

Image may differ from product. See technical specification for details.

TU 25 TF

Take-up cast iron unit with insert ball bearing, set screw locking and extended inner ring, ISO

Take-up ball bearing units, consisting of an insert bearing based on a sealed deep groove ball bearing mounted in a grey cast iron housing. Typically mounted in take-up frames, the unit has an inner ring extended on both sides and is locked by tightening a set screw on the inner ring, which makes it easy to mount.

- Designed for an alternating rotation
- Quick and easy to mount onto the shaft
- Accommodate static initial misalignment
- Long service life
- Reduced noise and vibration levels

Overview

Dimensions

Shaft diameter	25 mm
Housing overall width	34 mm
Bearing width, total	34.1 mm

Performance

Basic dynamic load rating	14 kN
Basic static load rating	7.8 kN
Limiting speed	7 000 r/min
Note	Limiting speed with shaft tolerance h6

Properties

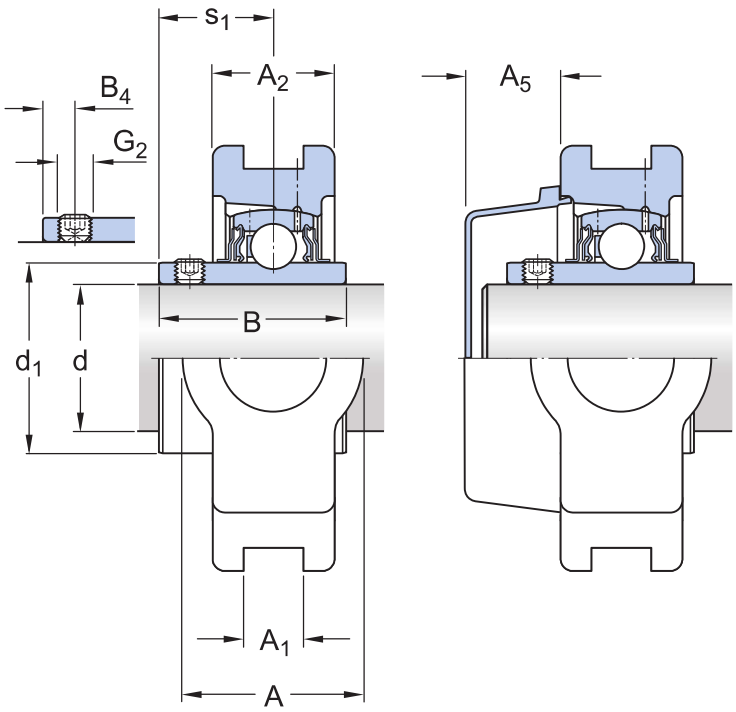
Housing type	Take-up
Retaining feature, inner ring	Set screws
Bore type	Cylindrical
Rubber seating ring	Without
Material, housing	Cast iron
Material, bearing	Bearing steel
Coating	Without
Sealing, bearing	Seal and flinger on both sides
Sealing type	Contact, standard
Sealing, unit	Optional end cover
Lubricant	Grease
Relubrication hole	With
Grease fitting	With

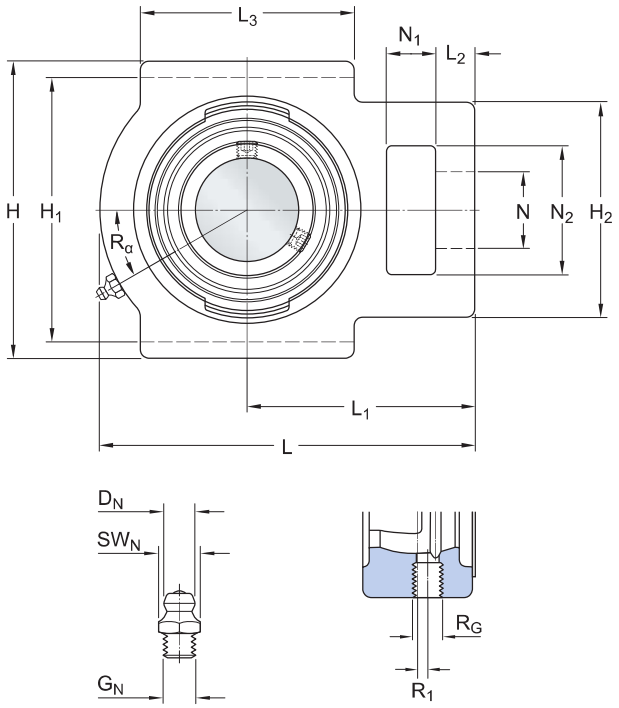
Logistics

Product net weight	0.842 kg
eClass code	23-05-08-02
UNSPSC code	31171536

Technical specification

Compliance with standard	ISO
Purpose specific	For material handling applications
Material, housing	Cast iron
Sealing, bearing	Seal and flinger on both sides
Sealing type, bearing	Contact, standard
Sealing, unit	Optional end cover
Coating	Without





Dimensions

d	25 mm	Bore diameter
d_1	≈ 33.74 mm	Shoulder diameter of inner ring
A	34 mm	Overall width
A_1	13.5 mm	Width of piloting groove
A_2	25 mm	Width of flange in which piloting grooves are provided
A_5	19 mm	Standout of end cover
B	34.1 mm	Width of inner ring
B_4	5 mm	Distance from locking device side face to thread centre
H	91 mm	Overall height
H_1	76 mm	Distance between bottoms of piloting grooves
H_2	53 mm	Height of attachment end
L	100 mm	Overall length
L_1	64 mm	Distance from attachment end face to centre line of spherical seat diameter
L_2	10 mm	Length attachment end
L_3	52 mm	Length of piloting groove
N	19 mm	Diameter of attachment bolt hole

N_1	16 mm	Length of attachment slot
N_2	33 mm	Height of attachment slot
s_1	19.8 mm	Distance from locking device side face to raceway centre

GREASE FITTING

D_N	6.5 mm	Diameter of head sphere of grease fitting
SW_N	7 mm	Hexagonal key size for the grease fitting
G_N	1/4-28 SAE-LT	Thread of grease fitting

THREADED HOLE

R_G	1/4-28 UNF	Housing thread for the grease fitting
R_1	2 mm	Axial position of the housing thread
R_α	30 °	Angular position of the housing thread

Calculation data

Basic dynamic load rating	C	14 kN
Basic static load rating	C_0	7.8 kN
Fatigue load limit	P_u	0.335 kN
Limiting speed		7 000 r/min
		Limiting speed with shaft tolerance h6

Mounting information

Set screw	G_2	M6x0.75
Hexagonal key size for set screw		3 mm
Recommended tightening torque for set screw		4 N·m

Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → table 1
- Radial internal clearance → table 2
- Recommended fit → table 3
- Shaft tolerance → table 4

Compatible products

Component

Take-up cast iron housing for insert bearing, ISO	TU 505 M
Insert bearing with set screw locking and extended inner ring	YAR 205-2F

Recommended product

End cover for bearing units	ECY 205

More Information

Product details

- Take-up units to ISO standards
- Take-up units to North American standards
- Take-up units to Japanese Industrial Standards (JIS)
- Take-up units, not standardized (SKF Food Line)
- Permissible misalignment
- Locating/non-locating support
- Loads
- Temperature limits
- Permissible speed
- Lubrication
- Mounting and dismounting
- Ordering information
- Designation system

Engineering information

- Principles of ball bearing units selection and application - Download catalogue (4.9 MB)
- Principles of selecting mounted bearing solutions
- Bearing failure and how to prevent it

Tools

- SKF Product select
- Bearing Frequency Calculator

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