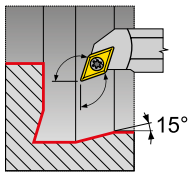
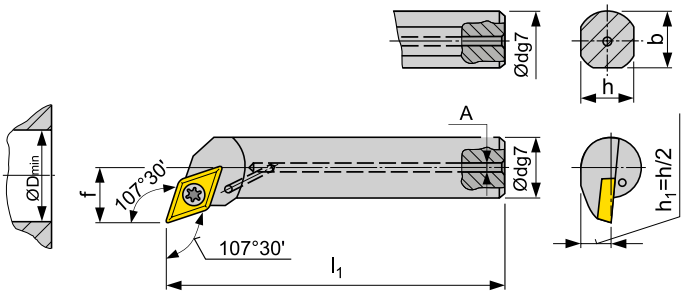
SDQCR/L





174 - 176, 233, 238



γ_o° - Werkzeug-Orthogonalspanwinkel / tool orthogonal rake
λ_s° - Werkzeug-Neigungswinkel / tool cutting edge inclination

KLEMMHALTER ZUM INNENDREHEN / TOOLS FOR INTERNAL TURNING

ISO	R/L	Abmessungen / Dimensions d	f	l_1	h	b	A	D_{min}		λ_s°	γ_o°	kg	Ersatzteile Spare parts	WSP Inserts
A10H-SDQCR/L 07	● / ●	10	7	100	9	-	Ø4	13		-10	0	0,05	SO2	DC.. 0702..
A12K-SDQCR/L 07	● / ●	12	9	125	11	-	Ø5	16		-7	0	0,10	SO2	DC.. 0702..
A16M-SDQCR/L 07	● / ●	16	11	150	14,5	-	Ø6	20		-7	0	0,22	SO1	DC.. 0702..
S20S-SDQCR/L 11	● / ○	20	13	250	18	18,5	-	25		-5	0	0,60	SO8	DC.. 11T3..
A20Q-SDQCR/L 11	● / ●	20	13	180	18	-	Ø8	25		-5	0	0,40	SO8	DC.. 11T3..
S25T-SDQCR/L 11	● / ○	25	17	300	23	23	-	32		-3	0	1,15	SO8	DC.. 11T3..
A25R-SDQCR/L 11	● / ●	25	17	200	23	23	Ø8	32		-3	0	0,65	SO8	DC.. 11T3..
S32U-SDQCR/L 11-A	● / ●	32	22	350	30	30	-	40		-10	0	2,10	SD10	DC.. 11T3..
A32S-SDQCR/L 11-A	● / ●	32	22	250	30	30	Ø8	40		-10	0	1,35	SD10	DC.. 11T3..

Alle Abmessungen [mm] / All dimensions [mm]

ERSATZTEILE / SPARE PARTS

*) Empfohlene Torxschraube - siehe Seite 380-381 / See pages 380-381 for recommended screw torques

Typ Type	Schraube* Screw*	Gewinde Thread	Unterlage Shim	Gewindebuchse Shim screw	Schraubendreher Screwdriver	Schlüssel Key
SO1	US 2506-T07P	(M2,5x6,3)	-	-	FLAG T07P	-
SO2	US 2505-T07P	(M2,5x5,2)	-	-	FLAG T07P	-
SO8	US 3510-T15P	(M3,5x10,4)	-	-	FLAG T15P	-
SD10	US 3510-T15P	(M3,5x10,4)	SDN 110304	MS 3510	FLAG T15P	HXK 3,5

PRAMET

● Lagersortiment /○ Kein Lagersortiment ■ Lagersortiment ab 1.4.2014 /□ Kein Lagersortiment ab 1.4.2014
● stocked as standard /○ not stocked as standard, ■ stocked as standard from 1. 4. 2014 /□ not stocked as standard from 1. 4. 2014
Derzeitiges Lagerbestandssortiment ist abhängig von der gültigen Preisliste. / See price list for current availability.