Effects on lungs are significantly enhanced in the presence of respirable particles. Overexposure to respirable dust may produce wheezing, coughing and breathing difficulties leading to or symptomatic of impaired respiratory function.

CHRONIC HEALTH EFFECTS
■ Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.
Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Smaller particles however, may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.

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Metals are widely distributed in the environment and are not biodegradable. Biologically, many metals are essential to living systems and are involved in a variety of cellular, physiological, and structural functions. They often are cofactors of enzymes, and play a role in transcriptional control, muscle contraction, nerve transmission, blood clotting, and oxygen transport and delivery. Although all metals are potentially toxic at some level, some are highly toxic at relatively low levels. Moreover, in some cases the same metal can be essential at low levels and toxic at higher levels, or it may be toxic via one route of entry but not another. Toxic effects of some metals are associated with disruption of functions of essential metals. Metals may have a range of effects, including cancer, neurotoxicity, immunotoxicity, cardiotoxicity, reproductive toxicity, teratogenicity, and genotoxicity. Biological half lives of metals vary greatly, from hours to years. Furthermore, the half life of a given metal varies in different tissues. Lead has a half life of 14 days in soft tissues and 20 years in bone.
In considering how to evaluate the toxicity of metals of potential concern, a number of aspects of metal toxicity should be kept in mind:
Different species vary in their responses to different metals; in some cases, humans are more sensitive than rodents. Thus, there is a need for broad-based testing of metals;
• The route of exposure may affect the dose and site where the metal concentrates, and thus the observed toxic effects;
• Metal-metal interactions can reduce or enhance toxicity; biotransformation can reduce or enhance toxicity;
• It is difficult to predict the toxicity of one metal based on the adverse effects of another; in trying to evaluate the toxicity of one particular metal compound, predictions based on similar compounds of the same metal may be valid.

TOXICITY AND IRRITATION
■ Not available. Refer to individual constituents.

SILICON:
■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (rat) LD50: 3160 mg/kg	Nil Reported

ALUMINIUM:
■ No significant acute toxicological data identified in literature search.

MAGNESIUM:
■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (dog) LDLo: 230 mg/kg	Nil Reported [Manufacturer]

FLUORIDES AS F-:
■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (human) LDLo: 50 mg/kg Oral (human) TDLo: 3 mg/kg	Nil Reported

BORON:
■ No significant acute toxicological data identified in literature search.

CARCINOGEN

Fluorides (inorganic, used in drinking-water)	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group	3

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Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

ALUMINIUM:
BORON:
MAGNESIUM:
■ Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.
When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice.
Environmental processes may also be important in changing solubilities.
Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.
A metal ion is considered infinitely persistent because it cannot degrade further.
The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.
The counter-ion may also create heath and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.
Environmental processes may enhance bioavailability.

CORNING 9685 #233-4332, -4254, -4260, -4282, 4333, -8644:
BORON:
MAGNESIUM:
ALUMINIUM:
■ DO NOT discharge into sewer or waterways.

CORNING 9685 #233-4332, -4254, -4260, -4282, 4333, -8644:
■ Although small amounts of fluorides are conceded to have beneficial effects, two forms of chronic toxic effect, dental fluorosis and skeletal fluorosis may be caused by excessive intake over long periods.
Fluorides are absorbed by humans following inhalation of workplace and ambient air that has been contaminated, ingestion of drinking water and foods and dermal contact.

Both hydrogen fluoride and particulate fluorides will be transported in the atmosphere and deposited on land or water by wet and dry deposition. Non-volatile inorganic fluoride particulates are removed from the atmosphere via condensation or nucleation processes. Fluorides adsorbed on particulate matter in the atmosphere are generally stable and are not readily hydrolysed, although they may be degraded by radiation if they persist in the atmosphere. Fluorine and the silicon fluorides (fluosilicates, silicofluorides) are hydrolysed in the atmosphere to form hydrogen fluoride. Hydrogen fluoride may combine with water vapour to produce an aerosol or fog of aqueous hydrofluoric acid. Based upon available data, inorganic fluoride compounds, with the exception of sulfur hexafluoride, are not expected to remain in the troposphere for long periods or to migrate to the stratosphere. Estimates of the residence time of sulfur hexafluoride in the atmosphere range from 500 to several thousand years. Fluoride in aerosols can be transported over large distances by wind or as a result of atmospheric turbulence. The distance travelled is determined by the deposition velocity of both the gaseous hydrogen fluoride and the fluorides in particulate form. Atmospheric fluorides may be transported to soils and surface waters through both wet and dry deposition processes.

Fluorides undergo transformations in soil and water, forming complexes and binding strongly to soil and sediment.

In water, the transport and transformation of inorganic fluorides are influenced by pH, water hardness and the presence of ion-exchange materials such as clays. In natural water, fluoride forms strong complexes with aluminum in water, and fluorine chemistry in water is largely regulated by aluminum concentration and pH.

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Below pH 5, fluoride is almost entirely complexed with aluminum and consequently, the concentration of free F- is low. As the pH increases, Al-OH complexes dominate over Al-F complexes and the free F- levels increase. Fluoride forms stable complexes with calcium and magnesium, which are present in sea water. Calcium carbonate precipitation dominates the removal of dissolved fluoride from sea water. The residence time for fluoride in ocean sediment is calculated to be 2?3 million years. Fluorosilicic acid and hydrofluoric acid in high aquatic concentrations such as may be found in industrial waste ponds may volatilise, releasing silicon tetrafluoride and hydrogen fluoride into the atmosphere.

Solubilisation of inorganic fluorides from minerals may also be enhanced by the presence of ion-exchange materials (e.g., bentonite clays and humic acid). Once dissolved, inorganic fluorides remain in solution under conditions of low pH and hardness and in the presence of ion-exchange material. Soluble inorganic fluorides may also form aerosols at the air?water interface or vaporise into the atmosphere whereas undissolved species generally undergo sedimentation.

Factors that influence the mobility of inorganic fluorides in soil are pH and the formation of aluminium and calcium complexes In more acidic soils, concentrations of inorganic fluoride were considerably higher in the deeper horizons. The low affinity of fluorides for organic material results in leaching from the more acidic surface horizon and increased retention by clay minerals and silts in the more alkaline, deeper horizons. The maximum adsorption of fluoride to soil was reported to occur at pH 5.5. In acidic soils with pH below 6, most of the fluoride is in complexes with either aluminium or iron. Fluoride in alkaline soils at pH 6.5 and above is almost completely fixed in soils as calcium fluoride, if sufficient calcium carbonate is available.
Fluoride is extremely immobile in soil, as determined by lysimeter experiments.
Populations living in areas with high fluoride levels in groundwater may be exposed to higher levels of fluorides in their drinking water or in beverages prepared with the water. Among these populations, outdoor laborers, people living in hot climates, and people with polydipsia will generally have the greatest daily intake of fluorides because they consume greater amounts of water.
Foods characteristically high in fluoride content are certain types of fish and seafood (1.9?28.5 mg/kg), especially those types in which the bones are consumed, bone products such as bone meal and gelatin, and tea, which contains approximately 0.52 mg fluoride/cup

Fluoride is mainly absorbed by the body in the form of hydrogen fluoride, which has a pKa of 3.45. That is, when ionic fluoride enters the acidic environment of the stomach lumen, it is largely converted into hydrogen fluoride. Most of the fluoride that is not absorbed from the stomach will be rapidly absorbed from the small intestine.

Fluorides have been shown to accumulate in animals that consume fluoride-containing foliage accumulation is primarily in skeletal tissue and therefore, it is unlikely that fluoride will biomagnify up the food chain.

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■ Although inorganic chloride ions are not normally considered toxic they can exist in effluents at acutely toxic levels (chloride >3000 mg/l). the resulting salinity can exceed the tolerances of most freshwater organisms.
Inorganic chlorine eventually finds its way into the aqueous compartment and as such is bioavailable.
Incidental exposure to inorganic chloride may occur in occupational settings where chemicals management policies are improperly applied. The toxicity of chloride salts depends on the counter-ion (cation) present; that of chloride itself is unknown. Chloride toxicity has not been observed in humans except in the special case of impaired sodium chloride metabolism, e.g. in congestive heart failure . Healthy individuals can tolerate the intake of large quantities of chloride provided that there is a concomitant intake of fresh water.
Although excessive intake of drinking-water containing sodium chloride at concentrations above 2.5 g/litre has been reported to produce hypertension, this effect is believed to be related to the sodium ion concentration.
Chloride concentrations in excess of about 250 mg/litre can give rise to detectable taste in water, but the threshold depends upon the associated cations. Consumers can, however, become accustomed to concentrations in excess of 250 mg/litre. No health-based guideline value is proposed for chloride in drinking-water.
In humans, 88% of chloride is extracellular and contributes to the osmotic activity of body fluids. The electrolyte balance in the body is maintained by adjusting total dietary intake and by excretion via the kidneys and gastrointestinal tract. Chloride is almost completely absorbed in normal individuals, mostly from

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the proximal half of the small intestine. Normal fluid loss amounts to about 1.5?2 liters/day, together with about 4 g of chloride per day. Most (90 - 95%) is excreted in the urine, with minor amounts in faeces (4- %) and sweat (2%)
Chloride increases the electrical conductivity of water and thus increases its corrosivity. In metal pipes, chloride reacts with metal ions to form soluble salts thus increasing levels of metals in drinking-water. In lead pipes, a protective oxide layer is built up, but chloride enhances galvanic corrosion. It can also increase the rate of pitting corrosion of metal pipes.

ALUMINIUM:
■ For aluminium and its compounds and salts:
Environmental fate:
Aluminium occurs in the environment in the form of silicates, oxides and hydroxides, combined with other elements such as sodium, fluorine and arsenic complexes with organic matter.
Acidification of soils releases aluminium as a transportable solution. Mobilisation of aluminium by acid rain results in aluminium becoming available for plant uptake.
As an element, aluminum cannot be degraded in the environment, but may undergo various precipitation or ligand exchange reactions. Aluminum in compounds has only one oxidation state (+3), and would not undergo oxidation-reduction reactions under environmental conditions. Aluminum can be complexed by various ligands present in the environment (e.g., fulvic and humic acids). The solubility of aluminum in the environment will depend on the ligands present and the pH.
The trivalent aluminum ion is surrounded by six water molecules in solution. The hydrated aluminum ion, $[Al(H_2O)_6]^{3+}$, undergoes hydrolysis, in which a stepwise deprotonation of the coordinated water ligands forms bound hydroxide ligands (e.g., $[Al(H_2O)_5(OH)]^{2+}$, $[Al(H_2O)_4(OH)_2]^{+}$) . The speciation of aluminum in water is pH dependent. The hydrated trivalent aluminum ion is the predominant form at pH levels below 4. Between pH 5 and 6, the predominant hydrolysis products are $Al(OH)^{2+}$ and $Al(OH)^{2+}$, while the solid $Al(OH)_3$ is most prevalent between pH 5.2 and 8.8. The soluble species $Al(OH)_4^-$ is the predominant species above pH 9, and is the only species present above pH 10. Polymeric aluminum hydroxides appear between pH 4.7 and 10.5, and increase in size until they are transformed into colloidal particles of amorphous $Al(OH)_3$, which crystallise to gibbsite in acid waters . Polymerisation is affected by the presence of dissolved silica; when enough silica is present, aluminum is precipitated as poorly crystallised clay mineral species.
Hydroxyaluminum compounds are considered amphoteric (e.g., they can act as both acids and bases in solution) . Because of this property, aluminum hydroxides can act as buffers and resist pH changes within the narrow pH range of 4-5.
Monomeric aluminum compounds, typified by aluminum fluoride, chloride, and sulfate, are considered reactive or labile compounds, whereas polymeric aluminum species react much more slowly in the environment. Aluminum has a stronger attraction for fluoride in an acidic environment compared to other inorganic ligand.
The adsorption of aluminum onto clay surfaces can be a significant factor in controlling aluminum mobility in the environment, and these adsorption reactions, measured in one study at pH 3.0-4.1, have been observed to be very rapid. However, clays may act either as a sink or a source for soluble aluminum depending on the degree of aluminum saturation on the clay surface.
Within the pH range of 5-6, aluminum complexes with phosphate and is removed from solution. Because phosphate is a necessary nutrient in ecological systems, this immobilization of both aluminum and phospha in depleted nutrient states in surface water.
Plant species and cultivars of the same species differ considerably in their ability to take up and translocate aluminum to above-ground parts. Tea leaves may contain very high concentrations of aluminum, >5, 000 mg/kg in old leaves. Other plants that may contain high levels of aluminum include Lycopodium (Lycopodiaceae), a few ferns, Symplocos (Symplocaceae), and Orites (Proteaceae). Aluminum is often taken up and concentrated in root tissue. In sub-alpine ecosystems, the large root biomass of the Douglas fir, Abies amabilis, takes up aluminum and immobilizes it, preventing large accumulation in above-ground tissue. It is unclear to what extent aluminum is taken up into root food crops and leafy vegetables. An uptake factor (concentration of aluminum in the plant/concentration of aluminum in soil) of 0.004 for leafy vegetables and 0.00065 for fruits and tubers has been reported, but the pH and plant species from which these uptake factors were derived are unclear. Based upon these values, however, it is clear that aluminum is not taken up in plants from soil, but is instead biodiluted.
Aluminum concentrations in rainbow trout from an alum-treated lake, an untreated lake, and a hatchery were highest in gill tissue and lowest in muscle. Aluminum residue analyses in brook trout have shown that whole-body aluminum content decreases as the fish advance from larvae to juveniles. These results imply that the aging larvae begin to decrease their rate of aluminum uptake, to eliminate aluminum at a rate that exceeds uptake, or to maintain approximately the same amount of aluminum while the body mass increases. The decline

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in whole-body aluminum residues in juvenile brook trout may be related to growth and dilution by edible muscle tissue that accumulated less aluminum than did the other tissues.
The greatest fraction of the gill-associated aluminum was not sorbed to the gill tissue, but to the gill mucus. It is thought that mucus appears to retard aluminum transport from solution to the membrane surface, thus delaying the acute biological response of the fish. It has been reported that concentrations of aluminum in whole-body tissue of the Atlantic salmon exposed to high concentrations of aluminum ranging from 3 ug/g (for fish exposed to 33 ug/L) to 96 ug/g (for fish exposed to 264 ug/L) at pH 5.5. After 60 days of exposure, BCFs ranged from 76 to 190 and were directly related to the aluminum exposure concentration. In acidic waters (pH 4.6-5.3) with low concentrations of calcium (0.5-1.5 mg Ca/L), labile aluminum between 25 and 75 ug/L is toxic. Because aluminum is toxic to many aquatic species, it is not bioaccumulated to a significant degree (BCF <300) in most fish and shellfish; therefore, consumption of contaminated fish does not appear to be a significant source of aluminum exposure in humans.
Bioconcentration of aluminum has also been reported for several aquatic invertebrate species. BCF values ranging from 0.13 to 0.5 in the whole-body were reported for the snail. Bioconcentration of aluminum has also been reported for aquatic insects.
Ecotoxicity:
Freshwater species pH >6.5
Fish: Acute LC50 (48-96 h) 5 spp: 0.6 (Salmo salar) - 106 mg/L; Chronic NOEC (8-28 d): 7 spp,NOEC, 0.034-7.1 mg/L. The lowest measured chronic figure was an 8-d LC50 of 0.17 mg/L for Micropterus sp.
Amphibian: Acute LC50 (4 d): Bufo americanus, 0.86-1.66 mg/L; Chronic LC50 (8-d) 2.28 mg/L
Crustaceans LC50 (48 h): 1 sp 2.3-36 9 mg/L; Chronic NOEC (7-28 d) 3 spp, 0.136-1.72 mg/L
Algae EC50 (96 h): population growth, 0.46-0.57 mg/L; 2 spp, chronic NOEC, 0.8-2.0 mg/L
Freshwater species pH <6.5 (all between pH 4.5 and 6.0)
Fish LC50 (24-96 h): 4 spp, 0.015 (S. trutta) - 4.2 mg/L; chronic data on Salmo trutta, LC50 (21-42 d) 0.015-0.105 mg/L
Amphibians LC50 (4-5 d): 2 spp, 0.540-2.670 m/L (absolute range 0.40-5.2 mg/L)
Alga: 1 sp NOEC growth 2.0 mg/L
Among freshwater aquatic plants, single-celled plants are generally the most sensitive to aluminium. Fish are generally more sensitive to aluminium than aquatic invertebrates. Aluminium is a gill toxicant to fish, causing both ionoregulatory and respiratory effects.
The bioavailability and toxicity of aluminium is generally greatest in acid solutions. Aluminium in acid habitats has been observed to be toxic to fish and phytoplankton . Aluminium is generally more toxic over the pH range 4.4.5.4, with a maximum toxicity occurring around pH 5.0.5.2 . The inorganic single unit aluminium species (Al(OH)2 +) is thought to be the most toxic..Under very acid conditions, the toxic effects of the high H+ concentration appear to be more important than the effects of low concentrations of aluminium; at approximately neutral pH values, the toxicity of aluminium is greatly reduced. The solubility of aluminium is also enhanced under alkaline conditions, due to its amphoteric character, and some researchers found that the acute toxicity of aluminium increased from pH 7 to pH 9 . However, the opposite relationship was found in other studies. The uptake and toxicity of aluminium in freshwater organisms generally decreases with increasing water hardness under acidic, neutral and alkaline conditions. Complexing agents such as fluoride, citrate and humic substances reduce the availability of aluminium to organisms, resulting in lower toxicity. Silicon can also reduce aluminium toxicity to fish.

Drinking Water Standards:
aluminium: 200 ug/l (UK max.)
200 ug/l (WHO guideline)
chloride: 400 mg/l (UK max.)
250 mg/l (WHO guideline)
fluoride: 1.5 mg/l (UK max.)
1.5 mg/l (WHO guideline)
nitrate: 50 mg/l (UK max.)
50 mg/l (WHO guideline)
sulfate: 250 mg/l (UK max.)
Soil Guideline: none available.
Air Quality Standards: none available.

MAGNESIUM:

BORON:

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■ For boron and borates:
Environmental fate:
Boron is generally found in nature bound to oxygen and is never found as the free element. Atmospheric boron may be in the form of particulate matter or aerosols as borides, boron oxides, borates, boranes, organoboron compounds, trihalide boron compounds, or borazines. Borates are relatively soluble in water, and will probably be removed from the atmosphere by precipitation and dry deposition. The half-life of airborne particles is usually on the order of days, depending on the size of the particle and atmospheric conditions.
Boron readily hydrolyses in water to form the electrically neutral, weak monobasic acid boric acid (H_3BO_3) and the monovalent ion, $B(OH)_4^-$. In concentrated solutions, boron may polymerise, leading to the formation of complex and diverse molecular arrangements. Because most environmentally relevant boron minerals are highly soluble in water, it is unlikely that mineral equilibria will control the fate of boron in water. Boron was found to not be significantly removed during the conventional treatment of waste water. Boron may, however, be co-precipitated with aluminum, silicon, or iron to form hydroxyborate compounds on the surfaces of minerals.
Waterborne boron may be adsorbed by soils and sediments. Adsorption-desorption reactions are expected to be the only significant mechanism that will influence the fate of boron in water. The extent of boron adsorption depends on the pH of the water and the chemical composition of the soil. The greatest adsorption is generally observed at pH 7.5-9.0. the single most important property of soil that will influence the mobility of boron is the abundance of amorphous aluminum oxide. The extent of boron adsorption has also been attributed to the levels of iron oxide, and to a lesser extent, the organic matter present in the soil, although other studies found that the amount of organic matter present was not important. The adsorption of boron may not be reversible in some soils. The lack of reversibility may be the result of solid-phase formation on mineral surfaces and/or the slow release of boron by diffusion from the interior of clay minerals.
It is unlikely that boron is bioconcentrated significantly by organisms from water. A bioconcentration factor (BCF) relates the concentration of a chemical in the tissues of aquatic and terrestrial animals or plants to the concentration of the chemical in water or soil. The BCFs of boron in marine and freshwater plants, fish, and invertebrates were estimated to be <100. Experimentally measured BCFs for fish have ranged from 52 to 198. These BCFs suggest that boron is not significantly bioconcentrated.
As an element, boron itself cannot be degraded in the environment; however, it may undergo various reactions that change the form of boron (e.g., precipitation, polymerization, and acid-base reactions) depending on conditions such as its concentration in water and pH. In nature, boron in generally found in its oxygenated form. In aqueous solution, boron is normally present as boric acid and borate ions, with the dominant form of inorganic boron in natural aqueous systems as undissociated boric acid. Boric acid acts as an electron acceptor in aqueous solution, accepting an hydroxide ion from water to form $(B(OH)_4)$-ion. In dilute solution, the favored form of boron is $B(OH)_4$. In more concentrated solutions (>0.1 M boric acid) and at neutral to alkaline pH (6– 11), polymeric species are formed (e.g., $B_3O_3(OH)_4^-$, $B_5O_6(OH)_4^-$, $B_3O_3(OH)_5^{2-}$, and $B_4O_5(OH)_4^{2-}$)
Most boron compounds are transformed to borates in soil due to the presence of moisture. Borates themselves are not further degraded in soil. However, borates can exist in a variety of forms in soil . Bo removed from soils by water leaching and by assimilation by plants.
The most appreciable boron exposure to the general population is likely to be ingestion of food and to a lesser extent in water. As boron is a natural component of the environment, individuals will have some exposure from foods and drinking water
Boron-containing salts (borates) are ubiquitous in the environment. Surface soil, unpolluted waterways and seawater all typically contain significant amounts of boron as borate. Boron is an essential micronutrient for healthy growth of plants, however, it can be harmful to boron sensitive plants in higher quantities. In some areas such as the American Southwest, boron occurs naturally in surface waters in concentrations that have been shown to be toxic to commercially important plants.
Based on the collected information regarding aquatic toxicity, boron is not regarded as dangerous to aquatic organisms. The concentration in treated municipal waste water is a factor 100 lower than the NOEC-value for Daphnia magna.
No quality criteria exist for the concentration of boron in soil and compost. Boron is added to farmland when sewage sludge is applied as a soil improving agent, but there is not sufficient data to evaluate its effect on soil organisms. Being an essential micro-nutrient, no adverse effects of boron are expected at low concentrations.
Ecotoxicity:
In aquatic environments low concentrations of borates generally promote the growth of algae, whereas higher concentrations inhibited algal growth. In a growth inhibition test with Scenedesmus subspicatus, an EC50 value of 34 mg B/l was determined. Boric acid toxicity in Daphnia 48 h-LC50 (static test) was 95 mg B/l. In a separate study it was concluded that chronic effects of boron to Daphnia may occur at a

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concentration of > 10 mg/l.
The toxicity of boron in fish is often higher in soft water than in hard water. The acute toxicity of boron towards Danio rerio (96 h-LC50) has been determined to 14.2 mg B/l . In a fish early life stage test with rainbow trout NOEC levels of boron have been determined in the range between 0.009 and 0.103 mg B/l, whereas the EC50 ranged from 27 to 100 mg B/l dependent on the water hardness.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
Corning 9685 #233-4332, - 4254, - 4260, - 4282, 4333, - 8644		No data		
silicon		No data		
aluminium		No data		
magnesium		No data	LOW	
fluorides as F-	LOW	No data	LOW	HIGH
boron		No data		

Section 13 - DISPOSAL CONSIDERATIONS

■ For small quantities:
• Cautiously dissolve in water
• Neutralise with sodium carbonate or if product does not dissolve completely add a small quantity of hydrochloric acid followed by sodium carbonate
• Add excess calcium chloride to precipitate the fluoride and/ or carbonate
• Remove solids to site approved for hazardous waste.
• Recycle wherever possible or consult manufacturer for recycling options.
• Consult State Land Waste Management Authority for disposal.
• Bury residue in an authorised landfill.
• Recycle containers if possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM: None (ADG6)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE: None

REGULATIONS
Regulations for ingredients

silicon (CAS: 7440-21-3) is found on the following regulatory lists;
"Australia Exposure Standards","Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","OECD Representative List of High Production Volume (HPV) Chemicals"

aluminium (CAS: 7429-90-5) is found on the following regulatory lists;
"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)","Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)","Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)","Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)","Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Agricultural uses (Stock)","Australia - Australian Capital

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Territory Environment Protection Regulation Pollutants entering waterways - Domestic water quality","Australia Exposure Standards","Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","OECD Representative List of High Production Volume (HPV) Chemicals","WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

magnesium (CAS: 7439-95-4) is found on the following regulatory lists;
"Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Illicit Drug Precursors/Reagents - Category II","Australia Inventory of Chemical Substances (AICS)","OECD Representative List of High Production Volume (HPV) Chemicals"

fluorides as F- (CAS: 16984-48-8) is found on the following regulatory lists;
"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)","Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)"

boron (CAS: 7440-42-8) is found on the following regulatory lists;
"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)","Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)","Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)","Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Agricultural uses (Stock)","Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Domestic water quality","Australia Inventory of Chemical Substances (AICS)","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 4","WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water"

No data for Corning 9685 #233-4332, -4254, -4260, -4282, 4333, -8644 (CW: 02-1056)

Section 16 - OTHER INFORMATION

EXPOSURE STANDARD FOR MIXTURES
■ "Worst Case" computer-aided prediction of spray/ mist or fume/ dust components and concentration:

■ Composite Exposure Standard for Mixture (TWA) :5 mg/m³.
■ Operations which produce a spray/mist or fume/dust, introduce particulates to the breathing zone.

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

Component	Breathing Zone ppm	Breathing Zone mg/m3	Mixture Conc (%).

Component	Breathing zone (ppm)	Breathing zone (mg/m3)	Mixture Conc (%)
silicon		5.0000	30.0

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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This is the end of the MSDS.