DATASHEET - DILMF25-10(RAC48)



Contactors for Semiconductor Industries acc. to SEMI F47, 380 V 400 V: 25 A, 1 N/O, RAC 48: 42 - 48 V 50/60 Hz, Screw terminals

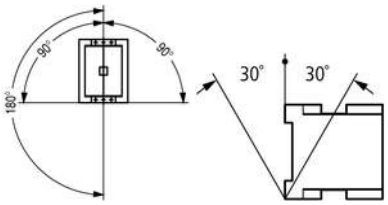
Part no.	**DILMF25-10(RAC48)**
Catalog No.	**104443**
Alternate Catalog No.	**XTCE025C10W-F47**

Delivery program

Product range			Contactors
Application			Contactors for Semiconductor Industries acc. to SEMI F47
Subrange			Contactors up to 150 A with electronic actuation
Utilization category			AC-1: Non-inductive or slightly inductive loads, resistance furnaces AC-3/AC-3e: Normal AC induction motors: Starting, switching off while running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
			IE3
Notes			Also suitable for motors with efficiency class IE3. Also tested according to AC-3e.
Connection technique			Screw terminals
Rated operational current			
AC-3			
380 V 400 V	I_e	A	25
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	45
enclosed	I_{th}	A	36
Conventional free air thermal current, 1 pole			
open	I_{th}	A	100
enclosed	I_{th}	A	90
Max. rating for three-phase motors, 50 - 60 Hz			
AC-3			
220 V 230 V	P	kW	7.5
380 V 400 V	P	kW	11
660 V 690 V	P	kW	14
AC-4			
220 V 230 V	P	kW	3.5
380 V 400 V	P	kW	6
660 V 690 V	P	kW	8.5
Contacts			
N/O = Normally open			1 N/O
Contact sequence			
Actuating voltage			RAC 48: 42 - 48 V 50/60 Hz
Instructions			Contacts to EN 50 012. built-in suppressor circuit' integrated suppressor circuit in actuating electronics

Technical data

General

Mounting position			
Altitude		m	Max. 2000

AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	45
at 50 °C	$I_{th} = I_e$	A	43
at 60 °C	$I_{th} = I_e$	A	40
enclosed	I_{th}	A	36
Conventional free air thermal current, 1 pole			
open	I_{th}	A	100
enclosed	I_{th}	A	90
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
220 V 230 V	I_e	A	25
240 V	I_e	A	25
380 V 400 V	I_e	A	25
415 V	I_e	A	25
440V	I_e	A	25
500 V	I_e	A	25
660 V 690 V	I_e	A	15
Motor rating	P	kWh	
220 V 230 V	P	kW	7.5
240V	P	kW	8.5
380 V 400 V	P	kW	11
415 V	P	kW	14.5
440 V	P	kW	15.5
500 V	P	kW	17.5
660 V 690 V	P	kW	14
AC-4			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I_e	A	13
240 V	I_e	A	13
380 V 400 V	I_e	A	13
415 V	I_e	A	13
440 V	I_e	A	13
500 V	I_e	A	13
660 V 690 V	I_e	A	10
Motor rating	P	kWh	
220 V 230 V	P	kW	3.5
240 V	P	kW	4
380 V 400 V	P	kW	6
415 V	P	kW	6.5

440 V	P	kW	7
500 V	P	kW	8
660 V 690 V	P	kW	8.5

Current heat loss

3 pole, at I_{th} (60°)		W	9.6
Current heat loss at I_e to AC-3/400 V		W	4.2
Impedance per pole		mΩ	2.65

Magnet systems

Voltage tolerance			
AC operated	Pick-up	x U_c	0.8 - 1.15
Drop-out voltage AC operated	Drop-out	x U_c	0.2 - 0.5
Power consumption of the coil in a cold state and 1.0 x U_S			
Electronic actuation	Pick-up	VA	14
Electronic actuation	Sealing	VA	0.7
Electronic actuation	Sealing	W	0.8
Duty factor		% DF	100
Operating times			
Closing delay		ms	40
Opening delay		ms	45
-suitable according to			SEMI F47

Electromagnetic compatibility (EMC)

Emitted interference			according to EN 60947-1
Interference immunity			according to EN 60947-1

Additional technical data

like the contactar	DIL		M25

Rating data for approved types

Switching capacity			
Maximum motor rating			
Three-phase			
200 V 208 V		HP	7.5
230 V 240 V		HP	10
460 V 480 V		HP	15
575 V 600 V		HP	20
Single-phase			
115 V 120 V		HP	2
230 V 240 V		HP	5
General use		A	40
Auxiliary contacts			
Pilot Duty			
AC operated			A600
DC operated			P300
General Use			
AC		V	600
AC		A	10
DC		V	250
DC		A	1
Short Circuit Current Rating		SCCR	
Basic Rating			
SCCR		kA	5
max. Fuse		A	125
max. CB		A	125
480 V High Fault			

SCCR (fuse)		kA	10/100
max. Fuse		A	125/70 Class J
SCCR (CB)		kA	10/65
max. CB		A	50/32
600 V High Fault			
SCCR (fuse)		kA	10/100
max. Fuse		A	125/100 Class J
SCCR (CB)		kA	10/22
max. CB		A	50/32
Special Purpose Ratings			
Electrical Discharge Lamps (Ballast)			
480V 60Hz 3phase, 277V 60Hz 1phase		A	40
600V 60Hz 3phase, 347V 60Hz 1phase		A	40
Incandescent Lamps (Tungsten)			
480V 60Hz 3phase, 277V 60Hz 1phase		A	40
600V 60Hz 3phase, 347V 60Hz 1phase		A	40
Resistance Air Heating			
480V 60Hz 3phase, 277V 60Hz 1phase		A	40
600V 60Hz 3phase, 347V 60Hz 1phase		A	40
Refrigeration Control (CSA only)			
LRA 480V 60Hz 3phase		A	240
FLA 480V 60Hz 3phase		A	40
LRA 600V 60Hz 3phase		A	180
FLA 600V 60Hz 3phase		A	30
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)			
LRA 480V 60Hz 3phase		A	150
FLA 480V 60Hz 3phase		A	25
Elevator Control			
200V 60Hz 3phase		HP	3
200V 60Hz 3phase		A	11
240V 60Hz 3phase		HP	5
240V 60Hz 3phase		A	15.2
480V 60Hz 3phase		HP	10
480V 60Hz 3phase		A	14
600V 60Hz 3phase		HP	15
600V 60Hz 3phase		A	17

Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I_n	A	25
Heat dissipation per pole, current-dependent	P_{vid}	W	1.4
Equipment heat dissipation, current-dependent	P_{vid}	W	4.2
Static heat dissipation, non-current-dependent	P_{vs}	W	0.8
Heat dissipation capacity	P_{diss}	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.

10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

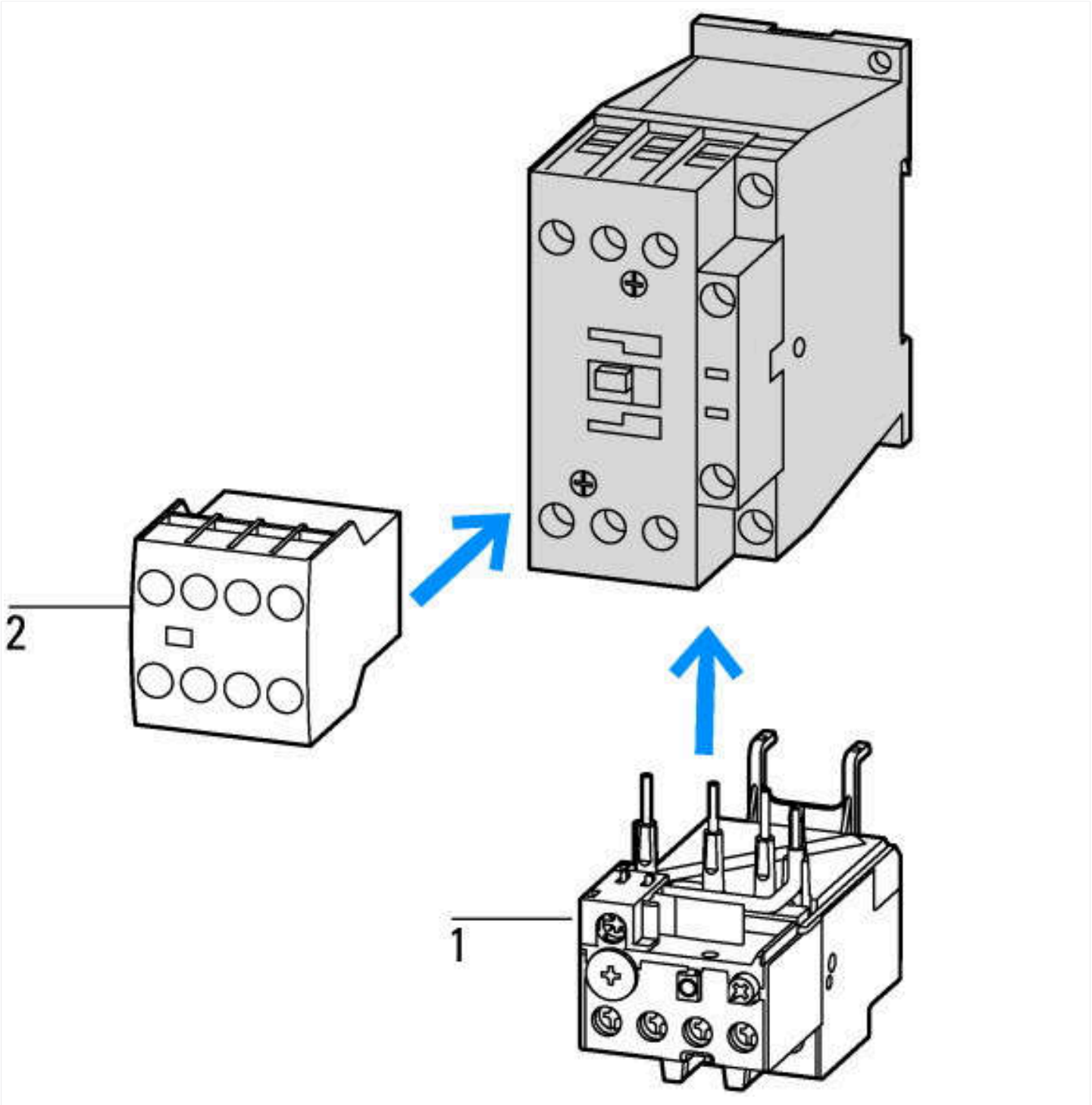
Technical data ETIM 8.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)		
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])		
Rated control supply voltage Us at AC 50HZ	V	42 - 48
Rated control supply voltage Us at AC 60HZ	V	42 - 48
Rated control supply voltage Us at DC	V	0 - 0
Voltage type for actuating		AC
Rated operation current Ie at AC-1, 400 V	A	45
Rated operation current Ie at AC-3, 400 V	A	25
Rated operation power at AC-3, 400 V	kW	11
Rated operation current Ie at AC-4, 400 V	A	13
Rated operation power at AC-4, 400 V	kW	6
Rated operation power NEMA	kW	11
Modular version		No
Number of auxiliary contacts as normally open contact		1
Number of auxiliary contacts as normally closed contact		0
Type of electrical connection of main circuit		Screw connection
Number of normally closed contacts as main contact		0
Number of normally open contacts as main contact		3

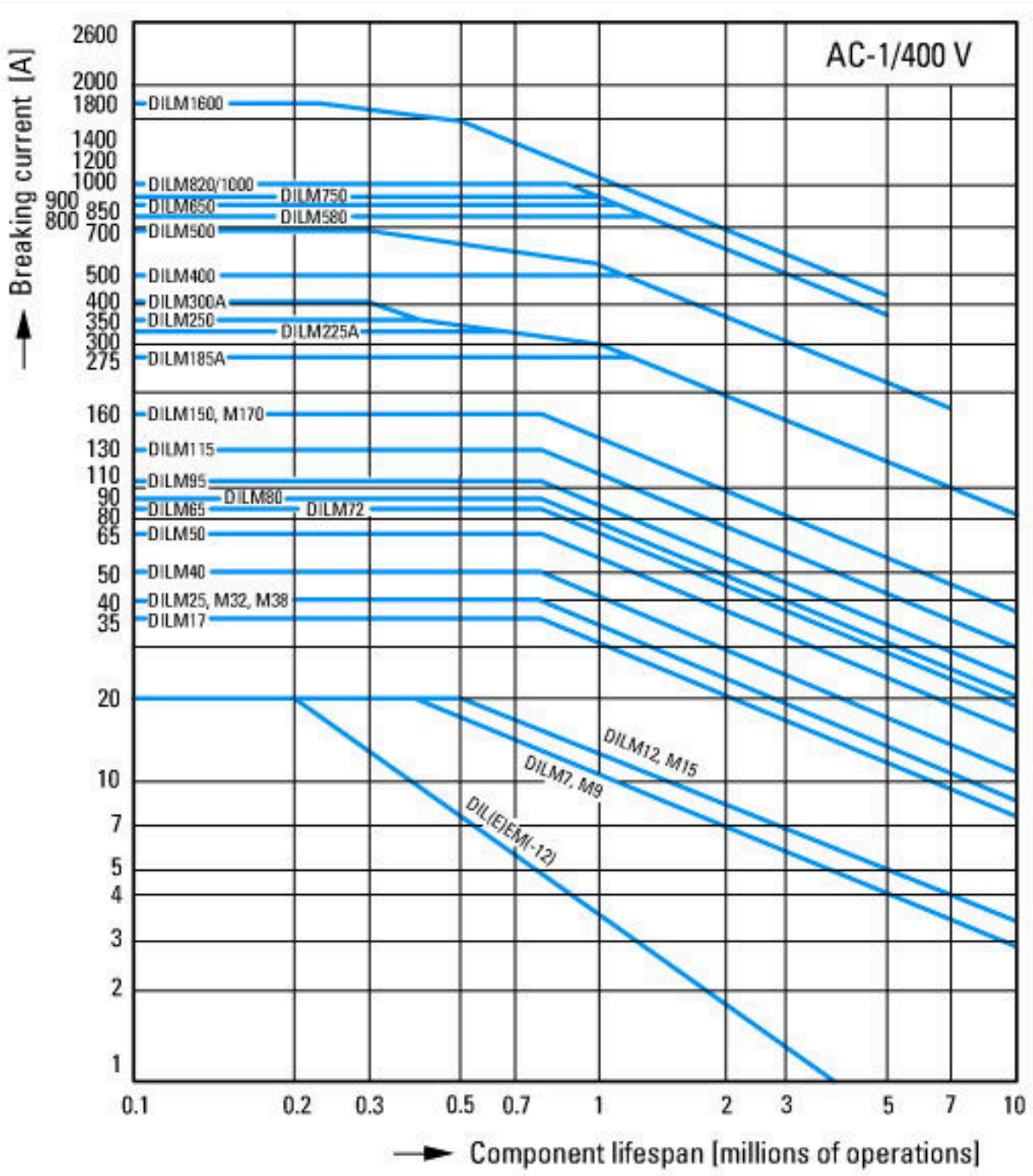
Approvals

Product Standards		IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.		E29096
UL Category Control No.		NLDX
CSA File No.		012528
CSA Class No.		2411-03, 3211-04
North America Certification		UL listed, CSA certified
Specially designed for North America		No

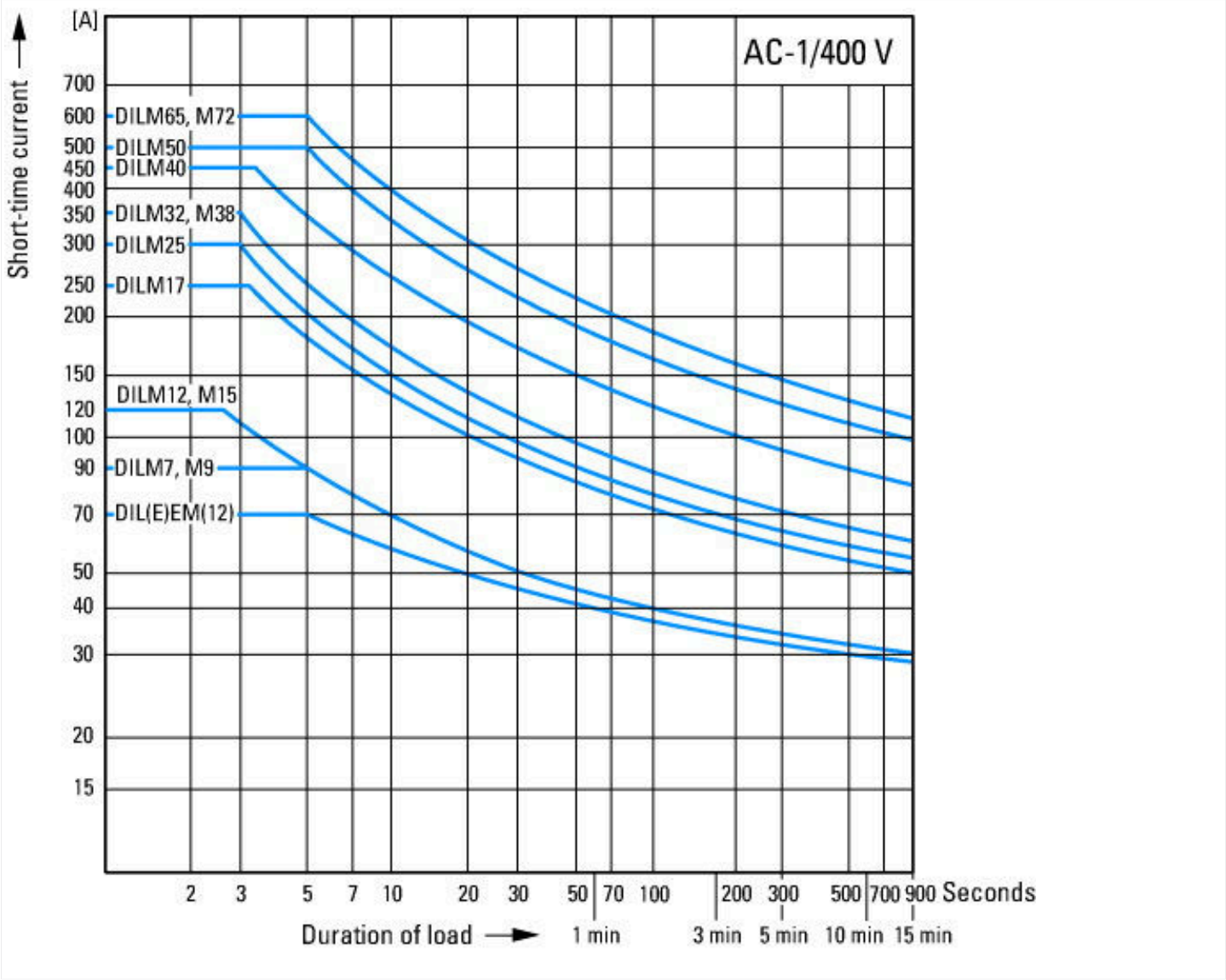
Characteristics



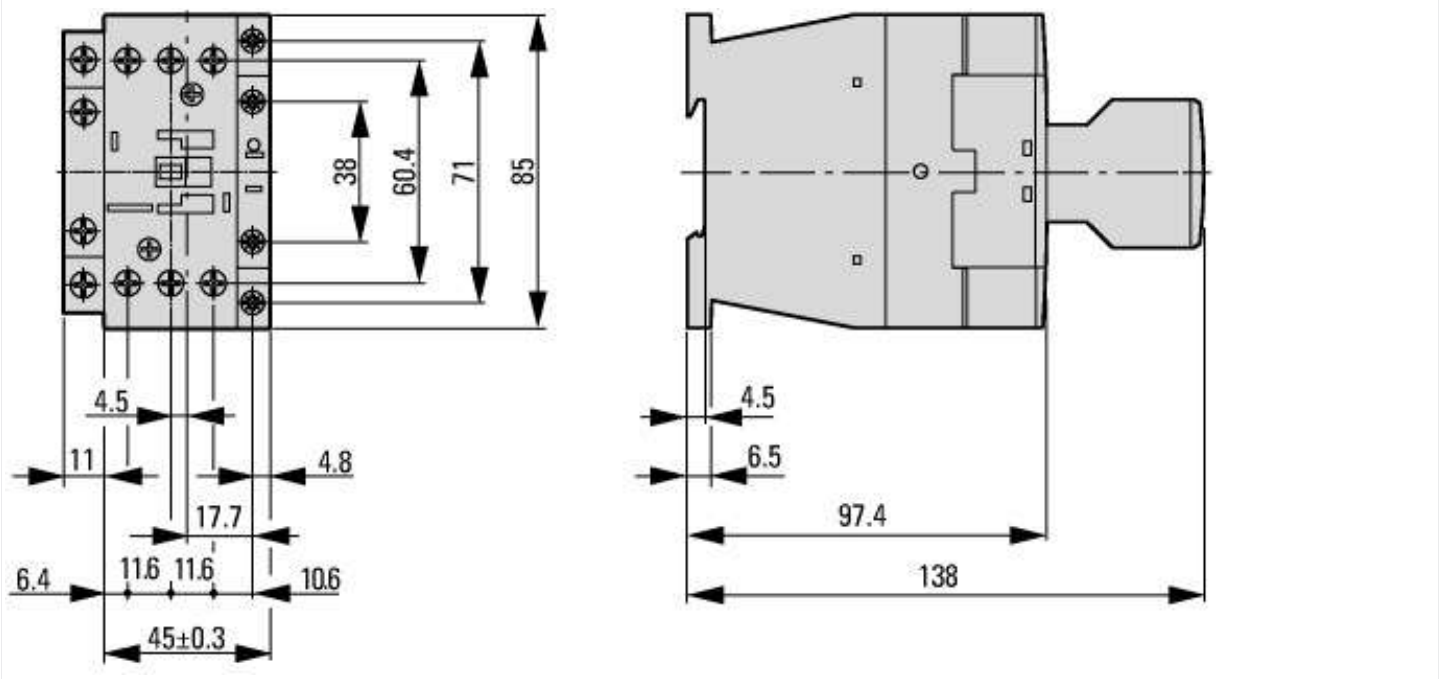
1: Overload relay
2: Auxiliary contact module



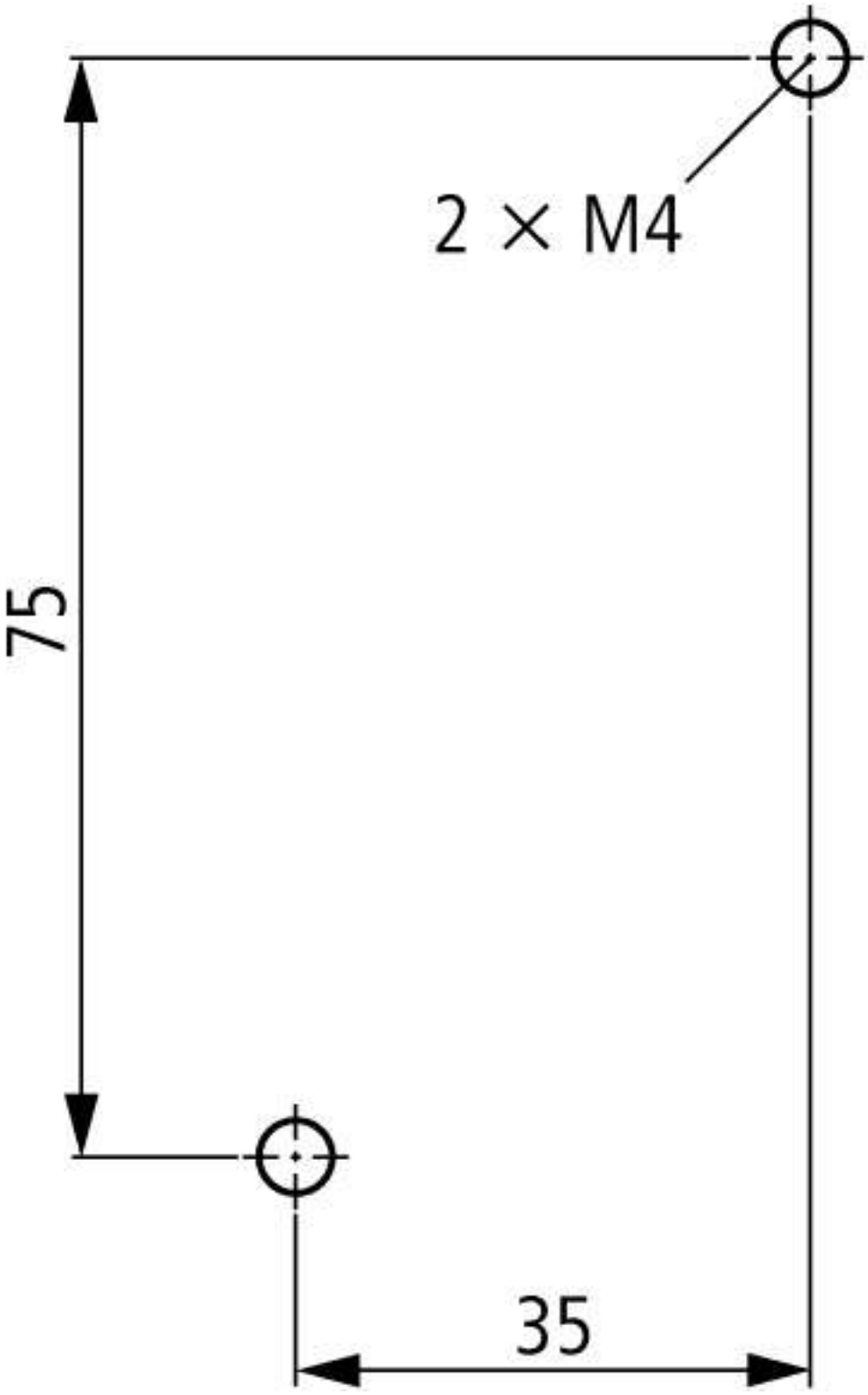
Switching conditions for non-motor consumers, 3 pole, 4 pole
Operating characteristics
Non inductive and slightly inductive loads
Electrical characteristics
Switch on: 1 x rated operational current
Switch off: 1 x rated operational current
Utilization category
100 % AC-1
Typical examples of application
Electric heat



Dimensions



Contactor with auxiliary contact module



distance at side to earthed parts: 6 mm

Additional product information (links)

IL03407014Z (AWA2100-2127) Contactor	
IL03407014Z (AWA2100-2127) Contactor	https://es-assets.eaton.com/DOCUMENTATION/AWA_INSTRUCTIONS/IL03407014Z2021_09.pdf
Motor starters and "Special Purpose Ratings" for the North American market	http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf
Switchgear of Power Factor Correction Systems	http://www.moeller.net/binary/ver_techpapers/ver934en.pdf
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	http://www.moeller.net/binary/ver_techpapers/ver938en.pdf
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	http://www.moeller.net/binary/ver_techpapers/ver944en.pdf
Effect of the Cabel Capacitance of Long Control Cables on the Actuation of Contactors	http://www.moeller.net/binary/ver_techpapers/ver949en.pdf
Switchgear for Luminaires	http://www.moeller.net/binary/ver_techpapers/ver955en.pdf

Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	http://www.moeller.net/binary/ver_techpapers/ver956en.pdf
The Interaction of Contactors with PLCs	http://www.moeller.net/binary/ver_techpapers/ver957en.pdf
Busbar Component Adapters for modern Industrial control panels	http://www.moeller.net/binary/ver_techpapers/ver960en.pdf

© 07/2022 by Eaton Industries GmbH