BF18T4L024

FOUR-POLE CONTACTOR, IEC OPERATING CURRENT ITH (AC1) = 32A, DC COIL LOW CONSUMPTION, 24VDC



Product designation			Power contactor
Product type designation			BF18
Contact characteristics			
Number of poles		Nr.	4
Rated insulation voltage Ui IEC/EN		V	690
Rated impulse withstand voltage Uimp		kV	6
Operational frequency			
	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith		A	32
Operational current Ie			
	AC-1 (≤40°C)	A	32
	AC-1 (≤55°C)	A	26
	AC-1 (≤70°C)	A	23
	AC-3 (≤440V ≤55°C)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 (T≤40°C)			
	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current Ie in DC1 with L/R ≤ 1ms with 1 poles in series			
	≤24V	A	17
	48V	A	15
	75V	A	15
	110V	A	6
	220V	A	–
IEC max current Ie in DC1 with L/R ≤ 1ms with 2 poles in series			
	≤24V	A	20
	48V	A	20
	75V	A	20
	110V	A	13
	220V	A	1
IEC max current Ie in DC1 with L/R ≤ 1ms with 3 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	20
	110V	A	16
	220V	A	11
IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13

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IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
	≤24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	lbin	1.1
	max	lbin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	lbin	0.8
	max	lbin	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil			
	max		10
Flexible w/o lug conductor section			
	min	mm²	1

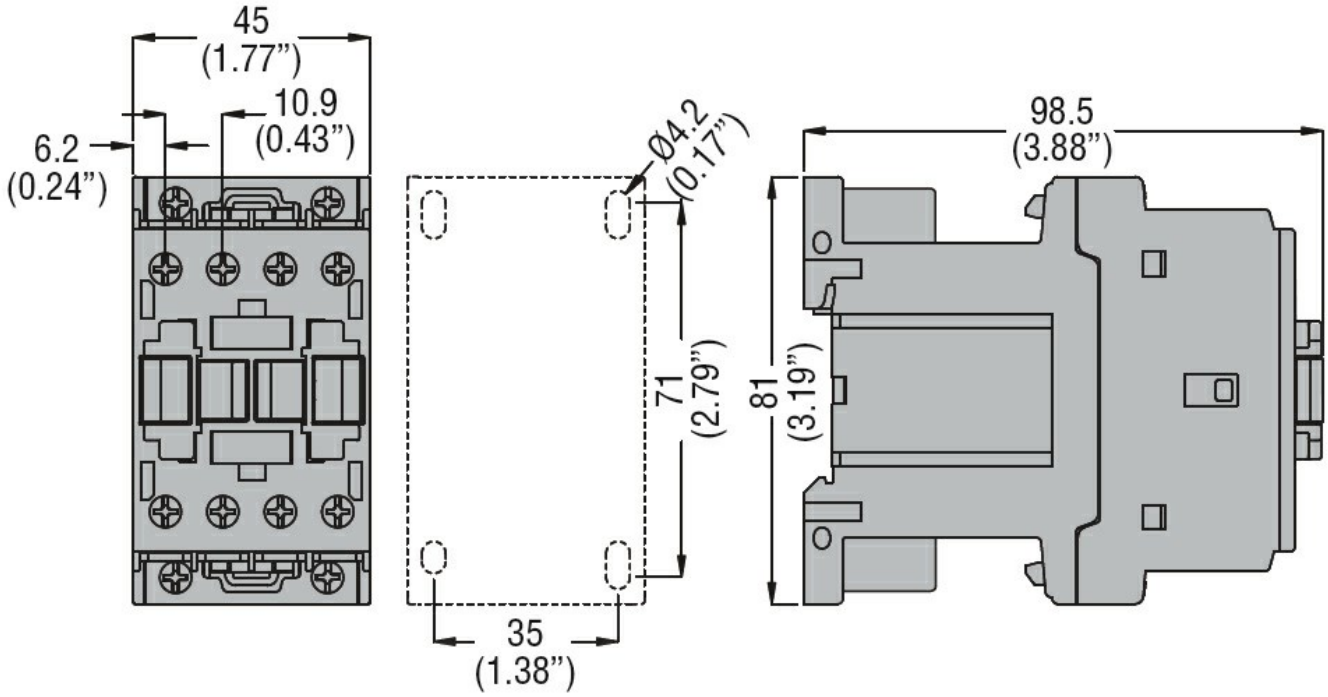
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		max	mm²	6
Flexible c/w lug conductor section				
		min	mm²	1
		max	mm²	4
Flexible with insulated spade lug conductor section				
		min	mm²	1
		max	mm²	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position				
		normal		Vertical plan
		allowable		±30°
Fixing				Screw / DIN rail 35mm
Weight			g	502
Conductor section				
	AWG/kcmil conductor section			
		max		10
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1600000
		mechanical load	cycles	20000000
Mirror contats according to IEC/EN 609474-4-1				yes
EMC compatibility				yes
DC coil operating				
DC rated control voltage			V	24
DC operating voltage				
	pick-up			
		min	%Us	80
		max	%Us	110
	drop-out			
		min	%Us	10
		max	%Us	40
Average coil consumption ≤20°C				
		in-rush	W	2.4
		holding	W	2.4
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
	in AC			
		Closing NO		
		min	ms	8
		max	ms	24
		Opening NO		
		min	ms	10
		max	ms	20
		Closing NC		
		min	ms	14
		max	ms	28

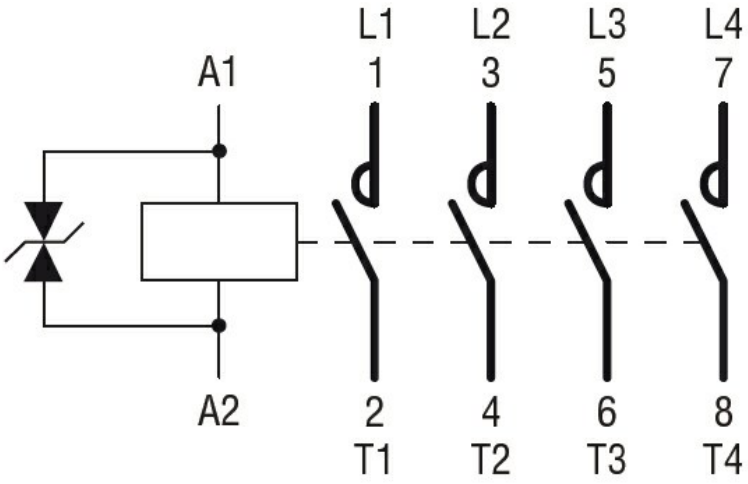
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		Opening NC			
			min	ms	7
			max	ms	18
	in DC				
		Closing NO			
			min	ms	75
			max	ms	91
		Opening NO			
			min	ms	15
			max	ms	19
UL technical data					
Full-load current (FLA) for three-phase AC motor					
			at 480V	A	14
			at 600V	A	17
Yielded mechanical performance					
	for single-phase AC motor				
			110/120V	HP	1
			230V	HP	3
	for three-phase AC motor				
			200/208V	HP	5
			220/230V	HP	5
			460/480V	HP	10
			575/600V	HP	15
General USE					
	Contactor				
			AC current	A	32
Short-circuit protection fuse, 600V					
	High fault				
			Short circuit current	kA	100
			Fuse rating	A	60
			Fuse class		J
	Standard fault				
			Short circuit current	kA	5
			Fuse rating	A	80
Ambient conditions					
Temperature					
	Operating temperature				
			min	°C	-50
			max	°C	70
	Storage temperature				
			min	°C	-60
			max	°C	80
Max altitude				m	3000
Resistance & Protection					
Pollution degree					3
Dimensions					

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Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus
EAC

ETIM classification

ETIM 8.0	EC000066 - Power contactor, AC switching

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