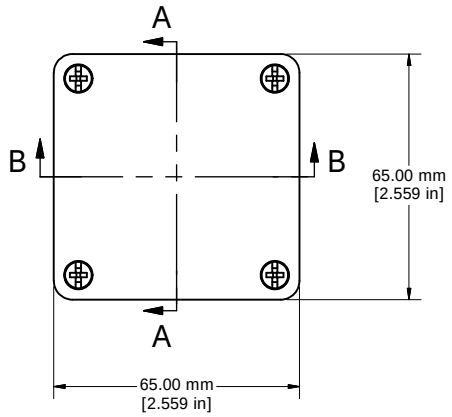
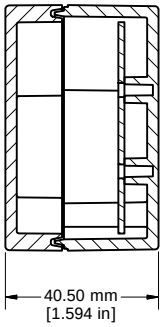
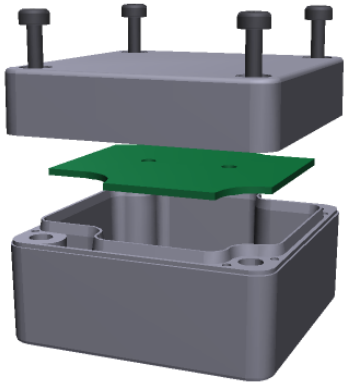
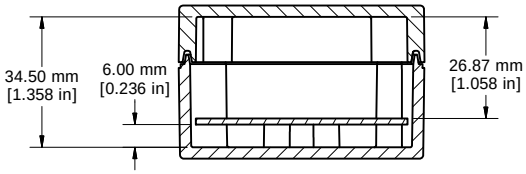


ASSEMBLY

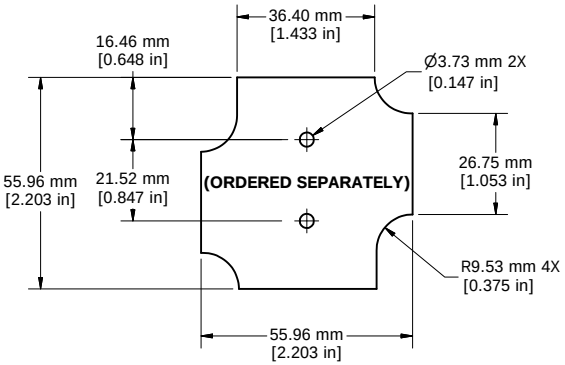


SECTION A-A





SECTION B-B



STEEL INNER PANEL

Polycarbonate Version Only

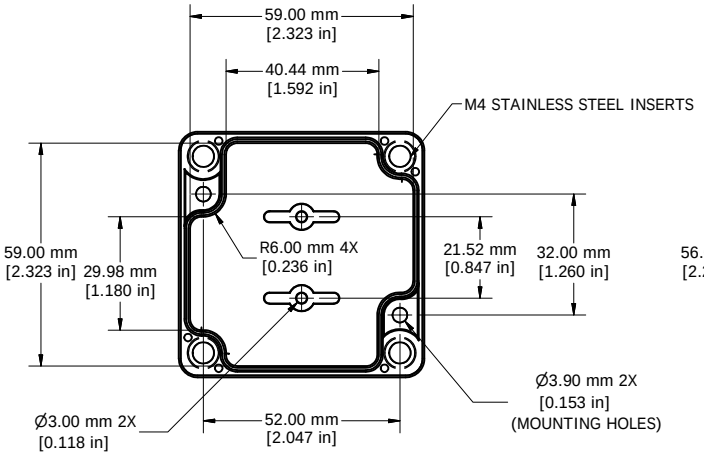
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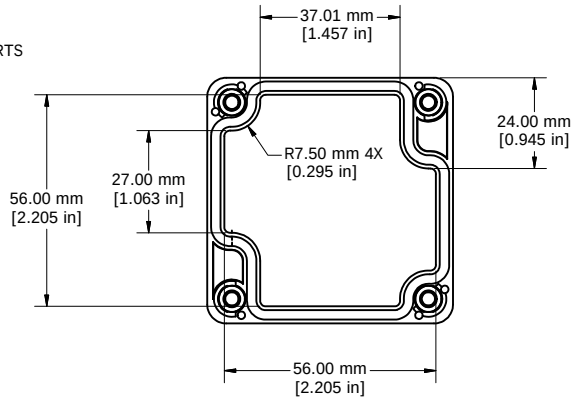
NEMA 4, 4X

Enclosures can be Factory Modified (Milling, Drilling, Printing etc.)
Contact mjm@hammondmfg.com for Quotes.
Solid models of this enclosure available in STEP or IGES see web.

NOTE
Purchased assembly includes box, lid, 4 cover screws, and preformed silicone gasket. General Purpose ABS version is not UL approved. (Matl UL94 - HB) Polycarbonate version is UL 508 approved. (Matl UL94 - V0)
Recommended Cover screw torque -- 2.5 lbf-in (30 cN-m)



BOX - INSIDE



LID - INSIDE

1554B	
1554B Regular Enclosure	
General Purpose ABS RAL-7035	1554BGY
Polycarbonate RAL-7035	1554B2GY
1554B Clear / Smoke Lid Enclosure	
Polycarbonate Box / Clear Polycarbonate Lid	1554B2GYCL
Polycarbonate Box / Smoke Polycarbonate Lid	1554B2GYSL
ACCESSORIES	
Steel Inner Panels	1554BPL
Steel Panel / P.C. Board Machine Screw [M3 x 8mm Plated]	1591MM100
Steel Panel / P.C. Board Self Tapping Screw [#6 X 1/4" (6.4mm) Plated]	1598ATS100
Cover Screws (Pkg 4) [M4 X 20mm Stainless Steel]	SC1554

HAMMOND MANUFACTURING™

1554B

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