B901 HSS

BS 328



Straight Shank Machine Reamer, Spiral Flute

Flute Geometry	7°, Helix, Left Hand Spiral
Bevel Lead	45° a side
Surface Treatment	Blue Flutes, Bright Lands
Application	Intended to finish existing holes to H7 tolerance in most ferrous and non-ferrous materials

Entry Code	d_1 Ø inch /"	d_1 Ø mm	l_1 mm	l_2 mm	Z
B9011.5		1,50	41	20	4
B9011/16	1/16	1,59	44	21	4
B9012.0		2,00	50	25	4
B9013/32	3/32	2,38	58	29	4
B9012.5		2,50	58	29	4
B9013.0		3,00	62	31	4
B9011/8	1/8	3,18	66	33	6
B9013.5		3,50	71	35	6
B9019/64	9/64	3,57	71	35	6
B9015/32	5/32	3,97	76	38	6
B9014.0		4,00	76	38	6
B90111/64	11/64	4,37	81	41	6
B9014.5		4,50	81	41	6
B9013/16	3/16	4,76	87	44	6
B9015.0		5,00	87	44	6
B90113/64	13/64	5,16	87	44	6
B9015.5		5,50	93	47	6
B9017/32	7/32	5,56	93	47	6

Entry Code	d_1 Ø inch /"	d_1 Ø mm	l_1 mm	l_2 mm	Z
B90115/64	15/64	5,95	93	47	6
B9016.0		6,00	93	47	6
B9011/4	1/4	6,35	100	50	6
B9017.0		7,00	107	54	6
B9019/32	9/32	7,14	107	54	6
B9015/16	5/16	7,94	115	58	6
B9018.0		8,00	115	58	6
B90111/32	11/32	8,73	124	62	6
B9019.0		9,00	124	62	6
B9013/8	3/8	9,53	133	66	6
B90110.0		10,00	133	66	6
B90113/32	13/32	10,32	133	66	6
B90111.0		11,00	142	71	6
B9017/16	7/16	11,11	142	71	6
B90112.0		12,00	152	76	6
B9011/2	1/2	12,70	152	76	6